

# SAFETY DATA SHEET

The information in this Safety Data Sheet is required pursuant to GHS UN rev. 7

Date of issue/Date of revision 14 June 2026

Version 2.07

## Section 1. Identification

**Product code** : 00334808  
**Product name** : AMERCOAT 68HS POWDER  
**Product type** : Powder.  
**Other means of identification**  
Not available.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Coating.  
Industrial applications, Used by spraying.

**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

**Supplier's information** : PPG Asian Paints Private Limited  
c/o Simpliwork Offices, 4th Floor, Tower A  
Godrej IT Park, 02 Building  
Godrej Business District, LBS Marg  
Vikhroli West  
Mumbai - 400079  
India

**Emergency telephone number:** : +91 22 6815 8700

## Section 2. Hazards identification

**Classification of the substance or mixture** : ACUTE TOXICITY (dermal) - Category 5  
SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1  
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1  
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 97%

### GHS label elements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : May be harmful in contact with skin.  
Very toxic to aquatic life with long lasting effects.

### Precautionary statements

**Prevention** : Avoid release to the environment.

**Response** : Collect spillage. IF ON SKIN: Get medical help.

**Storage** : Not applicable.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

## Section 2. Hazards identification

**Other hazards which do not result in classification** : May form explosible dust-air mixture if dispersed. Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

### CAS number/other identifiers

**CAS number** : Not applicable.

| Ingredient name                      | %        | CAS number |
|--------------------------------------|----------|------------|
| Zinc powder - zinc dust (stabilized) | 50 - 100 | 7440-66-6  |
| zinc oxide                           | 1 - <3   | 1314-13-2  |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
- Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
- Skin contact** : May be harmful in contact with skin.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
irritation  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

## Section 4. First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Firefighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical powder.
- Unsuitable extinguishing media** : Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture.

**Specific hazards arising from the chemical** : May form explosible dust-air mixture if dispersed. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and material for containment and cleaning up

**Small spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

## Section 6. Accidental release measures

- Large spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing dust. Avoid release to the environment. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

| Ingredient name | Exposure limits   |
|-----------------|---|
| Zinc oxide      | <b>ACGIH TLV (United States, 1/2025)</b><br>TWA 8 hours: 2 mg/m <sup>3</sup> . Form: Respirable fraction.<br>STEL 15 minutes: 10 mg/m <sup>3</sup> . Form: Respirable fraction. |

- Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

## Section 8. Exposure controls/personal protection

**Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

**Physical state** : Solid.  
Powder.

**Colour** : Not available.

**Odour** : Characteristic.

**Odour threshold** : Not available.

**Melting point/freezing point** : Not available.

## Section 9. Physical and chemical properties

|   |   |
|---|---|
| <b>Boiling point or initial boiling point and boiling range</b> | : Not available.  |
| <b>Flammability</b>   | : Not available.  |
| <b>Lower and upper explosive (flammable) limits</b>             | : Not applicable.   |
| <b>Flash point</b>  | : Closed cup: Not applicable.   |
| <b>Auto-ignition temperature</b>                                | : Not applicable.   |
| <b>Decomposition temperature</b>                                | : Not available.  |
| <b>pH</b>   | : Not applicable.   |
| <b>Viscosity</b>  | : Dynamic (room temperature): Not available.<br>Kinematic (room temperature): Not available.<br>Kinematic (40°C): Not applicable. |

|                        |              |               |
|------------------------|--------------|---------------|
| <b>Solubility(ies)</b> | <b>Media</b> | <b>Result</b> |
|                        | cold water   | Not soluble   |

|   |                   |
|---|-------------------|
| <b>Solubility in water</b>                    | : 0 g/l           |
| <b>Partition coefficient: n-octanol/water</b> | : Not applicable. |
| <b>Vapour pressure</b>                        | : Not available.  |
| <b>Relative density</b>                       | : 7.14            |
| <b>Relative vapour density</b>                | : Not applicable. |
| <b>Particle characteristics</b>               |                   |
| <b>Median particle size</b>                   | : Not available.  |
| <b>Evaporation rate</b>                       | : Not available.  |

## Section 10. Stability and reactivity

|   |  |
|---|--|
| <b>Reactivity</b>                         | : No specific test data related to reactivity available for this product or its ingredients.                                     |
| <b>Chemical stability</b>                 | : The product is stable.   |
| <b>Possibility of hazardous reactions</b> | : Under normal conditions of storage and use, hazardous reactions will not occur.  |
| <b>Conditions to avoid</b>                | : When exposed to high temperatures may produce hazardous decomposition products.  |
| <b>Incompatible materials</b>             | : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids. |
| <b>Hazardous decomposition products</b>   | : Depending on conditions, decomposition products may include the following materials: metal oxide/oxides                        |
| <b>Hazardous polymerisation</b>           | : Under normal conditions of storage and use, hazardous polymerisation will not occur.   |

