

SAFETY DATA SHEET



Date of issue/Date of revision 18 December 2025

Version 1.05

Section 1. Identification

Product code : 000010023547
Product name : SIGMA SAILADVANCE RX REDBROWN
Other means of identification
00393293
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Antifouling products
Professional applications, Used by spraying.

Supplier's details : PPG Coatings (Singapore) Pte Ltd.
1 Cleantech Loop, CleanTech One, #04-04
Singapore 637141
Tel : +65 6865 3737

Emergency telephone number (with hours of operation) : CHEMTREC +(65)-31581349 (CCN 17704)

Section 2. Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
SKIN SENSITISATION - Category 1
CARCINOGENICITY - Category 1B
SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1

GHS label elements, including precautionary statements

Hazard pictograms :     

Signal word : Danger

Section 2. Hazards identification

| | |
|------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Hazard statements | : Flammable liquid and vapour. Harmful if swallowed or if inhaled. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause cancer. Very toxic to aquatic life with long lasting effects. |
| Precautionary statements | |
| Prevention | : Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapour. Wash thoroughly after handling. |
| Response | : Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. |
| Storage | : Not applicable. |
| Disposal | : Not applicable. |
| Other hazards which do not result in classification | : Prolonged or repeated contact may dry skin and cause irritation. |

Section 3. Composition/information on ingredients

| Substance/mixture | : Mixture | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| CAS number/other identifiers | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| CAS number | : Not applicable. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EC number | : Mixture. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th>Ingredient name</th> <th>%</th> <th>CAS number</th> </tr> </thead> <tbody> <tr> <td>dicopper oxide</td> <td>25 - <50</td> <td>1317-39-1</td> </tr> <tr> <td>rosin</td> <td>10 - <20</td> <td>8050-09-7</td> </tr> <tr> <td>zinc oxide</td> <td>10 - <20</td> <td>1314-13-2</td> </tr> <tr> <td>4-methylpentan-2-one</td> <td>5 - <10</td> <td>108-10-1</td> </tr> <tr> <td>Solvent naphtha (petroleum), light aromatic</td> <td>5 - <10</td> <td>64742-95-6</td> </tr> <tr> <td>Propane, 1-(ethoxy)-2-methyl-, polymer with chloroethene</td> <td>3 - <5</td> <td>25154-85-2</td> </tr> <tr> <td>zineb (ISO)</td> <td>3 - <5</td> <td>12122-67-7</td> </tr> <tr> <td>1,2,4-trimethylbenzene</td> <td>3 - <5</td> <td>95-63-6</td> </tr> <tr> <td>xylene</td> <td>1 - <3</td> <td>1330-20-7</td> </tr> <tr> <td>12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine</td> <td>1 - <3</td> <td>220926-97-6</td> </tr> <tr> <td>copper oxide</td> <td>0.3 - <1</td> <td>1317-38-0</td> </tr> <tr> <td>Oils, pine</td> <td>0.3 - <1</td> <td>8002-09-3</td> </tr> <tr> <td>p-mentha-1,4(8)-diene</td> <td>0.1 - <0.3</td> <td>586-62-9</td> </tr> <tr> <td>cumene</td> <td>0.1 - <0.3</td> <td>98-82-8</td> </tr> <tr> <td>zinc sulphide</td> <td>0.1 - <0.3</td> <td>1314-98-3</td> </tr> </tbody> </table> | | Ingredient name | % | CAS number | dicopper oxide | 25 - <50 | 1317-39-1 | rosin | 10 - <20 | 8050-09-7 | zinc oxide | 10 - <20 | 1314-13-2 | 4-methylpentan-2-one | 5 - <10 | 108-10-1 | Solvent naphtha (petroleum), light aromatic | 5 - <10 | 64742-95-6 | Propane, 1-(ethoxy)-2-methyl-, polymer with chloroethene | 3 - <5 | 25154-85-2 | zineb (ISO) | 3 - <5 | 12122-67-7 | 1,2,4-trimethylbenzene | 3 - <5 | 95-63-6 | xylene | 1 - <3 | 1330-20-7 | 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | 1 - <3 | 220926-97-6 | copper oxide | 0.3 - <1 | 1317-38-0 | Oils, pine | 0.3 - <1 | 8002-09-3 | p-mentha-1,4(8)-diene | 0.1 - <0.3 | 586-62-9 | cumene | 0.1 - <0.3 | 98-82-8 | zinc sulphide | 0.1 - <0.3 | 1314-98-3 |
| Ingredient name | % | CAS number | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| dicopper oxide | 25 - <50 | 1317-39-1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| rosin | 10 - <20 | 8050-09-7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| zinc oxide | 10 - <20 | 1314-13-2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4-methylpentan-2-one | 5 - <10 | 108-10-1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Solvent naphtha (petroleum), light aromatic | 5 - <10 | 64742-95-6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Propane, 1-(ethoxy)-2-methyl-, polymer with chloroethene | 3 - <5 | 25154-85-2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| zineb (ISO) | 3 - <5 | 12122-67-7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1,2,4-trimethylbenzene | 3 - <5 | 95-63-6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| xylene | 1 - <3 | 1330-20-7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | 1 - <3 | 220926-97-6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| copper oxide | 0.3 - <1 | 1317-38-0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Oils, pine | 0.3 - <1 | 8002-09-3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| p-mentha-1,4(8)-diene | 0.1 - <0.3 | 586-62-9 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| cumene | 0.1 - <0.3 | 98-82-8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| zinc sulphide | 0.1 - <0.3 | 1314-98-3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

