

SAFETY DATA SHEET



The information in this Safety Data Sheet is required pursuant to Hazardous Product Regulations 2023.

Date of issue/Date of revision 3 February 2026

Version 4.04

Section 1. Identification

Product name : SIGMALINE 2000 BASE REDBROWN

Product code : 000001019147

Other means of identification : 00250295

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/
mixture : Coating.

Uses advised against : Not applicable.

Supplier : PPG Canada Inc.
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Mississauga ON L4W 4M6
Canada
+1 905-629-7999

PPG Industries, Inc.
One PPG Place
Pittsburgh, PA 15272

Emergency telephone number : (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
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SETIQ Ciudad de México: (55) 5559-1588 (México)

Technical Phone Number : 888-977-4762

Section 2. Hazard identification

Classification of the
substance or mixture : SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1B
CARCINOGENICITY - Category 1A

GHS label elements

Hazard pictograms :



Signal word : Danger

Section 2. Hazard identification

| | |
|--|---|
| Hazard statements | : Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause cancer. |
| Precautionary statements | |
| Prevention | : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. |
| Response | : IF exposed or concerned: Get medical advice or attention. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention. |
| Storage | : Store locked up. |
| Disposal | : Dispose of contents and container in accordance with all local, regional, national and international regulations. |
| Supplemental label elements | : Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Emits toxic fumes when heated. Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 15.8% (oral), 66.3% (dermal), 62.5% (inhalation) |
| Other hazards which do not result in classification | : None known. |

Section 3. Composition/information on ingredients

| | |
|--------------------------------------|--------------------------------|
| Substance/mixture | : Mixture |
| Product name | : SIGMALINE 2000 BASE REDBROWN |
| Other means of identification | : 00250295 |

CAS number/other identifiers

| Ingredient name | Synonyms | % (w/w) | CAS number |
|--|---|----------|------------|
| Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol | Formaldehyde, polymer with 2-(chloromethyl)oxirane and phenol; Formaldehyde, polymer with (chloromethyl)oxirane and phenol; Phenol, formaldehyde, (chloromethyl)oxirane polymer; epichlorohydrin-phenolformaldehyde resin; Phenolic epoxy resin F-44; Polymer of 2-(chloromethyl)oxirane / formaldehyde / phenol; Glycidyl ether modification | 30 - 60* | 9003-36-5 |

Section 3. Composition/information on ingredients

| | | | |
|---|--|----------|------------|
| | products with epichlorohydrin or 2-methylepichlorohydrin of {polycondensation products of [(polycondensation products of phenol / formaldehyde) or alkyl(C1-9)phenol] / formaldehyde}; Formaldehyde polymer with (chloromethyl)oxirane and phenol; POLYMER, FORMALDEHYDE WITH (CHLOROMETHYL)OXIRANE AND PHENOL; Epichlorohydrin-bisphenol F resin | | |
| Nepheline syenite | potassium, sodium, oxido-oxo-oxoalumanyloxysilane | 10 - 30* | 37244-96-5 |
| Phenol, polymer with formaldehyde, glycidyl ether (MW<=700) | | 7 - 13* | 28064-14-4 |
| benzyl alcohol | Benzenemethanol; .alpha.-Hydroxytoluene; Phenylcarbinol; Phenylmethanol; E 1519; α-hydroxytoluene; Phenylmethyl alcohol; toluenol, alpha-; (hydroxymethyl)benzene; BENZENECARBINOL; alpha-Hydroxytoluene | 5 - 10* | 100-51-6 |
| Talc , not containing asbestiform fibres | Talc; magnesium silicate monohydrate (talc) not containing asbestiform fibres | 1 - 5* | 14807-96-6 |
| diiron trioxide | Iron oxide (Fe2O3); Iron oxide; C.I. Pigment Red 101; Ferric oxide; Iron oxide, anhydrous; Iron oxide, red; Iron sesquioxide; Iron trioxide; iron oxide pigment; Iron oxide dust and fume (as Fe); Rouge | 1 - 5* | 1309-37-1 |
| carbon black | Lampblack; Acetylene black; C.I. 77266; C.I. Pigment Black 6; C.I. Pigment Black 7; Charcoal | 0.1 - 1* | 1333-86-4 |
| crystalline silica, non-respirable powder (>10 microns) | alpha-quartz; Silica, crystalline (quartz); Silica, Crystalline Quartz; SILICA, CRYSTALLINE, QUARTZ; Silica-Crystalline, Quartz; Silica - Crystalline Quartz; Silica-Crystalline : Quartz; Silica, crystalline - quartz | 0.1 - 1* | 14808-60-7 |

