

SAFETY DATA SHEET



Date of issue/Date of revision 18 June 2026

Version 2.04

Section 1. Chemical identification and supplier information

Product code : 000010024140
Product name : SIGMADUR 1800 HARDENER
CAS number : Mixture
EC number : Mixture.
Other means of identification
00444950
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Hardener.
Professional applications, Used by spraying.
Uses advised against : Product is not intended, labelled or packaged for consumer use.
Supplier's details : PPG Yungchi Coatings Co. Ltd
No. 176, Road 6, Ho Nai IZ, Phuoc Tan Ward,
Dong Nai City, Vietnam
Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation) : CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 5
ACUTE TOXICITY (dermal) - Category 5
ACUTE TOXICITY (inhalation) - Category 4
SKIN IRRITATION - Category 3
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
AQUATIC TOXICITY (ACUTE) - Category 3
AQUATIC TOXICITY (CHRONIC) - Category 3
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 1.5%
Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 2.6%

GHS label elements

Hazard pictograms :



Section 2. Hazards identification

- Signal word** : Warning
- Hazard statements** : Flammable liquid and vapor.
May be harmful if swallowed or in contact with skin.
Causes mild skin irritation.
May cause an allergic skin reaction.
Harmful if inhaled.
May cause respiratory irritation.
Harmful to aquatic life with long lasting effects.
- Precautionary statements**
- Prevention** : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Contaminated work clothing should not be allowed out of the workplace.
- Response** : IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention.
- Storage** : Store locked up. Store in a well-ventilated place. Keep container tightly closed.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Routes of entry** : Not available.
- Other hazards which do not result in classification** : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Mixture

EC number : Mixture.

| Ingredient name | CAS number | Chemical formula | % |
|---|------------|-----------------------------|-----------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | 28182-81-2 | (C8-H12-N2-O2) _x | ≥75 - ≤90 |
| n-butyl acetate | 123-86-4 | C6H12O2 | ≤5 |
| Solvent naphtha (petroleum), light aromatic | 64742-95-6 | - | ≤3 |
| 1,2,4-trimethylbenzene | 95-63-6 | C9H12 | ≤2 |
| mesitylene | 108-67-8 | C9H12 | ≤0.3 |
| 1,2,3-trimethylbenzene | 526-73-8 | C9H12 | ≤0.3 |
| xylene | 1330-20-7 | C8-H10 | ≤0.3 |
| propylbenzene | 103-65-1 | C9H12 | ≤0.3 |

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : May be harmful in contact with skin. Causes mild skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : May be harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
Cyanate and isocyanate.
hydrogen cyanide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
- Special provisions** : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 7. Handling and storage

Precautions should be taken to minimize exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurization.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|------------------------|---|
| n-butyl acetate | Ministry of Health (Viet Nam, 4/2025) TWA 8 hours: 710 mg/m ³ . STEL 15 minutes: 950 mg/m ³ . |
| 1,2,4-trimethylbenzene | ACGIH TLV (United States, 1/2025) TWA 8 hours: 10 ppm. |
| mesitylene | ACGIH TLV (United States, 1/2025) [trimethyl benzene, isomers] TWA 8 hours: 10 ppm. |
| 1,2,3-trimethylbenzene | ACGIH TLV (United States, 1/2025) [trimethyl benzene, isomers] TWA 8 hours: 10 ppm. |
| xylene | Ministry of Health (Viet Nam, 4/2025) [xylene] TWA 8 hours: 100 mg/m ³ . STEL 15 minutes: 300 mg/m ³ . |

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety glasses with side shields.

Skin protection

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Restrictions on use** : Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Amine-like.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not available.
- Boiling point** : >37.78°C (>100°F)
- Flash point** : Closed cup: 31°C (87.8°F)
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 1.13
- | Media | Result |
|------------|-------------|
| cold water | Not soluble |
- Solubility(ies)** :
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not available.

Section 9. Physical and chemical properties

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): >21 mm²/s

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : In a fire, hazardous decomposition products may be produced.

Incompatible materials : Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|-----------------------|--------------|-------------------------|----------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | LD50 Dermal | Rabbit | >2000 mg/kg | - |
| n-butyl acetate | LD50 Oral | Rat - Female | >2500 mg/kg | - |
| | LC50 Inhalation Vapor | Rat | >21.1 mg/l | 4 hours |
| | LC50 Inhalation Vapor | Rat | 2000 ppm | 4 hours |
| | LD50 Dermal | Rabbit | >17600 mg/kg | - |
| | LD50 Oral | Rat | 10.768 g/kg | - |
| Solvent naphtha (petroleum), light aromatic | LD50 Dermal | Rabbit | 3.48 g/kg | - |
| | LD50 Oral | Rat | 8400 mg/kg | - |
| 1,2,4-trimethylbenzene | LC50 Inhalation Vapor | Rat | 18000 mg/m ³ | 4 hours |
| | LD50 Oral | Rat | 5 g/kg | - |
| mesitylene | LC50 Inhalation Vapor | Rat | 24000 mg/m ³ | 4 hours |
| | LD50 Oral | Rat | 5000 mg/kg | - |
| 1,2,3-trimethylbenzene | LD50 Oral | Rat | 11.4 g/kg | - |
| xylene | LD50 Dermal | Rabbit | 1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|--------------------------|---------|-------|-----------------|-------------|
| xylene | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |

