

# SAFETY DATA SHEET

SIGMATHERM 230 HARDENER



Date of issue 13 February 2026

Version 4

## 1. Product and company identification

**Product name** : SIGMATHERM 230 HARDENER  
**Product code** : 000001194652  
**Other means of identification** : 00467115; 30014188  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying, Application by non spray methods..  
**Use of the substance/ mixture** : Hardener.  
**Uses advised against** : Not applicable.  
**Supplier's details** : PPG PMC Japan Co., Ltd., 8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe 652-0803 Japan; Tel: +81-78-574-2777  
**Emergency telephone number** : 078 574 2777

## 2. Hazards identification

**GHS Classification** : FLAMMABLE LIQUIDS - Category 3  
ACUTE TOXICITY (oral) - Category 4  
ACUTE TOXICITY (dermal) - Category 4  
SKIN CORROSION - Category 1  
SERIOUS EYE DAMAGE - Category 1  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 2  
TOXIC TO REPRODUCTION - Category 1B  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1  
HAZARDOUS TO THE AQUATIC ENVIRONMENT - ACUTE HAZARD - Category 2  
HAZARDOUS TO THE AQUATIC ENVIRONMENT - CHRONIC HAZARD - Category 2

### GHS label elements

**Hazard pictograms** :



**Signal word** : Danger

## 2. Hazards identification

|                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Hazard statements</b>        | : Flammable liquid and vapor.<br>Harmful if swallowed or in contact with skin.<br>Causes severe skin burns and eye damage.<br>May cause an allergic skin reaction.<br>May cause drowsiness or dizziness.<br>Suspected of causing cancer.<br>May damage fertility or the unborn child.<br>Causes damage to organs. (central nervous system (CNS), kidneys, liver, respiratory organs)<br>Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS), hearing organs, nervous system, respiratory organs)<br>Toxic to aquatic life with long lasting effects.                                                                                                                                        |
| <b>Precautionary statements</b> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| <b>Prevention</b>               | : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.                                                                                                                                                                         |
| <b>Response</b>                 | : Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. |
| <b>Storage</b>                  | : Store locked up. Store in a well-ventilated place. Keep container tightly closed.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Disposal</b>                 | : Dispose of contents and container in accordance with all local, regional, national and international regulations.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |

**Other hazards which do not result in classification** : Prolonged or repeated contact may dry skin and cause irritation.

## 3. Composition/information on ingredients

**Substance/mixture** : Mixture

### CAS number/other identifiers

**CAS number** : Not applicable.  
**CSCL number** : Not available.

| Ingredient name                                                       | %        | CAS number  | CSCL                |
|-----------------------------------------------------------------------|----------|-------------|---------------------|
| Benzyl alcohol                                                        | 20 - <25 | 100-51-6    | 3-1011              |
| Xylene                                                                | 15 - <20 | 1330-20-7   | 3-3; 3-60           |
| Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol | 7 - <10  | 445498-00-0 | Not available.      |
| isobutyl alcohol                                                      | 5 - <7   | 78-83-1     | 2-3049              |
| 2,4,6-Tris(dimethylaminomethyl)phenol                                 | 3 - <5   | 90-72-2     | 3-714; 3-762; 3-776 |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine                          | 3 - <5   | 1760-24-3   | 2-2059; 2-2083      |
| Ethylbenzene                                                          | 3 - <5   | 100-41-4    | 3-28; 3-60          |
| m-Xylylenediamine                                                     | 2 - <3   | 1477-55-0   | 3-2888; 3-308       |
| bis[(dimethylamino)methyl]phenol                                      | 1 - <2   | 71074-89-0  | 3-2868              |

### 3. Composition/information on ingredients

|                                 |            |          |       |
|---------------------------------|------------|----------|-------|
| N,N-dimethyl-1,3-diaminopropane | 0.1 - <0.2 | 109-55-7 | 2-158 |
|---------------------------------|------------|----------|-------|

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

### 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

#### Most important symptoms/effects, acute and delayed

##### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes severe burns. Harmful in contact with skin. Causes damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

##### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

## 4. First aid measures

- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides  
metal oxide/oxides  
Formaldehyde.