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

SUB codes represent substances without registered CAS Numbers.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

- | | |
|---------------------|--|
| Eye contact | : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. |
| Inhalation | : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. |
| Skin contact | : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. |
| Ingestion | : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting. |

Most important symptoms/effects, acute and delayed

Potential acute health effects

- | | |
|---------------------|--|
| Eye contact | : Causes serious eye irritation. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : Causes skin irritation. May cause an allergic skin reaction. |
| Ingestion | : No known significant effects or critical hazards. |

Over-exposure signs/symptoms

- | | |
|---------------------|--|
| Eye contact | : Adverse symptoms may include the following: pain or irritation watering redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following: irritation redness |
| Ingestion | : No specific data. |

Indication of immediate medical attention and special treatment needed, if necessary

- | | |
|-----------------------------------|---|
| Notes to physician | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : No specific treatment. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
halogenated compounds
metal oxide/oxides
Formaldehyde.

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 6. Accidental release measures

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Wash hands thoroughly after handling.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|---|---|
| Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol Nepheline syenite | None. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 10 mg/m ³ . Form: total dust. |
| Phenol, polymer with formaldehyde, glycidyl ether (MW≤700) benzyl alcohol | None. None. |
| Talc, not containing asbestiform fibres | CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 2 mg/m ³ . Form: respirable particulate. CA British Columbia Provincial (Canada, 3/2025) TWA 8 hours: 2 mg/m ³ . Form: respirable. CA Quebec Provincial (Canada, 2/2024) TWA _{EV} 8 hours: 2 mg/m ³ . Form: |

Section 8. Exposure controls/personal protection

diiron trioxide

respirable aerosol fraction.

CA Saskatchewan Provincial (Canada, 4/2021)TWA 8 hours: 2 mg/m³. Form: respirable fraction.**CA Alberta Provincial (Canada, 3/2023)**OEL 8 hours: 5 mg/m³. Form: respirable.**CA British Columbia Provincial (Canada, 3/2025)**TWA 8 hours: 10 mg/m³. Form: total dust.**CA Ontario Provincial (Canada, 6/2019)**TWA 8 hours: 5 mg/m³. Form: respirable particulate matter.**CA Quebec Provincial (Canada, 2/2024)**TWA_{EV} 8 hours: 5 mg/m³ (as Fe). Form: dust and fume.**CA Saskatchewan Provincial (Canada, 4/2021)**STEL 15 minutes: 10 mg/m³ (measured as Fe). Form: dust and fume.TWA 8 hours: 5 mg/m³ (measured as Fe). Form: dust and fume.

carbon black

CA Alberta Provincial (Canada, 3/2023)OEL 8 hours: 3.5 mg/m³.**CA British Columbia Provincial (Canada, 3/2025)**TWA 8 hours: 3 mg/m³. Form: inhalable.**CA Ontario Provincial (Canada, 6/2019)**TWA 8 hours: 3 mg/m³. Form: inhalable particulate matter.**CA Quebec Provincial (Canada, 2/2024)**TWA_{EV} 8 hours: 3 mg/m³. Form: inhalable aerosol fraction.**CA Saskatchewan Provincial (Canada, 4/2021)**STEL 15 minutes: 7 mg/m³.TWA 8 hours: 3.5 mg/m³.

crystalline silica, non-respirable powder (>10 microns)

CA Alberta Provincial (Canada, 3/2023)OEL 8 hours: 0.025 mg/m³. Form: respirable particulate.**CA British Columbia Provincial (Canada, 3/2025) [silica, crystalline - alpha quartz and cristobalite]**TWA 8 hours: 0.025 mg/m³. Form: respirable.**CA Ontario Provincial (Canada, 6/2019)****[Silica, Crystalline (Quartz/Tripoli)]**TWA 8 hours: 0.1 mg/m³. Form: respirable particulate matter.**CA Quebec Provincial (Canada, 2/2024)****[Silica Crystalline -Quartz]**TWA_{EV} 8 hours: 0.1 mg/m³. Form: respirable aerosol fraction.**CA Saskatchewan Provincial (Canada,**

Section 8. Exposure controls/personal protection

4/2021)

TWA 8 hours: 0.05 mg/m³. Form: respirable fraction.