Section 11. Toxicological information

Conclusion/Summary

- Skin** : There are no data available on the mixture itself.
Eyes : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

Sensitization

- Skin** : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

Mutagenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Carcinogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Reproductive toxicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Teratogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Name | Category | Route of exposure | Target organs |
|---|------------|-------------------|------------------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | Category 3 | - | Respiratory tract irritation |
| n-butyl acetate | Category 3 | - | Narcotic effects |
| Solvent naphtha (petroleum), light aromatic | Category 3 | - | Narcotic effects |
| 1,2,4-trimethylbenzene | Category 3 | - | Respiratory tract irritation |
| mesitylene | Category 3 | - | Respiratory tract irritation |
| xylene | Category 3 | - | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

| Name | Result |
|---|--|
| Solvent naphtha (petroleum), light aromatic xylene | ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 |

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
Inhalation : Harmful if inhaled. May cause respiratory irritation.
Skin contact : May be harmful in contact with skin. Causes mild skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion : May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : There are no data available on the mixture itself.
- Potential delayed effects** : There are no data available on the mixture itself.

Long term exposure

- Potential immediate effects** : There are no data available on the mixture itself.
- Potential delayed effects** : There are no data available on the mixture itself.

Potential chronic health effects

- General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

| Route | ATE value |
|------------------------------|---------------|
| Oral | 2757.56 mg/kg |
| Dermal | 2723.74 mg/kg |
| Inhalation (vapors) | 1200 mg/l |
| Inhalation (dusts and mists) | 1.64 mg/l |

Other information :

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-

Section 11. Toxicological information

sensitive material. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|---|-----------------------|--|----------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) n-butyl acetate Solvent naphtha (petroleum), light aromatic | Acute EC50 >1000 mg/l | Algae - <i>scenedesmus subspicatus</i> | 72 hours |
| | Acute EC50 >100 mg/l | Daphnia - <i>daphnia magna</i> | 48 hours |
| | Acute LC50 >100 mg/l | Fish - <i>Danio rerio (zebra fish)</i> | 96 hours |
| | Acute LC50 18 mg/l | Fish | 96 hours |
| | Acute LC50 8.2 mg/l | Fish | 96 hours |

Persistence and degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|-------------------------|--------------------|--------------------------|------|----------|
| n-butyl acetate | TEPA and OECD 301D | 83 % - Readily - 28 days | - | - |

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|---|-------------------|------------|------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | - | - | Not readily |
| n-butyl acetate | - | - | Readily |
| xylene | - | - | Readily |

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|---|--------------------|-------------|-----------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | 5.54 | 3.2 | Low |
| n-butyl acetate | 2.3 | - | Low |
| 1,2,4-trimethylbenzene | 3.63 | 120.23 | Low |
| mesitylene | 3.42 | 186.21 | Low |
| 1,2,3-trimethylbenzene | 3.66 | 194.98 | Low |
| xylene | 3.12 | 7.4 to 18.5 | Low |

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling

Section 13. Disposal considerations

emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

| | UN | IMDG | IATA |
|-----------------------------|-----------------|-----------------|-----------------|
| UN number | UN1263 | UN1263 | UN1263 |
| UN proper shipping name | Not determined. | PAINT | PAINT |
| Transport hazard class(es) | 3 | 3 | 3 |
| Packing group | III | III | III |
| Environmental hazards | No. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. |

Additional information

UN : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

- Law on Chemicals No. 69/2025/QH15
- Decree No. 24/2026/NĐ-CP regulating the lists of chemicals under the scope of the Law on Chemicals.
- Decree No. 25/2026/NĐ-CP detailing and providing measures for organizing and guiding the implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security.
- Decree No. 26/2026/NĐ-CP detailing and guiding the implementation of certain provisions of the Law on Chemicals related to the management of chemical activities and hazardous chemicals in products and goods.
- Circular No. 01/2026/TT-BCT detailing and guiding the implementation of certain provisions of the Law on Chemicals and Decree No. 26/2026/NĐ-CP of the Government on the management of chemical activities and hazardous chemicals in products and goods.
- Circular No. 02/2026/TT-BCT regulating several measures for implementing the Law on Chemicals and Decree No. 25/2026/NĐ-CP of the Government, which provides detailed regulations and measures for organizing and guiding the implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security.

Section 15. Regulatory information

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

Date of issue/Date of revision : 18 June 2026

Date of previous issue : 3/31/2026

Version : 2.04

Prepared by : EHS

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

References : Not available.

✔ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.