| | |
|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Eye contact | : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. |
| Inhalation | : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. |
| Skin contact | : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners. |
| Ingestion | : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting. |

Most important symptoms/effects, acute and delayed

Potential acute health effects

| | |
|---------------------|---------------------------------------------------------------------------------------|
| Eye contact | : Causes serious eye damage. |
| Inhalation | : Harmful if inhaled. |
| Skin contact | : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. |
| Ingestion | : Harmful if swallowed. |

Over-exposure signs/symptoms

| | |
|---------------------|-------------------------------------------------------------------------------------------------------------------------------|
| Eye contact | : Adverse symptoms may include the following: pain watering redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur |
| Ingestion | : Adverse symptoms may include the following: stomach pains |

Indication of immediate medical attention and special treatment needed, if necessary

| | |
|----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Notes to physician | : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. |
| Specific treatments | : No specific treatment. |

Section 4. First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
sulfur oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Section 6. Accidental release measures

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

dicopper oxide

Workplace Safety and Health Act (Singapore, 1/2025) [Copper (fume)]

PEL (long term) 8 hours: 0.2 mg/m³. Form: Fume.

ACGIH TLV (United States, 1/2025) [resin acids] Skin sensitiser , Inhalation sensitiser.

TWA 8 hours: 0.001 mg/m³ (as total Resin acids). Form: Inhalable fraction.

Workplace Safety and Health Act (Singapore, 1/2025)

PEL (long term) 8 hours: 5 mg/m³. Form: Fume.

PEL (long term) 8 hours: 10 mg/m³. Form: Dust.

PEL (short term) 15 minutes: 10 mg/m³. Form: Fume.

Workplace Safety and Health Act (Singapore, 1/2025)

PEL (long term) 8 hours: 50 ppm.

PEL (long term) 8 hours: 205 mg/m³.

PEL (short term) 15 minutes: 307 mg/m³.

PEL (short term) 15 minutes: 75 ppm.

Workplace Safety and Health Act

(Singapore, 1/2025) [Trimethyl benzene]

PEL (long term) 8 hours: 25 ppm.

PEL (long term) 8 hours: 123 mg/m³.

Workplace Safety and Health Act

(Singapore, 1/2025) [Xylene]

PEL (long term) 8 hours: 100 ppm.

PEL (long term) 8 hours: 434 mg/m³.

PEL (short term) 15 minutes: 651 mg/m³.

PEL (short term) 15 minutes: 150 ppm.

ACGIH TLV (United States)

TWA: 10 mg/m³. Form: Inhalable particle.

TWA: 3 mg/m³ (inhalable dust). Form: Respirable particle.

rosin

zinc oxide

4-methylpentan-2-one

1,2,4-trimethylbenzene

xylene

12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine

Section 8. Exposure controls/personal protection

copper oxide

Workplace Safety and Health Act

(Singapore, 1/2025) [Copper (fume)]

PEL (long term) 8 hours: 0.2 mg/m³. Form: Fume.

cumene

Workplace Safety and Health Act

(Singapore, 1/2025)

PEL (long term) 8 hours: 50 ppm.

