

Date of issue

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2026

Version 3.05

Section 1. Product and company identification

Product name : SIGMAFAST 278 HARDENER
Product code : 000001085137
Other means of identification : 00323232; 00345239 ; 00351714 ; 00453392 ; 40278-BHARD/5L
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against**Identified uses**

Coating. Paints. Painting-related materials.

Uses advised against

Not applicable.

Reason**Supplier's details:**

Supplier : PPG INDUSTRIES CHILE S.A.
Puerto Madero 9710, Of. 23
Pudahuel - Chile
Teléfono: +56 (2) 2571 0750
Fax: +56 (2) 2571 0752

Email address: : HazComLatam@ppg.com

Emergency telephone number : +56 (2) 2777 1994 (RITA CHILE)

Section 2. Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 5
ACUTE TOXICITY (dermal) - Category 5
ACUTE TOXICITY (inhalation) - Category 4
SKIN IRRITATION - Category 2
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
AQUATIC HAZARD (ACUTE) - Category 2
AQUATIC HAZARD (LONG-TERM) - Category 2

Section 2. Hazards identification

Target organs : Contains material which causes damage to the following organs: blood, liver, heart, brain.
Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, upper respiratory tract, skin, central nervous system (CNS), ears, eye, lens or cornea.

Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 44.4%

Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 47.7%

Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 54.6%

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 49.9%

GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Flammable liquid and vapor.
May be harmful if swallowed or in contact with skin.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
Harmful if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.

Response

: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage

: Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : 00323232; 00345239 ; 00351714 ; 00453392 ; 40278-BHARD/5L

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
xylene	20 - <30	1330-20-7
proprietary aralkylpolyamine	15 - <20	SUB119920
1-methoxy-2-propanol	7 - <10	107-98-2
benzyl alcohol	5 - <7	100-51-6
ethylbenzene	3 - <5	100-41-4
2,4,6-tris(dimethylaminomethyl)phenol	3 - <5	90-72-2
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	3 - <5	445498-00-0
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	3 - <5	68082-29-1
3,6-diazaoctanethylenediamin	0.2 - <0.5	112-24-3
ethylenediamine	0.2 - <0.5	107-15-3
3-aminopropyldimethylamine	0.1 - <0.2	109-55-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

Specific treatments : The exposed person may need to be kept under medical surveillance for 48 hours. No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Potential acute health effects

Section 4. First aid measures

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : May be harmful if swallowed.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel :  No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Section 6. Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- Precautions for safe handling** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Section 8. Exposure controls/personal protection

Xylene

Ministry of Health (Chile, 2/2018) [Xileno]

TWA 8 hours: 380 mg/m³.
TWA 8 hours: 87 ppm.
STEL 15 minutes: 150 ppm.
STEL 15 minutes: 651 mg/m³.

proprietary aralkylpolyamine
1-methoxy-2-propanol

Not regulated.

ACGIH TLV (United States, 1/2026)

TWA 8 hours: 50 ppm.
TWA 8 hours: 184 mg/m³.
STEL 15 minutes: 100 ppm.
STEL 15 minutes: 369 mg/m³.

benzyl alcohol
ethylbenzene

Not regulated.

Ministry of Health (Chile, 2/2018)

TWA 8 hours: 380 mg/m³.
TWA 8 hours: 87 ppm.
STEL 15 minutes: 125 ppm.
STEL 15 minutes: 543 mg/m³.

2,4,6-tris(dimethylaminomethyl)phenol
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine

Not regulated.

Not regulated.

Not regulated.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection : Chemical splash goggles and face shield.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately

Section 8. Exposure controls/personal protection

	estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Colorless.
Odor	: Aromatic. [Slight]
pH	: Not applicable.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 29°C (84.2°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.97

Solubility(ies)	:	Media	Result
		cold water	Not soluble

Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): >400 mm ² /s (>400 cSt) Kinematic (40°C (104°F)): >21 mm ² /s (>21 cSt)

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
- Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
- Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2,4,6-tris (dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Oral	Rat	>2000 mg/kg	-
	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
ethylenediamine	LC50 Inhalation Gas.	Rat	6000 ppm	4 hours
	LD50 Dermal	Rabbit - Male	560 mg/kg	-
	LD50 Oral	Rat - Male, Female	841 mg/kg	-
3-aminopropyldimethylamine	LC50 Inhalation Dusts and mists	Rat	>21.9 mg/l	4 hours
	LD50 Dermal	Rabbit	2139 mg/kg	-
	LD50 Dermal	Rat	400 to 2000 mg/ kg	-

Section 11. Toxicological information

	LD50 Oral	Rat	410 mg/kg	-
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Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
	Skin - Irritant	Human	-	-	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
xylene	-	3	-
ethylbenzene	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Section 11. Toxicological information

