SAFETY DATA SHEET

Date of issue/Date of revision : 9 November 2026 **Version** : 2.01

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : SIGMASHIELD 680 BASE REDBROWN

Product code : 000001204843

Other means of identification

00480685

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/ mixture : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
STOT RE 2, H373
Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : Flammable liquid and vapor.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause damage to organs through prolonged or repeated exposure.
Harmful to aquatic life with long lasting effects.

Prevention : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapor.

Response : Get medical advice or attention if you feel unwell.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

P280, P210, P273, P260, P314, P501

Hazardous ingredients : Epoxy Resin (700<MW<=1100); Phenol, styrenated; Quartz (SiO2) and 1,3-bis [12-hydroxy-octadecamide-N-methylene]-benzene

Supplemental label elements : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Product meets the criteria for endocrine disrupting properties according to Regulation (EC) No. 1907/2006. : Based on available data, the classification criteria are not met.

SECTION 2: Hazards identification

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F).

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Epoxy Resin (700<MW <=1100)	REACH #: Exempt CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥10 - ≤17	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	REACH #: 01-2119463588-24 EC: 919-284-0 CAS: 64742-94-5	≥1.0 - ≤5.0	Carc. 2, H351 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	Carc. 2, H351: C ≥ 10% EUH066: C ≥ 20%	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics Note P	REACH #: 01-2119457273-39 EC: 918-481-9 CAS: 64742-48-9	≥1.0 - ≤5.0	Asp. Tox. 1, H304 EUH066	-	[1]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥0.30 - ≤2.4	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥1.0 - ≤4.4	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
Phenol, styrenated	EC: 262-975-0 CAS: 61788-44-1	≥1.0 - ≤5.0	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317 Aquatic Chronic 2, H411	-	[1]

SECTION 3: Composition/information on ingredients

crystalline silica, respirable powder (<10 microns)	EC: 238-878-4 CAS: 14808-60-7	≥1.0 - ≤5.0	STOT RE 1, H372 (inhalation)	-	[1] [2]
Urea, polymer with formaldehyde, isobutylated	CAS: 68002-18-6	≥1.0 - ≤5.0	Aquatic Chronic 4, H413	-	[1]
1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene	REACH #: 01-2119962189-26 CAS: 911674-82-3 Index: 616-198-00-2	<1.0	Skin Sens. 1, H317 Aquatic Chronic 4, H413	-	[1] [2]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412 **See Section 16 for the full text of the H statements declared above.**	-	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

SECTION 4: First aid measures

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
metal oxide/oxides
Formaldehyde.

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

SECTION 7: Handling and storage

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
xylene	**EU OEL (Europe, 1/2022) [xylene, mixed isomers]** Absorbed through skin. TWA 8 hours: 50 ppm. TWA 8 hours: 221 mg/m³. STEL 15 minutes: 100 ppm. STEL 15 minutes: 442 mg/m³.
ethylbenzene	**EU OEL (Europe, 1/2022)** Absorbed through skin. TWA 8 hours: 100 ppm. TWA 8 hours: 442 mg/m³. STEL 15 minutes: 200 ppm. STEL 15 minutes: 884 mg/m³.
2-methylpropan-1-ol	**ACGIH TLV (United States, 1/2026)** TWA 8 hours: 50 ppm. TWA 8 hours: 152 mg/m³.
1-methoxy-2-propanol	**EU OEL (Europe, 1/2022)** Absorbed through skin. TWA 8 hours: 100 ppm. TWA 8 hours: 375 mg/m³. STEL 15 minutes: 150 ppm. STEL 15 minutes: 568 mg/m³.
crystalline silica, respirable powder (<10 microns)	**ACGIH TLV (United States, 1/2026) [Silica, crystalline]** A2. TWA 8 hours: 0.025 mg/m³. Form: Respirable fraction.
1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene	**ACGIH TLV (United States)** TWA: 3 mg/m³ (Respirable fraction). TWA: 10 mg/m³ (Total dust).
toluene	**EU OEL (Europe, 1/2022)** Absorbed through skin. TWA 8 hours: 192 mg/m³. TWA 8 hours: 50 ppm.