PEL (long term) 8 hours: 246 mg/m³.

Recommended monitoring procedures

- Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

- Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

- Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

- Chemical splash goggles and face shield.

Skin protection

- Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

- butyl rubber

Body protection

- Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

- Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls/personal protection

| | |
|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Respiratory protection | : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. |
|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Brownish-red.

Odour : Characteristic.

pH : insoluble in water.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 32°C (89.6°F)

Evaporation rate : Not available.

Flammability (solid, gas) : liquid

Vapour pressure : Not available.

Relative density : 1.68

| Solubility(ies) | Media | Result |
|------------------------|--------------|---------------|
| | cold water | Not soluble |

Auto-ignition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|-------------------------------------------------------------------------------------------------------|---------------------------------|---------|-------------------------|----------|
| dicopper oxide | LC50 Inhalation Dusts and mists | Rat | 3.34 mg/l | 4 hours |
| | LD50 Dermal | Rat | >2000 mg/kg | - |
| | LD50 Oral | Rat | 500 mg/kg | - |
| rosin | LD50 Dermal | Rat | >2000 mg/kg | - |
| | LD50 Oral | Rat | 7600 mg/kg | - |
| zinc oxide | LC50 Inhalation Dusts and mists | Rat | >5700 mg/m ³ | 4 hours |
| | LD50 Dermal | Rat | >2000 mg/kg | - |
| | LD50 Oral | Rat | >5000 mg/kg | - |
| 4-methylpentan-2-one | LC50 Inhalation Vapour | Rat | 11 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | >5000 mg/kg | - |
| | LD50 Oral | Rat | 2.08 g/kg | - |
| Solvent naphtha (petroleum), light aromatic | LD50 Dermal | Rabbit | 3.48 g/kg | - |
| | LD50 Oral | Rat | 8400 mg/kg | - |
| | LD50 Oral | Rat | >2000 mg/kg | - |
| zineb (ISO) | LC50 Inhalation Vapour | Rat | 18000 mg/m ³ | 4 hours |
| 1,2,4-trimethylbenzene | LD50 Oral | Rat | 5 g/kg | - |
| | LD50 Dermal | Rabbit | 1.7 g/kg | - |
| xylene | LD50 Oral | Rat | 4.3 g/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | 3.56 mg/l | 4 hours |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | LD50 Dermal | Rat | >2000 mg/kg | - |
| | LD50 Oral | Rat | >2000 mg/kg | - |
| | LD50 Oral | Rat | >2000 mg/kg | - |
| copper oxide | LD50 Oral | Rat | 5 g/kg | - |
| Oils, pine | LD50 Dermal | Rabbit | 5 g/kg | - |
| | LD50 Oral | Rat | 2.1 g/kg | - |
| p-mentha-1,4(8)-diene | LD50 Oral | Rat | 4390 mg/kg | - |
| cumene | LC50 Inhalation Vapour | Rat | 39000 mg/m ³ | 4 hours |
| | LD50 Dermal | Rabbit | 12.3 g/kg | - |
| | LD50 Oral | Rat | 2260 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|--------------------------|---------|-------|-----------------|-------------|
| xylene | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Section 11. Toxicological information

| Product/ingredient name | Route of exposure | Species | Result |
|-------------------------|-------------------|------------|-------------|
| zineb (ISO) | skin | Guinea pig | Sensitising |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Name | Category | Route of exposure | Target organs |
|---------------------------------------------|------------|-------------------|------------------------------|
| 4-methylpentan-2-one | Category 3 | - | Narcotic effects |
| Solvent naphtha (petroleum), light aromatic | Category 3 | - | Narcotic effects |
| zineb (ISO) | Category 3 | - | Respiratory tract irritation |
| 1,2,4-trimethylbenzene | Category 3 | - | Respiratory tract irritation |
| xylene | Category 3 | - | Respiratory tract irritation |
| cumene | Category 3 | - | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

| Name | Category | Route of exposure | Target organs |
|-------------------------------------------------------------------------------------------------------|------------|-------------------|---------------|
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | Category 2 | inhalation | lungs |
| cumene | Category 2 | - | - |

