

SAFETY DATA SHEET



Conforms to Official Mexican Standard NOM-018-STPS-2015

Date of revision 4 February 2026

Version 1.01

Date of issue 4 February 2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product name : SIGMALINE 855 REPAIR N RAL 5022

Product code : 19A0778050

Other means of identification : Not applicable.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications.

Use of the substance/ mixture : Coating.

Uses advised against : Not applicable.

Manufacturer : Comercial Mexicana de Pinturas S.A. de C.V.
Marcos Achar Lobatón, No. 6
Tepexpan, Acolman, Estado de México
CP. 55885
Tel. (55)1669-1400 (México)

Emergency telephone number : Mexico: 01-800-00-214-00, (+)(52(55) 5559-1588

Customer Service / Technical Phone Number : 800 7126-639 (México)

SECTION 2: Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 4
ACUTE TOXICITY (dermal) - Category 5
CARCINOGENICITY - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity:
61.9% (dermal), 95% (inhalation)

GHS label elements

Hazard pictograms :



Signal word : Danger

SECTION 2: Hazards identification

Hazard statements

- : H227 - Combustible liquid.
- H313 - May be harmful in contact with skin.
- H335 - May cause respiratory irritation.
- H350 - May cause cancer.

Precautionary statements

Prevention

- : P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P280 - Wear protective gloves, protective clothing and eye or face protection.
- P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P271 - Use only outdoors or in a well-ventilated area.
- P261 - Avoid breathing vapor.

Response

- : P308 + P313 - IF exposed or concerned: Get medical advice or attention.
- P304 + P340, P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell.
- P302 + P312 - IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell.

Storage

- : P405 - Store locked up.
- P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal

- : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Emits toxic fumes when heated.

See toxicological information (Section 11)

SECTION 3: Composition/information on ingredients

Substance/mixture

- : Mixture

Product name

- : SIGMALINE 855 REPAIR N RAL 5022

Other means of identification

- : Not applicable.

Ingredient name	%	CAS number
Talc , not containing asbestos fibers	≥20 - ≤50	14807-96-6
barium sulfate	≥10 - ≤20	7727-43-7
Propylidynetrimethanol, propoxylated	≥10 - ≤20	25723-16-4
Zeolites	≥1.0 - ≤5.0	1318-02-1
crystalline silica, respirable powder (<10 microns)	<1.0	14808-60-7
crystalline silica, non-respirable powder (>10 microns)	≤1.0	14808-60-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

Description of necessary first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : May cause respiratory irritation.

Skin contact : May be harmful in contact with skin.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

See toxicological information (Section 11)

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

SECTION 5: Firefighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Combustible liquid. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
sulfur oxides
metal oxide/oxides

SECTION 5: Firefighting measures

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

SECTION 7: Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue

SECTION 7: Handling and storage

and can be hazardous. Do not reuse container.

Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

SECTION 8: Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Talc , not containing asbestos fibers	ACGIH TLV (United States, 1/2025) TWA 8 hours: 2 mg/m ³ . Form: Respirable fraction.
barium sulfate	NOM-010-STPS-2014 (Mexico, 4/2016) TWA 8 hours: 10 mg/m ³ .
Propylidynetrimethanol, propoxylated Zeolites	None. NOM-010-STPS-2014 (Mexico, 4/2016) [Aluminio, metal y compuestos insolubles] TWA 8 hours: 1 mg/m ³ . Form: Respirable fraction.
crystalline silica, respirable powder (<10 microns)	NOM-010-STPS-2014 (Mexico, 4/2016) TWA 8 hours: 0.025 mg/m ³ . Form: Respirable fraction.
crystalline silica, non-respirable powder (>10 microns)	NOM-010-STPS-2014 (Mexico, 4/2016) TWA 8 hours: 0.025 mg/m ³ . Form: Respirable fraction.

Key to abbreviations

C = Ceiling Limit
IPEL = Internal Permissible Exposure Limit

STEL = Short term exposure limit
TLV = Threshold Limit Value
TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

SECTION 8: Exposure controls/personal protection

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety glasses with side shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : For prolonged or repeated handling, use the following type of gloves:
Recommended: neoprene, natural rubber (latex)

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

SECTION 9: Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Not available.

