SAFETY DATA SHEET

Date of issue/Date of revision : 20 October 2025 Version : 4.02



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMAPRIME CSF HRD

Product code : 000001198011

Other means of identification

00472024; 30014086

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Hardener.

Uses advised against: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 2, H361d Aquatic Acute 1, H400 Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

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SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms









Signal word : Danger

Hazard statements : Harmful if swallowed.

> Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging the unborn child. Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves, protective clothing and eye or face protection. Avoid release to

the environment.

: Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor. IF Response

SWALLOWED: Immediately call a POISON CENTER or doctor.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P273, P391, P304 + P310, P301 + P310, P501

Hazardous ingredients : 2-Propenenitrile reaction products with ethylenediamine, hydrogenated, reaction

> products with benzaldehyde, diethylenetriamine and triethylenetetramine, hydrogenated; Formaldehyde, oligomeric reaction products with phenol and 3-aminopropyldiethylamine

Supplemental label

elements

: Not applicable.

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and

articles

Special packaging requirements

Containers to be fitted with child-resistant

fastenings

: Not applicable.

Tactile warning of danger: Not applicable.

2.3 Other hazards

1907/2006.

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

Product meets the criteria for endocrine disrupting properties according to Regulation (EC) No.

: Based on available data, the classification criteria are not met.

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SECTION 2: Hazards identification

Other hazards which do not result in classification

: Contains a substance that may emit formaldehyde if stored beyond its shelf life and/ or during cure at curing temperatures greater than 60C/140F.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
2-Propenenitrile reaction products with ethylenediamine, hydrogenated, reaction products with benzaldehyde, diethylenetriamine and triethylenetetramine, hydrogenated	EC: 630-554-4 CAS: 1173092-74-4	≥75 - ≤90	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Aquatic Acute 1, H400 Aquatic Chronic 2, H411	ATE [Oral] = 500 mg/ kg M [Acute] = 1	[1]
2,6-di-tert-butyl-p-cresol	REACH #: 01-2119565113-46 EC: 204-881-4 CAS: 128-37-0	≥5.0 - ≤10	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
Formaldehyde, oligomeric reaction products with phenol	EC: Polymer CAS: 9003-35-4	≥1.0 - ≤5.0	Eye Irrit. 2, H319 Skin Sens. 1B, H317 STOT SE 3, H335	-	[1]
3-aminopropyldiethylamine	EC: 203-236-4 CAS: 104-78-9	≥1.0 - ≤5.0	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 3, H311 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Repr. 2, H361d STOT SE 3, H335 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 550 mg/ kg ATE [Dermal] = 524 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

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Eliquisti (GD)	Europe	3/1/

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SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show the container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes severe burns. May cause an allergic skin reaction.

Ingestion: Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced foetal weight increase in foetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

: None known.

media

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials: carbon oxides

nitrogen oxides Formaldehyde.

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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SECTION 6: Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

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SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures

: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Exposure		Value
2,6-di-tert-butyl-p-cresol	DNEL - General population - Long term - Oral	Systemic	0.25 mg/kg bw/day
	DNEL - General population - Long term - Dermal	Systemic	0.25 mg/kg bw/day
	DNEL - General population - Long term -	Systemic	0.435 mg/m³
	DNEL - Workers - Long term - Dermal	Systemic	0.5 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Systemic	1.76 mg/m³
Formaldehyde, oligomeric reaction products with phenol	DNEL - General population - Long term - Oral	Systemic	10 mg/kg bw/day
products with priction	DNEL - General population - Long term - Dermal	Systemic	10 mg/kg bw/day
	DNEL - General population - Long term -	Systemic	17.4 mg/m³
	DNEL - Workers - Long term - Dermal	Systemic	28 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Systemic	98.7 mg/m³
3-aminopropyldiethylamine	DNEL - Workers - Long term - Inhalation	Systemic	24.7 mg/m³
	DNEL - Workers - Long term - Dermal	Systemic	3.5 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Systemic	1.8 mg/m³
	DNEL - General population - Long term - Oral	Systemic	0.5 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Systemic	1.8 mg/m³
	DNEL - Workers - Long term - Dermal	Systemic	3.5 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Systemic	24.7 mg/m³

PNECs

Product/ingredient name	Compartment Detail - Method	Value
3-aminopropyldiethylamine	Fresh water - Assessment Factors	0.03 mg/l
,	Marine water - Assessment Factors	0.003 mg/l
	Sewage Treatment Plant - Assessment Factors	10 mg/l
	Fresh water sediment - Equilibrium Partitioning	0.418 mg/kg dwt
	Fresh water sediment - Equilibrium Partitioning	0.042 mg/kg dwt
	Soil - Equilibrium Partitioning	0.066 mg/kg dwt

8.2 Exposure controls

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

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SECTION 8: Exposure controls/personal protection

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection
Skin protection
Hand protection

: Chemical splash goggles and face shield. Use eye protection according to EN 166.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves

: nitrile neoprene

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.
Colour : Various

Odour : Amine-like. [Strong]

Melting point/freezing point : Not determined.

