

SAFETY DATA SHEET



Date of issue/Date of revision

: 23 September 2026

Version

: 1.03

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMAGUARD CSF 650 HARDENER GREEN US
Product code : 00364366
Product type : Liquid.
Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.
Use of the substance/mixture : Coating.
Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier
+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture
Classification according to UK CLP/GHS

Flam. Liq. 3, H226
Acute Tox. 4, H302
Acute Tox. 3, H311
Acute Tox. 3, H331
Skin Corr. 1A, H314
Eye Dam. 1, H318
Skin Sens. 1, H317
Aquatic Chronic 2, H411

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.
See Section 16 for the full text of the H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word : Danger

Code : 00364366		Date of issue/Date of revision		: 23 September 2026	
SIGMAGUARD CSF 650 HARDENER GREEN US					
SECTION 2: Hazards identification					
Hazard statements		: Flammable liquid and vapour. Harmful if swallowed. Toxic in contact with skin or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.			
Precautionary statements					
Prevention		: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.			
Response		: Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor.			
Storage		: Not applicable.			
Disposal		: Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P273, P391, P304 + P310, P501			
Supplemental label elements		: Not applicable.			
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles		: Not applicable.			
Special packaging requirements					
Containers to be fitted with child-resistant fastenings		: Not applicable.			
Tactile warning of danger		: Not applicable.			
2.3 Other hazards					
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII		: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.			
Other hazards which do not result in classification		: Prolonged or repeated contact may dry skin and cause irritation.			
SECTION 3: Composition/information on ingredients					
3.2 Mixtures		: Mixture			
Product/ingredient name		Identifiers	%	Classification	Type
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)		REACH #: 01-2119497829-12 EC: 229-962-1 CAS: 6864-37-5 Index: 612-110-00-1	≥50 - ≤75	Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 3, H331 Skin Corr. 1A, H314 Eye Dam. 1, H318 Aquatic Chronic 2, H411	[1]
benzyl alcohol		REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤25	Acute Tox. 4, H302 Eye Irrit. 2, H319 Skin Sens. 1B, H317	[1]
butanone		REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3 Index: 606-002-00-3	≥5.0 - ≤10	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	[1] [2]
2,4,6-tris(dimethylaminomethyl)		REACH #:	≥1.0 - ≤5.0	Acute Tox. 4, H302	[1]
English (GB)		United Kingdom (UK)			2/16

Code : 00364366

Date of issue/Date of revision

: 23 September 2026

SIGMAGUARD CSF 650 HARDENER GREEN US

SECTION 3: Composition/information on ingredients

phenol	01-2119560597-27 EC: 202-013-9 CAS: 90-72-2		Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	
N-(3-(trimethoxysilyl)propyl) ethylenediamine	REACH #: 01-2119970215-39 EC: 217-164-6 CAS: 1760-24-3	≥1.0 - ≤5.0	Eye Dam. 1, H318 Skin Sens. 1B, H317 STOT SE 3, H335	[1]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≥1.0 - ≤3.3	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
4-[(4-aminocyclohexyl)methyl]-2-methylcyclohexylamine	EC: 292-670-8 CAS: 90680-42-5	≤0.27	Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 2, H330 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT RE 2, H373 (heart, kidneys, liver, skeletal muscle) Aquatic Chronic 2, H411 See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.**SECTION 4: First aid measures****4.1 Description of first aid measures**

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayedPotential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Toxic if inhaled.

Code : 00364366	Date of issue/Date of revision : 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US	

SECTION 4: First aid measures

- Skin contact** : Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed.
- Over-exposure signs/symptoms**
- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
metal oxide/oxides
Formaldehyde.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to British standard BS EN 469 will provide a basic level of protection for chemical incidents.

Code : 00364366	Date of issue/Date of revision : 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US	

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : ☒ No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Code : 00364366**Date of issue/Date of revision****: 23 September 2026****SIGMAGUARD CSF 650 HARDENER GREEN US****SECTION 7: Handling and storage****7.2 Conditions for safe storage, including any incompatibilities**

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
butanone	EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed through skin. STEL 15 minutes: 899 mg/m ³ . STEL 15 minutes: 300 ppm. TWA 8 hours: 600 mg/m ³ . TWA 8 hours: 200 ppm.
2-methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed through skin. STEL 15 minutes: 548 mg/m ³ . TWA 8 hours: 50 ppm. TWA 8 hours: 274 mg/m ³ . STEL 15 minutes: 100 ppm.

