SAFETY DATA SHEET

AMERCOAT 1202 HARDENER

Date of issue 19 October 2026
Version 3

1. Product and company identification

Product name : AMERCOAT 1202 HARDENER
Product code : 00472049
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.
Use of the substance/ mixture : Coating.
Uses advised against : Not applicable.

Supplier's details : PPG PMC Japan Co., Ltd., 8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe 652-0803 Japan; Tel: +81-78-574-2777

Emergency telephone number : 078 574 2777

2. Hazards identification

GHS Classification : ACUTE TOXICITY (dermal) - Category 4
SKIN CORROSION - Category 1A
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1A
TOXIC TO REPRODUCTION - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
HAZARDOUS TO THE AQUATIC ENVIRONMENT - ACUTE HAZARD - Category 3
HAZARDOUS TO THE AQUATIC ENVIRONMENT - CHRONIC HAZARD - Category 3

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Harmful in contact with skin.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
May cause cancer.
Suspected of damaging fertility or the unborn child.
May cause damage to organs. (central nervous system (CNS), kidneys)
May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS))
Harmful to aquatic life with long lasting effects.

2. Hazards identification

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response : IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage : Store locked up.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable.
CSCL number : Not available.

Ingredient name	%	CAS number	CSCL
Cashew, nutshell liq., 2-hydroxyethyl ethers	12.5 - <15	232268-65-4	Not available.
benzyl alcohol	5 - <7	100-51-6	3-1011
1,3-Bis(aminomethyl)cyclohexane	5 - <7	2579-20-6	3-2279
4,4'-methylenebis(cyclohexan-1-amine)	3 - <5	1761-71-3	3-2272; 4-101
Cyclohexanamine, 4,4'-methylenebis-, reaction products with bisphenol A diglycidyl ether homopolymer	3 - <5	129733-57-9	Not available.
2,4,6-Tris(dimethylaminomethyl)phenol	2 - <3	90-72-2	3-714; 3-762; 3-776
Crystalline silica	0.5 - <1	14808-60-7	1-548
Cashew, nutshell liq.	0.2 - <0.5	8007-24-7	Not available.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

4. First aid measures

Description of necessary first aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes severe burns. Harmful in contact with skin. May cause damage to organs following a single exposure in contact with skin. May cause an allergic skin reaction.

Ingestion : May cause damage to organs following a single exposure if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

Precautions for safe handling : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
benzyl alcohol	**Japan Society for Occupational Health (Japan, 9/2025)** Skin sensitizer. OEL-C: 25 mg/m³.
crystalline silica, respirable powder (<10 microns)	**Japan Society for Occupational Health (Japan, 9/2025) [Respirable crystalline silica]** OEL-C: 0.03 mg/m³. Form: Respirable particulate matter.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection : Chemical splash goggles and face shield.

Skin protection

8. Exposure controls/personal protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : nitrile neoprene

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Beige.

Odor : Characteristic.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 100°C (212°F)

Relative density : 1.56

Solubility(ies) :

Media	Result
cold water	Not soluble

10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides

10. Stability and reactivity

11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
1,3-Bis(aminomethyl) cyclohexane	LD50 Dermal	Rabbit	1700 mg/kg	-
	LD50 Oral	Rat	700 mg/kg	-
4,4'-methylenebis (cyclohexan-1-amine)	LD50 Dermal	Rabbit	2.11 g/kg	-
	LD50 Oral	Rat	0.625 g/kg	-
2,4,6-Tris (dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
benzyl alcohol	Category 1	-	central nervous system (CNS), kidneys
-	Category 3	-	Narcotic effects
1,3-Bis(aminomethyl)cyclohexane	Category 2	-	systemic toxicity
4,4'-methylenebis(cyclohexan-1-amine)	Category 2	-	central nervous system (CNS)

Specific target organ toxicity (repeated exposure)

11. Toxicological information

Name	Category	Route of exposure	Target organs
benzyl alcohol	Category 1	-	central nervous system (CNS)
4,4'-methylenebis(cyclohexan-1-amine)	Category 2	-	central nervous system (CNS), eyes, gastrointestinal tract, liver, muscles
Crystalline silica	Category 1	-	immune system, kidneys, respiratory organs

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes severe burns. Harmful in contact with skin. May cause damage to organs following a single exposure in contact with skin. May cause an allergic skin reaction.

