

SAFETY DATA SHEET

Date of issue/Date of revision

: 24 November 2019 Version : 7.08



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : AMERCOAT 68HS VOC RESIN

Product code : 00348487

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

**Use of the substance/
mixture** : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings SPRL/BVBA

Tweemontstraat 104

B-2100 Deurne

Belgium

Telephone +32-33606311

Fax +32-33606435

**e-mail address of person
responsible for this SDS** : PMC.Safety@PPG.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Skin Sens. 1, H317

STOT RE 1, H372

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Code : 00348487
AMERCOAT 68HS VOC RESIN

Date of issue/Date of revision : 24 November 2019

SECTION 2: Hazards identification

Hazard pictograms :



Signal word :

Danger

Hazard statements :

Highly flammable liquid and vapour.
Causes serious eye irritation.
Causes skin irritation.
May cause an allergic skin reaction.
Causes damage to organs through prolonged or repeated exposure.
Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention :

Wear protective gloves. Wear protective clothing. Wear eye or face protection.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
No smoking. Do not breathe vapour.

Response :

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage :

Store in a well-ventilated place. Keep cool.

Disposal :

Not applicable.
P280, P210, P260, P303 + P361 + P353, P305 + P351 + P338, P403, P235

Hazardous ingredients :

Quartz (SiO₂)
epoxy resin (MW ≤ 700)
Epoxy Resin (700 < MW ≤ 1100)
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)

Supplemental label elements :

Contains epoxy constituents. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles :

Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings :

Not applicable.

Tactile warning of danger :

Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB :

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification :

Prolonged or repeated contact may dry skin and cause irritation.

Code : 00348487
AMERCOAT 68HS VOC RESIN

Date of issue/Date of revision : 24 November 2019

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification Regulation (EC) No. 1272/2008 [CLP]	Type
tert-butyl acetate	EC: 208-760-7 CAS: 540-88-5 Index: 607-026-00-7	≥25 - ≤50	Flam. Liq. 2, H225 EUH066	[1] [2]
Quartz (SiO ₂)	EC: 238-878-4 CAS: 14808-60-7	≥10 - ≤25	STOT RE 1, H372 (inhalation)	[1] [2]
epoxy resin (MW ≤ 700)	REACH #: 01-2119456619-26 EC: 500-033-5 CAS: 25068-38-6	≥10 - <25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Epoxy Resin (700<MW<=1100)	CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥1.0 - ≤5.0	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Skin Sens. 1, H317	[1] [2]
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane tetraethyl silicate	EC: 500-210-7 CAS: 68413-24-1	≥1.0 - ≤5.0	Flam. Liq. 3, H226 Acute Tox. 4, H332 Eye Irrit. 2, H319 STOT SE 3, H335 Eye Dam. 1, H318	[1]
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	EC: 201-083-8 CAS: 78-10-4 Index: 014-005-00-0	≥1.0 - ≤5.0	Flam. Liq. 3, H226 Acute Tox. 4, H332 Eye Irrit. 2, H319 STOT SE 3, H335 Eye Dam. 1, H318	[1] [2]
n-butyl acetate	REACH #: 01-2119513212-58 EC: 219-784-2 CAS: 2530-83-8	≥0.30 - ≤2.9	Eye Dam. 1, H318	[1]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥1.0 - ≤5.0	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	[1] [2]
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	REACH #: 01-2119978265-26 EC: 204-613-6 CAS: 123-26-2	<1.0	Skin Sens. 1B, H317 Aquatic Chronic 3, H412	[1]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-211955267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

Code : 00348487 Date of issue/Date of revision : 24 November 2019
 AMERCOAT 68HS VOC RESIN

SECTION 3: Composition/information on ingredients

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
 irritation
 redness
 dryness
 cracking
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

Code : 00348487	Date of issue/Date of revision : 24 November 2019
AMERCOAT 68HS VOC RESIN	

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
halogenated compounds
metal oxide/oxides

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Code : 00348487	Date of issue/Date of revision : 24 November 2019
AMERCOAT 68HS VOC RESIN	

SECTION 6: Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- 7.2 Conditions for safe storage, including any incompatibilities** : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

