SAFETY DATA SHEET

Date of issue/Date of revision 20 November 2026 **Version** 1.15

Section 1. Chemical identification and supplier information

Product code : 000001099911

Product name : SIGMAZINC 68 SP BASE REDGREY

CAS number : Mixture

EC number : Mixture.

Other means of identification

00324793

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Coating.
Professional applications, Used by spraying.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

Supplier's details : PPG Yungchi Coatings Co. Ltd
No. 176, Road 6, Ho Nai IZ, Phuoc Tan Ward,
Dong Nai City, Vietnam
Tel : +84 61 3936121/22

Emergency telephone number (with hours of operation) : CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (dermal) - Category 5
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
AQUATIC TOXICITY (ACUTE) - Category 1
AQUATIC TOXICITY (CHRONIC) - Category 1
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 82.2%
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 4%

GHS label elements

Hazard pictograms :



Signal word : Warning

Section 2. Hazards identification

Hazard statements : Flammable liquid and vapor.
May be harmful in contact with skin.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response : Collect spillage. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Routes of entry : Not available.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Mixture

EC number : Mixture.

Ingredient name	CAS number	Chemical formula	%
Zinc powder - zinc dust (stabilized)	7440-66-6	Zn	≥50 - ≤75
xylene	1330-20-7	C8-H10	≤10
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	C21H24O4	≤5
Epoxy Resin (700<MW<=1100)	25036-25-3	(C21H24O4. C15H16O2)x	≤3
trizinc bis(orthophosphate)	7779-90-0	O8P2Zn3	≤3
diiron trioxide	1309-37-1	Fe2-O3	≤3
Talc , not containing asbestiform fibres	14807-96-6	H2-03-Si.3/4Mg	≤3
1-methoxy-2-propanol	107-98-2	C4H10O2	≤3
ethylbenzene	100-41-4	C8H10	≤2
2-methylpropan-1-ol	78-83-1	C4H10O	<1
zinc oxide	1314-13-2	O-Zn	<1
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	220926-97-6	CHON	<1

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
phosphorus oxides
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
xylene	**Ministry of Health (Viet Nam, 4/2025) [xylene]** TWA 8 hours: 100 mg/m³. STEL 15 minutes: 300 mg/m³.
diiron trioxide	**Ministry of Health (Viet Nam, 4/2025)** TWA 8 hours: 5 mg/m³. Form: Dust and fumes. STEL 15 minutes: 10 mg/m³. Form: Dust

Section 8. Exposure controls/personal protection

	and fumes.
Talc , not containing asbestiform fibres	**Ministry of Health (Viet Nam, 4/2025) [soapstone (total dust)/(respirable dust)]** TWA 8 hours: 1 mg/m³. Form: respirable dust. TWA 8 hours: 2 mg/m³. Form: total dust concentration. **Ministry of Health (Viet Nam, 4/2025) [soapstone (contains 1% quartz)]** TWA 8 hours: 6 mg/m³.
1-methoxy-2-propanol	**ACGIH TLV (United States, 1/2026)** TWA 8 hours: 50 ppm. TWA 8 hours: 184 mg/m³. STEL 15 minutes: 100 ppm. STEL 15 minutes: 369 mg/m³.
ethylbenzene	**ACGIH TLV (United States, 1/2026)** Ototoxicant. TWA 8 hours: 20 ppm.
2-methylpropan-1-ol	**Ministry of Health (Viet Nam, 4/2025) [butanols]** TWA 8 hours: 150 mg/m³. STEL 15 minutes: 250 mg/m³.
zinc oxide	**Ministry of Health (Viet Nam, 4/2025)** TWA 8 hours: 5 mg/m³. Form: Dust and fumes. TWA 8 hours: 2 mg/m³. Form: respirable dust. TWA 8 hours: 4 mg/m³. Form: total dust concentration.
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	**ACGIH TLV (United States)** TWA: 10 mg/m³. Form: Inhalable particle. TWA: 3 mg/m³ (inhalable dust). Form: Respirable particle.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

Eye/face protection : Chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Gray.

Odor : Aromatic.

Odor threshold : Not available.

pH : Not applicable.

Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 28°C (82.4°F)

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : Not available.

Vapor density : Not available.

Relative density : 3.18

Solubility(ies) :

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : Not available.

Section 9. Physical and chemical properties

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): >21 mm^2/s

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides phosphorus oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Zinc powder - zinc dust (stabilized)	LC50 Inhalation Dusts and mists	Rat	>5.4 mg/l	4 hours
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
bis-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
Epoxy Resin (700<MW <=1100)	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-
diiron trioxide	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Oral	Rat	10 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
zinc oxide	LC50 Inhalation Dusts and mists	Rat	>5700 mg/m^3	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-

Section 11. Toxicological information

12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	LD50 Oral LC50 Inhalation Dusts and mists LD50 Dermal LD50 Oral	Rat Rat Rat Rat	>5000 mg/kg 3.56 mg/l >2000 mg/kg >2000 mg/kg	- 4 hours - -

