

SAFETY DATA SHEET



Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013

Date of issue/Date of revision 30 August 2026

Version 1.1

Section 1. Chemical product and company identification

Product code : S4_40109-HS5010/6.4L
Product name : SIGMAZINC 109HS BASE REDGREY
Product name : SIGMAZINC 109HS BASE REDGREY
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.
**Use of the substance/
mixture** : Coating.
Uses advised against : Not applicable.

Supplier's details : PPG Coatings (Kunshan) Co., Ltd
53 Jinyang Road, Lujia Town,
215331 Kunshan City, Jiangsu Province, P.R. China
Tel: 86 512 57678859 Fax: 86 512 57678857

**Emergency telephone
number (with hours of
operation)** : 00 86 532 83889090

Section 2. Hazards identification

Classification of the substance or mixture according to GB 30000.1-30

Emergency overview

Liquid.
Gray.
Aromatic.
Flammable liquid and vapor.
May be harmful in contact with skin.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Very toxic to aquatic life.
Very toxic to aquatic life with long lasting effects.
Prolonged or repeated contact may dry skin and cause irritation.

IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. If eye irritation persists: Get medical advice or attention.

See Section 12 for environmental precautions.

Section 2. Hazards identification

Classification of the substance or mixture

- : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (dermal) - Category 5
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
AQUATIC HAZARD (ACUTE) - Category 1
AQUATIC HAZARD (LONG-TERM) - Category 1
- Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 78.1%
- Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 4.5%

GHS label elements

Hazard pictograms



Signal word

- : Warning

Hazard statements

- : Flammable liquid and vapor.
May be harmful in contact with skin.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Very toxic to aquatic life.
Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

- : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Ground and bond container and receiving equipment. Keep container tightly closed. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

- :  Collect spillage. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Suitable extinguishing media

- : Use dry chemical, CO₂, water spray (fog) or foam.

Storage

- : Store in a well-ventilated place. Keep cool.

Disposal

- : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Physical and chemical hazards

- : Flammable liquid and vapor.

Health hazards

- : Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Prolonged or repeated contact may dry skin and cause irritation.

Section 2. Hazards identification

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Environmental hazards : Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Zinc dust	70 - 100	7440-66-6
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	1 - <10	25068-38-6
xylene isomers mixture	1 - <10	1330-20-7
zinc oxide	1 - <10	1314-13-2
Epoxy Resin (700<MW<=1100)	1 - <10	25036-25-3
1-methoxy-2-propanol	1 - <10	107-98-2
Talc , not containing asbestiform fibres	1 - <10	14807-96-6
Solvent naphtha (petroleum), light aromatic	1 - <10	64742-95-6
ethylbenzene	0.1 - <1	100-41-4
Reaction products of 12-hydroxyoctadecanoic acid and octadecanoic acid and 1,3-phenylenedimethanamine	0.1 - <1	911674-82-3
lead powder	<0.1	7439-92-1

Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

- | | |
|---------------------|--|
| Eye contact | : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. |
| Inhalation | : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. |
| Skin contact | : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. |
| Ingestion | : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting. |

Most important symptoms/effects, acute and delayed

Potential acute health effects

- | | |
|---------------------|--|
| Eye contact | : Causes serious eye irritation. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. |
| Ingestion | : No known significant effects or critical hazards. |

Over-exposure signs/symptoms

- | | |
|---------------------|---|
| Eye contact | : Adverse symptoms may include the following:
pain or irritation
watering
redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following:
irritation
redness
dryness
cracking |
| Ingestion | : No specific data. |

Indication of immediate medical attention and special treatment needed, if necessary

- | | |
|-----------------------------------|---|
| Notes to physician | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : No specific treatment. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

See toxicological information (Section 11)

Section 4. First aid measures

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

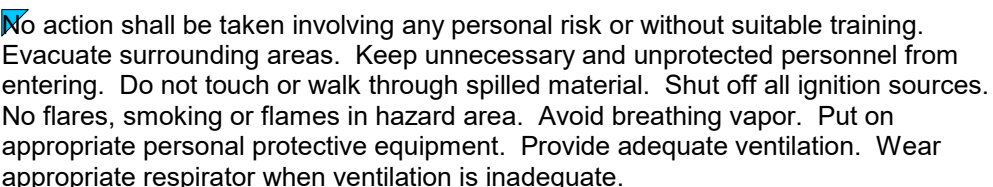
Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- Precautions for safe handling** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Xylene	GBZ 2.1 (China, 7/2024) [Xylene] PC-TWA 8 hours: 50 mg/m ³ . PC-STEL 15 minutes: 100 mg/m ³ .
zinc oxide	GBZ 2.1 (China, 7/2024) PC-TWA 8 hours: 3 mg/m ³ . PC-STEL 15 minutes: 5 mg/m ³ .
1-methoxy-2-propanol	ACGIH TLV (United States, 1/2025) TWA 8 hours: 50 ppm. TWA 8 hours: 184 mg/m ³ . STEL 15 minutes: 100 ppm.

