SAFETY DATA SHEET



Date of issue/Date of revision 19 December 2025

Version 2

Section 1. Identification

Product name : SIGMASHIELD 880/880GF HARDENER

Product code : 19A0478023
Other means of : Not available.

identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications.

Use of the substance/

mixture

: Hardener.

Uses advised against : Not applicable.

Manufacturer : Comercial Mexicana de Pinturas S.A. de C.V.

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Customer Service /

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Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (dermal) - Category 4
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION - Category 1B

SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 20.8%

(dermal), 40.5% (inhalation)

GHS label elements

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Section 2. Hazards identification

Hazard pictograms









Signal word

Hazard statements

: Danger

: Flammable liquid and vapor.

Harmful if swallowed, in contact with skin or if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction. May cause respiratory irritation.

Suspected of causing cancer.

May cause damage to organs through prolonged or repeated exposure. (hearing organs)

Precautionary statements

Prevention

Dibtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage Disposal : Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Supplemental label elements

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

: Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches. drowsiness and nausea and may lead to unconsciousness or death. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Hazards not otherwise classified

: Prolonged or repeated contact may dry skin and cause irritation.

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Section 3. Composition/information on ingredients

Substance/mixture : Mixture

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Ingredient name	%	CAS number
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	10 - 30	9003-36-5
xylene	10 - 30	1330-20-7
m-phenylenebis(methylamine)	10 - 30	1477-55-0
Propylidynetrimethanol, propoxylated, reaction products with ammonia	10 - 30	39423-51-3
benzyl alcohol	10 - 30	100-51-6
2-methylpropan-1-ol	3 - 7	78-83-1
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	90-72-2
ethylbenzene	1 - 5	100-41-4

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is Inhalation irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognized skin cleanser. Do NOT use solvents or thinners.

: If swallowed, seek medical advice immediately and show this container or label. Keep Ingestion

person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eve contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact : Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause

an allergic skin reaction.

: Harmful if swallowed. Ingestion

Over-exposure signs/symptoms

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Section 4. First aid measures

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon oxides nitrogen oxides

halogenated compounds

Formaldehyde.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water

spray to keep fire-exposed containers cool.

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Section 5. Fire-fighting measures

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, : including any incompatibilities

Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

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rormaldehyde, oligomeric reaction products with 1-chloro-

2,3-epoxypropane and phenol

xylene

m-phenylenebis(methylamine)

Propylidynetrimethanol, propoxylated, reaction products with ammonia

benzyl alcohol

2-methylpropan-1-ol

2,4,6-tris(dimethylaminomethyl)phenol ethylbenzene

Exposure limits

None.

ACGIH TLV (United States, 1/2025) [p-xylene and mixtures containing p-xylene]

Ototoxicant.

TWA 8 hours: 20 ppm.

OSHA PEL (United States, 5/2018) [Xylenes]

TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³.

ACGIH TLV (United States, 1/2025)

Absorbed through skin.

C: 0.018 ppm.

None. None.

ACGIH TLV (United States, 1/2025)

TWA 8 hours: 50 ppm. TWA 8 hours: 152 mg/m³.

OSHA PEL (United States, 5/2018)

TWA 8 hours: 100 ppm. TWA 8 hours: 300 mg/m³.

None.

ACGIH TLV (United States, 1/2025)

Ototoxicant.

TWA 8 hours: 20 ppm.

OSHA PEL (United States, 5/2018)

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Section 8. Exposure controls/personal protection

TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³.

Key to abbreviations

= Acceptable Maximum Peak ACGIH = American Conference of Governmental Industrial Hygienists.

С = Ceiling Limit F = Fume IPEL = Internal Permissible Exposure Limit

OSHA Occupational Safety and Health Administration. = Respirable

= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

SR = Respiratory sensitization SS = Skin sensitization STEL

= Short term Exposure limit values

= Potential skin absorption

TD = Total dust

TLV = Threshold Limit Value TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

procedures

Recommended monitoring: Reference should be made to appropriate monitoring standards. Reference to national quidance documents for methods for the determination of hazardous substances will also be required.

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Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection

: Chemical splash goggles and face shield.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: nitrile neoprene

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

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Section 8. Exposure controls/personal protection

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Not available.

Odor : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 28°C (82.4°F)

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Flammability : Not available.