Odor : Not available.

Odor threshold : Not available.

Molecular weight : Not applicable.

pH : Not applicable.

Melting point : Not available.

SECTION 9: Physical and chemical properties

Boiling point	:	>37.78°C (>100°F)				
Flash point	:	Closed cup: 65°C (149°F)				
Auto-ignition temperature	:	Not available.				
Decomposition temperature	:	Not available.				
Flammability	:	Not available.				
Lower and upper explosive (flammable) limits	:	Not available.				
Evaporation rate	:	Not available.				
Vapor pressure	:	Not available.				
Vapor density	:	Not available.				
Relative density	:	1.59				
Density (lbs / gal)	:	13.27				
Solubility(ies)	:	<table border="1"> <thead> <tr> <th>Media</th> <th>Result</th> </tr> </thead> <tbody> <tr> <td>cold water</td> <td>Not soluble</td> </tr> </tbody> </table>	Media	Result	cold water	Not soluble
Media	Result					
cold water	Not soluble					
Solubility in water	:	Not available.				
Partition coefficient: n-octanol/water	:	Not applicable.				
Viscosity	:	Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm ² /s (>21 cSt)				
% Solid. (w/w)	:	99.46				

SECTION 10: Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
barium sulfate	LD50 Dermal LD50 Oral	Rat Rat	>2000 mg/kg >5000 mg/kg	- -
Propylidynetrimethanol, propoxylated	LD50 Dermal	Rat	>2000 mg/kg	-
Zeolites	LD50 Oral LD50 Oral	Rat Rat	>2500 mg/kg >5 g/kg	- -

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Conclusion/Summary

Skin : There are no data available on the mixture itself.
Eyes : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary

: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary

: There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
Talc , not containing asbestiform fibres	-	2A	-
Zeolites	-	3	-
crystalline silica, respirable powder (<10 microns)	+	1	Known to be a human carcinogen.
crystalline silica, non-respirable powder (>10 microns)	+	1	Known to be a human carcinogen.

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary

: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary

: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

SECTION 11: Toxicological information

Name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-

Target organs : Contains material which may cause damage to the following organs: lungs, the nervous system, cardiovascular system, upper respiratory tract, eyes.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : May cause respiratory irritation.
Skin contact : May be harmful in contact with skin.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.
Inhalation : Adverse symptoms may include the following:
 respiratory tract irritation
 coughing
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary : There are no data available on the mixture itself. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.
Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.
Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

General : No known significant effects or critical hazards.
Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMALINE 855 REPAIR N RAL 5022 barium sulfate Propylidynetrimethanol, propoxylated	15936.7 N/A 2500	2875.0 2500 2500	N/A N/A N/A	N/A N/A N/A	N/A N/A N/A

SECTION 12: Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Propylidynetrimethanol, propoxylated	Acute LC50 >100 mg/l	Fish	96 hours
Zeolites	Acute LC50 >680 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Propylidynetrimethanol, propoxylated	OECD 301A	84 % - Readily - 26 days	-	-
Product/ingredient name	Aquatic half-life		Photolysis	Biodegradability
Propylidynetrimethanol, propoxylated	-		-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Propylidynetrimethanol, propoxylated	0.01 to 1.5	-	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues

SECTION 13: Disposal considerations

may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

SECTION 14: Transport information

	Mexico Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

Mexico : None identified.

IMDG : None identified.

IATA : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

SECTION 15: Regulatory information

SECTION 16: Other information

Please refer to Section 2 of this document for GHS hazard classifications.
The customer is responsible for determining the PPE code for this material.

Date of previous issue : 11/21/2025

Organization that prepared the SDS : EHS

Key to abbreviations :
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

► Indicates information that has changed from previously issued version.

Notice to reader

The information, which is based on the current knowledge of the chemical substance or mixture and applies to appropriate safety precautions for the product, is deemed correct but is not exhaustive and will be used only as a guide.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.