SAFETY DATA SHEET

Date of issue/Date of revision : 26 October 2026 **Version** : 1.05

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : AMERCOAT 253 PASTEL RED RESIN

Product code : 00334186

Product type : Liquid.

Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

Use of the substance/ mixture : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Flam. Liq. 3, H226
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
Aquatic Chronic 2, H411

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Warning

SECTION 2: Hazards identification

Hazard statements : Flammable liquid and vapour.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapour.

Response : Collect spillage.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

P280, P210, P273, P261, P391, P501

Supplemental label elements : Contains epoxy constituents. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
Phenol, polymer with formaldehyde, glycidyl ether (MW <=700)	REACH #: Exempt CAS: 28064-14-4	≥25 - ≤50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
heptan-2-one	REACH #: 01-2119902391-49 EC: 203-767-1 CAS: 110-43-0 Index: 606-024-00-3	≥10 - ≤17	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H332 STOT SE 3, H336	[1] [2]
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	REACH #: 01-2119456619-26 EC: 500-033-5 CAS: 25068-38-6 Index: 603-074-00-8	≥1.0 - ≤5.0	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	REACH #: 01-2119454392-40 EC: 500-006-8	≥1.0 - ≤5.0	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2,	[1]

SECTION 3: Composition/information on ingredients

Hydrocarbons, C9, aromatics > 0.1% cumene	CAS: 9003-36-5 REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 128601-23-0	≥0.30 - ≤2.9	H411 Flam. Liq. 3, H226 Carc. 1B, H350 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1] [2]
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	REACH #: 01-2119978265-26 EC: 204-613-6 CAS: 123-26-2	<1.0	Skin Sens. 1B, H317 Aquatic Chronic 3, H412 **See Section 16 for the full text of the H statements declared above.**	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit

This mixture contains ≥ 1% of titanium dioxide. The Annex VI classification of titanium dioxide does not apply to this mixture according to Note 10.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

SECTION 4: First aid measures

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
sulfur oxides
halogenated compounds
metal oxide/oxides
Formaldehyde.

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to British standard BS EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

SECTION 6: Accidental release measures

6.2 Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

SECTION 7: Handling and storage

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
heptan-2-one	**EH40/2005 WELs (United Kingdom (UK), 1/2020)** Absorbed through skin. STEL 15 minutes: 475 mg/m³. STEL 15 minutes: 100 ppm. TWA 8 hours: 237 mg/m³. TWA 8 hours: 50 ppm.
Hydrocarbons, C9, aromatics > 0.1% cumene	**EU OEL (Europe)** TWA: 19 ppm. TWA: 100 mg/m³.

No exposure indices known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

heptan-2-one	DNEL - General population - Long term - Oral	*Systemic*	23.32 mg/kg bw/day
	DNEL - General population - Long term - Dermal	*Systemic*	23.32 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	*Systemic*	54.27 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	*Systemic*	84.31 mg/m³
	DNEL - Workers - Long term - Inhalation	*Systemic*	394.25 mg/m³
	DNEL - Workers - Short term - Inhalation	*Systemic*	1516 mg/m³
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	DNEL - Workers - Long term - Inhalation	*Systemic*	12.25 mg/m³
	DNEL - Workers - Short term - Inhalation	*Systemic*	12.25 mg/m³
	DNEL - Workers - Long term - Dermal	*Systemic*	8.33 mg/kg bw/day
	DNEL - Workers - Short term - Dermal	*Systemic*	8.33 mg/kg bw/day
	DNEL - General population - Consumers - Long term - Dermal	*Systemic*	3.571 mg/kg bw/day
	DNEL - General population - Consumers - Short term - Dermal	*Systemic*	3.571 mg/kg bw/day
	DNEL - General population - Consumers - Long term - Oral	*Systemic*	0.75 mg/kg bw/day
	DNEL - General population - Consumers - Short term - Oral	*Systemic*	0.75 mg/kg bw/day
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	DMEL - Workers - Short term - Dermal	*Local*	8.3 µg/cm²

SECTION 8: Exposure controls/personal protection

Hydrocarbons, C9, aromatics > 0.1% cumene	DNEL - General population - Long term - Oral	*Systemic*	6.25 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	*Systemic*	8.7 mg/m³
	DNEL - Workers - Long term - Inhalation	*Systemic*	29.39 mg/m³
	DNEL - General population - Long term - Dermal	*Systemic*	62.5 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	*Systemic*	104.15 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	*Systemic*	150 mg/m³
	DNEL - Workers - Long term - Dermal	*Systemic*	25 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	*Systemic*	32 mg/m³
	DNEL - General population - Long term - Dermal	*Systemic*	11 mg/kg bw/day
	DNEL - General population - Long term - Oral	*Systemic*	11 mg/kg bw/day

PNECs

Product/ingredient name	Compartment Detail - Method	Value
heptan-2-one	Fresh water - Assessment Factors	0.0982 mg/l
	Marine water - Assessment Factors	0.00982 mg/l
	Fresh water sediment - Equilibrium Partitioning	1.89 mg/kg
	Marine water sediment - Equilibrium Partitioning	0.189 mg/kg
	Sewage Treatment Plant - Assessment Factors	12.5 mg/l
	Soil - Equilibrium Partitioning	0.321 mg/kg
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	Fresh water - Assessment Factors	0.006 mg/l
	Marine water - Assessment Factors	0.001 mg/l
	Sewage Treatment Plant - Assessment Factors	10 mg/l
	Fresh water sediment - Equilibrium Partitioning	0.996 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	0.1 mg/kg dwt

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use,

SECTION 8: Exposure controls/personal protection

as included in the user's risk assessment.

butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Red.

