SAFETY DATA SHEET

Date of issue/Date of revision 22 October 2026
Version 5

Section 1. Identification

Product name : SIGMASHIELD 680 HARDENER
Product code : 000010025183
Other means of identification : 00480102
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.
Use of the substance/ mixture : Coating.
Uses advised against : Not applicable.

Manufacturer : PPG Industries, Inc.
One PPG Place
Pittsburgh, PA 15272
Emergency telephone number : (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
SETIQ Interior de la República: 800-00-214-00 (México)
SETIQ Ciudad de México: (55) 5559-1588 (México)
Technical Phone Number : 888-977-4762

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION - Category 1C
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
TOXIC TO REPRODUCTION - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 24.1% (oral), 27% (dermal), 49.1% (inhalation)

GHS label elements

Section 2. Hazards identification

Hazard pictograms :



Signal word : Danger

Hazard statements : Flammable liquid and vapor.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Harmful if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
Suspected of damaging fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure. (hearing organs)

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response : IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage : Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : Do not taste or swallow. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Hazards not otherwise classified : Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Product name : SIGMASHIELD 680 HARDENER
Other means of identification : 00480102

Ingredient name	%	CAS number
xylene	10 - 30	1330-20-7
2-methylpropan-1-ol	10 - 30	78-83-1
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	10 - 30	68082-29-1
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	90-72-2
ethylbenzene	1 - 5	100-41-4
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	1 - 5	445498-00-0
3,6-diazaoctanethylenediamin	1 - 5	112-24-3
toluene	0.1 - 1	108-88-3

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

Section 4. First aid measures

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Section 5. Fire-fighting measures

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Special precautions : Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
xylene	**ACGIH TLV (United States, 1/2026) [p-xylene and mixtures containing p-xylene]** Ototoxicant. TWA 8 hours: 20 ppm. **OSHA PEL (United States, 5/2018) [Xylenes]** TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³.
2-methylpropan-1-ol	**ACGIH TLV (United States, 1/2026)** TWA 8 hours: 50 ppm. TWA 8 hours: 152 mg/m³. **OSHA PEL (United States, 5/2018)**

Section 8. Exposure controls/personal protection

	TWA 8 hours: 100 ppm. TWA 8 hours: 300 mg/m³.
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	None.
2,4,6-tris(dimethylaminomethyl)phenol	None.
ethylbenzene	**ACGIH TLV (United States, 1/2026)** Ototoxicant. TWA 8 hours: 20 ppm. **OSHA PEL (United States, 5/2018)** TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³.
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	None.
3,6-diazaoctanethylenediamin	**IPEL (-)** Absorbed through skin. TWA: 1 ppm.
toluene	**ACGIH TLV (United States, 1/2026)** Ototoxicant. TWA 8 hours: 20 ppm. **OSHA PEL Z2 (United States, 2/2013)** TWA 8 hours: 200 ppm. CEIL: 300 ppm. AMP 10 minutes: 500 ppm.

Key to abbreviations

A	=	Acceptable Maximum Peak	S	=	Potential skin absorption
ACGIH	=	American Conference of Governmental Industrial Hygienists.	SR	=	Respiratory sensitization
C	=	Ceiling Limit	SS	=	Skin sensitization
F	=	Fume	STEL	=	Short term Exposure limit values
IPEL	=	Internal Permissible Exposure Limit	TD	=	Total dust
OSHA	=	Occupational Safety and Health Administration.	TLV	=	Threshold Limit Value
R	=	Respirable	TWA	=	Time Weighted Average
Z	=	OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances			

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles and face shield.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : nitrile neoprene

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Various

Odor : Characteristic.

pH : Not applicable.

Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 27.5°C (81.5°F)

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Flammability : Not available.

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : Not available.

Section 9. Physical and chemical properties

Vapor density : Not available.

Relative density : 0.93

Density (lbs / gal) : 7.76

Solubility(ies) :

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/water : Not applicable.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): >21 mm^2/s (>21 cSt)

% Solid. (w/w) : 49.831

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Dose
xylene	Rat - Oral - LD50	4.3 g/kg
	Rabbit - Dermal - LD50	1.7 g/kg
2-methylpropan-1-ol	Rat - Oral - LD50	2830 mg/kg
	Rabbit - Dermal - LD50	2460 mg/kg
	Rat - Inhalation - LC50 Vapor	24.6 mg/l [4 hours]
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Rat - Dermal - LD50	>2000 mg/kg
	Rat - Oral - LD50	>2000 mg/kg

Section 11. Toxicological information

2,4,6-tris(dimethylaminomethyl)phenol	Rat - Dermal - LD50	1280 mg/kg
	Rat - Oral - LD50	1200 mg/kg
ethylbenzene	Rat - Oral - LD50	3.5 g/kg
	Rabbit - Dermal - LD50	17.8 g/kg
	Rat - Inhalation - LC50 Vapor	17.8 mg/l [4 hours]
3,6-diazaoctanethylenediamin	Rabbit - Dermal - LD50	1465 mg/kg
	Rat - Oral - LD50	1716 mg/kg
toluene	Rat - Oral - LD50	5580 mg/kg
	Rat - Inhalation - LC50 Vapor	49 g/m³ [4 hours]

Product Conclusion : There are no data available on the mixture itself.