Biological exposure indices

Product/ingredient name	Exposure indices
butanone	EH40/2005 BMGVs (United Kingdom (UK), 1/2020) BGV: 70 µmol/l, butan-2-one [in urine]. Sampling time: post shift.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Code : 00364366

Date of issue/Date of revision

: 23 September 2026

SIGMAGUARD CSF 650 HARDENER GREEN US

SECTION 8: Exposure controls/personal protection

2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	DNEL - General population - Long term - Oral	Systemic	0.008 mg/kg bw/day
benzyl alcohol	DNEL - Workers - Long term - Dermal	Systemic	0.05 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Systemic	0.6 mg/m ³
	DNEL - Workers - Long term - Inhalation	Local	1 mg/m ³
	DNEL - General population - Long term - Oral	Systemic	4 mg/kg bw/day
	DNEL - General population - Long term - Dermal	Systemic	4 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Systemic	5.4 mg/m ³
	DNEL - Workers - Long term - Dermal	Systemic	8 mg/kg bw/day
	DNEL - General population - Short term - Oral	Systemic	20 mg/kg bw/day
	DNEL - General population - Short term - Dermal	Systemic	20 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Systemic	22 mg/m ³
butanone	DNEL - General population - Short term - Inhalation	Systemic	27 mg/m ³
	DNEL - Workers - Short term - Dermal	Systemic	40 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	Systemic	110 mg/m ³
	DNEL - General population - Long term - Oral	Systemic	31 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Systemic	106 mg/m ³
	DNEL - General population - Long term - Dermal	Systemic	412 mg/kg bw/day
	DNEL - General population - Short term - Inhalation	Systemic	450 mg/m ³
	DNEL - Workers - Long term - Inhalation	Systemic	600 mg/m ³
	DNEL - Workers - Short term - Inhalation	Systemic	900 mg/m ³
	DNEL - Workers - Long term - Dermal	Systemic	1161 mg/kg bw/day
2,4,6-tris (dimethylaminomethyl) phenol	DNEL - General population - Long term - Oral	Systemic	0.075 mg/kg bw/day
	DNEL - General population - Short term - Dermal	Systemic	0.075 mg/kg bw/day
	DNEL - General population - Long term - Dermal	Systemic	0.13 mg/m ³
	DNEL - General population - Short term - Inhalation	Systemic	0.13 mg/m ³
	DNEL - General population - Long term - Inhalation	Systemic	0.13 mg/m ³
	DNEL - Workers - Long term - Dermal	Systemic	0.15 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Systemic	0.53 mg/m ³
	DNEL - Workers - Short term - Dermal	Systemic	0.6 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	Systemic	2.1 mg/m ³
	DNEL - General population - Long term - Inhalation	Local	0.1 mg/m ³
N-(3-(trimethoxysilyl) propyl)ethylenediamine	DNEL - Workers - Long term - Inhalation	Local	0.6 mg/m ³
	DNEL - General population - Long term - Oral	Systemic	4 mg/kg bw/day
	DNEL - General population - Short term - Inhalation	Local	4 mg/m ³
	DNEL - Workers - Short term - Inhalation	Local	5.36 mg/m ³
	DNEL - General population - Long term - Inhalation	Systemic	26 mg/m ³
	DNEL - Workers - Long term - Inhalation	Systemic	130 mg/m ³
	DNEL - General population - Short term - Inhalation	Systemic	26400 mg/m ³
	DNEL - General population - Long term - Inhalation	Local	33 mg/m ³
	DNEL - General population - Long term - Inhalation	Systemic	33 mg/m ³
	DNEL - General population - Long term - Oral	Systemic	36 mg/kg bw/day
2-methoxy-1-methylethyl acetate	DNEL - Workers - Long term - Inhalation	Systemic	275 mg/m ³
	DNEL - General population - Long term - Dermal	Systemic	320 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	Local	550 mg/m ³
	DNEL - Workers - Long term - Dermal	Systemic	796 mg/kg bw/day

PNECs

Code : 00364366 **Date of issue/Date of revision** : 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail - Method	Value
Butanone 2-methoxy-1-methylethyl acetate	Fresh water - Sensitivity Distribution	55.8 mg/l
	Marine water - Sensitivity Distribution	55.8 mg/l
	Sewage Treatment Plant - Sensitivity Distribution	709 mg/l
	Fresh water sediment - Equilibrium Partitioning	284.74 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	284.7 mg/kg dwt
	Soil - Equilibrium Partitioning	22.5 mg/kg dwt
	Fresh water	0.635 mg/l
	Marine water	0.0635 mg/l
	Fresh water sediment	3.29 mg/kg
	Marine water sediment	0.329 mg/kg
	Soil	0.29 mg/kg
	Sewage Treatment Plant	100 mg/l

