

SAFETY DATA SHEET



Date of issue/Date of revision 23 April 2026

Version 2.02

Section 1. Chemical identification and supplier information

Product code : 000010023530
Product name : SIGMAGUARD CSF 650 BASE
CAS number : Mixture
EC number : Mixture.
Other means of identification
00393130
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Coating.
Professional applications, Used by spraying.
Uses advised against : Product is not intended, labelled or packaged for consumer use.
Supplier's details : PPG Yungchi Coatings Co. Ltd
No. 176, Road 6, Ho Nai IZ, Phuoc Tan Ward,
Dong Nai Province,
Vietnam
Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation) : CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 5
ACUTE TOXICITY (dermal) - Category 5
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
TOXIC TO REPRODUCTION - Category 1
AQUATIC TOXICITY (CHRONIC) - Category 2
Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 5.8%
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 10.1%
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 36.4%

GHS label elements

Section 2. Hazards identification

Hazard pictograms



Signal word

: Danger

Hazard statements

: May be harmful if swallowed or in contact with skin.
 Causes skin irritation.
 May cause an allergic skin reaction.
 Causes serious eye irritation.
 May damage fertility or the unborn child.
 Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage

: Store locked up.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Routes of entry

: Not available.

Other hazards which do not result in classification

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number

: Mixture

EC number

: Mixture.

Ingredient name	CAS number	Chemical formula	%
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	25068-38-6	(C15-H16-O2. C3-H5-Cl-O)x	≥25 - ≤50
1,6-bis(2,3-epoxypropoxy)hexane	16096-31-4	C12H22O4	≤10
benzyl alcohol	100-51-6	C7H8O	≤10
Talc, not containing asbestiform fibres	14807-96-6	H2-03-Si.3/4Mg	≤5

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : May be harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 6. Accidental release measures

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Talc , not containing asbestiform fibres	Ministry of Health (Viet Nam, 6/2019) TWA 8 hours: 3 mg/m ³ . Form: inhalable dust. TWA 8 hours: 1 mg/m ³ . Form: respirable dust. TWA 8 hours: 2 mg/m ³ . Form: total dust concentration.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 8. Exposure controls/personal protection

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Not available.
- Odor** : Aromatic.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not available.
- Boiling point** : >37.78°C (>100°F)
- Flash point** : Closed cup: 100°C (212°F)
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 1.43

Section 9. Physical and chemical properties

	Media	Result
Solubility(ies)	cold water	Not soluble
Partition coefficient: n-octanol/water	: Not applicable.	
Auto-ignition temperature	: Not available.	
Decomposition temperature	: Not available.	
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C): >21 mm ² /s	

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	LD50 Dermal	Rabbit	>2 g/kg	-
1,6-bis(2,3-epoxypropoxy) hexane	LD50 Oral	Rat	>2 g/kg	-
	LD50 Dermal	Rat	>2000 mg/kg	-
benzyl alcohol	LD50 Oral	Rat	2900 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Eyes - Moderate irritant	Rabbit	-	-	-
	Skin - Moderate irritant	Rabbit	-	-	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 UI	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	skin	Mouse	Sensitizing

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
benzyl alcohol	ASPIRATION HAZARD - Category 2

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Section 11. Toxicological information

- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : There are no data available on the mixture itself.
- Potential delayed effects** : There are no data available on the mixture itself.

Long term exposure

- Potential immediate effects** : There are no data available on the mixture itself.
- Potential delayed effects** : There are no data available on the mixture itself.

Potential chronic health effects

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	3487.44 mg/kg
Dermal	3558.63 mg/kg

Other information :

Section 11. Toxicological information

Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	Chronic NOEC 0.3 mg/l	Daphnia	21 days
1,6-bis(2,3-epoxypropoxy) hexane	EC50 47 mg/l	Daphnia	48 hours
	LC50 30 mg/l	Fish	96 hours
	NOEC 10 mg/l	Daphnia	21 days

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	OECD 301F	5 % - 28 days	-	-
1,6-bis(2,3-epoxypropoxy) hexane	-	71 % - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	-	-	Not readily
1,6-bis(2,3-epoxypropoxy) hexane	-	-	Readily
benzyl alcohol	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	2.64 to 3.78	31	Low
1,6-bis(2,3-epoxypropoxy) hexane	0.822	3.57	Low
benzyl alcohol	0.87	-	Low

Mobility in soil




Soil/Water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN3082	UN3082	UN3082
UN proper shipping name	Not determined.  (PAINT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  (PAINT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  (PAINT)
Transport hazard class(es)	9	9	9
Packing group	III	III	III
Environmental hazards	Yes.	Yes.	Yes.
Marine pollutant substances	Not applicable.	(reaction product: bisphenol-A-(epichlorohydrin); epoxy resin)	Not applicable.

Additional information

UN : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product :

- Law on Chemicals No. 69/2025/QH15
- Decree No. 24/2026/NĐ-CP regulating the lists of chemicals under the scope of the Law on Chemicals.
- Decree No. 25/2026/NĐ-CP detailing and providing measures for organizing and guiding the implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security.
- Decree No. 26/2026/NĐ-CP detailing and guiding the implementation of certain provisions of the Law on Chemicals related to the management of chemical

Section 15. Regulatory information

activities and hazardous chemicals in products and goods.

- Circular No. 01/2026/TT-BCT detailing and guiding the implementation of certain provisions of the Law on Chemicals and Decree No. 26/2026/NĐ-CP of the Government on the management of chemical activities and hazardous chemicals in products and goods.

- Circular No. 02/2026/TT-BCT regulating several measures for implementing the Law on Chemicals and Decree No. 25/2026/NĐ-CP of the Government, which provides detailed regulations and measures for organizing and guiding the implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

Date of issue/Date of revision : 23 April 2026

Date of previous issue : 3/31/2026

Version : 2.02

Prepared by : EHS

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

References : Not available.

✔ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.