

Date of issue

31 August 2026

Version 4.05

Section 1. Product and company identification

Product name : SIGMAWELD 165 PASTE REDGREY
Product code : 00153251
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses Coating. Paints. Painting-related materials.	
Uses advised against	Reason
Not applicable.	

Supplier's details:

Supplier : PPG Industrial do Brasil – Tintas e Vernizes Ltda
Via Anhanguera KM 106, Bairro Sao Judas Tadeu
Sumare / SP, Brasil
55 19 2103-6000 (Recepção e Portaria)

Email address: : fds@ppg.com

Emergency telephone number : 0800 707 1767 / 0800 707 7022 – Empresa Ambipar response (24hs)
0800 014 8110 / (011)2661-8571 – CEATOX - Centro de Assistência Toxicológica
(atendimento 24hs)

Section 2. Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
SKIN IRRITATION - Category 3
EYE IRRITATION - Category 2A
CARCINOGENICITY - Category 1A
TOXIC TO REPRODUCTION - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
AQUATIC HAZARD (ACUTE) - Category 1
AQUATIC HAZARD (LONG-TERM) - Category 1

Target organs : Contains material which causes damage to the following organs: liver, spleen, brain, bone marrow, central nervous system (CNS).
Contains material which may cause damage to the following organs: blood, kidneys, lungs, the reproductive system, heart, upper respiratory tract, immune system, skin, ears, eye, lens or cornea.

Section 2. Hazards identification

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 17.7%

GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapor.
Causes mild skin irritation.
Causes serious eye irritation.
May cause drowsiness or dizziness.
May cause cancer.
Suspected of damaging fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure.
Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapor.

Response

: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage

: Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: Not available.

Ingredient name	%	CAS number/other identifiers	Classification
Zinc powder - zinc dust (stabilized)	≥30 - ≤60	7440-66-6	AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
Isopropyl alcohol	≥10 - ≤20	67-63-0	FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN

Section 3. Composition/information on ingredients

			TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 2
crystalline silica, non-respirable powder (>10 microns)	≥5 - ≤10	14808-60-7	CARCINOGENICITY - Category 1A
1-methoxy-2-propanol	≥5 - ≤10	107-98-2	FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
toluene	≥3 - ≤5	108-88-3	FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3
diiron trioxide	≥1 - ≤3	1309-37-1	Not classified as hazardous according to ABNT NBR 14725
zinc oxide	≥1 - ≤3	1314-13-2	ACUTE TOXICITY (dermal) - Category 5 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
crystalline silica, respirable powder (<10 microns)	≥1 - ≤3	14808-60-7	CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes mild skin irritation.
- Ingestion** : Can cause central nervous system (CNS) depression.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
metal oxide/oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 5. Fire-fighting measures

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel :  No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Isopropyl alcohol	Ministry of Labor and Employment (Brazil, 11/2001) Absorbed through skin. TWA 8 hours: 310 ppm. TWA 8 hours: 765 mg/m ³ .
crystalline silica, non-respirable powder (>10 microns)	ACGIH TLV (United States, 1/2025) [Silica, crystalline] TWA 8 hours: 0.025 mg/m ³ . Form: Respirable fraction.
1-methoxy-2-propanol	ACGIH TLV (United States, 1/2025) TWA 8 hours: 50 ppm. TWA 8 hours: 184 mg/m ³ . STEL 15 minutes: 100 ppm. STEL 15 minutes: 369 mg/m ³ .
toluene	Ministry of Labor and Employment (Brazil, 11/2001) Absorbed through skin. TWA 8 hours: 78 ppm. TWA 8 hours: 290 mg/m ³ .
diiiron trioxide	ACGIH TLV (United States, 1/2025) TWA 8 hours: 5 mg/m ³ . Form: Respirable fraction.
zinc oxide	ACGIH TLV (United States, 1/2025) TWA 8 hours: 2 mg/m ³ . Form: Respirable fraction. STEL 15 minutes: 10 mg/m ³ . Form: Respirable fraction.
crystalline silica, respirable powder (<10 microns)	ACGIH TLV (United States, 1/2025) [Silica, crystalline] TWA 8 hours: 0.025 mg/m ³ . Form: Respirable fraction.