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

| Product/ingredient name              | Result                          | Species | Dose                    | Exposure |
|--------------------------------------|---------------------------------|---------|-------------------------|----------|
| Zinc powder - zinc dust (stabilized) | LC50 Inhalation Dusts and mists | Rat     | >5.4 mg/l               | 4 hours  |
| zinc oxide                           | LD50 Oral                       | Rat     | >2000 mg/kg             | -        |
|                                      | LC50 Inhalation Dusts and mists | Rat     | >5700 mg/m <sup>3</sup> | 4 hours  |
|                                      | LD50 Dermal                     | Rat     | >2000 mg/kg             | -        |
|                                      | LD50 Oral                       | Rat     | >5000 mg/kg             | -        |

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Irritation/Corrosion

##### Conclusion/Summary

**Skin** : There are no data available on the mixture itself.

**Eyes** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

#### Sensitisation

##### Conclusion/Summary

**Skin** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

#### Mutagenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Carcinogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Reproductive toxicity

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Teratogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

#### Aspiration hazard

Not available.

**Information on likely routes of exposure** : Not available.

#### Potential acute health effects

**Eye contact** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

**Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

**Skin contact** : May be harmful in contact with skin.

## Section 11. Toxicological information

**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
irritation  
redness

**Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing

**Skin contact** : No specific data.

**Ingestion** : No specific data.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

**General** : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

| Route  | ATE value     |
|--------|---------------|
| Dermal | 2501.67 mg/kg |

#### Other information :

Sanding and grinding dusts may be harmful if inhaled.

## Section 12. Ecological information

### Toxicity

| Product/ingredient name              | Result                             | Species   | Exposure |
|--------------------------------------|------------------------------------|---|----------|
| Zinc powder - zinc dust (stabilized) | Acute EC50 0.106 mg/l Fresh water  | Algae - <i>Pseudokirchneriella subcapitata</i>                      | 72 hours |
|                                      | Acute EC50 354 µg/l Fresh water    | Daphnia - <i>Daphnia magna</i>                                      | 48 hours |
|                                      | Chronic EC10 27.3 µg/l Fresh water | Algae - <i>Raphidocelis subcapitata</i> - Exponential growth phase  | 72 hours |
|                                      | Chronic EC10 6.3 µg/l              | Daphnia - <i>Daphnia magna</i> - Neonate                            | 21 days  |
|                                      | Chronic LC10 185 µg/l Fresh water  | Fish - <i>Oncorhynchus mykiss</i> - Juvenile (Fledgling, Hatchling, | 30 days  |

## Section 12. Ecological information

|            |                                     |  |          |
|------------|-------------------------------------|--|----------|
| zinc oxide | Acute EC50 0.17 mg/l                | Weanling)  | 72 hours |
|            | Acute EC50 0.481 mg/l Fresh water   | Algae  | 48 hours |
|            | Chronic NOEC 0.017 mg/l Fresh water | Daphnia - <i>Daphnia magna</i> -<br>Neonate<br>Algae | 72 hours |

### Persistence and degradability

Not available.

### Bioaccumulative potential

Not available.

### Mobility in soil

**Soil/water partition coefficient** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

|                                    | UN  | IMDG  | IATA  |
|------------------------------------|---|---|---|
| <b>UN number</b>                   | UN3077  | UN3077  | UN3077  |
| <b>UN proper shipping name</b>     | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.<br>▶ (PAINT) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.<br>▶ (PAINT) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.<br>▶ (PAINT) |
| <b>Transport hazard class(es)</b>  | 9   | 9   | 9   |
| <b>Packing group</b>               | III   | III   | III   |
| <b>Environmental hazards</b>       | Yes.  | Yes.  | Yes.  |
| <b>Marine pollutant substances</b> | Not applicable.   | (Zinc powder - zinc dust (stabilized))                          | Not applicable.   |

## Section 14. Transport information

### Additional information

- UN** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
- IMDG** :  This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
- IATA** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

**Special precautions for user** : **Transport within user's premises**: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

## Section 15. Regulatory information

### International regulations

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

## Section 16. Other information

### History

**Date of issue/Date of revision** : 14 June 2026

**Date of previous issue** : 8/25/2025

**Version** : 2.07

**Prepared by** : EHS

**Key to abbreviations** : ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 UN = United Nations

### Procedure used to derive the classification

| Classification   | Justification      |
|--|--------------------|
| <input checked="" type="checkbox"/> ACUTE TOXICITY (dermal) - Category 5 | Calculation method |
| SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1                           | Calculation method |
| LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1                          | Calculation method |

Indicates information that has changed from previously issued version.

### Notice to reader

## Section 16. Other information

*The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.*