# SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision

27 October 2025

**Version 1** 

## Section 1. Chemical product and company identification

**Product code** : 000010022763

Product name : SIGMAPRIME 800 HARDENER
Product name : SIGMAPRIME 800 HARDENER

**Other means of** : 00271152

identification

Product type : Liquid.

#### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Supplier's details : PPG Coatings (Kunshan) Co., Ltd

53 Jinyang Road, Lujia Town,

215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857

Emergency telephone number (with hours of

operation)

: 00 86 532 83889090

### Section 2. Hazards identification

Classification of the substance or mixture according to GB 30000.1-2024 and GB 30000-2013

#### **Emergency overview**

Liquid.

Colorless.

Characteristic.

Flammable liquid and vapor.

Harmful if swallowed, in contact with skin or if inhaled.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Suspected of causing cancer.

May damage fertility or the unborn child.

Toxic to aquatic life.

Harmful to aquatic life with long lasting effects.

Prolonged or repeated contact may dry skin and cause irritation.

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**Product name SIGMAPRIME 800 HARDENER** 

#### Section 2. Hazards identification

IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Immediately call a POISON CENTER or doctor.

See Section 12 for environmental precautions.

# Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (dermal) - Category 4
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

**RESPIRATORY SENSITIZATION - Category 1** 

SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

TOXIC TO REPRODUCTION - Category 1B AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 45.4%

Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 45.4%

Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 68.7%

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 52.6%

# GHS label elements Hazard pictograms









#### Signal word Hazard statements

: Danger

: Flammable liquid and vapor.

Harmful if swallowed, in contact with skin or if inhaled.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Suspected of causing cancer.

May damage fertility or the unborn child.

Toxic to aquatic life.

Harmful to aquatic life with long lasting effects.

#### <u>Precautionary statements</u> Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Ground and bond container and receiving equipment. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink

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**Product name SIGMAPRIME 800 HARDENER** 

#### Section 2. Hazards identification

or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Suitable extinguishing

media

: Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

**Disposal** 

: Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Physical and chemical

hazards

: Flammable liquid and vapor.

**Health hazards** 

: Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing cancer. May damage fertility or the unborn child. Prolonged or repeated contact may dry skin and cause irritation.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** 

: Adverse symptoms may include the following:

pain watering redness

Inhalation

Adverse symptoms may include the following:

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

**Skin contact** 

: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion

: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

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#### Section 2. Hazards identification

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

**Potential immediate** 

: Not available.

effects

**Potential delayed effects** 

: Not available.

Long term exposure

**Potential immediate** 

: Not available.

effects

Potential delayed effects : Not available.

: Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

result in classification

**Environmental hazards** 

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

# Section 3. Composition/information on ingredients

Substance/mixture : Mixture Other means of : 00271152

identification

#### **CAS** number/other identifiers

**CAS** number : Not applicable.

| Ingredient name  | %        | CAS number |
|--|----------|------------|
| alkylated polyamine adduct   | 40 - <70 | SUB125392  |
| Propylidynetrimethanol, propoxylated, reaction products with ammonia | 10 - <25 | 39423-51-3 |
| xylene isomers mixture   | 10 - <25 | 1330-20-7  |
| benzyl alcohol   | 1 - <10  | 100-51-6   |
| 2-methylpropan-1-ol  | 1 - <10  | 78-83-1    |
| bisphenol A  | 1 - <10  | 80-05-7    |
| ethylbenzene   | 1 - <10  | 100-41-4   |
| 2,4,6-tris(dimethylaminomethyl)phenol                                | 1 - <10  | 90-72-2    |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

#### Section 4. First aid measures

#### Description of necessary first aid measures

**Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Inhalation Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

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#### Section 4. First aid measures

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

#### Most important symptoms/effects, acute and delayed

Potential acute health effects

**Eye contact** : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if

inhaled.

Skin contact : Harmful in contact with skin. Causes skin irritation. Defatting to the skin. May

cause an allergic skin reaction.

**Ingestion**: Harmful if swallowed.

**Over-exposure signs/symptoms** 

**Eye contact** : Adverse symptoms may include the following:

pain watering redness

**Inhalation** : Adverse symptoms may include the following:

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

**Skin contact**: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

**Ingestion** : Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

#### Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

**Specific treatments**: No specific treatment.

**Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

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**Product name SIGMAPRIME 800 HARDENER** 

# Section 5. Fire-fighting measures

#### **Extinguishing media**

Suitable extinguishing

media

: Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing** 

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal** decomposition products Decomposition products may include the following materials: carbon oxides nitrogen oxides

**Special protective actions** for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective** equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

#### Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions**: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

#### Methods and materials for containment and cleaning up

**Small spill** 

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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#### Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

**Precautions for safe** handling

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

# Section 8. Exposure controls/personal protection

**Control parameters** 

**Occupational exposure limits** 

xylene

2-methylpropan-1-ol

bisphenol A

ethylbenzene

GBZ 2.1 (China, 7/2024) [Xylene]

PC-TWA 8 hours: 50 mg/m3. PC-STEL 15 minutes: 100 mg/m3.