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

| | |
|--|-----------------------------|
| Physical state | : Liquid. |
| Color | : Brown. |
| Odor | : Characteristic. |
| pH | : Not applicable. |
| Melting point | : Not available. |
| Boiling point | : >37.78°C (>100°F) |
| Flash point | : Closed cup: 145°C (293°F) |
| Auto-ignition temperature | : 435°C (815°F) |
| Decomposition temperature | : Not available. |
| Flammability | : Not available. |
| Lower and upper explosive (flammable) limits | : Not available. |
| Vapor pressure | : Not available. |
| Vapor density | : Not available. |
| Relative density | : 1.43 |
| Density (lbs / gal) | : 11.93 |

Solubility(ies)

| Media | Result |
|------------|-------------|
| cold water | Not soluble |

Partition coefficient: n-octanol/water : Not applicable.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

% Solid. (w/w) : 99.989

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Dose |
|--|---|----------------------|
| Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol | Rat - Oral - LD50 | >10000 mg/kg |
| Nepheline syenite | Rat - Oral - LD50 | >5000 mg/kg |
| | Rat - Dermal - LD50 | >5000 mg/kg |
| | Rat - Inhalation - LC50 Dusts and mists | >5.07 mg/l [4 hours] |
| benzyl alcohol | Rabbit - Dermal - LD50 | >2000 mg/kg |
| | Rat - Oral - LD50 | 1200 mg/kg |
| | Rat - Inhalation - LC50 Dusts and mists | >5 mg/l [4 hours] |
| diiron trioxide | Rat - Oral - LD50 | 10 g/kg |
| | Rat - Inhalation - LC50 Dusts and mists | >5 mg/l [4 hours] |
| carbon black | Rat - Oral - LD50 | >10 g/kg |

Product Conclusion : There are no data available on the mixture itself.

Skin corrosion/irritation

Conclusion/Summary : There are no data available on the mixture itself.

Serious eye damage/eye irritation

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory corrosion/irritation

Conclusion/Summary : There are no data available on the mixture itself.

Sensitization

Skin

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory

Conclusion/Summary : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Classification

| Product/ingredient name | OSHA | IARC | NTP |
|---|------|------|---------------------------------|
| Talc, not containing asbestiform fibres | - | 2A | - |
| diiron trioxide | - | 3 | - |
| carbon black | - | 2B | - |
| crystalline silica, non-respirable powder (>10 microns) | + | 1 | Known to be a human carcinogen. |

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Section 11. Toxicological information

| Product/ingredient name | Result |
|--|---|
| Talc , not containing asbestiform fibres | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 |

Target organs : Contains material which causes damage to the following organs: blood, liver, heart, brain.
Contains material which may cause damage to the following organs: kidneys, lungs, cardiovascular system, upper respiratory tract, skin, eyes, central nervous system (CNS).

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
irritation
redness
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary : There are no data available on the mixture itself. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Section 11. Toxicological information

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

Conclusion/Summary : There are no data available on the mixture itself.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

| Product/ingredient name | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|------------------------------|--------------|----------------|--------------------------|----------------------------|-------------------------------------|
| SIGMALINE 2000 BASE REDBROWN | 10228.8 | 8526.9 | N/A | N/A | N/A |
| benzyl alcohol | 1200 | 2500 | N/A | N/A | N/A |
| diiron trioxide | 10000 | N/A | N/A | N/A | N/A |

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species |
|--|--|---------------------|
| Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol diiron trioxide | Acute - LC50 2.54 mg/l [96 hours] Acute - EC50 OECD 202 >100 mg/l [48 hours] | Fish Daphnia |

Conclusion/Summary : Not available.

Persistence and degradability

Not available.

Conclusion/Summary : Not available.

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|--|--------------------|-----|-----------|
| Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol | 2.7 | - | Low |
| benzyl alcohol | 0.87 | - | Low |

Section 12. Ecological information

Mobility in soil

Soil/Water partition coefficient : Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

Section 14. Transport information

| | TDG | IMDG | IATA |
|--|--|--|--|
| UN number | UN3082 | UN3082 | UN3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin, Phenol, polymer with formaldehyde, glycidyl ether (MW≤700)) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin, Phenol, polymer with formaldehyde, glycidyl ether (MW≤700)) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin, Phenol, polymer with formaldehyde, glycidyl ether (MW≤700)) |
| Transport hazard class(es) | 9 | 9 | 9 |
| Packing group | III | III | III |
| Environmental hazards Marine pollutant substances | Yes. (Epoxy Resin) | Yes. (Epoxy Resin) | Yes. Not applicable. |

Additional information

- TDG** : Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail.
- IMDG** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
- IATA** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Section 14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Proof of classification statement : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark).

Section 15. Regulatory information

National Inventory List

Canada inventory (DSL) : All components are listed or exempted.

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications.
The customer is responsible for determining the PPE code for this material.

Date of issue/Date of revision 3 February 2026

Organization that prepared the SDS : EHS

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

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