

SAFETY DATA SHEET



Date of issue/Date of revision : 21 December 2018 Version : 13

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : AMERCOAT 450S CURE
Product code : 00288786
Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.
Use of the substance/mixture : Coating.

1.3 Details of the supplier of the safety data sheet

PPG Coatings SPRL/BVBA
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

e-mail address of person responsible for this SDS : PMC.Safety@PPG.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Acute Tox. 4, H332
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
STOT SE 3, H335
STOT SE 3, H336

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

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SECTION 2: Hazards identification

Hazard pictograms



Signal word

: Warning

Hazard statements

: F+ Flammable liquid and vapor.
 Harmful if inhaled.
 Causes serious eye irritation.
 Causes skin irritation.
 May cause an allergic skin reaction.
 May cause respiratory irritation.
 May cause drowsiness or dizziness.

Precautionary statements

Prevention

: P Wear protective gloves. Wear protective clothing. Wear eye or face protection.
 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
 No smoking. Avoid breathing vapor.

Response

: IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage

: Store in a well-ventilated place. Keep cool.

Disposal

: Not applicable.
 P280, P210, P261, P304 + P340, P303 + P361 + P353, P305 + P351 + P338, P403, P235

Hazardous ingredients

: Hexamethylene diisocyanate, oligomers (isocyanurate type)
 n-butyl acetate

Supplemental label elements

: Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings

: Not applicable.

Tactile warning of danger

: Not applicable.

2.3 Other hazards

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification Regulation (EC) No. 1272/2008 [CLP]	Type
Hexamethylene diisocyanate, oligomers (isocyanurate type)	REACH #: 01-2119485796-17 EC: 931-274-8 CAS: 28182-81-2	≥25 - ≤50	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥25 - ≤50	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	[1] [2]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304	[1] [2]
Hydrocarbons, C9, aromatics	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6	≥0.30 - <2.5	Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d (Unborn child) STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

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SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
Cyanate and isocyanate.
hydrogen cyanide

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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SECTION 6: Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
- Special provisions** : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Precautions should be taken to minimize exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurization.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
Hexamethylene diisocyanate, oligomers (isocyanurate type)	IPEL (PPG). TWA: 0.5 mg/m ³ STEL: 1 mg/m ³
n-butyl acetate	ACGIH TLV (United States, 3/2018). STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours.
xylene	EU OEL (Europe, 2/2017). Absorbed through skin. STEL: 442 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 221 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
ethylbenzene	EU OEL (Europe, 2/2017). Absorbed through skin. STEL: 884 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 442 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
toluene	EU OEL (Europe, 2/2017). Absorbed through skin. STEL: 384 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 192 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be

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SECTION 8: Exposure controls/personal protection

required.

DNELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Hexamethylene diisocyanate, oligomers (isocyanurate type)	DNEL	Long term Inhalation	0.5 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	1 mg/m ³	Workers	Local
n-butyl acetate	DNEL	Long term Inhalation	480 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	960 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	480 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	960 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	102.34 mg/m ³	Consumers	Systemic
	DNEL	Short term Inhalation	859.7 mg/m ³	Consumers	Systemic
xylene	DNEL	Long term Inhalation	102.34 mg/m ³	Consumers	Local
	DNEL	Short term Inhalation	859.7 mg/m ³	Consumers	Local
	DNEL	Short term Inhalation	289 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	289 mg/m ³	Workers	Local
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	174 mg/m ³	Consumers	Systemic
	DNEL	Short term Inhalation	174 mg/m ³	Consumers	Local
	DNEL	Long term Dermal	108 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	14.8 mg/m ³	Consumers	Systemic
ethylbenzene	DNEL	Long term Oral	1.6 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
Hydrocarbons, C9, aromatics	DNEL	Long term Inhalation	15 mg/m ³	Consumers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	150 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	25 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	32 mg/m ³	Consumers	Systemic