ACGIH TLV (United States, 1/2024)

TWA 8 hours: 50 ppm. TWA 8 hours: 152 mg/m<sup>3</sup>. GBZ 2.1 (China, 7/2024) PC-TWA 8 hours: 5 mg/m3.

GBZ 2.1 (China, 7/2024)

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# Section 8. Exposure controls/personal protection

PC-TWA 8 hours: 100 mg/m³. PC-STEL 15 minutes: 150 mg/m³.

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# Recommended monitoring procedures

: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

# Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

# **Environmental exposure** controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

#### Individual protection measures

#### **Hygiene measures**

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

# Eye protection <u>Skin protection</u>

: Chemical splash goggles and face shield.

# Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

# Gloves Body protection

: butyl rubber

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

#### Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### **Respiratory protection**

: Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

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**Product name SIGMAPRIME 800 HARDENER** 

## Section 9. Physical and chemical properties

**Appearance** 

Physical state : Liquid.
Color : Colorless.
Odor : Characteristic.
Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 43°C (109.4°F)

Lower and upper explosive

(flammable) limits

: Not available.

Relative density

: 0.99

Solubility(ies)

MediaResultcold waterNot soluble

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm<sup>2</sup>/s

# Section 10. Stability and reactivity

**Reactivity**: No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability** : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition

products.

**Incompatible materials**: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

**Hazardous decomposition** 

products

: Depending on conditions, decomposition products may include the following

materials: carbon oxides nitrogen oxides

# **Section 11. Toxicological information**

#### Information on toxicological effects

#### **Acute toxicity**

| Product/ingredient name  | Result                            | Dose              |
|--|-----------------------------------|-------------------|
| Propylidynetrimethanol, propoxylated, reaction products with ammonia | Rat - Oral - LD50                 | 0.22 g/kg         |
| -  | Rabbit - Dermal - LD50            | 0.4 g/kg          |
| xylene isomers mixture   | Rat - Oral - LD50                 | 4.3 g/kg          |
| -  | Rabbit - Dermal - LD50            | 1.7 g/kg          |
| benzyl alcohol   | Rabbit - Dermal - LD50            | >2000 mg/kg       |
| -  | Rat - Oral - LD50                 | 1200 mg/kg        |
| -  | Rat - Inhalation - LC50 Dusts and | >5 mg/l [4 hours] |
|  | mists                             |                   |
|  |                                   |                   |

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#### **Product name SIGMAPRIME 800 HARDENER**

# **Section 11. Toxicological information**

| 2-methylpropan-1-ol                   | Rat - Oral - LD50             | 2830 mg/kg          |
|---------------------------------------|-------------------------------|---------------------|
| -                                     | Rabbit - Dermal - LD50        | 2460 mg/kg          |
| -                                     | Rat - Inhalation - LC50 Vapor | 24.6 mg/l [4 hours] |
| bisphenol A                           | Rat - Oral - LD50             | 3.25 g/kg           |
| -                                     | Rabbit - Dermal - LD50        | 3600 mg/kg          |
| ethylbenzene                          | Rat - Oral - LD50             | 3.5 g/kg            |
| -                                     | Rabbit - Dermal - LD50        | 17.8 g/kg           |
| -                                     | Rat - Inhalation - LC50 Vapor | 17.8 mg/l [4 hours] |
| 2,4,6-tris(dimethylaminomethyl)phenol | Rat - Dermal - LD50           | 1280 mg/kg          |
| -                                     | Rat - Oral - LD50             | 1200 mg/kg          |

Product Conclusion

: There are no data available on the mixture itself.