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles and face shield.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
nitrile neoprene

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Code	: 00364366	Date of issue/Date of revision	: 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US			

SECTION 8: Exposure controls/personal protection

Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
--	--

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance	
Physical state	: Liquid.
Colour	: Black.
Odour	: Characteristic.
Odour threshold	: Not available.
Melting point/freezing point	:
Initial boiling point and boiling range	: >37.78°C (>100°F)
Flammability (solid, gas)	: liquid
Upper/lower flammability or explosive limits	: Not available.
Flash point	: Closed cup: 58°C (136.4°F)
Auto-ignition temperature	:

Ingredient name	°C	°F	Method
 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	275	527	

pH	: Not applicable.
Viscosity	: Not applicable. insoluble in water.
	: Dynamic (room temperature): Not available.
	: Kinematic (room temperature): Not available.
	: Kinematic (40°C): >21 mm²/s

Solubility(ies)	:
Media	Result
cold water	Not soluble

Miscible with water	: No.
Partition coefficient: n-octanol/ water	: Not applicable.

Vapour pressure		:				
Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
 butanone	78.7564	10.5				

Relative density	: 0.96
Explosive properties	: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
Oxidising properties	: Product does not present an oxidizing hazard.
Particle characteristics	
Median particle size	: Not applicable.

Code	: 00364366	Date of issue/Date of revision	: 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US			

SECTION 10: Stability and reactivity

- 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability : The product is stable.
- 10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:
oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following
materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	Rat - Oral - LD50	>0.32 g/kg
benzyl alcohol	Rabbit - Dermal - LD50 Rat - Inhalation - LC50 Dusts and mists Rabbit - Dermal - LD50	>0.2 g/kg 420 mg/m³ [4 hours] >2000 mg/kg
butanone	Rat - Oral - LD50 Rat - Inhalation - LC50 Dusts and mists Rabbit - Dermal - LD50	1200 mg/kg >5 mg/l [4 hours] 6480 mg/kg
2,4,6-tris(dimethylaminomethyl) phenol	Rat - Oral - LD50 Rat - Dermal - LD50	2737 mg/kg 1280 mg/kg
N-(3-(trimethoxysilyl)propyl) ethylenediamine	Rat - Oral - LD50 <i>Toxic effects:</i> Peripheral Nerve and Sensation - Flaccid paralysis without anesthesia (usually neuromuscular blockage) Lung, Thorax, or Respiration - Dyspnea	1200 mg/kg 2413 mg/kg
2-methoxy-1-methylethyl acetate	Gastrointestinal - Hypermotility, diarrhea Gastrointestinal - Other changes Rabbit - Dermal - LD50 Rabbit - Dermal - LD50 Rat - Oral - LD50 Rat - Inhalation - LC50 Vapour	>2000 mg/kg >5 g/kg 6190 mg/kg 30 mg/l [4 hours]

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)

Code : 00364366 **Date of issue/Date of revision** : 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US

SECTION 11: Toxicological information

SIGMAGUARD CSF 650 HARDENER GREEN US	638.5	415.7	N/A	N/A	0.68
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	500	300	N/A	N/A	0.5
benzyl alcohol	1200	N/A	N/A	N/A	N/A
butanone	2737	6480	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
N-(3-(trimethoxysilyl)propyl)ethylenediamine	2413	N/A	N/A	N/A	N/A
2-methoxy-1-methylethyl acetate	6190	N/A	N/A	30	N/A
4-[(4-aminocyclohexyl)methyl]	500	300	N/A	N/A	0.05
-2-methylcyclohexylamine					

Irritation/Corrosion

Conclusion/Summary : Not available.
Skin : There are no data available on the mixture itself.
Eyes : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

Sensitisation

Conclusion/Summary

Skin : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
butanone	Category 3	-	Narcotic effects
N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
4-[(4-aminocyclohexyl)methyl]-2-methylcyclohexylamine	Category 2	-	heart, kidneys, liver, skeletal muscle

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : Toxic if inhaled.
Skin contact : Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Code : 00364366 **Date of issue/Date of revision** : 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US