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
proprietary aralkylpolyamine	None.	None.	None.
1-methoxy-2-propanol	Category 3	-	Narcotic effects
benzyl alcohol	None.	None.	None.
ethylbenzene	None.	None.	None.
2,4,6-tris(dimethylaminomethyl)phenol	None.	None.	None.
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	None.	None.	None.
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	None.	None.	None.
3,6-diazaoctanethylenediamin	None.	None.	None.
ethylenediamine	None.	None.	None.
3-aminopropyldimethylamine	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
xylene	None.	None.	None.
proprietary aralkylpolyamine	None.	None.	None.
1-methoxy-2-propanol	None.	None.	None.
benzyl alcohol	None.	None.	None.
ethylbenzene	Category 2	-	hearing organs
2,4,6-tris(dimethylaminomethyl)phenol	None.	None.	None.
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	None.	None.	None.
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	None.	None.	None.
3,6-diazaoctanethylenediamin	None.	None.	None.
ethylenediamine	None.	None.	None.
3-aminopropyldimethylamine	None.	None.	None.

Target organs : Contains material which causes damage to the following organs: blood, liver, heart, brain.
Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, upper respiratory tract, skin, central nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

Section 11. Toxicological information

Name	Result
xylene	ASPIRATION HAZARD - Category 1
proprietary aralkylpolyamine	None.
1-methoxy-2-propanol	None.
benzyl alcohol	ASPIRATION HAZARD - Category 2
benzyl alcohol	None.
ethylbenzene	ASPIRATION HAZARD - Category 1
ethylbenzene	None.
2,4,6-tris(dimethylaminomethyl)phenol	None.
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	None.
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	None.
3,6-diazaoctanethylenediamin	None.
ethylenediamine	None.
3-aminopropyldimethylamine	None.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)

Section 11. Toxicological information

SIGMAFAST 278 HARDENER	2451.8	2455.6	Not available	17.8	2.3
xylene	4300	1700	Not available	11	1.5
proprietary aralkylpolyamine	Not available	Not available	Not available	Not available	Not available
1-methoxy-2-propanol	5200	13000	Not available	Not available	Not available
benzyl alcohol	1200	2500	Not available	Not available	Not available
ethylbenzene	3500	17800	Not available	17.8	1.5
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	Not available	Not available	Not available
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	500	Not available	Not available	Not available	Not available
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	2500	2500	Not available	Not available	Not available
3,6-diazaoctanethylenediamin	1716	1465	Not available	Not available	Not available
ethylenediamine	841	560	6000	Not available	Not available
3-aminopropyldimethylamine	410	1100	Not available	Not available	Not available

Other information : Not available.

Section 12. Ecological information

Ecotoxicity

Product/ingredient name	Result	Species	Exposure
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
ethylbenzene	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Chronic NOEC 1 mg/l Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	-
	Acute LC50 >100 mg/l	Daphnia	48 hours
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Acute LC50 >100 mg/l	Fish	96 hours
	EC10 1.78 mg/l	Algae	72 hours

Persistence/degradability

Section 12. Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-
2,4,6-tris	-	4 % - Not readily - 28 days	-	-
(dimethylaminomethyl)phenol	OECD Ready Biodegradability - Closed Bottle Test			
ethylenediamine	-	95 % - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
benzyl alcohol	-	-	Readily
ethylbenzene	-	-	Readily
2,4,6-tris	-	-	Not readily
(dimethylaminomethyl)phenol	-	-	
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
ethylenediamine	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
proprietary aralkylpolyamine	None.	None.	None.
1-methoxy-2-propanol	<1	None.	Low
benzyl alcohol	0.87	None.	Low
ethylbenzene	3.6	79.43	Low
2,4,6-tris	0.219	None.	Low
(dimethylaminomethyl)phenol			
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	None.	None.	None.
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	None.	None.	None.
3,6-diazaoctanethylenediamine	-1.66 to -1.4	None.	Low
ethylenediamine	-2.04	None.	Low
3-aminopropyldimethylamine	-0.352	None.	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	Brazil (ANTT)	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
Transport hazard class(es)	3	3	3	3
Packing group	III	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol)	Not applicable.

Additional information

UN : This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.3.2.5.2.

Brazil

Risk number : 30

IMDG : This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.3.2.5.

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Section 14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product :

- Decree N° 57 of 2021 – Approves the Regulation for the classification, labeling, and notification of hazardous chemical substances and mixtures.
- Supreme Decree N° 148 of 2004 – Approves the Sanitary Regulation on the Management of Hazardous Waste.
- Decree 40 – Amends Supreme Decree N° 298 of 1994 from the Transport and Telecommunications Ministry which "Regulates the Transportation of Dangerous Cargo on Streets and Roads".
- Supreme Decree N° 374 of 1997 – Establishes the maximum permissible limit of lead in paints that it indicates.
- NCh382:2021 – Dangerous Goods – Classification.

Section 16. Other information

History

Date of previous issue : **9/26/2025**

Version : **3.05**

EHS

Key to abbreviations :

- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
- UN = United Nations

References :

- ABNT NBR 14725: 2023 (April 2025)
- ANTT - National Land Transportation Agency

 Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

Code	000001085137	Date of issue	16 September 2026	Version	3.05
Product name	SIGMAFAST 278 HARDENER				

Section 16. Other information