#### **Skin corrosion/irritation**

| Product/ingredient name | Species                  | Dose                                   | Score |
|-------------------------|--------------------------|--|-------|
| xylene isomers mixture  | Rabbit - Skin - Moderate | Amount/concentration applied:          | -     |
|                         | irritant                 | 500 mg Duration of treatment/exposure: |       |
|                         |                          | 24 hours                               |       |

**Conclusion/Summary**: There are no data available on the mixture itself.

Serious eye damage/eye irritation

**Conclusion/Summary**: There are no data available on the mixture itself.

**Respiratory corrosion/irritation** 

**Conclusion/Summary**: There are no data available on the mixture itself.

**Sensitization** 

Skin

**Conclusion/Summary**: There are no data available on the mixture itself.

Respiratory

**Conclusion/Summary**: There are no data available on the mixture itself.

**Mutagenicity** 

**Conclusion/Summary**: There are no data available on the mixture itself.

**Carcinogenicity** 

**Conclusion/Summary**: There are no data available on the mixture itself.

**Classification** 

| Product/ingredient name | IARC |
|-------------------------|------|
| xylene isomers mixture  | 3    |
| ethylbenzene            | 2B   |

#### **Reproductive toxicity**

**Conclusion/Summary**: There are no data available on the mixture itself.

#### Specific target organ toxicity (single exposure)

| Product/ingredient name | Result   |
|-------------------------|--|
| 2-methylpropan-1-ol     | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) |
|                         | (Respiratory tract irritation) - Category 3      |
| -                       | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) |
|                         | (Narcotic effects) - Category 3                  |
| bisphenol A             | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) |
|                         | (Respiratory tract irritation) - Category 3      |

#### **Specific target organ toxicity (repeated exposure)**

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|-------------------|-------------------|
|-------------------|-------------------|

**Product name SIGMAPRIME 800 HARDENER** 

# **Section 11. Toxicological information**

| Product/ingredient name | Result   |
|-------------------------|--|
|                         | SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - |
|                         | Category 2   |

#### **Aspiration hazard**

| Product/ingredient name | Result                         |
|-------------------------|--------------------------------|
| benzyl alcohol          | ASPIRATION HAZARD - Category 2 |
| ethylbenzene            | ASPIRATION HAZARD - Category 1 |

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

**Eye contact** : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties

if inhaled.

Skin contact : Harmful in contact with skin. Causes skin irritation. Defatting to the skin. May

cause an allergic skin reaction.

**Ingestion**: Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact**: Adverse symptoms may include the following:

pain watering redness

**Inhalation** : Adverse symptoms may include the following:

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

**Skin contact**: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

**Ingestion** : Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

**Short term exposure** 

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

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## **Section 11. Toxicological information**

Potential immediate

effects

: Not available.

Potential delayed effects

: Not available.

Potential chronic health effects

**Conclusion/Summary**: There are no data available on the mixture itself.

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

**Mutagenicity**: No known significant effects or critical hazards.

**Reproductive toxicity**: May damage fertility or the unborn child.

#### **Numerical measures of toxicity**

#### **Acute toxicity estimates**

| Product/ingredient name                        | Oral (mg/<br>kg) | Dermal<br>(mg/kg) | Inhalation<br>(gases)<br>(ppm) | Inhalation<br>(vapors)<br>(mg/l) | Inhalation<br>(dusts<br>and<br>mists)<br>(mg/l) |
|--|------------------|-------------------|--------------------------------|----------------------------------|---|
| SIGMAPRIME 800 HARDENER                        | 1085.4           | 1654.4            | N/A                            | 19.6                             | 2.5   |
| Propylidynetrimethanol, propoxylated, reaction | 500              | 1100              | N/A                            | N/A                              | N/A   |
| products with ammonia                          |                  |                   |                                |                                  |   |
| xylene isomers mixture                         | 4300             | 1700              | N/A                            | 11                               | 1.5   |
| benzyl alcohol                                 | 1200             | 2500              | N/A                            | N/A                              | N/A   |
| 2-methylpropan-1-ol                            | 2830             | 2460              | N/A                            | 24.6                             | N/A   |
| bisphenol A                                    | 3250             | 3600              | N/A                            | N/A                              | N/A   |
| ethylbenzene                                   | 3500             | 17800             | N/A                            | 17.8                             | 1.5   |
| 2,4,6-tris(dimethylaminomethyl)phenol          | 1200             | 1280              | N/A                            | N/A                              | N/A   |

#### Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

# Section 12. Ecological information

#### **Toxicity**

| Product/ingredient name | Result                       | Species   | Dose / Exposure          |
|-------------------------|------------------------------|---|--------------------------|
| 2-methylpropan-1-ol     | Acute - EC50                 | Daphnia   | 1100 mg/l [48 hours]     |
| bisphenol A             | Acute - LC50 - Fresh water   | Fish  | 4.6 mg/l [96 hours]      |
| ·                       | Acute - LC50 - Fresh water   | Crustaceans                                       | 0.885 mg/l [48 hours]    |
|                         | Chronic - NOEC - Fresh water | Fish  | 0.000174 mg/l [5 months] |
|                         | Acute - EC50                 | Algae - Green algae -<br>Raphidocelis subcapitata | 1.32 mg/l [72 hours]     |
|                         | Chronic - EC10               | Algae - Green algae -<br>Raphidocelis subcapitata | 1189 μg/l [72 hours]     |