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure: Not available.Vapor density: Not available.

Relative density : 1
Density (lbs / gal) : 8.35

Solubility(ies) : Media Result cold water Soluble

Partition coefficient: n-

octanol/water

: Not applicable.

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

% Solid. (w/w) : 57.6563

Particle characteristics

Median particle size : Not applicable.

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Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

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: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds Formaldehyde.

Section 11. Toxicological information

Information on toxicological effects Acute toxicity

Product/ingredient name	Result	Dose
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rat - Oral - LD50	>10000 mg/kg
xylene	Rat - Oral - LD50	4.3 g/kg
	Rabbit - Dermal - LD50	1.7 g/kg
m-phenylenebis(methylamine)	Rat - Oral - LD50	930 mg/kg
	Rat - Male, Female - Dermal - LD50	>3100 mg/kg
	Rat - Inhalation - LC50 Gas.	700 ppm [1 hours]
Propylidynetrimethanol, propoxylated, reaction products with ammonia	Rat - Oral - LD50	0.22 g/kg
	Rabbit - Dermal - LD50	0.4 g/kg
benzyl alcohol	Rabbit - Dermal - LD50	>2000 mg/kg
	Rat - Oral - LD50	1200 mg/kg
	Rat - Inhalation - LC50 Dusts and mists	>5 mg/l [4 hours]
2-methylpropan-1-ol	Rat - Oral - LD50	2830 mg/kg
	Rabbit - Dermal - LD50	2460 mg/kg
	Rat - Inhalation - LC50 Vapor	24.6 mg/l [4 hours]
2,4,6-tris(dimethylaminomethyl)phenol	Rat - Dermal - LD50	1280 mg/kg
	Rat - Oral - LD50	1200 mg/kg
ethylbenzene	Rat - Oral - LD50	3.5 g/kg
	Rabbit - Dermal - LD50	17.8 g/kg
	Rat - Inhalation - LC50 Vapor	17.8 mg/l [4 hours]

Product Conclusion

There are no data available on the mixture itself.

Skin corrosion/irritation

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Section 11. Toxicological information

Product/ingredient name	Species	Dose	Score
kylene	Rabbit - Skin - Moderate	Amount/concentration applied:	-
	irritant	500 mg	
		Duration of treatment/exposure:	
		24 hours	
m-phenylenebis	Rat - Skin - Severe irritant	Duration of treatment/exposure: 4	-
(methylamine)		hours	
		Observation period: 4 hours	

Conclusion/Summary

: There are no data available on the mixture itself.

Serious eye damage/eye irritation

Conclusion/Summary: There are no data available on the mixture itself.

Respiratory corrosion/irritation

Conclusion/Summary : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Species	Result
m-phenylenebis(methylamine)	Mouse - skin OECD 429	Result: Sensitizing

Skin

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory

Conclusion/Summary: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
xylene	-	3	-
ethylbenzene	-	2B	-

Carcinogen Classification

IARC: 1, 2A, 2B, 3, 4

code: NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
xylene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3
2-methylpropan-1-ol	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Narcotic effects) - Category 3

Specific target organ toxicity (repeated exposure)

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Section 11. Toxicological information

Product/ingredient name	Result
1 -	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 2

Target organs

: Contains material which causes damage to the following organs: blood, liver, heart,

brain.

Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, gastrointestinal tract, upper respiratory tract, skin, central nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

Product/ingredient name	Result
1 2	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact : Causes severe burns. Harmful in contact with skin. Defatting to the skin. May

cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation redness dryness

cracking blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary : There are no data available on the mixture itself. This product either contains

formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include

the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme

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Section 11. Toxicological information

cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes. the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and longterm exposure by oral, inhalation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Short term exposure

Potential immediate

effects

There are no data available on the mixture itself.

Potential delayed effects

: There are no data available on the mixture itself.

Long term exposure

Potential immediate

effects

: There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

Conclusion/Summary

: There are no data available on the mixture itself.