Ingestion : May cause damage to organs following a single exposure if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

11. Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
AMERCOAT 1202 HARDENER	3442.6	1559.8	N/A	N/A	N/A
Cashew, nutshell liq., 2-hydroxyethyl ethers	N/A	1100	N/A	N/A	N/A
benzyl alcohol	1200	1100	N/A	N/A	N/A
1,3-Bis(aminomethyl)cyclohexane	700	1700	N/A	N/A	N/A
4,4'-methylenebis(cyclohexan-1-amine)	625	2110	N/A	N/A	N/A
2,4,6-Tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
Cashew, nutshell liq.	500	1100	N/A	N/A	N/A

Other information :

Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death.

12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1,3-Bis(aminomethyl) cyclohexane	LC50 130 mg/l	Fish - *golden orfe*	96 hours
2,4,6-Tris (dimethylaminomethyl)phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
	Acute LC50 >100 mg/l	Fish	96 hours

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2,4,6-Tris (dimethylaminomethyl)phenol	OECD Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily
2,4,6-Tris (dimethylaminomethyl)phenol	-	-	Not readily

12. Ecological information

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
benzyl alcohol	0.87	-	Low
1,3-Bis(aminomethyl) cyclohexane	0.783	-	Low
4,4'-methylenebis (cyclohexan-1-amine)	2.03	-	Low
2,4,6-Tris (dimethylaminomethyl)phenol	0.219	-	Low
Cashew, nutshell liq.	>4.78	-	High

Mobility in soil

Soil/Water partition coefficient : Not available.

Mobility : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	UN	IMDG	IATA
UN number	UN3066	UN3066	UN3066
UN proper shipping name	PAINT	PAINT	Paint
Transport hazard class(es)	8	8	8
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN : None identified.

14. Transport information

IMDG : None identified.
IATA : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

15. Regulatory information

Fire Service Law

Category	Substance name/Type	Danger category	Signal word	Designated quantity
Specified flammables	Combustible liquid	Not applicable	Not applicable	2 m³

Pollutant Release and Transfer Registers (PRTR)

None of the components are listed.

Industrial Safety and Health Act

Ordinance on the Prevention of the Hazard due to Specified Chemical Substances

None of the components are listed.

Substance(s) requiring labelling

Ingredient name	%	Status	Reference number
Benzyl alcohol	≤10	Listed	2-1899
Benzyl alcohol	≤10	Listed	2-1899
1,3-Bis(aminomethyl)cyclohexane	≤10	Listed	2-1571
Bis(4-aminocyclohexyl)methane	≤10	Listed	2-1570
2,4,6-Tris(dimethylaminomethyl)phenol	≤10	Listed	2-1379
Silica, crystalline	≤10	Listed	2-578

Chemicals requiring notification

Ingredient name	%	Status	Reference number
Benzyl alcohol	≤10	Listed	2-1899
Benzyl alcohol	≤10	Listed	2-1899
1,3-Bis(aminomethyl)cyclohexane	≤10	Listed	2-1571
Bis(4-aminocyclohexyl)methane	≤10	Listed	2-1570
2,4,6-Tris(dimethylaminomethyl)phenol	≤10	Listed	2-1379
Silica, crystalline	≤10	Listed	2-578

Carcinogens based on Article 577-2 of the Ordinance on ISH

Ingredient name	%	Status	Reference number
Crystalline silica	≤10	Listed	-

Mutagen

None of the components are listed.

15. Regulatory information

Corrosive liquid : Not listed

Occupational Safety and Health Law : Combustible

Regulations on the Prevention of Tetraalkyl Lead Poisoning : Not listed

Harmful Substances Subject to Obtaining Permission for Manufacturing : Not listed

Harmful Substances, Prohibited for Manufacturing : Not listed

ISHL Enforcement Order Appendix 1 - Dangerous Substances : Combustible

Lead regulation : Not listed

Organic solvents poisoning prevention : Not applicable.

Poisonous and Deleterious Substances

None of the components are listed.

Chemical Substances Control Law (CSCL)

Ingredient name	%	Status	Reference number
Xylene	≤10	Priority assessment	125
Ethylbenzene	≤10	Priority assessment	50

High Pressure Gas Control Law : Not available.

Explosives Control Law

None of the components are listed.

Law concerning prevention of pollution of the ocean : Not available.

Maritime Safety Law

Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

Container class

None of the components are listed.

JSOH Carcinogen : Group 1

List of Specially Controlled Industrial Waste : Not listed

Japan inventory : At least one component is not listed.

Road law : Not available.

16. Other information

History

Date of issue/Date of revision	:	19 October 2026
Date of previous issue	:	6/25/2025
Version	:	3
Prepared by	:	EHS
Key to abbreviations	:	ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.