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

## 6. Accidental release measures

**For emergency responders :** If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions :** Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

**Small spill :** Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill :** Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## 7. Handling and storage

**Precautions for safe handling :** Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Conditions for safe storage :** Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## 8. Exposure controls/personal protection

### Control parameters

### Occupational exposure limits

| Ingredient name             | Exposure limits                                                                                                                                                                                                                           |
|-----------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| benzyl alcohol              | <b>Japan Society for Occupational Health (Japan, 5/2024)</b> Skin sensitizer.<br>OEL-C: 25 mg/m <sup>3</sup> .                                                                                                                            |
| xylene                      | <b>Japan Society for Occupational Health (Japan, 5/2024)</b><br>OEL-M 8 hours: 50 ppm.<br>OEL-M 8 hours: 217 mg/m <sup>3</sup> .<br><b>Industrial Safety and Health Act (Japan, 2/2025) [xylene]</b><br>TWA 8 hours: 50 ppm.              |
| 2-methylpropan-1-ol         | <b>Japan Society for Occupational Health (Japan, 5/2024)</b><br>OEL-M 8 hours: 50 ppm.<br>OEL-M 8 hours: 150 mg/m <sup>3</sup> .<br><b>Industrial Safety and Health Act (Japan, 2/2025)</b><br>TWA 8 hours: 50 ppm.                       |
| ethylbenzene                | <b>Japan Society for Occupational Health (Japan, 5/2024)</b> Absorbed through skin.<br>OEL-M 8 hours: 20 ppm.<br>OEL-M 8 hours: 87 mg/m <sup>3</sup> .<br><b>Industrial Safety and Health Act (Japan, 2/2025)</b><br>TWA 8 hours: 20 ppm. |
| m-phenylenebis(methylamine) | <b>Japan Society for Occupational Health (Japan, 5/2024)</b> Skin sensitizer.                                                                                                                                                             |

**Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye protection** : Chemical splash goggles and face shield.

**Skin protection**

## 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : nitrile neoprene
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

## 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Aromatic. [Slight]
- Boiling point** : >37.78°C (>100°F)
- Flash point** : Closed cup: 37°C (98.6°F)
- Relative density** : 0.99

### Solubility(ies)

| Media      | Result      |
|------------|-------------|
| cold water | Not soluble |

- Viscosity** : 30 - <40 s (ISO 6mm)

## 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
- Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.



## 10. Stability and reactivity

**Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

## 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

| Product/ingredient name                          | Result                          | Species               | Dose                  | Exposure |
|--------------------------------------------------|---------------------------------|-----------------------|-----------------------|----------|
| Benzyl alcohol                                   | LC50 Inhalation Dusts and mists | Rat                   | >5 mg/l               | 4 hours  |
|                                                  | LD50 Dermal                     | Rabbit                | >2000 mg/kg           | -        |
|                                                  | LD50 Oral                       | Rat                   | 1200 mg/kg            | -        |
| Xylene                                           | LD50 Dermal                     | Rabbit                | 1.7 g/kg              | -        |
|                                                  | LD50 Oral                       | Rat                   | 4.3 g/kg              | -        |
| isobutyl alcohol                                 | LC50 Inhalation Vapor           | Rat                   | 24.6 mg/l             | 4 hours  |
|                                                  | LD50 Dermal                     | Rabbit                | 2460 mg/kg            | -        |
|                                                  | LD50 Oral                       | Rat                   | 2830 mg/kg            | -        |
| 2,4,6-Tris<br>(dimethylaminomethyl)<br>phenol    | LD50 Dermal                     | Rat                   | 1280 mg/kg            | -        |
|                                                  | LD50 Oral                       | Rat                   | 1200 mg/kg            | -        |
| N-(3-(trimethoxysilyl)propyl)<br>ethylenediamine | LD50 Dermal                     | Rabbit                | >2000 mg/kg           | -        |
|                                                  | LD50 Oral                       | Rat                   | 2413 mg/kg            | -        |
| Ethylbenzene                                     | LC50 Inhalation Vapor           | Rat                   | 17.8 mg/l             | 4 hours  |
|                                                  | LD50 Dermal                     | Rabbit                | 17.8 g/kg             | -        |
|                                                  | LD50 Oral                       | Rat                   | 3.5 g/kg              | -        |
| m-Xylylenediamine                                | LC50 Inhalation Gas.            | Rat                   | 700 ppm               | 1 hours  |
|                                                  | LD50 Dermal                     | Rat - Male,<br>Female | >3100 mg/kg           | -        |
|                                                  | LD50 Oral                       | Rat                   | 930 mg/kg             | -        |
| N,N-dimethyl-<br>1,3-diaminopropane              | LC50 Inhalation Dusts and mists | Rat                   | >21.9 mg/l            | 4 hours  |
|                                                  | LD50 Dermal                     | Rabbit                | 2139 mg/kg            | -        |
|                                                  | LD50 Dermal                     | Rat                   | 400 to 2000 mg/<br>kg | -        |
|                                                  | LD50 Oral                       | Rat                   | 410 mg/kg             | -        |