SECTION 8: Exposure controls/personal protection

	STEL 15 minutes: 384 mg/m³. STEL 15 minutes: 100 ppm.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Exposure		Value
xylene	DNEL - General population - Long term - Oral	*Systemic*	5 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	*Local*	65.3 mg/m³
	DNEL - General population - Long term - Inhalation	*Systemic*	65.3 mg/m³
	DNEL - General population - Long term - Dermal	*Systemic*	125 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	*Systemic*	212 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	*Local*	221 mg/m³
	DNEL - Workers - Long term - Inhalation	*Systemic*	221 mg/m³
	DNEL - General population - Short term - Inhalation	*Local*	260 mg/m³
	DNEL - General population - Short term - Inhalation	*Systemic*	260 mg/m³
	DNEL - Workers - Short term - Inhalation	*Local*	442 mg/m³
	DNEL - Workers - Short term - Inhalation	*Systemic*	442 mg/m³
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	DNEL - Workers - Long term - Inhalation	*Systemic*	151 mg/m³
	DNEL - Workers - Long term - Dermal	*Systemic*	12.5 mg/kg bw/day
	DNEL - General population - Consumers - Long term - Inhalation	*Systemic*	32 mg/m³
	DNEL - General population - Consumers - Long term - Dermal	*Systemic*	7.5 mg/kg bw/day
	DNEL - General population - Consumers - Long term - Oral	*Systemic*	7.5 mg/kg bw/day
ethylbenzene	DMEL - Workers - Long term - Inhalation	*Local*	442 mg/m³
	DMEL - Workers - Short term - Inhalation	*Systemic*	884 mg/m³
	DNEL - General population - Long term - Oral	*Systemic*	1.6 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	*Systemic*	15 mg/m³
	DNEL - Workers - Long term - Inhalation	*Systemic*	77 mg/m³
	DNEL - Workers - Long term - Dermal	*Systemic*	180 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	*Local*	293 mg/m³
2-methylpropan-1-ol	DNEL - General population - Long term - Inhalation	*Local*	55 mg/m³
	DNEL - Workers - Long term - Inhalation	*Local*	310 mg/m³
1-methoxy-2-propanol	DNEL - General population - Long term - Oral	*Systemic*	33 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	*Systemic*	43.9 mg/m³
	DNEL - General population - Long term - Dermal	*Systemic*	78 mg/kg bw/day

SECTION 8: Exposure controls/personal protection

	DNEL - Workers - Long term - Dermal	*Systemic*	183 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	*Systemic*	369 mg/m³
	DNEL - Workers - Short term - Inhalation	*Local*	553.5 mg/m³
	DNEL - Workers - Short term - Inhalation	*Systemic*	553.5 mg/m³
Phenol, styrenated	DNEL - General population - Long term - Oral	*Systemic*	0.75 mg/kg bw/day
	DNEL - General population - Long term - Dermal	*Systemic*	0.75 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	*Systemic*	1.31 mg/m³
	DNEL - Workers - Long term - Dermal	*Systemic*	2.1 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	*Systemic*	7.4 mg/m³
toluene	DNEL - General population - Long term - Oral	*Systemic*	8.13 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	*Local*	56.5 mg/m³
	DNEL - General population - Long term - Inhalation	*Systemic*	56.5 mg/m³
	DNEL - Workers - Long term - Inhalation	*Local*	192 mg/m³
	DNEL - Workers - Long term - Inhalation	*Systemic*	192 mg/m³
	DNEL - General population - Long term - Dermal	*Systemic*	226 mg/kg bw/day
	DNEL - General population - Short term - Inhalation	*Local*	226 mg/m³
	DNEL - General population - Short term - Inhalation	*Systemic*	226 mg/m³
	DNEL - Workers - Long term - Dermal	*Systemic*	384 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	*Local*	384 mg/m³
	DNEL - Workers - Short term - Inhalation	*Systemic*	384 mg/m³