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toluene	DNEL	Long term Dermal	11 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Oral	11 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	192 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	384 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	192 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	384 mg/m ³	Workers	Local
	DNEL	Long term Dermal	384 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	56.5 mg/m ³	Consumers	Systemic
	DNEL	Short term Inhalation	226 mg/m ³	Consumers	Systemic
	DNEL	Long term Inhalation	56.5 mg/m ³	Consumers	Local
	DNEL	Short term Inhalation	226 mg/m ³	Consumers	Local
	DNEL	Long term Dermal	226 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Oral	8.13 mg/kg bw/day	Consumers	Systemic

PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
Hexamethylene diisocyanate, oligomers (isocyanurate type)	-	Fresh water	0.127 mg/l	Assessment Factors
	-	Marine water	0.0127 mg/l	Assessment Factors
	-	Sewage Treatment Plant	88 mg/l	Assessment Factors
n-butyl acetate	-	Fresh water sediment	266701 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	26670 mg/kg dwt	Equilibrium Partitioning
	-	Soil	53182 mg/kg	Equilibrium Partitioning
	-	Fresh water	0.18 mg/l	-
	-	Marine water	0.018 mg/l	-
	-	Fresh water sediment	0.981 mg/kg	-
	-	Marine water sediment	0.0981 mg/kg	-
xylene	-	Sewage Treatment Plant	35.6 mg/l	-
	-	Soil	0.0903 mg/kg	-
	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	-
	-	Fresh water sediment	12.46 mg/kg dwt	-
	-	Marine water sediment	12.46 mg/kg dwt	-
ethylbenzene	-	Soil	2.31 mg/kg	-
	-	Fresh water	0.1 mg/l	Assessment Factors
	-	Marine water	0.01 mg/l	Assessment Factors
	-	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	-	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	-	Soil	2.68 mg/kg dwt	Equilibrium Partitioning

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toluene	-	Secondary Poisoning	20 mg/kg	-
	-	Fresh water	0.68 mg/l	Sensitivity Distribution
	-	Marine water	0.68 mg/l	Sensitivity Distribution
	-	Sewage Treatment Plant	13.61 mg/l	Sensitivity Distribution
	-	Fresh water sediment	16.39 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	16.39 mg/kg dwt	-

8.2 Exposure controls


Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles. Use eye protection according to EN 166.

Skin protection

Hand protection :  Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

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- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3
- Restrictions on use** : Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Amine-like. [Strong]
- Odor threshold** : Not available.
- pH** : insoluble in water.
- Melting point/freezing point** : May start to solidify at the following temperature: -51.3 to -28.4°C (-60.3 to -19.1°F) This is based on data for the following ingredient: Hexamethylene diisocyanate, oligomers (isocyanurate type). Weighted average: -70.95°C (-95.7°F)
- Initial boiling point and boiling range** : >37.78°C
- Flash point** : Closed cup: 30.3°C
- Evaporation rate** : Highest known value: 1 (n-butyl acetate) Weighted average: 0.89 compared with butyl acetate
- Material supports combustion.** : Yes.
- Flammability (solid, gas)** : liquid
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 1.4% Upper: 7.6% (n-butyl acetate)
- Vapor pressure** : Highest known value: 1.5 kPa (11.3 mm Hg) (at 20°C) (n-butyl acetate). Weighted average: 0.66 kPa (4.95 mm Hg) (at 20°C)
- Vapor density** : Highest known value: 4 (Air = 1) (n-butyl acetate). Weighted average: 3.85 (Air = 1)
- Relative density** : 0.98
- Solubility(ies)** : Insoluble in the following materials: cold water.
- Partition coefficient: n-octanol/ water** : Not applicable.
- Auto-ignition temperature** : Lowest known value: 280 to 470°C (536 to 878°F) (Solvent naphtha (petroleum), light aromatic).
- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
- Viscosity** : Kinematic (40°C): >0.21 cm²/s
- Viscosity** : 30 - <40 s (ISO 6mm)
- Explosive properties** : The product itself is not explosive, but the formation of an explosible mixture of vapor or dust with air is possible.