SECTION 11: Toxicological information

- Eye contact** : Adverse symptoms may include the following:
 pain
 watering
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
 pain or irritation
 redness
 dryness
 cracking
 blistering may occur
- Ingestion** : Adverse symptoms may include the following:
 stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
2,4,6-tris (dimethylaminomethyl)phenol N-(3-(trimethoxysilyl)propyl) ethylenediamine 2-methoxy-1-methylethyl acetate	Acute - LC50	Daphnia	>100 mg/l [48 hours]
	Acute - LC50	Fish	>100 mg/l [96 hours]
	EC50	Fish	597 mg/l [96 hours]
	Acute - LC50 - Fresh water	Fish - Trout - <i>Oncorhynchus mykiss</i>	134 mg/l [96 hours]

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose / Inoculum
2,4,6-tris (dimethylaminomethyl)phenol 2-methoxy-1-methylethyl acetate	OECD [Ready Biodegradability - Closed Bottle Test]	4% [28 days] - Not readily	
	-	83% [28 days] - Readily	

Code	: 00364366	Date of issue/Date of revision	: 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US			

SECTION 12: Ecological information

Conclusion/Summary	: Not available.		
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily
2,4,6-tris	-	-	Not readily
(dimethylaminomethyl)phenol	-	-	Readily
2-methoxy-1-methylethyl acetate	-	-	

12.3 Bioaccumulative potential

Product/ingredient name	LogP_{ow}	BCF	Potential
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	1.8	-	Low
benzyl alcohol	0.87	-	Low
butanone	0.3	-	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
2-methoxy-1-methylethyl acetate	1.2	-	Low

12.4 Mobility in soil

Soil/water partition coefficient	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	No	N/A	N/A	No	N/A	N/A	N/A
benzyl alcohol	No	N/A	N/A	No	N/A	N/A	N/A
butanone	No	N/A	N/A	No	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	No	N/A	N/A	No	N/A	N/A	N/A
N-(3-(trimethoxysilyl)propyl)ethylenediamine	No	N/A	N/A	No	N/A	N/A	N/A
2-methoxy-1-methylethyl acetate	No	N/A	N/A	No	N/A	N/A	N/A
4-[(4-aminocyclohexyl)methyl]-2-methylcyclohexylamine	N/A	N/A	N/A	Yes	N/A	N/A	N/A

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	

Code : 00364366 **Date of issue/Date of revision** : 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US

SECTION 13: Disposal considerations

Waste catalogue

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue
Container	15 01 06 mixed packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN3470	UN3470	UN3470	UN3470
14.2 UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)	8 (3)
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine))	Not applicable.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

Code : 00364366	Date of issue/Date of revision : 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US	

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH
<u>Annex XIV - List of substances subject to authorisation</u>
<u>Annex XIV</u>
None of the components are listed.
<u>Substances of very high concern</u>
None of the components are listed.
<u>Explosive precursors</u> : Not applicable.
<u>Ozone depleting substances</u>
Not listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
SIGMAGUARD CSF 650 HARDENER GREEN US	3
Labelling : Not applicable.	
<u>Seveso Directive</u>	
This product is controlled under the Seveso Directive.	
<u>Danger criteria</u>	
Category	
H2 P5c E2	

SECTION 16: Other information

 Indicates information that has changed from previously issued version.	
Abbreviations and acronyms	: ATE = Acute Toxicity Estimate GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = GB CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
 Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 3, H331 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

Code	: 00364366	Date of issue/Date of revision	: 23 September 2026
SIGMAGUARD CSF 650 HARDENER GREEN US			

SECTION 16: Other information

	H225	Highly flammable liquid and vapour.
	H226	Flammable liquid and vapour.
	H302	Harmful if swallowed.
	H311	Toxic in contact with skin.
	H312	Harmful in contact with skin.
	H314	Causes severe skin burns and eye damage.
	H317	May cause an allergic skin reaction.
	H318	Causes serious eye damage.
	H319	Causes serious eye irritation.
	H330	Fatal if inhaled.
	H331	Toxic if inhaled.
	H335	May cause respiratory irritation.
	H336	May cause drowsiness or dizziness.
	H373	May cause damage to organs through prolonged or repeated exposure.
	H411	Toxic to aquatic life with long lasting effects.
	EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

	Acute Tox. 2	ACUTE TOXICITY - Category 2
	Acute Tox. 3	ACUTE TOXICITY - Category 3
	Acute Tox. 4	ACUTE TOXICITY - Category 4
	Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
	Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
	Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
	Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
	Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
	Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
	Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
	Skin Sens. 1	SKIN SENSITISATION - Category 1
	Skin Sens. 1B	SKIN SENSITISATION - Category 1B
	STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
	STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

Date of issue/ Date of revision	: 23 September 2026
Date of previous issue	: 11 March 2026
Prepared by	: EHS
Version	: 1.03

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.