Aspiration hazard

| Name | Result |
|---------------------------------------------|--------------------------------|
| Solvent naphtha (petroleum), light aromatic | ASPIRATION HAZARD - Category 1 |
| xylene | ASPIRATION HAZARD - Category 1 |
| Oils, pine | ASPIRATION HAZARD - Category 1 |
| p-mentha-1,4(8)-diene | ASPIRATION HAZARD - Category 1 |
| cumene | ASPIRATION HAZARD - Category 1 |

Section 11. Toxicological information

Information on likely routes : Not available.
of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur

Ingestion : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Section 11. Toxicological information

| Route | ATE value |
|------------------------------|----------------|
| Oral | 1787.15 mg/kg |
| Dermal | 80154.33 mg/kg |
| Inhalation (vapours) | 58.52 mg/l |
| Inhalation (dusts and mists) | 3.73 mg/l |

Other information :

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|-------------------------------------------------------------------------------------------------------|-------------------------------------|-------------------------------------------------------------|----------|
| dicopper oxide | LC50 0.003 mg/l | Fish | 96 hours |
| zinc oxide | Acute EC50 0.17 mg/l | Algae | 72 hours |
| | Acute EC50 0.481 mg/l Fresh water | Daphnia - <i>Daphnia magna</i> - Neonate | 48 hours |
| 4-methylpentan-2-one | Chronic NOEC 0.017 mg/l Fresh water | Algae | 72 hours |
| Solvent naphtha (petroleum), light aromatic | Acute LC50 >179 mg/l | Fish | 96 hours |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | Acute LC50 8.2 mg/l | Fish | 96 hours |
| | Acute EC50 >100 mg/l | Algae - <i>Pseudokirchneriella subcapitata</i> (microalgae) | 72 hours |
| | Acute EC50 >100 mg/l | Daphnia - <i>Daphnia magna</i> (Water flea) | 48 hours |
| | Acute LC50 >100 mg/l | Fish - <i>Oncorhynchus mykiss</i> (rainbow trout) | 96 hours |
| | Chronic NOEC 100 mg/l | Algae - <i>Pseudokirchneriella subcapitata</i> | 72 hours |
| | Chronic NOEC ≥50 mg/l | Daphnia - <i>Daphnia magna</i> (Water flea) | 21 days |

Conclusion/Summary : There are no data available on the mixture itself.

Persistence/degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|-------------------------------------------------------------------------------------------------------|--------------------------------------------------|-----------------------------|------|----------|
| 4-methylpentan-2-one | OECD 301F | 83 % - Readily - 28 days | - | - |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | OECD Ready Biodegradability - Closed Bottle Test | 9 % - Not readily - 29 days | - | - |

Section 12. Ecological information

Conclusion/Summary : There are no data available on the mixture itself.

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| 4-methylpentan-2-one | - | - | Readily |
| xylene | - | - | Readily |

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|-------------------------------------------------------------------------------------------------------|--------------------|-------------|-----------|
| rosin | 1.9 to 7.7 | - | High |
| 4-methylpentan-2-one | 1.9 | - | Low |
| zineb (ISO) | 1.3 | - | Low |
| 1,2,4-trimethylbenzene | 3.63 | 120.23 | Low |
| xylene | 3.12 | 7.4 to 18.5 | Low |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | >6 | - | High |
| p-mentha-1,4(8)-diene | 4.47 | - | High |
| cumene | 3.55 | 35.48 | Low |

Mobility in soil

Soil/water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

| | UN | IMDG | IATA |
|-----------------------------|--------------------------------------------------------------------|------------------|--------------------------------------------------------------------|
| UN number | UN1263 | UN1263 | UN1263 |
| UN proper shipping name | PAINT | PAINT | PAINT |
| Transport hazard class(es) | 3 | 3 | 3 |
| Packing group | III | III | III |
| Environmental hazards | Yes. The environmentally hazardous substance mark is not required. | Yes. | Yes. The environmentally hazardous substance mark is not required. |
| Marine pollutant substances | Not applicable. | (dicopper oxide) | Not applicable. |

Additional information

UN : None identified.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

| | | |
|--------------------------------|---|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Date of issue/Date of revision | : | 18 December 2025 |
| Date of previous issue | : | 12/5/2025 |
| Version | : | 1.05 |
| Prepared by | : | EHS |
| Key to abbreviations | : | <p>ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations</p> |

 Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.