# SAFETY DATA SHEET



Date of issue/Date of revision 24 October 2025

Version 1.01

### Section 1. Identification

**Product code** : 000010024149

Product name : SIGMAWELD 120 HARDENER

Other means of identification

00445087

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Coating.

Professional applications, Used by spraying.

**Supplier's details**: PPG Coatings (Singapore) Pte Ltd.

1 Cleantech Loop, CleanTech One, #04-04

Singapore 637141 Tel: +65 6865 3737

**Emergency telephone** number (with hours of

operation)

: CHEMTREC +(65)-31581349 (CCN 17704)

## Section 2. Hazards identification

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 2

SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

SKIN SENSITIZATION - Category 1

TOXIC TO REPRODUCTION - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

GHS label elements, including precautionary statements

Hazard pictograms :









Signal word : Danger

Singapore English (US) Page: 1/15

Product code 000010024149

Date of issue 24 October 2025

Version 1.01

**Product name SIGMAWELD 120 HARDENER** 

### Section 2. Hazards identification

**Hazard statements** 

: Highly flammable liquid and vapor.

Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye damage. May cause drowsiness or dizziness.

Suspected of damaging fertility or the unborn child.

May cause damage to organs through prolonged or repeated exposure.

**Precautionary statements** 

**Prevention** 

: Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapor. Wash thoroughly after handling.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. Immediately call a POISON CENTER or doctor.

: Store in a well-ventilated place. Keep container tightly closed. Storage

: Not applicable. **Disposal** 

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

result in classification

## Section 3. Composition/information on ingredients

Substance/mixture : Mixture

**CAS** number/other identifiers

**CAS** number : Not applicable. **EC** number : Mixture.

Ingredient name	%	CAS number
toluene	25 - <50	108-88-3
Isopropyl alcohol	10 - <20	67-63-0
butanone	5 - <10	78-93-3
Polyaminoamide	5 - <10	68082-29-1
ethylbenzene	3 - <5	100-41-4
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil	1 - <3	68082-29-1
fatty acids and triethylenetetramine		
xylene	1 - <3	1330-20-7
2,4,6-tris(dimethylaminomethyl)phenol	1 - <3	90-72-2
N-(3-(trimethoxysilyl)propyl)ethylenediamine	0.3 - <1	1760-24-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Singapore English (US) Page: 2/15

**Product name SIGMAWELD 120 HARDENER** 

### Section 4. First aid measures

### **Description of necessary first aid measures**

**Eye contact**: Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

**Skin contact**: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

#### Most important symptoms/effects, acute and delayed

### Potential acute health effects

**Eye contact** : Causes serious eye damage.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

**Skin contact**: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

**Ingestion** : Can cause central nervous system (CNS) depression.

### Over-exposure signs/symptoms

**Eye contact**: Adverse symptoms may include the following:

pain watering redness

**Inhalation** : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

**Skin contact**: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

**Ingestion**: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Singapore English (US) Page: 3/15

Product code 000010024149

Date of issue 24 October 2025

Version 1.01

**Product name SIGMAWELD 120 HARDENER** 

### Section 4. First aid measures

### Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments
Protection of first-aiders

: No specific treatment.

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

#### **Extinguishing media**

Suitable extinguishing media

: Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

Unsuitable extinguishing media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon oxides nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Singapore English (US) Page: 4/15

### Section 6. Accidental release measures

**Environmental precautions**: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

#### Methods and materials for containment and cleaning up

**Small spill** 

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** 

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

English (US) **Singapore** Page: 5/15

## Section 7. Handling and storage

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### **Control parameters**

Occupational exposure limits

toluene

Isopropyl alcohol

butanone

ethylbenzene

xylene

Workplace Safety and Health Act (Singapore, 1/2025)

PEL (long term) 8 hours: 50 ppm. PEL (long term) 8 hours: 188 mg/m<sup>3</sup>. Workplace Safety and Health Act (Singapore, 1/2025)

PEL (long term) 8 hours: 400 ppm. PEL (long term) 8 hours: 983 mg/m<sup>3</sup>. PEL (short term) 15 minutes: 1230 mg/m<sup>3</sup>. PEL (short term) 15 minutes: 500 ppm.