Section 8. Exposure controls/personal protection

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye protection** : Chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : For prolonged or repeated handling, use the following type of gloves:
- Recommended: nitrile rubber, butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Not available.
Odor	: Characteristic.
pH	: Not applicable.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 13°C (55.4°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.98

Solubility(ies)	Media	Result
	cold water	Not soluble

Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm ² /s (>21 cSt)

Particle characteristics

Median particle size	: Not applicable.
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Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Causes serious eye irritation.
 Causes mild skin irritation.
 May cause cancer.
 Suspected of damaging the unborn child.
 May cause drowsiness or dizziness.
 May cause damage to organs through prolonged or repeated exposure.

Acute toxicity

Product/ingredient name	Result	Dose
Zinc powder - zinc dust (stabilized) Isopropyl alcohol crystalline silica, non-respirable powder (>10 microns) 1-methoxy-2-propanol toluene diiron trioxide zinc oxide crystalline silica, respirable powder (<10 microns)	Rat - Oral - LD50 Rat - Inhalation - LC50 Dusts and mists Rat - Oral - LD50 Rabbit - Dermal - LD50 Rat - Inhalation - LC50 Vapor Not available Rabbit - Dermal - LD50 Rat - Oral - LD50 Rat - Inhalation - LC50 Vapor Rat - Oral - LD50 Rat - Inhalation - LC50 Vapor Rat - Oral - LD50 Rat - Inhalation - LC50 Dusts and mists Rat - Oral - LD50 Rat - Dermal - LD50 Rat - Inhalation - LC50 Dusts and mists Not available Not available	>2000 mg/kg >5.4 mg/l [4 hours] 5045 mg/kg 12800 mg/kg 72600 mg/m³ [4 hours] Not available 13 g/kg 5.2 g/kg >7000 ppm [6 hours] 5580 mg/kg 49 g/m³ [4 hours] 10 g/kg >5 mg/l [4 hours] >5000 mg/kg >2000 mg/kg >5700 mg/m³ [4 hours] Not available

Conclusion/Summary

: Based on available data, the classification criteria are not met.

Irritation/Corrosion

Product/ingredient name	Species	Dose	Score
Zinc powder - zinc dust (stabilized) Isopropyl alcohol crystalline silica, non-respirable powder (>10 microns) 1-methoxy-2-propanol toluene diiron trioxide zinc oxide crystalline silica, respirable powder (<10 microns)	Not available Not available Not available Not available Not available Not available Not available Not available	Not available Not available Not available Not available Not available Not available Not available Not available	Not available Not available Not available Not available Not available Not available Not available Not available

Conclusion/Summary

Skin

: Causes mild skin irritation.

Section 11. Toxicological information

Eyes : Causes serious eye irritation.

Respiratory : Based on available data, the classification criteria are not met.

Sensitization

Product/ingredient name	Species	Result
✓ Zinc powder - zinc dust (stabilized)	Not available	Not available
Isopropyl alcohol	Not available	Not available
crystalline silica, non-respirable powder (>10 microns)	Not available	Not available
1-methoxy-2-propanol	Not available	Not available
toluene	Not available	Not available
diiron trioxide	Not available	Not available
zinc oxide	Not available	Not available
crystalline silica, respirable powder (<10 microns)	Not available	Not available

Conclusion/Summary

Skin : Based on available data, the classification criteria are not met.

Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Product/ingredient name	Species	Result
✓ Zinc powder - zinc dust (stabilized)	Not available	Not available
Isopropyl alcohol	Not available	Not available
crystalline silica, non-respirable powder (>10 microns)	Not available	Not available
1-methoxy-2-propanol	Not available	Not available
toluene	Not available	Not available
diiron trioxide	Not available	Not available
zinc oxide	Not available	Not available
crystalline silica, respirable powder (<10 microns)	Not available	Not available

Conclusion/Summary : Based on available data, the classification criteria are not met.

Carcinogenicity

Product/ingredient name	Species	Result
✓ Zinc powder - zinc dust (stabilized)	Not available	Not available
Isopropyl alcohol	Not available	Not available
crystalline silica, non-respirable powder (>10 microns)	Not available	Not available
1-methoxy-2-propanol	Not available	Not available
toluene	Not available	Not available
diiron trioxide	Not available	Not available
zinc oxide	Not available	Not available
crystalline silica, respirable powder (<10 microns)	Not available	Not available

Conclusion/Summary : May cause cancer.

Classification

Section 11. Toxicological information

Product/ingredient name	OSHA	IARC	NTP
Isopropyl alcohol	-	3	-
crystalline silica, non-respirable powder (>10 microns)	+	1	Known to be a human carcinogen.
toluene	-	3	-
diiron trioxide	-	3	-
crystalline silica, respirable powder (<10 microns)	+	1	Known to be a human carcinogen.

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Product/ingredient name	Species	Result
Zinc powder - zinc dust (stabilized)	Not available	Not available
Isopropyl alcohol	Not available	Not available
crystalline silica, non-respirable powder (>10 microns)	Not available	Not available
1-methoxy-2-propanol	Not available	Not available
toluene	Not available	Not available
diiron trioxide	Not available	Not available
zinc oxide	Not available	Not available
crystalline silica, respirable powder (<10 microns)	Not available	Not available

Conclusion/Summary : Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Zinc powder - zinc dust (stabilized)	None.	None.	None.
Isopropyl alcohol	Category 3	-	Narcotic effects
crystalline silica, non-respirable powder (>10 microns)	None.	None.	None.
1-methoxy-2-propanol	Category 3	-	Narcotic effects
toluene	Category 3	-	Narcotic effects
diiron trioxide	None.	None.	None.
zinc oxide	None.	None.	None.
crystalline silica, respirable powder (<10 microns)	None.	None.	None.

Conclusion/Summary : May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure)

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Zinc powder - zinc dust (stabilized)	None.	None.	None.
Isopropyl alcohol	None.	None.	None.
crystalline silica, non-respirable powder (>10 microns)	None.	None.	None.
1-methoxy-2-propanol	None.	None.	None.
toluene	Category 2	inhalation	-
diiron trioxide	None.	None.	None.
zinc oxide	None.	None.	None.
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-

Conclusion/Summary : May cause damage to organs through prolonged or repeated exposure.

Target organs : Contains material which causes damage to the following organs: liver, spleen, brain, bone marrow, central nervous system (CNS).
Contains material which may cause damage to the following organs: blood, kidneys, lungs, the reproductive system, heart, upper respiratory tract, immune system, skin, ears, eye, lens or cornea.

Aspiration hazard

Name	Result
Zinc powder - zinc dust (stabilized)	None.
Isopropyl alcohol	ASPIRATION HAZARD - Category 2
Isopropyl alcohol	None.
crystalline silica, non-respirable powder (>10 microns)	None.
1-methoxy-2-propanol	None.
toluene	ASPIRATION HAZARD - Category 1
toluene	None.
diiron trioxide	None.
zinc oxide	None.
crystalline silica, respirable powder (<10 microns)	None.

Conclusion/Summary : Based on available data, the classification criteria are not met.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

Skin contact : Causes mild skin irritation.

Ingestion : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Section 11. Toxicological information

- Inhalation** : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

- Conclusion/Summary** : There are no data available on the mixture itself. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

- Potential immediate effects** : There are no data available on the mixture itself.
- Potential delayed effects** : There are no data available on the mixture itself.

