SAFETY DATA SHEET



Date of issue/Date of revision 20 December 2025

Version 16

Section 1. Identification

: SIGMASHIELD 1200 (NOVASHIELD)LT HARDENER **Product name**

Product code : 6S1185847/4L Other means of : Not available.

identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Manufacturer : PPG Industries. Inc.

> One PPG Place Pittsburgh, PA 15272 : (412) 434-4515 (U.S.)

Emergency telephone

number

(514) 645-1320 (Canada)

SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)

Technical Phone Number : 888-977-4762

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 3

SKIN CORROSION - Category 1A SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION - Category 2

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 9.9%

(dermal), 15.6% (inhalation)

GHS label elements

Hazard pictograms









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Product name SIGMASHIELD 1200 (NOVASHIELD)LT HARDENER

Section 2. Hazards identification

Signal word

: Danger

Hazard statements

: Harmful if swallowed.

Toxic in contact with skin or if inhaled.
Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Suspected of damaging fertility or the unborn child.

May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

btain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

Storage Disposal

: Store locked up.

•

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Emits toxic fumes when heated.

Hazards not otherwise classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Product name

: SIGMASHIELD 1200 (NOVASHIELD)LT HARDENER

Ingredient name	%	CAS number	
2/2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	60 - 80	6864-37-5	
benzyl alcohol	7 - 13	100-51-6	
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	5 - 10	445498-00-0	
N-(3-(trimethoxysilyl)propyl)ethylenediamine	1 - 5	1760-24-3	
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	90-72-2	
3-aminopropyldimethylamine	0.1 - 1	109-55-7	

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Section 3. Composition/information on ingredients

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Toxic if inhaled.

Skin contact: Causes severe burns. Toxic in contact with skin. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eve contact: Adverse symptoms may include the following:

pain watering redness

Inhalation: Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

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Section 4. First aid measures

Ingestion

: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media
Unsuitable extinguishing

Unsuitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

: None known.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

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Section 6. Accidental release measures

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Special precautions

Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	None.
benzyl alcohol	None.
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	None.
N-(3-(trimethoxysilyl)propyl)ethylenediamine	None.
2,4,6-tris(dimethylaminomethyl)phenol	None.
3-aminopropyldimethylamine	None.

Key to abbreviations

Α	= Acceptable Maximum Peak	S	 Potential skin absorption
ACGIH	= American Conference of Governmental Industrial Hygienists.	SR	 Respiratory sensitization
С	= Ceiling Limit	SS	 Skin sensitization
F	= Fume	STEL	= Short term Exposure limit values
IPEL	= Internal Permissible Exposure Limit	TD	= Total dust
OSHA	 Occupational Safety and Health Administration. 	TLV	= Threshold Limit Value
R	= Respirable	TWA	 Time Weighted Average
Z	= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances		

Consult local authorities for acceptable exposure limits.

procedures

Recommended monitoring: Reference should be made to appropriate monitoring standards. Reference to national quidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Chemical splash goggles and face shield.

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Section 8. Exposure controls/personal protection

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : nitrile neoprene

: Personal protective equipment for the body should be selected based on the task being **Body protection**

performed and the risks involved and should be approved by a specialist before

handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respirator selection must be based on known or anticipated exposure levels, the Respiratory protection

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying

with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. Color : Amber. Odor : Amine-like. pН : Not applicable. **Melting point** : Not available. : >37.78°C (>100°F) **Boiling point**

: Closed cup: 105°C (221°F) Flash point

Auto-ignition temperature Not available. **Decomposition temperature** : Not available. **Flammability** : Not available.

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : Not available. : Not available. Vapor density

: 0.97 **Relative density** 8.1 Density (lbs/gal)

Media Result Solubility(ies) cold water Not soluble

Partition coefficient: n-

: Not applicable.

octanol/water

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Section 9. Physical and chemical properties

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

% Solid. (w/w) : 89.33

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

Incompatible materials: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials:

carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects Acute toxicity

Product/ingredient name	Result	Dose
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	Rat - Oral - LD50	>0.32 g/kg
	Rabbit - Dermal - LD50	>0.2 g/kg
	Rat - Inhalation - LC50 Dusts and mists	420 mg/m³ [4 hours]
benzyl alcohol	Rabbit - Dermal - LD50	>2000 mg/kg
	Rat - Oral - LD50	1200 mg/kg
	Rat - Inhalation - LC50 Dusts and	>5 mg/l [4 hours]
	mists	
N-(3-(trimethoxysilyl)propyl)ethylenediamine	Rat - Oral - LD50	2413 mg/kg
	Rabbit - Dermal - LD50	>2000 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Rat - Dermal - LD50	1280 mg/kg
	Rat - Oral - LD50	1200 mg/kg
3-aminopropyldimethylamine	Rat - Oral - LD50	410 mg/kg
	Rabbit - Dermal - LD50	2139 mg/kg
	Rat - Dermal - LD50	400 to 2000 mg/kg
	Rat - Inhalation - LC50 Dusts and	>21.9 mg/l [4 hours]
	mists	

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Section 11. Toxicological information

Product Conclusion : There are no data available on the mixture itself.

Skin corrosion/irritation

Conclusion/Summary: There are no data available on the mixture itself.

Serious eye damage/eye irritation

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory corrosion/irritation

Conclusion/Summary : There are no data available on the mixture itself.

Sensitization

Skin

Conclusion/Summary: There are no data available on the mixture itself.

Respiratory

Conclusion/Summary: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
N-(3-(trimethoxysilyl)propyl)ethylenediamine	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3
3-aminopropyldimethylamine	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

<u>Target organs</u>: Contains material which causes damage to the following organs: blood, liver, heart,

brain.

