



Date of issue 24 November 2019
Version 4.01

Section 1. Product and company identification

Product name : AMERCOAT 68 HS RESIN
Product code : 00280976
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

| |
|--|
| Identified uses Coating. Paints. Painting-related materials. |
|--|

| Uses advised against | Reason |
|-----------------------------|---------------|
| Not applicable. | |

Supplier's details:

Supplier : PPG Industries Colombia Ltda
 : Calle 51 # 40-13
 : Municipio de Itagúí
 : Antioquia, Colombia
 : (57) (4) 3787400 (Porteria)

e-mail address of person responsible for this SDS : ernesto.guarnizo@ppg.com

Emergency telephone number : Colombia: 01 8000 916012 (CISPROQUIM)
 : + 571 288 6012 (CISPROQUIM)

Section 2. Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
 : ACUTE TOXICITY (oral) - Category 5
 : ACUTE TOXICITY (dermal) - Category 5
 : ACUTE TOXICITY (inhalation) - Category 4
 : SKIN IRRITATION - Category 2
 : EYE IRRITATION - Category 2A
 : SKIN SENSITIZATION - Category 1
 : CARCINOGENICITY - Category 1A
 : SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
 : SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
 : AQUATIC HAZARD (ACUTE) - Category 3
 : AQUATIC HAZARD (LONG-TERM) - Category 3

Section 2. Hazards identification

Target organs : Contains material which causes damage to the following organs: liver, spleen, brain, skin, bone marrow, central nervous system (CNS).
Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, peripheral nervous system, upper respiratory tract, immune system, eye, lens or cornea.

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 35.9% (Oral), 55.2% (Dermal), 59% (Inhalation)

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 54.9%

GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Flammable liquid and vapor.
Harmful if inhaled.
May be harmful if swallowed or in contact with skin.
Causes serious eye irritation.
Causes skin irritation.
May cause an allergic skin reaction.
May cause cancer.
May cause respiratory irritation.
Causes damage to organs through prolonged or repeated exposure.
Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Section 2. Hazards identification

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

CAS number/other identifiers

CAS number : Not applicable.

| Ingredient name | % | CAS number |
|--|------------|------------|
| crystalline silica, respirable powder (<10 microns) | 20 - <30 | 14808-60-7 |
| Epoxy resin (MW ≤ 700) | 15 - <20 | 25068-38-6 |
| Epoxy Resin (700<MW≤1100) | 10 - <12.5 | 67924-34-9 |
| 4-methylpentan-2-one | 10 - <12.5 | 108-10-1 |
| heptan-2-one | 7 - <10 | 110-43-0 |
| diiron trioxide | 7 - <10 | 1309-37-1 |
| xylene | 3 - <5 | 1330-20-7 |
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane | 3 - <5 | 68413-24-1 |
| Solvent naphtha (petroleum), light aromatic | 3 - <5 | 64742-95-6 |
| tetraethyl silicate | 2 - <3 | 78-10-4 |
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | 1 - <2 | 2530-83-8 |
| 1,2,4-trimethylbenzene | 1 - <2 | 95-63-6 |
| ethylbenzene | 0.5 - <1 | 100-41-4 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Indication of immediate medical attention and special treatment needed, if necessary

Section 4. First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
- Potential acute health effects**
- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : May be harmful if swallowed.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Section 6. Accidental release measures

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|---|---|
| crystalline silica, respirable powder (<10 microns) | ACGIH TLV (United States, 3/2019). TWA: 0.025 mg/m ³ 8 hours. Form: Respirable |
| 4-methylpentan-2-one | ACGIH TLV (United States, 3/2019). STEL: 75 ppm 15 minutes. TWA: 20 ppm 8 hours. |
| heptan-2-one | ACGIH TLV (United States, 3/2019). TWA: 233 mg/m ³ 8 hours. TWA: 50 ppm 8 hours. |
| diron trioxide | ACGIH TLV (United States, 3/2019). TWA: 5 mg/m ³ 8 hours. Form: Respirable fraction |
| xylene | ACGIH TLV (United States, 3/2019). STEL: 651 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 434 mg/m ³ 8 hours. TWA: 100 ppm 8 hours. |
| tetraethyl silicate | ACGIH TLV (United States, 3/2019). TWA: 85 mg/m ³ 8 hours. TWA: 10 ppm 8 hours. |
| 1,2,4-trimethylbenzene | ACGIH TLV (United States, 3/2019). TWA: 123 mg/m ³ 8 hours. TWA: 25 ppm 8 hours. |

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Section 8. Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection : Chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Various

Odor : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 47°C (116.6°F)

