

SAFETY DATA SHEET

Date of issue/Date of revision : 15 February 2026 Version : 3.01



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : AMERCOAT 428PCLO RAILCAR BLUE RESIN

Product code : 00334443

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

Use of the substance/
mixture : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.
PO Box 7509
Dammam 31472
Saudi Arabia
Tel: 00966 138 47 31 00
Fax: 00966 138 47 17 34

e-mail address of person
responsible for this SDS : ndpic@sfda.gov.sa

1.4 Emergency telephone
number : 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

[Classification according to Regulation \(EC\) No. 1272/2008 \[CLP/GHS\]](#)

Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
STOT RE 1, H372
Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

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SECTION 2: Hazards identification

- Hazard statements** : Causes skin irritation.
 May cause an allergic skin reaction.
 Causes serious eye irritation.
 Causes damage to organs through prolonged or repeated exposure.
 Toxic to aquatic life with long lasting effects.
- Precautionary statements**
- Prevention** : Wear protective gloves. Wear eye or face protection. Avoid release to the environment.
 Do not breathe vapour. Wash thoroughly after handling.
- Response** : Collect spillage.
- Storage** : Not applicable.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
 P280, P273, P260, P264, P391, P501
- Hazardous ingredients** : bis-[4-(2,3-epoxipropoxy)phenyl]propane; Quartz (SiO₂); 1,4-bis[(2,3-epoxypropoxy)methyl]cyclohexane; epoxy resin (MW ≤ 700); Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer and 2,3-epoxypropyl neodecanoate
- Supplemental label elements** : Contains epoxy constituents. May produce an allergic reaction.
- Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.
- Special packaging requirements**
- Containers to be fitted with child-resistant fastenings** : Not applicable.
- Tactile warning of danger** : Not applicable.

2.3 Other hazards

- Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII** : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
- Other hazards which do not result in classification** : Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type

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SECTION 3: Composition/information on ingredients

bis-[4-(2,3-epoxipropoxy)phenyl]propane	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-073-00-2	≥25 - ≤50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5%	[1]
crystalline silica, respirable powder (<10 microns)	EC: 238-878-4 CAS: 14808-60-7	≥10 - ≤25	STOT RE 1, H372 (inhalation)	-	[1] [2]
1,4-bis[(2,3-epoxypropoxy)methyl]cyclohexane	EC: 238-098-4 CAS: 14228-73-0	≥10 - ≤25	Acute Tox. 4, H302 Skin Irrit. 2, H315 Skin Sens. 1B, H317 Aquatic Chronic 3, H412	ATE [Oral] = 1098 mg/kg	[1]
Formaldehyde, polymer with 1,3-dimethylbenzene	CAS: 26139-75-3	≥5.0 - ≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335	-	[1]
reaction mass of N, N'-ethane-1,2-diylbis (hexanamide) and 12-hydroxy-N-[2-[(1-oxyhexyl)amino]ethyl]octadecanamide and N, N'-ethane-1,2-diylbis (12-hydroxyoctadecanamide)	REACH #: 01-0000017860-69 EC: 432-430-3 CAS: SUB102035 Index: 616-200-00-1	≥1.0 - ≤5.0	Aquatic Chronic 4, H413	-	[1]
epoxy resin (MW ≤ 700)	REACH #: 01-2119456619-26 EC: 500-033-5 CAS: 25068-38-6	≤0.30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5%	[1]
Oxirane, 2,2'-(1-methylethylidene)bis (4,1-phenyleneoxymethylene)] bis-, homopolymer	REACH #: Exempt CAS: 25085-99-8	≤0.30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	-	[1]
2,3-epoxypropyl neodecanoate	REACH #: 01-2119431597-33 EC: 247-979-2 CAS: 26761-45-5 Index: 607-770-00-2	≤0.30	Skin Sens. 1A, H317 Muta. 2, H341 Repr. 2, H361d Aquatic Chronic 2, H411	Skin Sens. 1, H317: C ≥ 0.001%	[1]
See Section 16 for the full text of the H statements declared above.					

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

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SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

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SECTION 5: Firefighting measures

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
metal oxide/oxides
Formaldehyde.