PNECs

Product/ingredient name	Compartment Detail - Method	Value
xylene	Fresh water	0.327 mg/l
	Marine water	0.327 mg/l
	Sewage Treatment Plant	6.58 mg/l
	Fresh water sediment	12.46 mg/kg dwt
	Marine water sediment	12.46 mg/kg dwt
	Soil	2.31 mg/kg
ethylbenzene	Fresh water - Assessment Factors	0.1 mg/l
	Marine water - Assessment Factors	0.01 mg/l
	Sewage Treatment Plant - Assessment Factors	9.6 mg/l
	Fresh water sediment - Equilibrium Partitioning	13.7 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	1.37 mg/kg dwt
	Soil - Equilibrium Partitioning	2.68 mg/kg dwt
	Secondary Poisoning	20 mg/kg
2-methylpropan-1-ol	Fresh water - Assessment Factors	0.4 mg/l
	Marine water - Assessment Factors	0.04 mg/l
	Sewage Treatment Plant - Assessment Factors	10 mg/l
	Fresh water sediment - Equilibrium Partitioning	1.56 mg/kg dwt
	Marine water sediment	0.156 mg/kg dwt
	Soil - Equilibrium Partitioning	0.076 mg/kg dwt
1-methoxy-2-propanol	Fresh water - Assessment Factors	10 mg/l
	Sewage Treatment Plant - Assessment Factors	100 mg/l
	Fresh water sediment - Equilibrium Partitioning	41.6 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	4.17 mg/kg dwt
	Soil - Equilibrium Partitioning	2.47 mg/kg dwt
toluene	Fresh water - Sensitivity Distribution	0.68 mg/l
	Marine water - Sensitivity Distribution	0.68 mg/l
	Sewage Treatment Plant - Sensitivity Distribution	13.61 mg/l
	Fresh water sediment - Equilibrium Partitioning	16.39 mg/kg dwt
	Marine water sediment	16.39 mg/kg dwt

SECTION 8: Exposure controls/personal protection

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles. Use eye protection according to EN 166.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Color : Brownish-red.

Odor : Hydrocarbon. [Slight]

Melting point/freezing point : Not determined.

Boiling point or initial boiling point and boiling range : >37.78°C

Flammability : Not determined. There are no data available on the mixture itself.

Lower and upper explosion limit : Not available.

Flash point : Closed cup: 30°C

Auto-ignition temperature :

Ingredient name	°C	°F	Method
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics Note P	>230	>446	

Decomposition temperature : Stable under recommended storage and handling conditions (see Section 7).

pH : Not applicable. insoluble in water.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): >400 mm^2/s
Kinematic (40°C): >21 mm^2/s

Viscosity : > 100 s (ISO 6mm)

Solubility :

Media	Result
cold water	Not soluble

Partition coefficient n-octanol/water (log Pow) : Not applicable.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
2-methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			

Relative density : 1.48

Relative vapor density : Not available.

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of vapor or dust with air is possible.

Oxidizing properties : Product does not present an oxidizing hazard.

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

Causes serious eye irritation.
Causes skin irritation.
May cause an allergic skin reaction.
May cause damage to organs through prolonged or repeated exposure.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
Epoxy Resin (700<MW<=1100)	Rat - Oral - LD50	>2000 mg/kg
	Rat - Dermal - LD50	>2000 mg/kg
xylene	Rat - Oral - LD50	4.3 g/kg
	Rabbit - Dermal - LD50	1.7 g/kg
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	Rat - Oral - LD50	6318 mg/kg
ethylbenzene	Rat - Oral - LD50	3.5 g/kg
	Rabbit - Dermal - LD50	17.8 g/kg
	Rat - Inhalation - LC50 Vapor	17.8 mg/l [4 hours]
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics Note P	Rat - Oral - LD50	>6 g/kg
	Rabbit - Dermal - LD50	>5000 mg/kg
2-methylpropan-1-ol	Rat - Oral - LD50	2830 mg/kg
	Rabbit - Dermal - LD50	2460 mg/kg
	Rat - Inhalation - LC50 Vapor	24.6 mg/l [4 hours]
1-methoxy-2-propanol	Rabbit - Dermal - LD50	13 g/kg
	Rat - Oral - LD50	5.2 g/kg
	Rat - Inhalation - LC50 Vapor	>7000 ppm [6 hours]
Phenol, styrenated	Rabbit - Dermal - LD50	>5010 mg/kg
	Toxic effects: Gastrointestinal - Gastritis Liver - Other changes Kidney, Ureter, and Bladder - Other changes	
	Rat - Oral - LD50	3550 mg/kg
	Toxic effects: Behavioral - Food intake (animal) Gastrointestinal - Gastritis Liver - Other changes	

SECTION 11: Toxicological information

Urea, polymer with formaldehyde, isobutylated	Rabbit - Dermal - LD50 *Toxic effects*: Skin After systemic exposure - Dermatitis, other Rat - Oral - LD50 *Toxic effects*: Olfaction - Other changes Behavioral - Somnolence (general depressed activity) Behavioral - Food intake (animal)	>5 g/kg >5 g/kg
1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene	Rat - Inhalation - LC50 Dusts and mists	>5.08 mg/l [4 hours]
toluene	Rat - Oral - LD50 Rat - Inhalation - LC50 Vapor	5580 mg/kg 49 g/m³ [4 hours]

Acute toxicity estimates

Route	ATE value
Dermal Inhalation (vapors)	13090.17 mg/kg 76.27 mg/l

Conclusion/Summary : Based on available data, the classification criteria are not met.