Long term exposure

- Potential immediate effects** : There are no data available on the mixture itself.
- Potential delayed effects** : There are no data available on the mixture itself.

Potential chronic health effects

Section 11. Toxicological information

Product/ingredient name	Result
Zinc powder - zinc dust (stabilized)	Not available
Isopropyl alcohol	Not available
crystalline silica, non-respirable powder (>10 microns)	Not available
1-methoxy-2-propanol	Not available
toluene	Not available
diiron trioxide	Not available
zinc oxide	Not available
crystalline silica, respirable powder (<10 microns)	Not available

- General** : May cause damage to organs through prolonged or repeated exposure.
- Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMAWELD 165 PASTE REDGREY	Not available	41138.2	Not available	Not available	Not available
Zinc powder - zinc dust (stabilized)	Not available	Not available	Not available	Not available	Not available
Isopropyl alcohol	5045	12800	Not available	72.6	Not available
crystalline silica, non-respirable powder (>10 microns)	Not available	Not available	Not available	Not available	Not available
1-methoxy-2-propanol	5200	13000	Not available	Not available	Not available
toluene	5580	Not available	Not available	49	Not available
diiron trioxide	10000	Not available	Not available	Not available	Not available
zinc oxide	Not available	2500	Not available	Not available	Not available
crystalline silica, respirable powder (<10 microns)	Not available	Not available	Not available	Not available	Not available

Other information : Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
Zinc powder - zinc dust (stabilized)	Acute - EC50 - Fresh water	Algae - <i>Pseudokirchneriella subcapitata</i>	0.106 mg/l [72 hours]
	Chronic - EC10	Daphnia - Water flea - <i>Daphnia magna</i> - Neonate	6.3 µg/l [21 days]
	Acute - EC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i>	354 µg/l [48 hours]
	Chronic - LC10 - Fresh water	Fish - Rainbow trout, donaldson trout - <i>Oncorhynchus mykiss</i> - Juvenile (Fledgling, Hatchling, Weanling)	185 µg/l [30 days]
	Chronic - EC10 - Fresh water	Algae - Green algae - <i>Raphidocelis subcapitata</i> - Exponential growth phase	27.3 µg/l [72 hours]
	Acute - EC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i>	10.1 g/l [48 hours]
Isopropyl alcohol	Acute - EC50 - Fresh water	Fish - Goldfish	>4500 mg/l [96 hours]
1-methoxy-2-propanol	Acute - LC50 - Fresh water	Daphnia - Daphnia	23300 mg/l [48 hours]
toluene	Acute - LC50	Daphnia	3.78 mg/l [48 hours]
	LC50	Fish	5.5 mg/l [96 hours]
diiron trioxide	Acute - EC50	Daphnia	>100 mg/l [48 hours]
zinc oxide	Acute - EC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i> - Neonate	0.481 mg/l [48 hours]
	Acute - EC50	Algae	0.17 mg/l [72 hours]
	Chronic - NOEC - Fresh water	Algae	0.017 mg/l [72 hours]

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
toluene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Zinc powder - zinc dust (stabilized)	None.	None.	None.
Isopropyl alcohol	0.05	None.	Low
crystalline silica, non-respirable powder (>10 microns)	None.	None.	None.
1-methoxy-2-propanol	<1	None.	Low
toluene	2.73	90	Low

Section 12. Ecological information

diiron trioxide	None.	None.	None.
zinc oxide	None.	None.	None.
crystalline silica, respirable powder (<10 microns)	None.	None.	None.

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	Brazil (ANTT)	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	II	II	II
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	 (Zinc powder)	Not applicable.

Additional information

Brazil : None identified.
Risk number : 33

Section 14. Transport information

- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

References : ABNT NBR 14725: 2023 (April 2025)

Section 16. Other information

History

- Date of previous issue** : 7/3/2025
- Version** : 4.05
- Prepared by** : EHS

Key to abbreviations :

- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
- UN = United Nations

 Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.