#### Irritation/Corrosion

| Product/ingredient name | Result                   | Species | Score | Exposure           | Observation |
|-------------------------|--------------------------|---------|-------|--------------------|-------------|
| Xylene                  | Skin - Moderate irritant | Rabbit  | -     | 24 hours 500<br>mg | -           |
| m-Xylylenediamine       | Skin - Severe irritant   | Rat     | -     | 4 hours            | 4 hours     |

#### Sensitization

| Product/ingredient name | Route of exposure | Species | Result      |
|-------------------------|-------------------|---------|-------------|
| m-Xylylenediamine       | skin              | Mouse   | Sensitizing |

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Reproductive toxicity



## 11. Toxicological information

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

| Name                                         | Category   | Route of exposure | Target organs                                                    |
|----------------------------------------------|------------|-------------------|------------------------------------------------------------------|
| benzyl alcohol                               | Category 1 | -                 | central nervous system (CNS), kidneys                            |
| -                                            | Category 3 | -                 | Narcotic effects                                                 |
| Xylene                                       | Category 1 | -                 | central nervous system (CNS), kidneys, liver, respiratory organs |
| -                                            | Category 3 | -                 | Narcotic effects                                                 |
| isobutyl alcohol                             | Category 3 | -                 | Respiratory tract irritation                                     |
| -                                            | Category 3 | -                 | Narcotic effects                                                 |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | Category 3 | -                 | Respiratory tract irritation                                     |
| Ethylbenzene                                 | Category 3 | -                 | Respiratory tract irritation                                     |
| -                                            | Category 3 | -                 | Narcotic effects                                                 |
| m-Xylylenediamine                            | Category 1 | -                 | respiratory organs                                               |
| N,N-dimethyl-1,3-diaminopropane              | Category 3 | -                 | Respiratory tract irritation                                     |

### Specific target organ toxicity (repeated exposure)

| Name                            | Category   | Route of exposure | Target organs                      |
|---------------------------------|------------|-------------------|------------------------------------|
| benzyl alcohol                  | Category 1 | -                 | central nervous system (CNS)       |
| Xylene                          | Category 1 | -                 | nervous system, respiratory organs |
| Ethylbenzene                    | Category 1 | -                 | hearing organs, nervous system     |
| m-Xylylenediamine               | Category 1 | -                 | respiratory organs                 |
| N,N-dimethyl-1,3-diaminopropane | Category 2 | -                 | respiratory system                 |

### Aspiration hazard

| Name         | Result                         |
|--------------|--------------------------------|
| Xylene       | ASPIRATION HAZARD - Category 1 |
| Ethylbenzene | ASPIRATION HAZARD - Category 1 |

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye damage.

**Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

**Skin contact** : Causes severe burns. Harmful in contact with skin. Causes damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.

## 11. Toxicological information

**Ingestion** : Harmful if swallowed. Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

**Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

**Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

**Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Potential chronic health effects

**General** : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : May damage fertility or the unborn child.

### Numerical measures of toxicity

#### Acute toxicity estimates

## 11. Toxicological information

| Product/ingredient name                                               | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|-----------------------------------------------------------------------|--------------|----------------|--------------------------|----------------------------|-------------------------------------|
| SIGMATHERM 230 HARDENER                                               | 1600.1       | 1601.1         | N/A                      | 24.1                       | 10.4                                |
| benzyl alcohol                                                        | 1200         | 1100           | N/A                      | N/A                        | N/A                                 |
| Xylene                                                                | 4300         | 1700           | N/A                      | 11                         | N/A                                 |
| Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol | 500          | N/A            | N/A                      | N/A                        | N/A                                 |
| isobutyl alcohol                                                      | 2830         | 2460           | N/A                      | 11                         | N/A                                 |
| 2,4,6-Tris(dimethylaminomethyl)phenol                                 | 1200         | 1280           | N/A                      | N/A                        | N/A                                 |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine                          | 2413         | 2500           | N/A                      | N/A                        | N/A                                 |
| Ethylbenzene                                                          | 3500         | 17800          | N/A                      | 17.8                       | N/A                                 |
| m-Xylylenediamine                                                     | 930          | 1100           | N/A                      | N/A                        | 0.5                                 |
| N,N-dimethyl-1,3-diaminopropane                                       | 410          | 300            | N/A                      | N/A                        | N/A                                 |