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Mild irritant	Rabbit	-	24 hours	-
	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Skin - Edema	Rabbit	0.5	4 hours	-
	Skin - Erythema/Eschar	Rabbit	0.8	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
bis-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitizing

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation

Section 11. Toxicological information

-	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Category 2 Category 2	- inhalation	hearing organs lungs

Aspiration hazard

Name	Result
xylene ethylbenzene 2-methylpropan-1-ol	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 2

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

Section 11. Toxicological information

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	10109.19 mg/kg
Dermal	4155.78 mg/kg
Inhalation (vapors)	169.79 mg/l
Inhalation (dusts and mists)	21.82 mg/l

Other information :

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Zinc powder - zinc dust (stabilized)	Acute EC50 0.106 mg/l Fresh water	Algae - *Pseudokirchneriella subcapitata*	72 hours
	Acute EC50 354 µg/l Fresh water	Daphnia - *Daphnia magna*	48 hours
	Chronic EC10 27.3 µg/l Fresh water	Algae - *Raphidocelis subcapitata* - Exponential growth phase	72 hours
	Chronic EC10 6.3 µg/l	Daphnia - *Daphnia magna* - Neonate	21 days
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Acute LC50 1.8 mg/l Fresh water	Daphnia - *daphnia magna*	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
trizinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
diiron trioxide	Acute EC50 >100 mg/l	Daphnia	48 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - *Ceriodaphnia dubia*	-
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
zinc oxide	Acute EC50 0.17 mg/l	Algae	72 hours
	Acute EC50 0.481 mg/l Fresh water	Daphnia - *Daphnia magna* - Neonate	48 hours
	Chronic NOEC 0.017 mg/l Fresh water	Algae	72 hours
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Acute EC50 >100 mg/l	Algae - *Pseudokirchneriella subcapitata (microalgae)*	72 hours

Section 12. Ecological information

	Acute EC50 >100 mg/l	Daphnia - *Daphnia magna (Water flea)*	48 hours
	Acute LC50 >100 mg/l	Fish - *Oncorhynchus mykiss (rainbow trout)*	96 hours
	Chronic NOEC 100 mg/l	Algae - *Pseudokirchneriella subcapitata*	72 hours
	Chronic NOEC ≥50 mg/l	Daphnia - *Daphnia magna (Water flea)*	21 days

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	OECD Ready Biodegradability - Closed Bottle Test	9 % - Not readily - 29 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
bis-[4-(2,3-epoxipropoxi) phenyl]propane	-	-	Not readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
1-methoxy-2-propanol	<1	-	Low
ethylbenzene	3.6	79.43	Low
2-methylpropan-1-ol	1	-	Low
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	>6	-	High

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or

Section 13. Disposal considerations

liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Zinc powder)	Not applicable.

Additional information

UN : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product :

- Law on Chemicals No. 69/2025/QH15;
- Decree No. 24/2026/NĐ-CP regulating the lists of chemicals under the scope of the Law on Chemicals;
- Decree No. 25/2026/NĐ-CP detailing and providing measures for organizing and guiding the implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security;
- Decree No. 26/2026/NĐ-CP detailing and guiding the implementation of certain provisions of the Law on Chemicals related to the management of chemical activities and hazardous chemicals in products and goods;
- Decree No. 28/2026/NĐ-CP dated January 19, 2026: Promulgating lists of narcotic substances and precursors;
- Circular No. 01/2026/TT-BCT detailing and guiding the implementation of certain provisions of the Law on Chemicals and Decree No. 26/2026/NĐ-CP of the Government on the management of chemical activities and hazardous chemicals in products and goods;
- Circular No. 02/2026/TT-BCT regulating several measures for implementing the Law on Chemicals and Decree No. 25/2026/NĐ-CP of the Government, which provides detailed regulations and measures for organizing and guiding the

Section 15. Regulatory information

implementation of certain provisions of the Law on Chemicals related to the development of a safe chemical industry and chemical security;
Decree No. 71/2019/NĐ-CP dated August 30, 2019: Regulations on administrative penalties in the field of chemicals and industrial explosives;
- National Technical Regulation QCVN 05A:2020/BCT on safety in production, trading, use, storage, and transportation of hazardous chemicals and other relevant legal regulations on conditional chemical sectors in industry;
- Circular No. 19/2024/TT-BCT of the Ministry of Industry and Trade: Issuing Amendment 1:2024 of QCVN 05A:2020/BCT – National technical regulation on safety in production, trading, use, storage, and transportation of hazardous chemicals;
- Decree No. 34/2024/NĐ-CP dated March 31, 2024: Regulations on the list of dangerous goods and transportation of dangerous goods by road motor vehicles and inland waterways;
- Decree No. 161/2024/NĐ-CP: Regulations on the list of dangerous goods, transportation of dangerous goods, procedures for licensing, and certification of training completion for drivers and transport operators of dangerous goods by road.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

Date of issue/Date of revision	:	20 November 2026
Date of previous issue	:	8/31/2026
Version	:	1.15
Prepared by	:	EHS
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	:	Not available.

Indicates information that has changed from previously issued version.

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