

SAFETY DATA SHEET



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Version 11.03

Section 1. Chemical identification and supplier information

Product code : 00333350
Product name : SIGMACOVER 280 US BAS YELLOW/GREEN
CAS number : Mixture
EC number : Mixture.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Coating.
Industrial applications, Used by spraying.
Uses advised against : Product is not intended, labelled or packaged for consumer use.

Supplier's details : PPG Yungchi Coatings Co. Ltd
No. 176, Road 6, Ho Nai IZ, Phuoc Tan Ward,
Dong Nai City, Vietnam
Tel : +84 61 3936121/22

Emergency telephone number (with hours of operation) : CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (dermal) - Category 5
ACUTE TOXICITY (inhalation) - Category 4
SKIN IRRITATION - Category 2
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
AQUATIC TOXICITY (ACUTE) - Category 2
AQUATIC TOXICITY (CHRONIC) - Category 2
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 65.9%
Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 55.7%
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 60.7%

GHS label elements

Section 2. Hazards identification

Hazard pictograms**Signal word**

: Danger

Hazard statements

: Flammable liquid and vapor.
May be harmful in contact with skin.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
Harmful if inhaled.
May cause respiratory irritation.
Causes damage to organs through prolonged or repeated exposure.
Toxic to aquatic life with long lasting effects.

Precautionary statements**Prevention**

: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: Collect spillage. Get medical advice or attention if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage

: Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Routes of entry

: Not available.

Other hazards which do not result in classification

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F).

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers**CAS number**

: Mixture

EC number

: Mixture.

Section 3. Composition/information on ingredients

Ingredient name	CAS number	Chemical formula	%
Calc, not containing asbestiform fibres	14807-96-6	H2-03-Si.3/4Mg	≥10 - ≤25
Epoxy Resin (700<MW<=1100)	67924-34-9	(C15H16O2. C10H14O. C3H5ClO)x	≥10 - ≤25
xylene	1330-20-7	C8-H10	≥10 - ≤21
crystalline silica, respirable powder (<10 microns)	14808-60-7	O2-Si	≥10 - ≤25
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	C21H24O4	≤10
iron hydroxide oxide yellow	51274-00-1	-	≤10
crystalline silica, non-respirable powder (>10 microns)	14808-60-7	O2-Si	≤10
Aluminium powder (stabilized)	7429-90-5	Al	≤5
2-methylpropan-1-ol	78-83-1	C4H10O	≤3
ethylbenzene	100-41-4	C8H10	≤3
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	64742-48-9	-	≤3
1-methoxy-2-propanol	107-98-2	C4H10O2	≤3
Urea, polymer with formaldehyde, butylated	68002-19-7	(CH4N2O.CH2O)x	≤3
4-nonylphenol, branched	84852-15-3	C15-H24-O	≤2.2
butan-1-ol	71-36-3	C4H10O	<1
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	220926-97-6	CHON	<1
cyclohexanone	108-94-1	C6H10O	<1
Phenol, 2-nonyl-, branched	91672-41-2	-	<0.25
titanium dioxide	13463-67-7	O2-Ti	≤0.3
ethanol	64-17-5	C2H6O	≤0.3

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Corrosive to the digestive tract. Causes burns.

Section 4. First aid measures

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
halogenated compounds
metal oxide/oxides
Formaldehyde.
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 5. Fire-fighting measures

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Calc, not containing asbestiform fibres	<p>Ministry of Health (Viet Nam, 4/2025) [soapstone (total dust)]/(respirable dust) TWA 8 hours: 1 mg/m³. Form: respirable dust. TWA 8 hours: 2 mg/m³. Form: total dust concentration.</p> <p>Ministry of Health (Viet Nam, 4/2025) [soapstone (contains 1% quartz)] TWA 8 hours: 6 mg/m³.</p>
xylene	<p>Ministry of Health (Viet Nam, 4/2025) [xylene] TWA 8 hours: 100 mg/m³. STEL 15 minutes: 300 mg/m³.</p>
crystalline silica, respirable powder (<10 microns)	<p>ACGIH TLV (United States, 1/2025) [Silica, crystalline] TWA 8 hours: 0.025 mg/m³. Form: Respirable fraction.</p>
iron hydroxide oxide yellow	<p>Ministry of Health (Viet Nam, 4/2025) [bụi oxit sắt] TWA 8 hours: 2 mg/m³. Form: respirable dust. TWA 8 hours: 4 mg/m³. Form: total dust concentration.</p>
crystalline silica, non-respirable powder (>10 microns)	<p>ACGIH TLV (United States, 1/2025) [Silica, crystalline] TWA 8 hours: 0.025 mg/m³. Form: Respirable fraction.</p>
Aluminium powder (stabilized)	<p>Ministry of Health (Viet Nam, 4/2025) TWA 8 hours: 1 mg/m³. Form: respirable dust. TWA 8 hours: 2 mg/m³. Form: total dust concentration.</p>
2-methylpropan-1-ol	<p>Ministry of Health (Viet Nam, 4/2025)</p>