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SECTION 9: Physical and chemical properties

Oxidizing properties : Product does not present an oxidizing hazard.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : In a fire, hazardous decomposition products may be produced.
 Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.

10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene diisocyanate, oligomers (isocyanurate type)	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2500 mg/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
xylene	LD50 Oral	Rat	10.768 g/kg	-
	LD50 Dermal	Rabbit	>1.7 g/kg	-
ethylbenzene	LD50 Oral	Rat	4.3 g/kg	-
	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
Hydrocarbons, C9, aromatics	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
	LD50 Dermal	Rabbit	>3160 mg/kg	-
toluene	LD50 Oral	Rat - Female	3492 mg/kg	-
	LC50 Inhalation Vapor	Rat	49 g/m ³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

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Route	ATE value
Dermal	4745 mg/kg
Inhalation (vapors)	42.76 mg/l
Inhalation (dusts and mists)	3.396 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

- Skin** : There are no data available on the mixture itself.
- Eyes** : There are no data available on the mixture itself.
- Respiratory** : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

- Skin** : There are no data available on the mixture itself.
- Respiratory** : There are no data available on the mixture itself.

Mutagenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Carcinogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Reproductive toxicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Teratogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Category 3	Not applicable.	Respiratory tract irritation
n-butyl acetate	Category 3	Not applicable.	Narcotic effects
xylene	Category 3	Not applicable.	Respiratory tract irritation
Hydrocarbons, C9, aromatics	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
toluene	Category 3	Not applicable.	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	Not determined	hearing organs
toluene	Category 2	Not determined	Not determined

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C9, aromatics	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

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Information on the likely routes of exposure : Not available.

Potential acute health effects

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

Ingestion : Can cause central nervous system (CNS) depression.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:
 respiratory tract irritation
 coughing
 nausea or vomiting
 headache
 drowsiness/fatigue
 dizziness/vertigo
 unconsciousness

Ingestion : No specific data.

Skin contact : Adverse symptoms may include the following:
 irritation
 redness
 dryness
 cracking

Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Other information : Not available.

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There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers (isocyanurate type). May produce an allergic reaction.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Acute EC50 >1000 mg/l	Algae - scenedesmus subspicatus	72 hours
	Acute EC50 >100 mg/l	Daphnia - daphnia magna	48 hours
	Acute LC50 >100 mg/l	Fish - Danio rerio (zebra fish)	96 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish - Lepomis macrochirus - Young of the year	96 hours
Hydrocarbons, C9, aromatics	EC50 3.2 mg/l	Daphnia	48 hours
	LC50 9.2 mg/l	Fish	96 hours

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Hydrocarbons, C9, aromatics	-	75 % - Readily - 28 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hexamethylene diisocyanate, oligomers (isocyanurate type)	-	-	Not readily
xylene	-	-	Readily
ethylbenzene	-	-	Readily
Hydrocarbons, C9, aromatics	-	-	Readily
toluene	-	-	Readily

12.3 Bioaccumulative potential

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Product/ingredient name	LogP _{ow}	BCF	Potential
Hexamethylene diisocyanate, oligomers (isocyanurate type)	-	3.2	low
n-butyl acetate	1.78	-	low
xylene	3.16	7.4 to 18.5	low
ethylbenzene	3.15	79.43	low
toluene	2.73	8.32	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable.

vPvB : Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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14. Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.
 Tunnel code : (D/E)
 ADN : None identified.
 IMDG : None identified.
 IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

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SECTION 15: Regulatory information

Danger criteria

Category

P5c

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
Aquatic Chronic 2, H411	AQUATIC HAZARD (LONG-TERM) - Category 2
Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
EUH066	Repeated exposure may cause skin dryness or cracking.
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2, H225	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
Repr. 2, H361d	TOXIC TO REPRODUCTION (Unborn child) - Category 2
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITIZATION - Category 1
STOT RE 2, H373	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

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SECTION 16: Other information	
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

History

Date of issue/ Date of revision : 21 December 2018
Date of previous issue : 1 May 2018
Prepared by : EHS
Version : 13

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