Contains material which may cause damage to the following organs: kidneys, the nervous system, upper respiratory tract, skin, eyes, adrenal, central nervous system

(CNS).

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Toxic if inhaled.

Skin contact : Causes severe burns. Toxic in contact with skin. May cause an allergic skin

reaction.

Ingestion: Harmful if swallowed.

Over-exposure signs/symptoms

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Product name SIGMASHIELD 1200 (NOVASHIELD)LT HARDENER

Section 11. Toxicological information

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: • Waterse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary

: There are no data available on the mixture itself. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Short term exposure

Potential immediate

effects

There are no data available on the mixture itself.

Potential delayed effects

: There are no data available on the mixture itself.

Long term exposure

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Section 11. Toxicological information

Potential immediate

: There are no data available on the mixture itself.

effects

Potential delayed effects: There are no data available on the mixture itself.

Potential chronic health effects

Conclusion/Summary : There are no data available on the mixture itself.

General : May cause damage to organs through prolonged or repeated exposure. Once

sensitized, a severe allergic reaction may occur when subsequently exposed to very

low levels.

Carcinogenicity : No known significant effects or critical hazards.Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity: Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMASHIELD 1200 (NOVASHIELD)LT HARDENER	562.2	399.1	N/A	N/A	0.58
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	500	300	N/A	N/A	0.5
benzyl alcohol	1200	2500	N/A	N/A	N/A
Formaldehyde, polymer with N,N-dimethyl-	500	N/A	N/A	N/A	N/A
1,3-propanediamine and phenol					
N-(3-(trimethoxysilyl)propyl)ethylenediamine	2413	2500	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
3-aminopropyldimethylamine	410	1100	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species
N-(3-(trimethoxysilyl)propyl)ethylenediamine N-(3-(trimethoxysilyl)propyllone N-(3-(trimethoxysilyl)propyllone N-(3-(trimethoxysilyl)propyllone N-(3-(trimethoxysilyl)propyllone N-(3-(trimethoxysilyl)propyllone N-(3-(trimethoxysilyl)propyll	EC50	Fish
	597 mg/l [96 hours]	
2,4,6-tris(dimethylaminomethyl)phenol	Acute - LC50	Daphnia
	OECD [Daphnia sp. Acute	
	Immobilization Test and	
	Reproduction Test]	
	>100 mg/l [48 hours]	
	Acute - LC50	Fish
	OECD [Fish, Acute Toxicity Test] >100 mg/l [96 hours]	

Conclusion/Summary : Not available.

Persistence and degradability

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Section 12. Ecological information

Product/ingredient name	Result
2,4,6-tris(dimethylaminomethyl)phenol	OECD [Ready Biodegradability - Closed Bottle Test] 4% [28 days] - Not readily

Conclusion/Summary : Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,2'-dimethyl-4,4'-	1.8	-	Low
methylenebis			
(cyclohexylamine)			
benzyl alcohol	0.87	-	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
3-aminopropyldimethylamine	-0.352	-	Low

Mobility in soil

Soil/Water partition

coefficient

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

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Product name SIGMASHIELD 1200 (NOVASHIELD)LT HARDENER

14. Transport information

	DOT	IMDG	IATA
UN number	UN2922	UN2922	UN2922
UN proper shipping name	Corrosive liquids, toxic, n.o.s.	CORROSIVE LIQUID, TOXIC, N.O.S.	CORROSIVE LIQUID, TOXIC, N.O.S.
	(2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)
Transport hazard class (es)	8 (6.1)	8 (6.1)	8 (6.1)
Packing group	II	II	II
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine))	Not applicable.

Additional information

DOT : None identified.

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b): All components are active or exempted.

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

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Section 15. Regulatory information

Classification

: ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (dermal) - Category 3
ACUTE TOXICITY (inhalation) - Category 3
SKIN CORROSION - Category 1A
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
TOXIC TO REPRODUCTION - Category 2

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Composition/information on ingredients

Name	%	Classification
2,2'-dimethyl-4,4'-methylenebis	≥50 - ≤75	ACUTE TOXICITY (oral) - Category 4
(cyclohexylamine)		ACUTE TOXICITY (dermal) - Category 3
		ACUTE TOXICITY (inhalation) - Category 3
		SKIN CORROSION - Category 1A
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
benzyl alcohol	≥10 - ≤19	ACUTE TOXICITY (oral) - Category 4
		EYE IRRITATION - Category 2A
Formaldehyde, polymer with N,	≥5.0 - ≤10	COMBUSTIBLE DUSTS
N-dimethyl-1,3-propanediamine and phenol		ACUTE TOXICITY (oral) - Category 4
N-(3-(trimethoxysilyl)propyl)	≥1.0 - ≤5.0	SERIOUS EYE DAMAGE - Category 1
ethylenediamine		SKIN SENSITIZATION - Category 1B
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
2,4,6-tris(dimethylaminomethyl)	≥1.0 - ≤4.8	ACUTE TOXICITY (oral) - Category 4
phenol		ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1C
		SERIOUS EYE DAMAGE - Category 1
3-aminopropyldimethylamine	<1.0	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1B
		SERIOUS EYE DAMAGE - Category 1
		SKIN SENSITIZATION - Category 1B
		TOXIC TO REPRODUCTION - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

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Date of issue 20 December 2025 Version 16

Product name SIGMASHIELD 1200 (NOVASHIELD)LT HARDENER

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications. The customer is responsible for determining the PPE code for this material.

Date of previous issue : 6/25/2025

Organization that prepared

the SDS

: EHS

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

▼ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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