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# Product code 000010022763 Product name SIGMAPRIME 800 HARDENER Section 12. Ecological information ethylbenzene Acute - EC50 - Fresh water Chronic - NOEC - Fresh water water Water Chronic - NOEC - Fresh water dubia Daphnia Daphnia Daphnia dubia 1.8 mg/l [48 hours] 1 mg/l

Daphnia

Fish

>100 mg/l [48 hours]

>100 mg/l [96 hours]

**Conclusion/Summary**: Not available.

Acute - LC50

Acute - LC50

#### Persistence/degradability

(dimethylaminomethyl)phenol

2,4,6-tris

| Product/ingredient name     | Test | Result  | Dose / Inoculum |
|-----------------------------|------|---|-----------------|
| (dimethylaminomethyl)phenol |      | 79% [10 days] - Readily<br>4% [28 days] - Not readily |                 |

#### **Conclusion/Summary**: Not available.

| Product/ingredient name  | Aquatic half-life | Photolysis       | Biodegradability  |
|--|-------------------|------------------|---|
| xylene isomers mixture<br>benzyl alcohol<br>bisphenol A<br>ethylbenzene<br>2,4,6-tris<br>(dimethylaminomethyl)<br>phenol | -<br>-<br>-<br>-  | -<br>-<br>-<br>- | Readily<br>Readily<br>Readily<br>Readily<br>Not readily |

#### **Bioaccumulative potential**

| Product/ingredient name  | LogPow     | BCF         | Potential |
|--|------------|-------------|-----------|
| Propylidynetrimethanol, propoxylated, reaction products with ammonia | -1.13      | -           | Low       |
| xylene isomers mixture   | 3.12       | 7.4 to 18.5 | Low       |
| benzyl alcohol   | 0.87       | -           | Low       |
| 2-methylpropan-1-ol  | 1          | -           | Low       |
| bisphenol A  | 3.4        | 43.65       | Low       |
| ethylbenzene   | 3.6        | 79.43       | Low       |
| 2,4,6-tris (dimethylaminomethyl)pheno                                | 0.219<br>I | -           | Low       |

#### **Mobility in soil**

**Soil/Water partition** 

coefficient

: Not available.

Other adverse effects : No known significant effects or critical hazards.

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**Product name SIGMAPRIME 800 HARDENER** 

# Section 13. Disposal considerations

#### **Disposal methods**

Product code 000010022763

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

# **Section 14. Transport information**

|                             | China  | UN   | IMDG                        | IATA   |
|-----------------------------|--|--|-----------------------------|--|
| UN number                   | UN1263   | UN1263   | UN1263                      | UN1263   |
| UN proper shipping name     | PAINT  | PAINT  | PAINT                       | PAINT  |
| Transport hazard class(es)  | 3  | 3  | 3                           | 3  |
| Packing group               | III  | III  | III                         | III  |
| Environmental hazards       | Yes. The environmentally hazardous substance mark is not required. | Yes. The environmentally hazardous substance mark is not required. | Yes.                        | Yes. The environmentally hazardous substance mark is not required. |
| Marine pollutant substances | Not applicable.  | Not applicable.  | (Polyoxy propylene diamine) | Not applicable.  |

#### **Additional information**

: None identified. CN UN : None identified.

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. **IMDG** 

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

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**Product name SIGMAPRIME 800 HARDENER** 

# Section 15. Regulatory information

**China inventory (IECSC)** : All components are listed or exempted.

References : Production Safety Law of the People's Republic of China

Code of Occupational Disease Prevention of the People's Republic of China

Environmental Protection Law of the People's Republic of China

Fire Control Law of the People's Republic of China

Regulations on the Control over Safety of Dangerous Chemicals

Occupational exposure limits for hazardous agents in the workplace chemical

hazardous agents (GBZ2.1)

Specification for classification and labelling of chemicals according to Part 1:

General rules (GB 30000.1-2024)

Safety data sheet for chemical products - Content and order of sections (GB/

T16483)

Guidance on the compilation of safety data sheet for chemical products (GB/

T17519)

General rule for preparation of precautionary label for chemicals (GB15258)

Safety rules for classification, precautionary labeling and precautionary statements

of chemicals (GB30000.2-29)

## Section 16. Other information

**History** 

Date of issue/Date of

revision Version

: 1

Date of previous issue

: No previous validation

: 27 October 2025

First issue date

: 10/27/2025 : EHS

Prepared by Key to abbreviations

: ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

Indicates information that has changed from previously issued version.

**Notice to reader** 

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**Product name SIGMAPRIME 800 HARDENER** 

#### Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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