Section 8. Exposure controls/personal protection

ethylbenzene	[butanols] TWA 8 hours: 150 mg/m ³ . STEL 15 minutes: 250 mg/m ³ . ACGIH TLV (United States, 1/2025) Ototoxicant. TWA 8 hours: 20 ppm.
1-methoxy-2-propanol	ACGIH TLV (United States, 1/2025) TWA 8 hours: 50 ppm. TWA 8 hours: 184 mg/m ³ . STEL 15 minutes: 100 ppm. STEL 15 minutes: 369 mg/m ³ .
butan-1-ol	Ministry of Health (Viet Nam, 4/2025) TWA 8 hours: 150 mg/m ³ .
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	ACGIH TLV (United States) TWA: 10 mg/m ³ . Form: Inhalable particle. TWA: 3 mg/m ³ (inhalable dust). Form: Respirable particle.
cyclohexanone	ACGIH TLV (United States, 1/2025) Absorbed through skin. TWA 8 hours: 20 ppm. STEL 15 minutes: 50 ppm.
titanium dioxide	Ministry of Health (Viet Nam, 4/2025) TWA 8 hours: 4 mg/m ³ . Form: total dust concentration. TWA 8 hours: 2 mg/m ³ . Form: respirable dust.
ethanol	Ministry of Health (Viet Nam, 4/2025) TWA 8 hours: 1000 mg/m ³ . STEL 15 minutes: 3000 mg/m ³ .

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles and face shield.

Skin protection

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Green.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not available.
- Boiling point** : >37.78°C (>100°F)
- Flash point** : Closed cup: 29.44°C (85°F)
- Evaporation rate** : 0.62 (butyl acetate = 1)
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : 1 kPa (7.6 mm Hg)
- Vapor density** : Not available.
- Relative density** : 1.46
- Solubility(ies)** :
- | Media | Result |
|------------|-------------|
| cold water | Not soluble |
- Solubility in water** : 2.9 g/l
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.

Section 9. Physical and chemical properties

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): >21 mm²/s

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
bis-[4-(2,3-epoxipropoxy)phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
iron hydroxide oxide yellow	LC50 Inhalation Dusts and mists	Rat	>5.05 mg/l	4 hours
	LD50 Oral	Rat	>10 g/kg	-
Aluminium powder (stabilized)	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Oral	Rat	>15900 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>6 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
butan-1-ol	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours

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12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	3.56 mg/l	4 hours
cyclohexanone	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
	LC50 Inhalation Gas.	Rat	8000 ppm	4 hours
titanium dioxide	LD50 Dermal	Rabbit	1100 mg/kg	-
	LD50 Oral	Rat	1800 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>6.82 mg/l	4 hours
ethanol	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
	LD50 Dermal	Rat	17100 mg/kg	-
	LD50 Oral	Rat	7 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
bis-[4-(2,3-epoxipropoxy) phenyl]propane	Eyes - Mild irritant	Rabbit	-	24 hours	-
	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Skin - Edema	Rabbit	0.5	4 hours	-
	Skin - Erythema/Eschar	Rabbit	0.8	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-
4-nonylphenol, branched butan-1-ol	Skin - Erythema/Eschar	Rabbit	4	-	-
	Eyes - Cornea opacity	Rabbit	4	-	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
bis-[4-(2,3-epoxipropoxy) phenyl]propane	skin	Mouse	Sensitizing

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Calc, not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
-	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
butan-1-ol	Category 3	-	Respiratory tract irritation
-	Category 3	-	Narcotic effects
cyclohexanone	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
ethylbenzene	Category 2	-	hearing organs
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Category 2	inhalation	lungs

Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 2
ethylbenzene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing

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- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : There are no data available on the mixture itself.
- Potential delayed effects** : There are no data available on the mixture itself.