Odour : Characteristic.

Odour threshold : Not available.

Melting point/freezing point :

Initial boiling point and boiling range : >37.78°C (>100°F)

Flammability (solid, gas) : liquid

Upper/lower flammability or explosive limits : Not available.

Flash point : Closed cup: 42.22°C (108°F)

Auto-ignition temperature :

Ingredient name	°C	°F	Method
heptan-2-one	393	739.4	

pH : Not applicable.

Not applicable. insoluble in water.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): >21 mm^2/s

Solubility(ies) :

Media	Result
cold water	Not soluble

Solubility in water : 0.1 g/l

Miscible with water : No.

SECTION 9: Physical and chemical properties

Partition coefficient: n-octanol/water : Not applicable.

Vapour pressure : 0.41 kPa (3.1 mm Hg)

Evaporation rate : 0.4 (butyl acetate = 1)

Relative density : 1.44

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Oxidising properties : Product does not present an oxidizing hazard.

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides halogenated compounds Formaldehyde. metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
heptan-2-one	Rat - Oral - LD50	1.6 g/kg
	Rabbit - Dermal - LD50	10.206 g/kg
	Rat - Inhalation - LC50 Vapour	16.7 mg/l [4 hours]
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	Rat - Oral - LD50	>2 g/kg
	Rabbit - Dermal - LD50	>2 g/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rat - Oral - LD50	>10000 mg/kg
Hydrocarbons, C9, aromatics > 0.1% cumene	Rat - Female - Oral - LD50	3492 mg/kg
	Rabbit - Dermal - LD50	>3160 mg/kg
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	Rat - Oral - LD50	>2000 mg/kg
	Rat - Dermal - LD50	>2000 mg/kg
	Rat - Inhalation - LC50 Dusts and mists	>5.11 mg/l [4 hours]

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
AMERCOAT 253 PASTEL RED RESIN	9973.3	N/A	N/A	104.1	N/A
heptan-2-one	1600	10206	N/A	16.7	N/A
Hydrocarbons, C9, aromatics > 0.1% cumene	3492	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	Rabbit - Skin - Moderate irritant
-	Rabbit - Eyes - Moderate irritant
-	Rabbit - Eyes - Mild irritant Amount/concentration applied: 100 mg
-	Rabbit - Skin - Moderate irritant Amount/concentration applied: 500 Ul Duration of treatment/exposure: 24 hours
-	Rabbit - Skin - Severe irritant Amount/concentration applied: 2 mg Duration of treatment/exposure: 24 hours

Conclusion/Summary : Not available.

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Test	Result
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	Mouse - skin OECD 429	Sensitising

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
heptan-2-one	Category 3	-	Narcotic effects
Hydrocarbons, C9, aromatics > 0.1% cumene	Category 3	-	Respiratory tract irritation
-	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

SECTION 11: Toxicological information

Not available.

Aspiration hazard

Product/ingredient name	Result
Hydrocarbons, C9, aromatics > 0.1% cumene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
heptan-2-one	Acute - LC50	Fish	131 mg/l [96 hours]
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	Chronic - NOEC	Daphnia	0.3 mg/l [21 days]
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Acute - LC50	Fish	2.54 mg/l [96 hours]
Hydrocarbons, C9, aromatics > 0.1% cumene	EC50	Daphnia	3.2 mg/l [48 hours]
	LC50	Fish	9.2 mg/l [96 hours]
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	Acute - EC50	Daphnia - *Daphnia magna*	94 mg/l [48 hours]
	Acute - EC50	Algae - *Pseudokirchneriella subcapitata*	29 to 43 mg/l [72 hours]

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose / Inoculum
heptan-2-one	OECD 310	69% [28 days] - Readily	
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	OECD 301F	5% [28 days]	
Hydrocarbons, C9, aromatics > 0.1% cumene	-	75% [28 days] - Readily	
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	-	63% [28 days]	

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
heptan-2-one	-	-	Readily
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	-	-	Not readily
Hydrocarbons, C9, aromatics > 0.1% cumene	-	-	Readily
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
heptan-2-one	2.26	-	Low
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	2.64 to 3.78	31	Low
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7	-	Low
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	>6	-	High

12.4 Mobility in soil

SECTION 12: Ecological information

Soil/water partition coefficient : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
Phenol, polymer with formaldehyde, glycidyl ether (MW<=700)	No	N/A	N/A	No	N/A	N/A	N/A
heptan-2-one	No	N/A	N/A	No	N/A	N/A	N/A
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	No	N/A	No	No	No	N/A	No
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	No	N/A	N/A	No	N/A	N/A	N/A
Hydrocarbons, C9, aromatics > 0.1% cumene	N/A	N/A	N/A	Yes	N/A	N/A	N/A
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	No	N/A	N/A	No	N/A	N/A	N/A

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

Waste catalogue

Waste code	Waste designation
08 01 99	wastes not otherwise specified

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue	
Container	15 01 06	mixed packaging

SECTION 13: Disposal considerations

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Phenol, polymer with formaldehyde, glycidyl ether (MW<=700))	Not applicable.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Tunnel code : (D/E)

ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Explosive precursors : Not applicable.

Ozone depleting substances

SECTION 15: Regulatory information

Not listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
AMERCOAT 253 PASTEL RED RESIN	3

Labelling : Not applicable.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c E2

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = GB CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

SECTION 16: Other information

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 1B	CARCINOGENICITY - Category 1B
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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Disclaimer

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