Workplace Safety and Health Act (Singapore, 1/2025)

PEL (long term) 8 hours: 200 ppm. PEL (long term) 8 hours: 590 mg/m<sup>3</sup>. PEL (short term) 15 minutes: 885 mg/m<sup>3</sup>. PEL (short term) 15 minutes: 300 ppm.

Workplace Safety and Health Act (Singapore, 1/2025)

PEL (long term) 8 hours: 100 ppm. PEL (long term) 8 hours: 434 mg/m<sup>3</sup>. PEL (short term) 15 minutes: 543 mg/m<sup>3</sup>. PEL (short term) 15 minutes: 125 ppm.

Workplace Safety and Health Act (Singapore, 1/2025) [Xylene]

PEL (long term) 8 hours: 100 ppm. PEL (long term) 8 hours: 434 mg/m<sup>3</sup>. PEL (short term) 15 minutes: 651 mg/m<sup>3</sup>. PEL (short term) 15 minutes: 150 ppm.

procedures

**Recommended monitoring**: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Singapore** English (US) Page: 6/15

# Section 8. Exposure controls/personal protection

### Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

### **Environmental exposure** controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### **Individual protection measures**

### **Hygiene measures**

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

## **Eye/face protection Skin protection**

: Chemical splash goggles and face shield.

**Hand protection** 

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

### **Gloves Body protection**

: butyl rubber

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

### Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### **Respiratory protection**

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

**Singapore** English (US) Page: 7/15

**Product name SIGMAWELD 120 HARDENER** 

## Section 9. Physical and chemical properties

**Appearance** 

Physical state : Liquid.

Color : Colorless.

Odor : Characteristic.

pH : insoluble in water.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 18°C (64.4°F)

**Evaporation rate** : Not available.

Flammability (solid, gas) : liquid

Vapor pressure : Not available.

Relative density : 0.88

Solubility(ies) : Media Result

cold water Not soluble

**Auto-ignition temperature**: Not available.

**Viscosity** : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

## Section 10. Stability and reactivity

**Reactivity**: No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability** : The product is stable.

**Possibility of hazardous** 

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition

products.

**Incompatible materials**: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

**Hazardous decomposition** 

products

: Evolves hydrogen on contact with water. Depending on conditions, decomposition

products may include the following materials: carbon oxides nitrogen oxides

Singapore English (US) Page: 8/15

# Section 11. Toxicological information

### Information on toxicological effects

### **Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
toluene	LC50 Inhalation Vapor	Rat	49 g/m³	4 hours
	LD50 Oral	Rat	5580 mg/kg	-
Isopropyl alcohol	LC50 Inhalation Vapor	Rat	72600 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5045 mg/kg	-
butanone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2,4,6-tris (dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
•	LD50 Oral	Rat	1200 mg/kg	-
N-(3-(trimethoxysilyl)propyl) ethylenediamine	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	2413 mg/kg	-

## Conclusion/Summary

: There are no data available on the mixture itself.

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
xylene	Skin - Irritant Skin - Moderate irritant	Human Rabbit	-	- 24 hours 500 mg	-

### **Conclusion/Summary**

Skin
: There are no data available on the mixture itself.
Eyes
: There are no data available on the mixture itself.
Respiratory
: There are no data available on the mixture itself.