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

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SECTION 7: Handling and storage

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- 7.2 Conditions for safe storage, including any incompatibilities** : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
crystalline silica, respirable powder (<10 microns)	<p>Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [quartz silica crystalline-α-quartz and cristobalite] A2. TWA 8 hours: 0.025 mg/m³. Form: measured as respirable fraction of the aerosol.</p> <p>Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [silica] TWA 8 hours: 3 mg/m³. Form: respirable particulate. TWA 8 hours: 10 mg/m³. Form: inhalable particle.</p> <p>Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) TWA 8 hours: 0.1 mg/m³.</p> <p>ACGIH TLV (United States, 1/2025) [Silica, crystalline] A2. TWA 8 hours: 0.025 mg/m³. Form: Respirable fraction.</p>
titanium dioxide	<p>Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) A4. TWA 8 hours: 10 mg/m³.</p> <p>Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) TWA 8 hours: 10 mg/m³.</p> <p>ACGIH TLV (United States, 1/2025) A3. TWA 8 hours: 2.5 mg/m³. Form: respirable fraction, finescale particles.</p>

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SECTION 8: Exposure controls/personal protection

reaction mass of N, N'-ethane-1,2-diylbis (hexanamide) and 12-hydroxy-N-[2-[(1-oxyhexyl) amino]ethyl]octadecanamide and N, N'-ethane-1,2-diylbis(12-hydroxyoctadecanamide)

ACGIH TLV (United States)

TWA: 10 mg/m³. Form: Total dust.

TWA: 3 mg/m³. Form: Respirable.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection :

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Blue.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- Melting point/freezing point** : Not determined.
- Initial boiling point and boiling range** : >37.78°C
- Flammability** : Not determined. There are no data available on the mixture itself.
- Upper/lower flammability or explosive limits** : Not available.
- Flash point** : Closed cup: 100°C
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
- pH** : Not applicable. insoluble in water.
- Viscosity** : Dynamic (room temperature): Not available.
 Kinematic (room temperature): Not available.
 Kinematic (40°C): >21 mm²/s

Solubility(ies)

Media	Result
cold water	Not soluble

Water Solubility at room temperature : 0 g/l

Partition coefficient: n-octanol/ water : Not applicable.

Vapour pressure :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
1,4-bis[(2,3-epoxypropoxy)methyl]cyclohexane	<0.97508	<0.13				

Relative density : 1.34

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Oxidising properties : Product does not present an oxidizing hazard.

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Oxidising properties : Product does not present an oxidizing hazard.

No additional information.

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SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides Formaldehyde. metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

- Causes serious eye irritation.
- Causes skin irritation.
- May cause an allergic skin reaction.
- Causes damage to organs through prolonged or repeated exposure.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit - Dermal - LD50 Rat - Oral - LD50	23000 mg/kg 15000 mg/kg
1,4-bis[(2,3-epoxypropoxy)methyl]cyclohexane	Rat - Female - Oral - LD50 Rabbit - Female - Dermal - LD50	1098 mg/kg >2000 mg/kg
reaction mass of N, N'-ethane1,2-diylbis (hexanamide) and 12-hydroxy-N-[2-[(1-oxyhexyl)amino]ethyl]octadecanamide and N, N'-ethane-1,2-diylbis(12-hydroxyoctadecan amide)	Rat - Oral - LD50	>2000 mg/kg
EPOXY RESIN (AVERAGE MOLECULAR WT < 700)	Rat - Dermal - LD50 Rat - Oral - LD50	>2000 mg/kg >2 g/kg
2,3-epoxypropyl neodecanoate	Rabbit - Dermal - LD50 Rat - Oral - LD50 Rat - Dermal - LD50	>2 g/kg 9.6 g/kg 3800 mg/kg

Acute toxicity estimates

Route	ATE value
Oral	7837.34 mg/kg

Conclusion/Summary : Based on available data, the classification criteria are not met.

Irritation/Corrosion

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Product/ingredient name	Result
bis-[4-(2,3-epoxipropoxy)phenyl] propane	Rabbit - Eyes - Redness of the conjunctivae Duration of treatment/exposure: 24 hours Irritation score: 0.4
-	Rabbit - Eyes - Mild irritant Duration of treatment/exposure: 24 hours Fully reversible in 7 days or less
-	Rabbit - Skin - Erythema/Eschar Duration of treatment/exposure: 4 hours Irritation score: 0.8
-	Rabbit - Skin - Oedema Duration of treatment/exposure: 4 hours Irritation score: 0.5
-	Rabbit - Skin - Mild irritant Duration of treatment/exposure: 4 hours
epoxy resin (MW ≤ 700)	Rabbit - Skin - Mild irritant
-	Rabbit - Eyes - Mild irritant

Conclusion/Summary

Skin : Causes skin irritation.

Eyes : Causes serious eye irritation.

