

SAFETY DATA SHEET

Date of issue/Date of revision

: 11 July 2026

Version

: 2



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMALINE 855 HARDENER

Product code : 000001099241

Other means of identification

00184962; 00346741

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

**Use of the substance/
mixture** : Hardener.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.
PO Box 7509
Dammam 31472
Saudi Arabia
Tel: 00966 138 47 31 00
Fax: 00966 138 47 17 34

**e-mail address of person
responsible for this SDS** : ndpic@sfd.a.gov.sa

**1.4 Emergency telephone
number** : 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H332

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Resp. Sens. 1, H334

Skin Sens. 1, H317

Carc. 2, H351

STOT SE 3, H335

STOT RE 2, H373

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Code : 000001099241

Date of issue/Date of revision : 11 July 2026

SIGMALINE 855 HARDENER

SECTION 2: Hazards identification

Hazard pictograms



Hazard statements

- : Danger
- : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

- : Wear protective gloves, protective clothing and eye or face protection. Do not breathe vapour.

Response

- : IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

Storage

- : Store in a well-ventilated place. Keep container tightly closed.

Disposal

- : Dispose of contents and container in accordance with all local, regional, national and international regulations.
P280, P260, P304 + P340, P342 + P311, P403 + P233, P501

Hazardous ingredients

- : Isocyanic acid, polymethylenepolyphenylene ester; 4,4'-methylenediphenyl diisocyanate; o-(p-isocyanatobenzyl)phenyl isocyanate and 2,2'-methylenediphenyl diisocyanate

Supplemental label elements

- : Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

- : **As from August 24 2023 adequate training is required before industrial or professional use.**

Special packaging requirements

Containers to be fitted with child-resistant fastenings

- : Not applicable.

Tactile warning of danger

- : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

- : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

- : None known.

Code : 000001099241

Date of issue/Date of revision

: 11 July 2026

SIGMALINE 855 HARDENER

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Isocyanic acid, polymethylenepolyphenylene ester	REACH #: 01-2119457024-46 CAS: 9016-87-9	≥75 - ≤90	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 (inhalation)	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]
4,4'-methylenediphenyl diisocyanate	REACH #: 01-2119457014-47 EC: 202-966-0 CAS: 101-68-8 Index: 615-005-00-9	≥10 - ≤15	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373	ATE [Inhalation (dusts and mists)] = 1.5 mg/l Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5% Resp. Sens. 1, H334: C ≥ 0.1% STOT SE 3, H335: C ≥ 5%	[1] [2]
o-(p-isocyanatobenzyl) phenyl isocyanate	REACH #: 01-2119480143-45 EC: 227-534-9 CAS: 5873-54-1 Index: 615-005-00-9	≥10 - ≤15	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373	ATE [Inhalation (dusts and mists)] = 1.5 mg/l Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5% Resp. Sens. 1, H334: C ≥ 0.1% STOT SE 3, H335: C ≥ 5%	[1] [2]
2,2'-methylenediphenyl diisocyanate	REACH #: 01-2119927323-43 EC: 219-799-4 CAS: 2536-05-2 Index: 615-005-00-9	<0.10	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 See Section 16 for the full text of the H statements declared above.	ATE [Inhalation (dusts and mists)] = 1.5 mg/l Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5% Resp. Sens. 1, H334: C ≥ 0.1% STOT SE 3, H335: C ≥ 5%	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

Code : 000001099241

Date of issue/Date of revision : 11 July 2026

SIGMALINE 855 HARDENER

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

Code : 000001099241

Date of issue/Date of revision : 11 July 2026

SIGMALINE 855 HARDENER

SECTION 5: Firefighting measures

Hazards from the substance or mixture : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
Cyanate and isocyanate.
hydrogen cyanide

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : ☒ No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