Irritation/Corrosion

Product/ingredient name	Result
xylene	Rabbit - Skin - Moderate irritant Amount/concentration applied: 500 mg Duration of treatment/exposure: 24 hours

Conclusion/Summary

Skin : Causes skin irritation.

Eyes : Causes serious eye irritation.

Respiratory : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Product/ingredient name	Test	Result
Phenol, styrenated	Mouse - skin OECD 429	Sensitizing

Conclusion/Summary

Skin : May cause an allergic skin reaction.

Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	Category 3	-	Narcotic effects
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
-	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
toluene	Category 3	-	Narcotic effects

Conclusion/Summary :

Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
toluene	Category 2	-	-

Conclusion/Summary :

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics Note P	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Conclusion/Summary :

Based on available data, the classification criteria are not met.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

SECTION 11: Toxicological information

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information : Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	EC50	Daphnia	3 mg/l [48 hours]
ethylbenzene	Acute - EC50 - Fresh water	Daphnia	1.8 mg/l [48 hours]
	Chronic - NOEC - Fresh water	Daphnia - *Ceriodaphnia dubia*	1 mg/l
2-methylpropan-1-ol	Acute - EC50	Daphnia	1100 mg/l [48 hours]
1-methoxy-2-propanol	Acute - LC50 - Fresh water	Fish - Goldfish	>4500 mg/l [96 hours]
	Acute - LC50	Daphnia - Daphnia	23300 mg/l [48 hours]

SECTION 12: Ecological information

Phenol, styrenated	Acute - EC50	Daphnia	3.8 mg/l [48 hours]
1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene	Acute - LC50	Fish	>100 mg/l [96 hours]
toluene	EC50	Daphnia	3.78 mg/l [48 hours]
	LC50	Fish	5.5 mg/l [96 hours]

Conclusion/Summary : Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose / Inoculum
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	-	2.9% [5 days]	
ethylbenzene	-	79% [10 days] - Readily	
Phenol, styrenated	OECD 301F	7% [28 days] - Not readily	

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	-	-	Not readily
ethylbenzene	-	-	Readily
Phenol, styrenated	-	-	Not readily
toluene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	2.8 to 6.5	-	High
ethylbenzene	3.6	79.43	Low
2-methylpropan-1-ol	1	-	Low
1-methoxy-2-propanol	<1	-	Low
toluene	2.73	90	Low

12.4 Mobility in soil

Soil/Water partition coefficient

Product/ingredient name	logKoc	Koc
ethylbenzene	2.2	170.406
2-methylpropan-1-ol	1.1	12.0246
1-methoxy-2-propanol	1	10.447
toluene	2.1	117.115

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

SECTION 12: Ecological information

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste :

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III

SECTION 14: Transport information

14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels. This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.

IMDG : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.

IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
SIGMASHIELD 680 BASE REDBROWN	3
toluene	48

Labeling : Not applicable.

Other EU regulations

Explosive precursors : This product is regulated by Regulation (EU) 2019/1148. All suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point.

Ozone depleting substances (EU 2024/590)

Not listed.

Persistent Organic Pollutants

SECTION 15: Regulatory information

Annex	Ingredient name	Status
Annex III	polycyclic aromatic hydrocarbons	Listed

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
PBT = Persistent, Bioaccumulative and Toxic
vPvB = Very Persistent and Very Bioaccumulative
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
IMDG = International Maritime Dangerous Goods
IATA = International Air Transport Association

Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

SECTION 16: Other information

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Aquatic Chronic 4	AQUATIC HAZARD (LONG-TERM) - Category 4
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 2	CARCINOGENICITY - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 2	TOXIC TO REPRODUCTION - Category 2
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
Skin Sens. 1B	SKIN SENSITIZATION - Category 1B
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

History

Date of issue/ Date of revision : 9 November 2026

Date of previous issue : 29 October 2026

Prepared by : EHS

Version : 2.01

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.