Long term exposure

- Potential immediate effects** : There are no data available on the mixture itself.
- Potential delayed effects** : There are no data available on the mixture itself.

Potential chronic health effects

- General** : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	11631.62 mg/kg
Dermal	3792.76 mg/kg
Inhalation (vapors)	34.88 mg/l
Inhalation (dusts and mists)	4.45 mg/l

Other information :

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
bis-[4-(2,3-epoxipropoxy)phenyl]propane iron hydroxide oxide yellow 2-methylpropan-1-ol ethylbenzene 1-methoxy-2-propanol 4-nonylphenol, branched butan-1-ol 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine Phenol, 2-nonyl-, branched titanium dioxide ethanol	Acute LC50 1.8 mg/l Fresh water	Daphnia - <i>daphnia magna</i>	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
	Acute LC50 >100000 mg/l	Fish	96 hours
	Acute EC50 1100 mg/l	Daphnia	48 hours
	Acute LC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	-
	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
	Acute EC50 0.04 mg/l	Algae - <i>Raphidocelis subcapitata</i>	72 hours
	Acute EC50 0.044 mg/l	Crustaceans - <i>Moina macrocopa</i>	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
	Chronic EC10 0.37 mg/l Fresh water	Algae - <i>Desmodesmus subspicatus</i>	72 hours
	Acute LC50 1376 mg/l	Fish	96 hours
	Acute EC50 >100 mg/l	Algae - <i>Pseudokirchneriella subcapitata (microalgae)</i>	72 hours
Acute EC50 >100 mg/l	Daphnia - <i>Daphnia magna (Water flea)</i>	48 hours	
Acute LC50 >100 mg/l	Fish - <i>Oncorhynchus mykiss (rainbow trout)</i>	96 hours	
Chronic NOEC 100 mg/l	Algae - <i>Pseudokirchneriella subcapitata</i>	72 hours	
Chronic NOEC ≥50 mg/l	Daphnia - <i>Daphnia magna (Water flea)</i>	21 days	
Acute LC50 0.017 mg/l	Fish - <i>Pleuronectes americanus</i>	96 hours	
Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours	
Acute EC50 7640 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours	

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	-	79 % - Readily - 10 days	-	-
	OECD Ready Biodegradability - Closed Bottle Test	9 % - Not readily - 29 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene bis-[4-(2,3-epoxipropoxy)phenyl]propane ethylbenzene ethanol	-	-	Readily
	-	-	Not readily
	-	-	Readily
	-	-	Readily

Bioaccumulative potential

Section 12. Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
ethylbenzene	3.6	79.43	Low
1-methoxy-2-propanol	<1	-	Low
4-nonylphenol, branched	5.4	251.19 [ASTM E 1022-84]	Low
butan-1-ol	1	-	Low
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	>6	-	High
cyclohexanone	0.86	-	Low
ethanol	-0.35	-	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	Not determined.	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Section 14. Transport information

Marine pollutant substances	Not applicable.	(bis-[4-(2,3-epoxipropoxy) phenyl]propane)	Not applicable.
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Additional information

UN : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product :

- Law on Chemicals No. 69/2025/QH15
- Decree No. 24/2026/NĐ-CP regulating the lists of chemicals under the scope of the Law on Chemicals.
- Decree No. 25/2026/NĐ-CP detailing and providing measures for organizing and guiding the implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security.
- Decree No. 26/2026/NĐ-CP detailing and guiding the implementation of certain provisions of the Law on Chemicals related to the management of chemical activities and hazardous chemicals in products and goods.
- Circular No. 01/2026/TT-BCT detailing and guiding the implementation of certain provisions of the Law on Chemicals and Decree No. 26/2026/NĐ-CP of the Government on the management of chemical activities and hazardous chemicals in products and goods.
- Circular No. 02/2026/TT-BCT regulating several measures for implementing the Law on Chemicals and Decree No. 25/2026/NĐ-CP of the Government, which provides detailed regulations and measures for organizing and guiding the implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

Date of issue/Date of revision : 18 June 2026
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Prepared by : EHS

Section 16. Other information

Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- UN = United Nations

References : Not available.

✔ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.