**Sensitization** 

Singapore English (US) Page: 9/15

**Product code 000010024149** 

**Product name SIGMAWELD 120 HARDENER** 

Date of issue 24 October 2025 Version 1.01

## **Section 11. Toxicological information**

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing

**Conclusion/Summary** 

Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

**Mutagenicity** 

**Conclusion/Summary**: There are no data available on the mixture itself.

**Carcinogenicity** 

**Conclusion/Summary**: There are no data available on the mixture itself.

**Reproductive toxicity** 

**Conclusion/Summary**: There are no data available on the mixture itself.

**Teratogenicity** 

**Conclusion/Summary**: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
toluene Isopropyl alcohol butanone xylene	Category 3 Category 3 Category 3 Category 3	-	Narcotic effects Narcotic effects Narcotic effects Respiratory tract irritation
N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
toluene	Category 2	inhalation	-
ethylbenzene	Category 2	-	hearing organs

### **Aspiration hazard**

Name	Result
ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Singapore English (US) Page: 10/15

**Product name SIGMAWELD 120 HARDENER** 

## **Section 11. Toxicological information**

Eye contact : Causes serious eye damage.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

**Skin contact**: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:

pain watering redness

**Inhalation** : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

**Skin contact**: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

**Ingestion**: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

**Short term exposure** 

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Singapore English (US) Page: 11/15

**Product name SIGMAWELD 120 HARDENER** 

## **Section 11. Toxicological information**

General: May cause damage to organs through prolonged or repeated exposure. Prolonged

or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.Mutagenicity : No known significant effects or critical hazards.

**Reproductive toxicity** : Suspected of damaging fertility or the unborn child.

### **Numerical measures of toxicity**

### **Acute toxicity estimates**

Route	ATE value
Oral	114832.54 mg/kg
Dermal	26573.31 mg/kg
Inhalation (vapors)	215.17 mg/l
Inhalation (dusts and mists)	22.22 mg/l

#### Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

## **Section 12. Ecological information**

### **Toxicity**

Product/ingredient name	Result	Species	Exposure
toluene	EC50 3.78 mg/l	Daphnia	48 hours
	LC50 5.5 mg/l	Fish	96 hours
Isopropyl alcohol	Acute EC50 10.1 g/L Fresh water	Daphnia - Daphnia magna	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2,4,6-tris	Acute LC50 >100 mg/l	Daphnia	48 hours
(dimethylaminomethyl)phenol		'	
	Acute LC50 >100 mg/l	Fish	96 hours
N-(3-(trimethoxysilyl)propyl) ethylenediamine	EC50 597 mg/l	Fish	96 hours

Conclusion/Summary: There are no data available on the mixture itself.

### Persistence/degradability

Singapore	English (US)	P	age: 12/15

## Section 12. Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene 2,4,6-tris (dimethylaminomethyl)phenol	OECD Ready	79 % - Readily - 10 days 4 % - Not readily - 28 days	-	-

#### **Conclusion/Summary**

: There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
toluene	-	-	Readily
ethylbenzene	-	-	Readily
Fatty acids, C18-unsatd.,	-	-	Not readily
dimers, oligomeric reaction			-
products with tall-oil fatty			
acids and			
triethylenetetramine			
xylene	-	-	Readily
2,4,6-tris	-	-	Not readily
(dimethylaminomethyl)phenol			

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
toluene	2.73	90	Low
Isopropyl alcohol	0.05	-	Low
butanone	0.3	-	Low
ethylbenzene	3.6	79.43	Low
xylene	3.12	7.4 to 18.5	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)pheno			

#### **Mobility in soil**

Soil/Water partition

coefficient

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

## Section 13. Disposal considerations

### **Disposal methods**

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling

Singapore English (US) Page: 13/15

## Section 13. Disposal considerations

emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and

## **Section 14. Transport information**

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

#### **Additional information**

UN : None identified. **IMDG** : None identified. **IATA** : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

## Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

**International regulations** 

**Montreal Protocol** 

Not listed.

**Stockholm Convention on Persistent Organic Pollutants** 

Not listed.

**Singapore** English (US) Page: 14/15

**Product name SIGMAWELD 120 HARDENER** 

### **Section 16. Other information**

**History** 

Date of issue/Date of : 24 October 2025

revision

Date of previous issue : 4/20/2025

Version : 1.01
Prepared by : EHS

**Key to abbreviations** : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

**▼** Indicates information that has changed from previously issued version.

#### **Notice to reader**

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

Singapore English (US) Page: 15/15