### Other information :

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C ( 140F). Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

## 12. Ecological information

### Toxicity

| Product/ingredient name                      | Result                          | Species                             | Exposure |
|----------------------------------------------|---------------------------------|-------------------------------------|----------|
| isobutyl alcohol                             | Acute EC50 1100 mg/l            | Daphnia                             | 48 hours |
| 2,4,6-Tris(dimethylaminomethyl)phenol        | Acute LC50 >100 mg/l            | Daphnia                             | 48 hours |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | Acute LC50 >100 mg/l            | Fish                                | 96 hours |
| Ethylbenzene                                 | EC50 597 mg/l                   | Fish                                | 96 hours |
|                                              | Acute EC50 1.8 mg/l Fresh water | Daphnia                             | 48 hours |
|                                              | Chronic NOEC 1 mg/l Fresh water | Daphnia - <i>Ceriodaphnia dubia</i> | -        |

### Persistence/degradability

| Product/ingredient name               | Test                                             | Result                      | Dose | Inoculum |
|---------------------------------------|--------------------------------------------------|-----------------------------|------|----------|
| 2,4,6-Tris(dimethylaminomethyl)phenol | OECD Ready Biodegradability - Closed Bottle Test | 4 % - Not readily - 28 days | -    | -        |
| Ethylbenzene                          | -                                                | 79 % - Readily - 10 days    | -    | -        |

| Product/ingredient name               | Aquatic half-life | Photolysis | Biodegradability |
|---------------------------------------|-------------------|------------|------------------|
| benzyl alcohol                        | -                 | -          | Readily          |
| Xylene                                | -                 | -          | Readily          |
| 2,4,6-Tris(dimethylaminomethyl)phenol | -                 | -          | Not readily      |
| Ethylbenzene                          | -                 | -          | Readily          |

## 12. Ecological information

### Bioaccumulative potential

| Product/ingredient name                   | LogP <sub>ow</sub> | BCF         | Potential |
|-------------------------------------------|--------------------|-------------|-----------|
| Benzyl alcohol                            | 0.87               | -           | Low       |
| Xylene                                    | 3.12               | 7.4 to 18.5 | Low       |
| isobutyl alcohol                          | 1                  | -           | Low       |
| 2,4,6-Tris<br>(dimethylaminomethyl)phenol | 0.219              | -           | Low       |
| Ethylbenzene                              | 3.6                | 79.43       | Low       |
| m-Xylylenediamine                         | 0.18               | 2.69        | Low       |
| N,N-dimethyl-<br>1,3-diaminopropane       | -0.352             | -           | Low       |

### Mobility in soil

Soil/Water partition coefficient : Not available.

Mobility : Not available.

Other adverse effects : No known significant effects or critical hazards.

## 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## 14. Transport information

|                            | UN                                                                 | IMDG                        | IATA                                                               |
|----------------------------|--------------------------------------------------------------------|-----------------------------|--------------------------------------------------------------------|
| UN number                  | UN3469                                                             | UN3469                      | UN3469                                                             |
| UN proper shipping name    | PAINT, FLAMMABLE, CORROSIVE                                        | PAINT, FLAMMABLE, CORROSIVE | PAINT, FLAMMABLE, CORROSIVE                                        |
| Transport hazard class(es) | 3 (8)                                                              | 3 (8)                       | 3 (8)                                                              |
| Packing group              | III                                                                | III                         | III                                                                |
| Environmental hazards      | Yes. The environmentally hazardous substance mark is not required. | Yes.                        | Yes. The environmentally hazardous substance mark is not required. |

## 14. Transport information

|                             |                 |                                                                         |                 |
|-----------------------------|-----------------|-------------------------------------------------------------------------|-----------------|
| Marine pollutant substances | Not applicable. | (Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol) | Not applicable. |
|-----------------------------|-----------------|-------------------------------------------------------------------------|-----------------|