Skin corrosion/irritation

Product/ingredient name	Species	Dose	Score
xylene	Rabbit - Skin - Moderate irritant	Amount/concentration applied: 500 mg Duration of treatment/exposure: 24 hours	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Human - Skin - Irritant	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Serious eye damage/eye irritation

Product/ingredient name	Species	Dose	Score
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Rabbit - Eyes - Severe irritant	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory corrosion/irritation

Conclusion/Summary : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Mouse - skin	Sensitizing
3,6-diazaoctanethylenediamin	Guinea pig - skin OECD 406	Sensitizing

Skin

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory

Conclusion/Summary : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Section 11. Toxicological information

Classification

Product/ingredient name	OSHA	IARC	NTP
xylene	-	3	-
ethylbenzene	-	2B	-
toluene	-	3	-

Carcinogen Classification code:
IARC: 1, 2A, 2B, 3, 4
NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen
OSHA: +
Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
xylene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
2-methylpropan-1-ol	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
toluene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
ethylbenzene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 2
toluene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (inhalation) - Category 2

Target organs : Contains material which causes damage to the following organs: brain.
Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, liver, upper respiratory tract, skin, central nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : Harmful if inhaled. May cause respiratory irritation.
Skin contact : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion : Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

Section 11. Toxicological information

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary : There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Section 11. Toxicological information

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

Conclusion/Summary : There are no data available on the mixture itself.

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMASHIELD 680 HARDENER	2420.7	2131.3	N/A	19.8	2.5
xylene	4300	1700	N/A	11	1.5
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	2500	2500	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	500	N/A	N/A	N/A	N/A
3,6-diazaoctanethylenediamin	1716	1465	N/A	N/A	N/A
toluene	5580	N/A	N/A	49	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species
2-methylpropan-1-ol	Acute - EC50 1100 mg/l [48 hours]	Daphnia
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 OECD 201 1.78 mg/l [72 hours]	Algae
2,4,6-tris(dimethylaminomethyl)phenol	Acute - LC50 OECD [Daphnia sp. Acute Immobilization Test and Reproduction Test] >100 mg/l [48 hours]	Daphnia
	Acute - LC50	Fish

Section 12. Ecological information

	OECD [Fish, Acute Toxicity Test] >100 mg/l [96 hours]	
ethylbenzene	Acute - EC50 - Fresh water 1.8 mg/l [48 hours]	Daphnia
	Chronic - NOEC - Fresh water 1 mg/l	Daphnia - *Ceriodaphnia dubia*
toluene	EC50 3.78 mg/l [48 hours]	Daphnia
	LC50 5.5 mg/l [96 hours]	Fish

Conclusion/Summary : Not available.

Persistence and degradability

Product/ingredient name	Result
2,4,6-tris(dimethylaminomethyl)phenol	OECD [Ready Biodegradability - Closed Bottle Test] 4% [28 days] - Not readily
ethylbenzene	79% [10 days] - Readily

Conclusion/Summary : Not available.

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris (dimethylaminomethyl)phenol	0.219	-	Low
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
toluene	2.73	90	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues.

Section 13. Disposal considerations

Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class (es)	3 (8)	3 (8)	3 (8)
Packing group	III	III	III
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.
Product RQ (lbs)	391.51	Not applicable.	Not applicable.
RQ substances	(xylene, ethylbenzene)	Not applicable.	Not applicable.

Additional information

DOT : Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION - Category 1C
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
TOXIC TO REPRODUCTION - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
HNOC - Corrosive to digestive tract
HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
xylene	≥20 - ≤27	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 ASPIRATION HAZARD - Category 1
2-methylpropan-1-ol	≥10 - <20	FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 HNOC - Defatting irritant
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	≥10 - ≤16	SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A
2,4,6-tris(dimethylaminomethyl) phenol	≥1.0 - ≤5.0	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1
ethylbenzene	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2

Section 15. Regulatory information

		SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant
Formaldehyde, polymer with N, N-dimethyl-1,3-propanediamine and phenol	≥1.0 - ≤3.5	COMBUSTIBLE DUSTS ACUTE TOXICITY (oral) - Category 4
3,6-diazaoctanethylenediamin	≤1.8	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B HNOC - Corrosive to digestive tract
toluene	<1.0	FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Static-accumulating flammable liquid

SARA 313

Supplier notification :

Chemical name	CAS number	Concentration
xylene	1330-20-7	10 - 30
ethylbenzene	100-41-4	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

⚠ **WARNING**: Risk of cancer from exposure to Ethylbenzene and reproductive harm from exposure to Toluene. See www.P65Warnings.ca.gov.

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications.
The customer is responsible for determining the PPE code for this material.

Date of previous issue : **1/8/2026**

Organization that prepared the SDS : EHS

Key to abbreviations :
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

Section 16. Other information

as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.