Special provisions : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878		
Code	: 000001099241	Date of issue/Date of revision : 11 July 2026
SIGMALINE 855 HARDENER		
SECTION 6: Accidental release measures		
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.	
SECTION 7: Handling and storage		
The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).		
7.1 Precautions for safe handling		
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.	
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.	
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Precautions should be taken to minimise exposure to atmospheric humidity or water. CO ₂ will be formed, which, in closed containers, could result in pressurisation.	
7.3 Specific end use(s)		
See Section 1.2 for Identified uses.		
SECTION 8: Exposure controls/personal protection		
The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).		
8.1 Control parameters		
Occupational exposure limits		
Product/ingredient name	Exposure limit values	
4,4'-methylenediphenyl diisocyanate	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) TWA 8 hours: 0.051 mg/m³. TWA 8 hours: 0.005 ppm. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) TWA 8 hours: 0.051 mg/m³. TWA 8 hours: 0.005 ppm. ACGIH TLV (United States, 1/2007)	
English (GB) United Arab Emirates 6/15		

Code : 000001099241

Date of issue/Date of revision

: 11 July 2026

SIGMALINE 855 HARDENER

SECTION 8: Exposure controls/personal protection

TWA 8 hours: 0.05 mg/m³.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection :

Restrictions on use : Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Code	: 000001099241	Date of issue/Date of revision	: 11 July 2026
SIGMALINE 855 HARDENER			

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state

Colour

Odour

Odour threshold

Melting point/freezing point

Initial boiling point and boiling range

Flammability

Upper/lower flammability or explosive limits

Flash point

Auto-ignition temperature

Ingredient name

°C

°F

Method

4,4'-methylenediphenyl diisocyanate

>601

>1113.8

EU A.15

Decomposition temperature

pH

Viscosity

Solubility(ies)

Media

Result

cold water

Not soluble

Partition coefficient: n-octanol/ water

Vapour pressure

Ingredient name

Vapour Pressure at 20°C

Vapour pressure at 50°C

mm Hg

kPa

Method

mm Hg

kPa

Method

 (p-isocyanatobenzyl) phenyl isocyanate

0.00001

0.0000013

EU A.4

Relative density

Explosive properties

Oxidising properties

Particle characteristics

Median particle size

9.2 Other information

Explosive properties

Oxidising properties

No additional information.

Code : 000001099241

Date of issue/Date of revision : 11 July 2026

SIGMALINE 855 HARDENER

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : In a fire, hazardous decomposition products may be produced.
Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water.
Uncontrolled exothermic reactions occur with amines and alcohols.

10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials:
Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

SECTION 11: Toxicological information

11.1 Information on toxicological effects

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

Harmful if inhaled.

Causes serious eye irritation.

Causes skin irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Suspected of causing cancer.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
diphenylmethanediisocyanate, isomeres and homologues	Rat - Oral - LD50 <i>Toxic effects:</i> Behavioral - Somnolence (general depressed activity) Gastrointestinal - Hypermotility, diarrhea Changes in Chemistry or Temperature - Body temperature decrease	49 g/kg
4,4'-methylenediphenyl diisocyanate	Rabbit - Dermal - LD50 Rat - Oral - LD50 <i>Toxic effects:</i> Behavioral - Somnolence (general depressed activity) Behavioral - Ataxia Changes in Chemistry or Temperature - Body temperature decrease	>9400 mg/kg 9200 mg/kg

Acute toxicity estimates

Route	ATE value
Inhalation (dusts and mists)	1.5 mg/l

Conclusion/Summary : Harmful if inhaled.

Irritation/Corrosion

Product/ingredient name	Result
4,4'-methylenediphenyl diisocyanate	<u>Rabbit - Skin - Irritant</u>

Conclusion/Summary

Code : 000001099241 **Date of issue/Date of revision** : 11 July 2026
SIGMALINE 855 HARDENER

Skin : Causes skin irritation.
Eyes : Causes serious eye irritation.
Respiratory : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Product/ingredient name	Test	Result
4,4'-methylenediphenyl diisocyanate	Mouse - skin OECD 429	Sensitising
-	Guinea pig - Respiratory	Sensitising

Conclusion/Summary

Skin : May cause an allergic skin reaction.
Respiratory : May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Product/ingredient name	Result	Species / Route of exposure	Dose / Exposure
4,4'-methylenediphenyl diisocyanate	Positive	Rat - Inhalation - TC	0 to 6 mg/m ³ [5 days per week] [2 years]

