

SAFETY DATA SHEET



Date of issue/Date of revision 31 March 2026

Version 1.04

Section 1. Chemical identification and supplier information

Product code : 000010024292
Product name : SIGMASHIELD 1090 BASE GREY 3.75G 1225
CAS number : Mixture
EC number : Mixture.
Other means of identification
00445474
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Coating.
Professional applications, Used by spraying.
Uses advised against : Product is not intended, labelled or packaged for consumer use.

Supplier's details : PPG Yungchi Coatings Co. Ltd
No. 176, Road 6, Ho Nai IZ, Phuoc Tan Ward,
Dong Nai Province,
Vietnam
Tel : +84 61 3936121/22

Emergency telephone number (with hours of operation) : CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 5
ACUTE TOXICITY (dermal) - Category 5
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
GERM CELL MUTAGENICITY - Category 2
AQUATIC TOXICITY (ACUTE) - Category 3
AQUATIC TOXICITY (CHRONIC) - Category 3
Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 76.9%
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 76.9%
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 78.7%

GHS label elements

Section 2. Hazards identification

Hazard pictograms



Signal word

: Warning

Hazard statements

: May be harmful if swallowed or in contact with skin.
 Causes skin irritation.
 May cause an allergic skin reaction.
 Causes serious eye irritation.
 Suspected of causing genetic defects.
 Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage

: Store locked up.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Routes of entry

: Not available.

Other hazards which do not result in classification

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number

: Mixture

EC number

: Mixture.

| Ingredient name | CAS number | Chemical formula | % |
|--|------------|------------------------------|-----------|
| reaction product: bisphenol-A-(epichlorohydrin); epoxy resin | 25068-38-6 | (C15-H16-O2. C3-H5-Cl-O)x | ≥10 - ≤21 |
| 2,3-epoxypropyl neodecanoate | 26761-45-5 | C13-H24-O3 | <3 |
| benzyl alcohol | 100-51-6 | C7H8O | ≤2.6 |

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : May be harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
halogenated compounds
metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

- Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles.
- Skin protection**

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Gray.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not available.
- Boiling point** : >37.78°C (>100°F)
- Flash point** : Closed cup: Not applicable.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 1.72
- | Solubility(ies) | Media | Result |
|------------------------|--------------|---------------|
| | cold water | Not soluble |
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): >21 mm²/s

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|--|---------------------------------|---------|-------------|----------|
| reaction product: bisphenol-A-(epichlorohydrin); epoxy resin | LD50 Dermal | Rabbit | >2 g/kg | - |
| 2,3-epoxypropyl neodecanoate | LD50 Oral | Rat | >2 g/kg | - |
| | LD50 Dermal | Rat | 3800 mg/kg | - |
| benzyl alcohol | LD50 Oral | Rat | 9.6 g/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | >5 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | >2000 mg/kg | - |
| | LD50 Oral | Rat | 1200 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|--|--------------------------|---------|-------|-----------------|-------------|
| reaction product: bisphenol-A-(epichlorohydrin); epoxy resin | Eyes - Mild irritant | Rabbit | - | 100 mg | - |
| | Eyes - Moderate irritant | Rabbit | - | - | - |
| | Skin - Moderate irritant | Rabbit | - | - | - |
| | Skin - Moderate irritant | Rabbit | - | 24 hours 500 UI | - |
| | Skin - Severe irritant | Rabbit | - | 24 hours 2 mg | - |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Section 11. Toxicological information

| Product/ingredient name | Route of exposure | Species | Result |
|--|-------------------|---------|-------------|
| reaction product: bisphenol-A-(epichlorohydrin); epoxy resin | skin | Mouse | Sensitizing |

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

| Name | Result |
|----------------|--------------------------------|
| benzyl alcohol | ASPIRATION HAZARD - Category 2 |

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : May be harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.

Ingestion : May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Section 11. Toxicological information

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : Suspected of causing genetic defects.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

| Route | ATE value |
|--------|---------------|
| Oral | 2914.26 mg/kg |
| Dermal | 2927.67 mg/kg |

Other information :

Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|--|-----------------------|-----------------------------------|----------|
| reaction product: bisphenol-A-(epichlorohydrin); epoxy resin | Chronic NOEC 0.3 mg/l | Daphnia | 21 days |
| 2,3-epoxypropyl neodecanoate | Acute EC50 3.5 mg/l | Algae | 96 hours |
| | Acute EC50 4.8 mg/l | Daphnia - <i>Daphnia magna</i> | 48 hours |
| | Acute LC50 9.6 mg/l | Fish - <i>Oncorhynchus mykiss</i> | 96 hours |

Persistence and degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|--|-----------|---------------------|------|----------|
| reaction product: bisphenol-A-(epichlorohydrin); epoxy resin | OECD 301F | 5 % - 28 days | - | - |
| 2,3-epoxypropyl neodecanoate | - | 7 to 11 % - 28 days | - | - |

Section 12. Ecological information

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|--|-------------------|------------|------------------|
| reaction product: bisphenol-A-(epichlorohydrin); epoxy resin | - | - | Not readily |
| 2,3-epoxypropyl neodecanoate | - | - | Not readily |
| benzyl alcohol | - | - | Readily |

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|--|--------------------|-----|-----------|
| reaction product: bisphenol-A-(epichlorohydrin); epoxy resin | 2.64 to 3.78 | 31 | Low |
| 2,3-epoxypropyl neodecanoate | 4.4 | - | High |
| benzyl alcohol | 0.87 | - | Low |

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

| | UN | IMDG | IATA |
|----------------------------|-----------------|----------------|----------------|
| UN number | Not regulated. | Not regulated. | Not regulated. |
| UN proper shipping name | Not determined. | - | - |
| Transport hazard class(es) | - | - | - |
| Packing group | - | - | - |
| Environmental hazards | No. | No. | No. |

Section 14. Transport information

| | | | |
|------------------------------------|-----------------|-----------------|-----------------|
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. |
|------------------------------------|-----------------|-----------------|-----------------|

Additional information

UN : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product :

- Law on Chemicals No. 69/2025/QH15
- Decree No. 24/2026/NĐ-CP regulating the lists of chemicals under the scope of the Law on Chemicals.
- Decree No. 25/2026/NĐ-CP detailing and providing measures for organizing and guiding the implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security.
- Decree No. 26/2026/NĐ-CP detailing and guiding the implementation of certain provisions of the Law on Chemicals related to the management of chemical activities and hazardous chemicals in products and goods.
- Circular No. 01/2026/TT-BCT detailing and guiding the implementation of certain provisions of the Law on Chemicals and Decree No. 26/2026/NĐ-CP of the Government on the management of chemical activities and hazardous chemicals in products and goods.
- Circular No. 02/2026/TT-BCT regulating several measures for implementing the Law on Chemicals and Decree No. 25/2026/NĐ-CP of the Government, which provides detailed regulations and measures for organizing and guiding the implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

Date of issue/Date of revision : 31 March 2026
Date of previous issue : 2/15/2026
Version : 1.04
Prepared by : EHS

Section 16. Other information

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

References : Not available.

✔ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.