General

: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity

: Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity Reproductive toxicity : No known significant effects or critical hazards. : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMASHIELD 880/880GF HARDENER	1383.3	1828.9	15998.0	30.9	4.0
xylene	4300	1700	N/A	11	1.5
m-phenylenebis(methylamine)	930	2500	4500	N/A	N/A
Propylidynetrimethanol, propoxylated, reaction products with ammonia	500	1100	N/A	N/A	N/A
benzyl alcohol	1200	2500	N/A	N/A	N/A
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species
Formaldehyde, oligomeric reaction products	Acute - LC50	Fish
with 1-chloro-2,3-epoxypropane and phenol	2.54 mg/l [96 hours]	
2-methylpropan-1-ol	Acute - EC50	Daphnia
	1100 mg/l [48 hours]	
2,4,6-tris(dimethylaminomethyl)phenol	Acute - LC50	Daphnia
	OECD [Daphnia sp. Acute	
	Immobilization Test and	
	Reproduction Test]	
	>100 mg/l [48 hours]	
	Acute - LC50	Fish
	OECD [Fish, Acute Toxicity Test]	
	>100 mg/l [96 hours]	
ethylbenzene	Acute - EC50 - Fresh water	Daphnia
	1.8 mg/l [48 hours]	
	Chronic - NOEC - Fresh water	Daphnia - Ceriodaphnia dubia
	1 mg/l	

Conclusion/Summary : Not available.

Persistence and degradability

Product/ingredient name	Result
2,4,6-tris(dimethylaminomethyl)phenol	OECD [Ready Biodegradability - Closed Bottle Test] 4% [28 days] - Not readily
ethylbenzene	79% [10 days] - Readily

Conclusion/Summary : Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7	-	Low
xylene	3.12	7.4 to 18.5	Low
m-phenylenebis (methylamine)	0.18	2.69	Low
Propylidynetrimethanol, propoxylated, reaction products with ammonia	-1.13	-	Low
benzyl alcohol	0.87	-	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris (dimethylaminomethyl)phenol	0.219	-	Low
ethylbenzene	3.6	79.43	Low

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Product name SIGMASHIELD 880/880GF HARDENER

Section 12. Ecological information

Mobility in soil

Soil/Water partition

: Not available.

coefficient

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

r			
	DOT	IMDG	IATA
UN number	UN3470	UN3470	UN3470
UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
Transport hazard class (es)	8 (3)	8 (3)	8 (3)
Packing group	II	II	II
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Epoxy Resin)	Not applicable.
Product RQ (lbs)	524.81	Not applicable.	Not applicable.
RQ substances	(xylene, ethylbenzene)	Not applicable.	Not applicable.

Additional information

: Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

The marine well thank are also make a mineral value of house and also since of ACL and AC

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

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14. Transport information

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b): All components are active or exempted.

SARA 302/304

SARA 304 RQ : Not applicable. Composition/information on ingredients

No products were found.

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 3

> ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4

SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	≥20 - ≤50	SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1B
xylene	≥10 - ≤20	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
m-phenylenebis(methylamine)	≥10 - ≤20	(Respiratory tract irritation) - Category 3 ASPIRATION HAZARD - Category 1 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1B

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Product name SIGMASHIELD 880/880GF HARDENER

Section 15. Regulatory information

		SERIOUS EYE DAMAGE - Category 1
		SKIN SENSITIZATION - Category 1B
Propylidynetrimethanol,	≥10 - ≤20	ACUTE TOXICITY (oral) - Category 4
propoxylated, reaction products		ACUTE TOXICITY (dermal) - Category 4
with ammonia		SERIOUS EYE DAMAGE - Category 1
benzyl alcohol	≥10 - ≤20	ACUTE TOXICITY (oral) - Category 4
		EYE IRRITATION - Category 2A
2-methylpropan-1-ol	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
2,4,6-tris(dimethylaminomethyl)	≥1.0 - ≤5.0	ACUTE TOXICITY (oral) - Category 4
phenol		ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1C
		SERIOUS EYE DAMAGE - Category 1
ethylbenzene	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
		HNOC - Defatting irritant
		<u>+</u>

SARA 313

Supplier notification

Chemical name
Supplier notification

CAS number
1330-20-7
10 - 30
ethylbenzene
100-41-4
1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

MARNING: Cancer - www.P65Warnings.ca.gov.

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications. The customer is responsible for determining the PPE code for this material.

Date of previous issue : 4/14/2025

Organization that prepared : EHS

the SDS

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Date of issue 19 December 2025 Version 2

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Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group

UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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