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Section 9. Physical and chemical properties

| | |
|---|--|
| Lower and upper explosive (flammable) limits | : Not available. |
| Vapor pressure | : Not available. |
| Vapor density | : Not available. |
| Relative density | : 1.23 |
| Solubility | : Insoluble in the following materials: cold water. |
| Partition coefficient: n-octanol/water | : Not available. |
| Auto-ignition temperature | : Not available. |
| Decomposition temperature | : Not available. |
| Viscosity | : Kinematic (40°C (104°F)): >0.21 cm ² /s (>21 cSt) |
| Viscosity | : 60 - 100 s (ISO 6mm) |

Section 10. Stability and reactivity

| | |
|---|--|
| Reactivity | : No specific test data related to reactivity available for this product or its ingredients. |
| Chemical stability | : The product is stable. |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur. |
| Conditions to avoid | : When exposed to high temperatures may produce hazardous decomposition products. |
| Incompatible materials | : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids. |
| Hazardous decomposition products | : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen. |

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|--|---------------------------------|---------|-------------|----------|
| Epoxy resin (MW ≤ 700) | LD50 Dermal | Rabbit | >2 g/kg | - |
| | LD50 Oral | Rat | >2 g/kg | - |
| 4-methylpentan-2-one | LC50 Inhalation Vapor | Rat | 12.3 mg/l | 4 hours |
| | LD50 Oral | Rat | 2.08 g/kg | - |
| heptan-2-one | LC50 Inhalation Vapor | Rat | 16.7 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 10.206 g/kg | - |
| | LD50 Oral | Rat | 1.6 g/kg | - |
| diiron trioxide | LC50 Inhalation Dusts and mists | Rat | >5 mg/l | 4 hours |
| | LD50 Oral | Rat | 10 g/kg | - |
| xylene | LD50 Dermal | Rabbit | >1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro- | LD50 Dermal | Rabbit | >2 g/kg | - |

Section 11. Toxicological information

| | | | | |
|---|---------------------------------|--------|-------------------------|---------|
| 2,3-epoxypropane | LD50 Oral | Rat | 5 g/kg | - |
| Solvent naphtha (petroleum), light aromatic | LD50 Dermal | Rabbit | 3.48 g/kg | - |
| tetraethyl silicate | LD50 Oral | Rat | 8400 mg/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | 10 to 16 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 5.878 g/kg | - |
| [3-(2,3-epoxypropoxy)propyl] trimethoxysilane | LD50 Oral | Rat | 6270 mg/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | >5300 mg/m ³ | 4 hours |
| | LD50 Dermal | Rabbit | 4.3 g/kg | - |
| | LD50 Oral | Rat | 7.01 g/kg | - |
| 1,2,4-trimethylbenzene | LC50 Inhalation Vapor | Rat | 18000 mg/m ³ | 4 hours |
| | LD50 Oral | Rat | 5 g/kg | - |
| ethylbenzene | LC50 Inhalation Vapor | Rat | 17.8 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 17.8 g/kg | - |
| | LD50 Oral | Rat | 3.5 g/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|---|--------------------------|---------|-------|-----------------|-------------|
| Epoxy resin (MW ≤ 700) | Skin - Mild irritant | Rabbit | - | - | - |
| | Eyes - Mild irritant | Rabbit | - | - | - |
| xylene | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |
| [3-(2,3-epoxypropoxy)propyl] trimethoxysilane | Eyes - Cornea opacity | Rabbit | 11.8 | 1 minutes | 24 hours |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

| Product/ingredient name | Route of exposure | Species | Result |
|-------------------------|-------------------|---------|-------------|
| Epoxy resin (MW ≤ 700) | skin | Mouse | Sensitizing |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Classification

Section 11. Toxicological information

| Product/ingredient name | OSHA | IARC | NTP |
|---|------|------|---------------------------------|
| crystalline silica, respirable powder (<10 microns) | - | 1 | Known to be a human carcinogen. |
| 4-methylpentan-2-one | - | 2B | - |
| diiron trioxide | - | 3 | - |
| xylene | - | 3 | - |
| ethylbenzene | - | 2B | - |

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Name | Category | Route of exposure | Target organs |
|---|------------|-------------------|------------------------------|
| 4-methylpentan-2-one | Category 3 | Not applicable. | Respiratory tract irritation |
| heptan-2-one | Category 3 | Not applicable. | Narcotic effects |
| xylene | Category 3 | Not applicable. | Respiratory tract irritation |
| Solvent naphtha (petroleum), light aromatic | Category 3 | Not applicable. | Narcotic effects |
| | Category 3 | Not applicable. | Respiratory tract irritation |
| tetraethyl silicate | Category 3 | Not applicable. | Respiratory tract irritation |
| 1,2,4-trimethylbenzene | Category 3 | Not applicable. | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

| Name | Category | Route of exposure | Target organs |
|---|------------|-------------------|----------------|
| crystalline silica, respirable powder (<10 microns) | Category 1 | Inhalation | Not determined |
| ethylbenzene | Category 2 | Not determined | hearing organs |

Target organs : Contains material which causes damage to the following organs: liver, spleen, brain, skin, bone marrow, central nervous system (CNS).
Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, peripheral nervous system, upper respiratory tract, immune system, eye, lens or cornea.