Section 8. Exposure controls/personal protection

Talc , not containing asbestiform fibres	STEL 15 minutes: 369 mg/m ³ . GBZ 2.1 (China, 7/2024) PC-TWA 8 hours: 3 mg/m ³ . Form: total dust.
ethylbenzene	PC-TWA 8 hours: 1 mg/m ³ . Form: respirable dust. GBZ 2.1 (China, 7/2024) PC-TWA 8 hours: 100 mg/m ³ . PC-STEL 15 minutes: 150 mg/m ³ .
Reaction products of 12-hydroxyoctadecanoic acid and octadecanoic acid and 1,3-phenylenedimethanamine	ACGIH TLV (United States) TWA: 3 mg/m ³ (Respirable fraction). TWA: 10 mg/m ³ (Total dust).
lead powder	GBZ 2.1 (China, 7/2024) PC-TWA 8 hours: 0.05 mg/m ³ (as Pb). Form: dust. PC-TWA 8 hours: 0.03 mg/m ³ (as Pb). Form: fume.

Biological exposure indices

Ingredient name	Exposure indices
xylene isomers mixture	GBZ 2.1 (China, 11/2022) BEI: 0.4 g/L, methylhippuric acids [in urine]. Sampling time: end of work shift. BEI: 0.3 g/g Cr, methylhippuric acids [in urine]. Sampling time: end of work shift.
ethylbenzene	GBZ 2.1 (China, 11/2022) BEI: 0.8 g/g Cr, mandelic acid and phenylglyoxylic acid (MA and PGA) [in urine]. Sampling time: end of work shift.
lead powder	GBZ 2.1 (China, 11/2022) [lead and compounds] BEI: 400 µg/L, lead [in blood]. Sampling time: any time after three weeks of exposure. BEI: 2 µmol/L, lead [in blood]. Sampling time: any time after three weeks of exposure.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye protection	: Chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Gray.
Odor	: Aromatic.
Odor threshold	: Not available.
pH	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 34°C (93.2°F)
Evaporation rate	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 3.16

Section 9. Physical and chemical properties

	Media	Result
Solubility(ies)	cold water	Not soluble
Partition coefficient: n-octanol/water	: Not applicable.	
Auto-ignition temperature	: Not available.	
Decomposition temperature	: Not available.	
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C): >21 mm ² /s	

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Dose
zinc dust	Rat - Oral - LD50	>2000 mg/kg
-	Rat - Inhalation - LC50 Dusts and mists	>5.4 mg/l [4 hours]
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	Rat - Oral - LD50	>2 g/kg
-	Rabbit - Dermal - LD50	>2 g/kg
xylene isomers mixture	Rat - Oral - LD50	4.3 g/kg
-	Rabbit - Dermal - LD50	1.7 g/kg
zinc oxide	Rat - Oral - LD50	>5000 mg/kg
-	Rat - Dermal - LD50	>2000 mg/kg
-	Rat - Inhalation - LC50 Dusts and mists	>5700 mg/m ³ [4 hours]
Epoxy Resin (700<MW<=1100)	Rat - Oral - LD50	>2000 mg/kg
-	Rat - Dermal - LD50	>2000 mg/kg
1-methoxy-2-propanol	Rabbit - Dermal - LD50	13 g/kg

Section 11. Toxicological information

-	Rat - Oral - LD50	5.2 g/kg
-	Rat - Inhalation - LC50 Vapor	>7000 ppm [6 hours]
Solvent naphtha (petroleum), light aromatic	Rat - Oral - LD50	8400 mg/kg
-	Rabbit - Dermal - LD50	3.48 g/kg
ethylbenzene	Rat - Oral - LD50	3.5 g/kg
-	Rabbit - Dermal - LD50	17.8 g/kg
-	Rat - Inhalation - LC50 Vapor	17.8 mg/l [4 hours]
Reaction products of 12-hydroxyoctadecanoic acid and octadecanoic acid and 1,3-phenylenedimethanamine	Rat - Inhalation - LC50 Dusts and mists	>5.08 mg/l [4 hours]

Product Conclusion : There are no data available on the mixture itself.

Skin corrosion/irritation

Product/ingredient name	Species	Dose	Score
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	Rabbit - Skin - Moderate irritant	-	-
-	Rabbit - Skin - Moderate irritant	Amount/concentration applied: 500 UI Duration of treatment/exposure: 24 hours	-
-	Rabbit - Skin - Severe irritant	Amount/concentration applied: 2 mg Duration of treatment/exposure: 24 hours	-
xylene isomers mixture	Rabbit - Skin - Moderate irritant	Amount/concentration applied: 500 mg Duration of treatment/exposure: 24 hours	-

Conclusion/Summary : There are no data available on the mixture itself.