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SECTION 9: Physical and chemical properties

Boiling point or initial boiling

point and boiling range

: >37.78°C

Flammability

: Not determined. There are no data available on the mixture itself.

Lower and upper explosion

limit

Not available.

Flash point : Closed cup: 157°C

Auto-ignition temperature : Not available.

Decomposition temperature

: Stable under recommended storage and handling conditions (see Section 7).

pH

: Not applicable. insoluble in water.

Viscosity

: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

Viscosity : 30 - <40 s (ISO 6mm)

Solubility :

Media	Result
cold water	Not soluble

Partition coefficient n-octanol/

water (log Pow)

: Not applicable.

Vapour pressure

	Vapou	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
3-aminopropyldiethylamine	1.49713	0.2					

Relative density : 1

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties

: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Oxidising properties

: Product does not present an oxidizing hazard.

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

English (GB) Europe 9/17

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

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SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Suspected of damaging fertility. Suspected of damaging the unborn child.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
2-Propenenitrile reaction products with ethylenediamine, hydrogenated, reaction products with benzaldehyde, diethylenetriamine and triethylenetetramine, hydrogenated 2,6-di-tert-butyl-p-cresol 3-aminopropyldiethylamine	Rat - Oral - LD50 Rabbit - Dermal - LD50 Rabbit - Dermal - LD50 Rat - Oral - LD50 <u>Toxic effects</u> : Behavioral - Somnolence (general depressed activity) Lung, Thorax, or Respiration - Respiratory depression Other - Hair	500 mg/kg >5000 mg/kg 524 mg/kg 550 mg/kg

Acute toxicity estimates

Route	ATE value
Oral	589.94 mg/kg
Dermal	10693.88 mg/kg

Conclusion/Summary : Harmful if swallowed.

Irritation/Corrosion
Conclusion/Summary

Skin : Causes severe burns.

Eyes : Causes serious eye damage.

Respiratory: Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Conclusion/Summary

Skin: May cause an allergic skin reaction.

Respiratory: Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Suspected of damaging fertility. Suspected of damaging the unborn child.

Specific target organ toxicity (single exposure)

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SECTION 11: Toxicological information

Product/ingredient name		Route of exposure	Target organs
	Category 3 Category 3		Respiratory tract irritation Respiratory tract irritation

Conclusion/Summary

Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure)

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely

: Not available.

routes of exposure

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : Harmful if swallowed.

Skin contact: Causes severe burns. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

stomach pains reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation redness

blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations

Eye contact : Adverse symptoms may include the following:

pain watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate : No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Long term exposure

Potential immediate : No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Potential chronic health effects

English (GB) Europe 11/17

SIGMAPRIME CSF HRD

SECTION 11: Toxicological information

General

: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity

: No known significant effects or critical hazards.

Mutagenicity

: No known significant effects or critical hazards.

Reproductive toxicity

: Suspected of damaging the unborn child.

Other information

: Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F. Can form nitrosamines in the presence of certain organic materials and if heated. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
2-Propenenitrile reaction products with ethylenediamine, hydrogenated, reaction products with benzaldehyde, diethylenetriamine and triethylenetetramine, hydrogenated	Acute - LC50	Fish	282.69 mg/l [96 hours]
	Acute - EC50	Daphnia	11.487 mg/l [48 hours]
	Acute - EC50	Algae	0.56 mg/l [72 hours]
	Chronic - NOEC	Algae	0.26 mg/l [72 hours]
2,6-di-tert-butyl-p-cresol	Chronic - NOEC - Fresh water	Algae - Green algae - Raphidocelis subcapitata	1 mg/l [72 hours]
	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna	0.84 mg/l [48 hours]
	Chronic - NOEC - Fresh water	Daphnia - Water flea - Daphnia magna	0.069 mg/l [21 days]
	Acute - LC50 - Fresh water	Fish - Medaka, high-eyes - Oryzias latipes	1.1 mg/l [96 hours]
Formaldehyde, oligomeric	Acute - EC50	Daphnia	172 mg/l [48 hours]
reaction products with phenol			
3-aminopropyldiethylamine	Acute - LC50	Fish	146.6 mg/l [96 hours]
	Acute - EC50	Daphnia	30.16 mg/l [48 hours]
	Acute - EC50	Algae	34 mg/l [72 hours]

English (GB) Europe 12/17

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

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SECTION 12: Ecological information

Conclusion/Summary

: Very toxic to aquatic life.

Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose / Inoculum
	l	90 to 100% [28 days] - Readily	

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
3-aminopropyldiethylamine	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2-Propenenitrile reaction products with ethylenediamine, hydrogenated, reaction products with benzaldehyde, diethylenetriamine and triethylenetetramine, hydrogenated	2.2	-	Low
2,6-di-tert-butyl-p-cresol	5.1	1071.52 [OECD 305 C]	High

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logKoc	Кос
2,6-di-tert-butyl-p-cresol	3.7	4489.84
3-aminopropyldiethylamine	1.8	65.1621

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

English (GB)	Europe	13/17
Liigiisii (OD)	Europe	13/11

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SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)	
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN2735	UN2735	UN2735	UN2735
14.2 UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S.	AMINES, LIQUID, CORROSIVE, N.O.S.	AMINES, LIQUID, CORROSIVE, N.O.S.	Amines, liquid, corrosive, n.o.s.
	(2-Propenenitrile reaction products with ethylenediamine, hydrogenated, reaction products with benzaldehyde, diethylenetriamine and triethylenetetramine, hydrogenated, 3-aminopropyldiethylamine)	(2-Propenenitrile reaction products with ethylenediamine, hydrogenated, reaction products with benzaldehyde, diethylenetriamine and triethylenetetramine, hydrogenated, 3-aminopropyldiethylamine)	(2-Propenenitrile reaction products with ethylenediamine, hydrogenated, reaction products with benzaldehyde, diethylenetriamine and triethylenetetramine, hydrogenated, 3-aminopropyldiethylamine)	(2-Propenenitrile reaction products with ethylenediamine, hydrogenated, reaction products with benzaldehyde, diethylenetriamine and triethylenetetramine, hydrogenated, 3-aminopropyldiethylamine)
14.3 Transport hazard class(es)	8	8	8	8
14.4 Packing group	III	III	III	III

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SIGMAPRIME CSF HRD

SECTION 14: Transport information

	<u> </u>			
14.5	Yes.	Yes.	Yes.	Yes. The
Environmental				environmentally
hazards				hazardous substance
				mark is not required.
Marine pollutant	Not applicable.	Not applicable.	(2-Propenenitrile	Not applicable.
substances			reaction products with	
			ethylenediamine,	
			hydrogenated, reaction	
			products with	
			benzaldehyde,	
			diethylenetriamine and	
			triethylenetetramine,	
			hydrogenated)	

Additional information

ADR/RID: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or

≤5 kg.

Tunnel code : (E)

ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or

≤5 kg.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

14.6 Special precautions for

user

Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in

bulk according to IMO

instruments

: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
SIGMAPRIME CSF HRD	3

Labelling : Not applicable.

Other EU regulations

Explosive precursors : Not applicable.

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 000001198011 Date of issue/Date of revision : 20 October 2025

SIGMAPRIME CSF HRD

SECTION 15: Regulatory information

Ozone depleting substances (EU 2024/590)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

E1

15.2 Chemical safety assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H361d	Suspected of damaging the unborn child.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

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SECTION 16: Other information

Acute Tox. 3 Acute Tox. 4 ACUTE TOXICITY - Category 3 Acute Tox. 4 ACUTE TOXICITY - Category 4

Aquatic Acute 1

Aquatic Chronic 1

Aquatic Chronic 2

Eye Dam. 1

Eye Irrit. 2

SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1

LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2

LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2

Flam. Liq. 3
Repr. 2
Skin Corr. 1B
Skin Corr. 1C
Skin Sens. 1

FLAMMABLE LIQUIDS - Category 3
REPRODUCTIVE TOXICITY - Category 2
SKIN CORROSION/IRRITATION - Category 1B
SKIN CORROSION/IRRITATION - Category 1C
SKIN SENSITISATION - Category 1

Skin Sens. 1B SKIN SENSITISATION - Category 1B

STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -

Category 3

History

Date of issue/ Date of : 20 October 2025

revision

Date of previous issue : 16 October 2025

Prepared by : EHS Version : 4.02

Disclaimer

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