Aspiration hazard

Section 11. Toxicological information

| Name | Result |
|---|--------------------------------|
| 4-methylpentan-2-one | ASPIRATION HAZARD - Category 2 |
| heptan-2-one | ASPIRATION HAZARD - Category 2 |
| xylene | ASPIRATION HAZARD - Category 1 |
| Solvent naphtha (petroleum), light aromatic | ASPIRATION HAZARD - Category 1 |
| ethylbenzene | ASPIRATION HAZARD - Category 1 |

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

- Conclusion/Summary** : There are no data available on the mixture itself. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and

Section 11. Toxicological information

dermal routes of exposure and eye contact.

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

Not available.

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

| Product/ingredient name | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|--|--------------|----------------|--------------------------|----------------------------|-------------------------------------|
| AMERCOAT 68 HS RESIN | 3273.1 | 3632.9 | N/A | 20.1 | 2.4 |
| Epoxy resin (MW ≤ 700) | 2500 | 2500 | N/A | N/A | N/A |
| 4-methylpentan-2-one | 2080 | N/A | N/A | 12.3 | 1.5 |
| heptan-2-one | 1600 | 10206 | N/A | 16.7 | 1.5 |
| diiron trioxide | 10000 | N/A | N/A | N/A | N/A |
| xylene | 4300 | 1100 | N/A | 11 | 1.5 |
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane | 5000 | 2500 | N/A | N/A | N/A |
| Solvent naphtha (petroleum), light aromatic | 8400 | 3480 | N/A | N/A | N/A |
| tetraethyl silicate | 6270 | 5878 | N/A | 11 | N/A |
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | 7010 | 4300 | N/A | N/A | N/A |
| 1,2,4-trimethylbenzene | 5000 | N/A | N/A | 18 | 1.5 |
| ethylbenzene | 3500 | 17800 | N/A | 17.8 | 1.5 |

Other information :

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Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Section 12. Ecological information

Ecotoxicity

| Product/ingredient name | Result | Species | Exposure |
|---|--|--------------------|---------------------|
| Epoxy resin (MW ≤ 700) | Acute LC50 1.8 mg/l Chronic NOEC 0.3 mg/l | Daphnia Daphnia | 48 hours 21 days |
| heptan-2-one | Acute LC50 131 mg/l | Fish | 96 hours |
| diiron trioxide | Acute EC50 >100 mg/l | Daphnia | 48 hours |
| Solvent naphtha (petroleum), light aromatic | Acute LC50 8.2 mg/l | Fish | 96 hours |
| [3-(2,3-epoxypropoxy)propyl] trimethoxysilane | Acute LC50 324 mg/l | Daphnia | 48 hours |
| ethylbenzene | Acute LC50 150 to 200 mg/l Fresh water | Fish | 96 hours |

Persistence/degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|-------------------------|-----------|--------------------------|------|----------|
| Epoxy resin (MW ≤ 700) | OECD 301F | 5 % - 28 days | - | - |
| heptan-2-one | OECD 310 | 69 % - Readily - 28 days | - | - |

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| Epoxy resin (MW ≤ 700) | - | - | Not readily |
| heptan-2-one | - | - | Readily |
| xylene | - | - | Readily |
| ethylbenzene | - | - | Readily |

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|-------------------------|--------------------|-------------|-----------|
| Epoxy resin (MW ≤ 700) | 3 | 31 | low |
| 4-methylpentan-2-one | 1.31 | - | low |
| heptan-2-one | 1.98 | - | low |
| xylene | 3.16 | 7.4 to 18.5 | low |
| 1,2,4-trimethylbenzene | 3.63 | 120.23 | low |
| ethylbenzene | 3.15 | 79.43 | low |

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

| | UN | Brazil (ANTT) | IMDG | IATA |
|-----------------------------|-----------------|-----------------|-----------------|-----------------|
| UN number | UN1263 | UN1263 | UN1263 | UN1263 |
| UN proper shipping name | PAINT | PAINT | PAINT | PAINT |
| Transport hazard class(es) | 3 | 3 | 3 | 3 |
| Packing group | III | III | III | III |
| Environmental hazards | No. | No. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. | Not applicable. |

Additional information

UN : None identified.
 Brazil : None identified.
 Risk number : 30
 IMDG : None identified.
 IATA : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

History

Date of previous issue : 9/17/2019

Version : 4.01
EHS

Key to abbreviations : ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
UN = United Nations

References : ABNT NBR 14725-4: 2014
ANTT - National Land Transportation Agency

 Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.