Respiratory : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Product/ingredient name	Test	Result
bis-[4-(2,3-epoxipropoxy)phenyl] propane	Mouse - skin	Sensitising
epoxy resin (MW ≤ 700)	Mouse - skin OECD 429	Sensitising

Conclusion/Summary

Skin : May cause an allergic skin reaction.

Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Formaldehyde, polymer with 1,3-dimethylbenzene	Category 3	-	Respiratory tract irritation

Conclusion/Summary (Product) :

Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure)

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Product/ingredient name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-

Conclusion/Summary (Product) :

Causes damage to organs through prolonged or repeated exposure.

Based on available data, the classification criteria are not met.

Information on likely routes of exposure : Not available.

Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : No specific data.
- Ingestion** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Long term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Potential chronic health effects

- General** : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.
- Other information** : Not available.

Sanding and grinding dusts may be harmful if inhaled. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

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SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Chronic - NOEC	Daphnia	0.3 mg/l [21 days]
	Acute - LC50 - Fresh water	Daphnia - <i>daphnia magna</i>	1.8 mg/l [48 hours]
1,4-bis[(2,3-epoxypropoxy)methyl]cyclohexane	LC50	Fish	10.1 mg/l [96 hours]
	EC50	Daphnia	16.3 mg/l [48 hours]
	EC50	Algae	36.6 mg/l [72 hours]
reaction mass of N, N'-ethane-1,2-diylbis (hexanamide) and 12-hydroxy-N-[2-[(1-oxohexyl)amino]ethyl]octadecanamide and N, N'-ethane-1,2-diylbis (12-hydroxyoctadecanamide)	Acute - LC50	Fish	>1000 mg/l [96 hours]
	Chronic - NOEC	Daphnia	0.3 mg/l [21 days]
epoxy resin (MW ≤ 700)	Acute - LC50	Daphnia	1.8 mg/l [48 hours]
	Acute - LC50	Fish - <i>Oncorhynchus mykiss</i>	9.6 mg/l [96 hours]
2,3-epoxypropyl neodecanoate	Acute - EC50	Daphnia - <i>Daphnia magna</i>	4.8 mg/l [48 hours]
	Acute - EC50	Algae	3.5 mg/l [96 hours]

Conclusion/Summary : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
epoxy resin (MW ≤ 700)	OECD 301F	5% [28 days]		
2,3-epoxypropyl neodecanoate	-	7 to 11% [28 days]		

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
bis-[4-(2,3-epoxipropoxy)phenyl]propane	-	-	Not readily
epoxy resin (MW ≤ 700)	-	-	Not readily
2,3-epoxypropyl neodecanoate	-	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
1,4-bis[(2,3-epoxypropoxy)methyl]cyclohexane	2.29	-	Low
epoxy resin (MW ≤ 700)	3	31	Low
2,3-epoxypropyl neodecanoate	4.4	-	High

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SECTION 12: Ecological information

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logKoc	Koc
bis-[4-(2,3-epoxypropoxy)phenyl]propane	4	10465.7
1,4-bis[(2,3-epoxypropoxy)methyl]cyclohexane	2.5	329.633
epoxy resin (MW ≤ 700)	2.6	445

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 99	wastes not otherwise specified

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

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SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bis-[4-(2,3-epoxipropoxy)phenyl]propane)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.
Marine pollutant substances	Not applicable.	(bis-[4-(2,3-epoxipropoxy)phenyl]propane)	Not applicable.

Additional information

ADR/RID : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

Tunnel code : (-)

IMDG : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

IATA : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other national and international regulations.

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SECTION 15: Regulatory information

Explosive precursors : Not applicable.

Ozone depleting substances (EU 2024/590)

Not listed.

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number

Full text of abbreviated H statements : H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H341 Suspected of causing genetic defects.
H361d Suspected of damaging the unborn child.
H372 Causes damage to organs through prolonged or repeated exposure.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.
H413 May cause long lasting harmful effects to aquatic life.

Full text of classifications [CLP/GHS] : Acute Tox. 4 ACUTE TOXICITY - Category 4
Aquatic Chronic 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Aquatic Chronic 4 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4
Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Muta. 2 GERM CELL MUTAGENICITY - Category 2
Repr. 2 REPRODUCTIVE TOXICITY - Category 2
Skin Irrit. 2 SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1 SKIN SENSITISATION - Category 1
Skin Sens. 1A SKIN SENSITISATION - Category 1A
Skin Sens. 1B SKIN SENSITISATION - Category 1B
STOT RE 1 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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Disclaimer

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