Suspected of causing cancer.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Isocyanic acid, polymethylenepolyphenylene ester	Category 3	-	Respiratory tract irritation
4,4'-methylenediphenyl diisocyanate	Category 3	-	Respiratory tract irritation
o-(p-isocyanatobenzyl)phenyl isocyanate	Category 3	-	Respiratory tract irritation
2,2'-methylenediphenyl diisocyanate	Category 3	-	Respiratory tract irritation

Conclusion/Summary (Product) :

May cause respiratory irritation.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Isocyanic acid, polymethylenepolyphenylene ester	Category 2	inhalation	-
4,4'-methylenediphenyl diisocyanate	Category 2	-	-
o-(p-isocyanatobenzyl)phenyl isocyanate	Category 2	-	-
2,2'-methylenediphenyl diisocyanate	Category 2	-	-

Conclusion/Summary (Product) :

May cause damage to organs through prolonged or repeated exposure.

Based on available data, the classification criteria are not met.

Information on likely routes of exposure : Not available.

Potential acute health effects

Inhalation : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Ingestion : No known significant effects or critical hazards.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Eye contact : Causes serious eye irritation.

Code : 000001099241

Date of issue/Date of revision

: 11 July 2026

SIGMALINE 855 HARDENER

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
- Ingestion** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Long term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Potential chronic health effects

- General** : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.
- Other information** : Not available.
- Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

Code	: 000001099241	Date of issue/Date of revision	: 11 July 2026
SIGMALINE 855 HARDENER			

SECTION 12: Ecological information

12.1 Toxicity

Not available.

Conclusion/Summary : Based on available data, the classification criteria are not met.

12.2 Persistence and degradability

Based on available data, the classification criteria are not met.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
4,4'-methylenediphenyl diisocyanate	4.51	-	High
o-(p-isocyanatobenzyl)phenyl isocyanate	4.51	-	High
2,2'-methylenediphenyl diisocyanate	5.22	-	High

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logK _{oc}	K _{oc}
4,4'-methylenediphenyl diisocyanate	3.1	1167.83
o-(p-isocyanatobenzyl)phenyl isocyanate	2.9	720.413
2,2'-methylenediphenyl diisocyanate	2.2	143.527

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.
European waste catalogue (EWC)	

Code : 000001099241 **Date of issue/Date of revision** : 11 July 2026
SIGNALINE 855 HARDENER

SECTION 13: Disposal considerations

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-
14.3 Transport hazard class(es)	-	-	-
14.4 Packing group	-	-	-
14.5 Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.
IMDG : None identified.
IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878		
Code	: 000001099241	Date of issue/Date of revision : 11 July 2026
SIGMALINE 855 HARDENER		
SECTION 15: Regulatory information		
15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture		
EU Regulation (EC) No. 1907/2006 (REACH)		
Annex XIV - List of substances subject to authorisation		
Annex XIV		
None of the components are listed.		
Substances of very high concern		
None of the components are listed.		
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: As from August 24 2023 adequate training is required before industrial or professional use.	
Other national and international regulations.		
Explosive precursors	: Not applicable.	
Ozone depleting substances (EU 2024/590)		
Not listed.		
15.2 Chemical safety assessment	: No Chemical Safety Assessment has been carried out.	
SECTION 16: Other information		
Indicates information that has changed from previously issued version.		
Abbreviations and acronyms	: ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number	
Full text of abbreviated H statements	: H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure.	
Full text of classifications [CLP/GHS]	: Acute Tox. 4 ACUTE TOXICITY - Category 4 Carc. 2 CARCINOGENICITY - Category 2 Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 Resp. Sens. 1 RESPIRATORY SENSITISATION - Category 1 Skin Irrit. 2 SKIN CORROSION/IRRITATION - Category 2 Skin Sens. 1 SKIN SENSITISATION - Category 1 STOT RE 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3	
History		
Date of issue/ Date of revision	: 11 July 2026	
Date of previous issue	: 28 April 2025	
Prepared by	: EHS	
English (GB)		United Arab Emirates
		14/15

Code	: 000001099241	Date of issue/Date of revision	: 11 July 2026
SIGMALINE 855 HARDENER			

SECTION 16: Other information

Version : 2

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.