### Additional information

- UN** : None identified.
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

## 15. Regulatory information

### Fire Service Law

| Category    | Substance name/Type | Danger category | Signal word                | Designated quantity |
|-------------|---------------------|-----------------|----------------------------|---------------------|
| Category IV | Class II petroleums | III             | Flammable - Keep Fire Away | 1000 L              |

### Pollutant Release and Transfer Registers (PRTR)

| Ingredient name |     |         |    |
|-----------------|-----|---------|----|
| Xylene          | 18  | Class 1 | 80 |
| Ethylbenzene    | 3.2 | Class 1 | 53 |

### Industrial Safety and Health Act

#### Ordinance on the Prevention of the Hazard due to Specified Chemical Substances

| Ingredient name | %   | Status                   | Reference number |
|-----------------|-----|--------------------------|------------------|
| Ethyl benzene   | ≤10 | Special Organic Solvents | 3-3              |

### Substance(s) requiring labelling

| Ingredient name                             | %         | Status | Reference number |
|---------------------------------------------|-----------|--------|------------------|
| Benzyl alcohol                              | ≥20 - ≤30 | Listed | 2-1899           |
| Xylene                                      | ≥10 - ≤20 | Listed | 2-426            |
| Butanol (Includes isomers of alkyl groups.) | ≤10       | Listed | 2-1705           |
| 2,4,6-Tris(dimethylaminomethyl)phenol       | ≤10       | Listed | 2-1379           |
| Ethylbenzene                                | ≤10       | Listed | 2-247            |
| m-Xylylenediamine                           | ≤10       | Listed | 2-1981           |

### Chemicals requiring notification

## 15. Regulatory information

| Ingredient name                             | %         | Status | Reference number |
|---------------------------------------------|-----------|--------|------------------|
| Benzyl alcohol                              | ≥20 - ≤30 | Listed | 2-1899           |
| Xylene                                      | ≥10 - ≤20 | Listed | 2-426            |
| Butanol (Includes isomers of alkyl groups.) | ≤10       | Listed | 2-1705           |
| 2,4,6-Tris(dimethylaminomethyl)phenol       | ≤10       | Listed | 2-1379           |
| Ethylbenzene                                | ≤10       | Listed | 2-247            |
| m-Xylylenediamine                           | ≤10       | Listed | 2-1981           |
| N,N-Dimethylpropane-1,3-diamine             | ≤10       | Listed | 2-1063           |

### Carcinogens based on Article 577-2 of the Ordinance on ISH

None of the components are listed.

### Mutagen

None of the components are listed.

**Corrosive liquid** : Not listed

**Occupational Safety and Health Law** : Inflammable

**Regulations on the Prevention of Tetraalkyl Lead Poisoning** : Not listed

**Harmful Substances Subject to Obtaining Permission for Manufacturing** : Not listed

**Harmful Substances, Prohibited for Manufacturing** : Not listed

**ISHL Enforcement Order Appendix 1 - Dangerous Substances** : Inflammable

**Lead regulation** : Not listed

**Organic solvents poisoning prevention** : Class 2

### Poisonous and Deleterious Substances

None of the components are listed.

### Chemical Substances Control Law (CSCL)

| Ingredient name | %         | Status              | Reference number |
|-----------------|-----------|---------------------|------------------|
| Xylene          | ≥10 - ≤20 | Priority assessment | 125              |
| Ethylbenzene    | ≤10       | Priority assessment | 50               |
| Toluene         | ≤10       | Priority assessment | 46               |
| Benzene         | ≤10       | Priority assessment | 45               |

**High Pressure Gas Control Law** : Not available.

### Explosives Control Law

None of the components are listed.

## 15. Regulatory information

Law concerning prevention of pollution of the ocean : Not available.

### Maritime Safety Law

#### Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

### Container class

None of the components are listed.

JSOH Carcinogen : Group 2B

List of Specially Controlled Industrial Waste : Not listed

Japan inventory : At least one component is not listed.

Road law : Not available.

## 16. Other information

### History

Date of issue/Date of revision : 13 February 2026

Date of previous issue : 10/23/2025

Version : 4

Prepared by : EHS

Key to abbreviations : ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
UN = United Nations

Indicates information that has changed from previously issued version.

### Notice to reader

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