Serious eye damage/eye irritation

Product/ingredient name	Species	Dose	Score
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	Rabbit - Eyes - Moderate irritant	-	-
-	Rabbit - Eyes - Mild irritant	Amount/concentration applied: 100 mg	-

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory corrosion/irritation

Conclusion/Summary : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Species	Result
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	Mouse - skin OECD 429	Sensitizing

Skin

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory

Conclusion/Summary : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Classification

Product/ingredient name	IARC
xylene isomers mixture	3
Talc , not containing asbestiform fibres	2A
ethylbenzene	2B
lead powder	2B

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
1-methoxy-2-propanol	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
Talc , not containing asbestiform fibres	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Solvent naphtha (petroleum), light aromatic	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
ethylbenzene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Aspiration hazard

Product/ingredient name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin.
May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

Section 11. Toxicological information

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : There are no data available on the mixture itself.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMAZINC 109HS BASE REDGREY	5934.8	3024.2	N/A	306.8	41.8
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	2500	2500	N/A	N/A	N/A
xylene isomers mixture	4300	1700	N/A	11	1.5
zinc oxide	N/A	2500	N/A	N/A	N/A
Epoxy Resin (700<MW<=1100)	2500	2500	N/A	N/A	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5

Other information :

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
zinc dust	Acute - EC50 - Fresh water	Algae - <i>Pseudokirchneriella subcapitata</i>	0.106 mg/l [72 hours]
	Chronic - EC10	Daphnia - Water flea - <i>Daphnia magna</i> - Neonate	6.3 µg/l [21 days]
	Acute - EC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i>	354 µg/l [48 hours]
	Chronic - LC10 - Fresh water	Fish - Rainbow trout, donaldson trout - <i>Oncorhynchus mykiss</i> - Juvenile (Fledgling, Hatchling, Weanling)	185 µg/l [30 days]
	Chronic - EC10 - Fresh water	Algae - Green algae - <i>Raphidocelis subcapitata</i> - Exponential growth phase	27.3 µg/l [72 hours]
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane zinc oxide	Chronic - NOEC	Daphnia	0.3 mg/l [21 days]
	Acute - EC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i> - Neonate	0.481 mg/l [48 hours]
	Acute - EC50	Algae	0.17 mg/l [72 hours]
	Chronic - NOEC - Fresh water	Algae	0.017 mg/l [72 hours]
1-methoxypropan-2-ol	Acute - LC50 - Fresh water	Fish - Goldfish	>4500 mg/l [96 hours]
	Acute - LC50	Daphnia - Daphnia	23300 mg/l [48 hours]
Solvent naphtha (petroleum), light arom. ethylbenzene	Acute - LC50	Fish	8.2 mg/l [96 hours]
	Acute - EC50 - Fresh water	Daphnia	1.8 mg/l [48 hours]
Reaction products of 12-hydroxyoctadecanoic acid and octadecanoic acid and 1,3-phenylenedimethanamine lead	Chronic - NOEC - Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	1 mg/l
	Acute - LC50	Fish	>100 mg/l [96 hours]
	Acute - LC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i>	0.594 mg/l [48 hours]
	Acute - EC50 - Fresh water	Algae - Green algae - <i>Raphidocelis subcapitata</i> - Exponential growth phase	20.5 µg/l [72 hours]
	Chronic - EC10 - Fresh water	Algae - Green algae - <i>Raphidocelis subcapitata</i> - Exponential growth phase	3.9 µg/l [72 hours]

Conclusion/Summary : Not available.

Persistence/degradability

Section 12. Ecological information

Product/ingredient name	Test	Result	Dose / Inoculum
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane ethylbenzene	OECD 301F	5% [28 days]	
	-	79% [10 days] - Readily	

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	-	-	Not readily
xylene isomers mixture	-	-	Readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	2.64 to 3.78	31	Low
xylene isomers mixture	3.12	7.4 to 18.5	Low
1-methoxy-2-propanol	<1	-	Low
ethylbenzene	3.6	79.43	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	China	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3	3
Packing group	III	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Zinc powder - zinc dust (stabilized))	Not applicable.

Additional information

CN : None identified.

UN : None identified.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

China inventory (IECSC) : All components are listed or exempted.

References :

- Production Safety Law of the People's Republic of China
- Code of Occupational Disease Prevention of the People's Republic of China
- Ecological Environment Code of the People's Republic of China
- Fire Control Law of the People's Republic of China
- Hazardous Chemicals Safety Law of the People's Republic of China
- Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1)
- Specification for classification and labelling of chemicals according to Part 1: General rules (GB 30000.1-2024)
- Safety data sheet for chemical products - Content and order of sections (GB/T16483)
- Guidance on the compilation of safety data sheet for chemical products (GB/T17519)
- General rule for preparation of precautionary label for chemicals (GB15258)
- Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-30)

Section 15. Regulatory information

Section 16. Other information

History

Date of issue/Date of revision	: 30 August 2026
Version	: 1.1
Date of previous issue	: 8/21/2025
First issue date	: 2/24/2021
Prepared by	: EHS
Key to abbreviations	: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail UN = United Nations



Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.