Code : 00348487
AMERCOAT 68HS VOC RESIN

Date of issue/Date of revision : 24 November 2019

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
tert-butyl acetate	EH40/2005 WELs (United Kingdom (UK), 8/2018). STEL: 1210 mg/m ³ 15 minutes. STEL: 250 ppm 15 minutes. TWA: 966 mg/m ³ 8 hours. TWA: 200 ppm 8 hours.
Quartz (SiO ₂)	EH40/2005 WELs (United Kingdom (UK), 8/2018). TWA: 0.1 mg/m ³ 8 hours. Form: respirable dust
xylene	EH40/2005 WELs (United Kingdom (UK), 8/2018). Absorbed through skin. STEL: 441 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
tetraethyl silicate	EH40/2005 WELs (United Kingdom (UK), 8/2018). TWA: 44 mg/m ³ 8 hours. TWA: 5 ppm 8 hours.
n-butyl acetate	EH40/2005 WELs (United Kingdom (UK), 8/2018). STEL: 966 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 724 mg/m ³ 8 hours. TWA: 150 ppm 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
tert-butyl acetate	DNEL	Long term Oral	13.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	13.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	22.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	47.3 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	159 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	710 mg/m ³	General population	Systemic
epoxy resin (MW ≤ 700)	DNEL	Short term Inhalation	714 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	12.25 mg/m ³	Workers	Systemic

Code : 00348487
 AMERCOAT 68HS VOC RESIN

Date of issue/Date of revision : 24 November 2019

SECTION 8: Exposure controls/personal protection

xylene	DNEL	Short term Inhalation	12.25 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	3.571 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Short term Dermal	3.571 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Oral	0.75 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Short term Oral	0.75 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
tetraethyl silicate	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	1.25 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	2.204 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	3 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	14 mg/m ³	General population	Local
	DNEL	Long term Inhalation	14 mg/m ³	General population	Local
	DNEL	Short term Inhalation	14 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	14 mg/m ³	General population	Systemic
	DNEL	Short term Dermal	56 mg/kg bw/day	Workers	Systemic
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	DNEL	Long term Dermal	56 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	147 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	21 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	12.5 mg/kg bw/day	General population	Systemic
DNEL	Long term Dermal	21 mg/kg bw/day	Workers	Systemic	

Code : 00348487	Date of issue/Date of revision : 24 November 2019
AMERCOAT 68HS VOC RESIN	

SECTION 8: Exposure controls/personal protection

n-butyl acetate	DNEL	Long term Inhalation	147 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	300 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	300 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	600 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	600 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	11 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	0.83 mg/m ³	General population	Local
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	DNEL	Long term Inhalation	3.35 mg/m ³	Workers	Local

PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
epoxy resin (MW ≤ 700)	-	Fresh water	0.006 mg/l	Assessment Factors
	-	Marine water	0.001 mg/l	Assessment Factors
	-	Sewage Treatment Plant	10 mg/l	Assessment Factors
xylene	-	Fresh water sediment	0.996 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.1 mg/kg dwt	Equilibrium Partitioning
	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	-
	-	Fresh water sediment	12.46 mg/kg dwt	-
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
	-	Fresh water	1 mg/l	Assessment Factors
	-	Marine water	0.1 mg/l	Assessment Factors
	-	Sewage Treatment Plant	10 mg/l	Assessment Factors
	-	Fresh water sediment	3.6 mg/kg dwt	Equilibrium Partitioning
n-butyl acetate	-	Marine water sediment	0.36 mg/kg dwt	Equilibrium Partitioning
	-	Soil	0.14 mg/kg dwt	Equilibrium Partitioning
	-	Fresh water	0.18 mg/l	-
	-	Marine water	0.018 mg/l	-
	-	Fresh water sediment	0.981 mg/kg	-
	-	Marine water sediment	0.0981 mg/kg	-
	-	Sewage Treatment Plant	35.6 mg/l	-
	-	Soil	0.0903 mg/kg	-

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles. Use eye protection according to EN 166.

Skin protection

Code : 00348487
 AMERCOAT 68HS VOC RESIN

Date of issue/Date of revision : 24 November 2019

SECTION 8: Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Not available.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- pH** : insoluble in water.
- Melting point/freezing point** : May start to solidify at the following temperature: <-58°C (<-72.4°F) This is based on data for the following ingredient: tert-butyl acetate. Weighted average: -70.26°C (-94.5°F)
- Initial boiling point and boiling range** : >37.78°C
- Flash point** : Closed cup: 21.11°C
- Evaporation rate** : 0.15 (butyl acetate = 1)

Code : 00348487 Date of issue/Date of revision : 24 November 2019
 AMERCOAT 68HS VOC RESIN

SECTION 9: Physical and chemical properties

- Flammability (solid, gas)** : liquid
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 1.3% Upper: 23% (tetraethyl silicate)
- Vapour pressure** : 0.2 kPa (1.4 mm Hg) (at 20°C)
- Vapour density** : Highest known value: 8.1 (Air = 1) ([3-(2,3-epoxypropoxy)propyl] trimethoxysilane). Weighted average: 4.36 (Air = 1)
- Relative density** : 1.19
- Solubility(ies)** : Insoluble in the following materials: cold water.
- Water Solubility at room temperature** : 0.1 g/l
- Partition coefficient: n-octanol/ water** : Not applicable.
- Auto-ignition temperature** : Lowest known value: 400°C (752°F) ([3-(2,3-epoxypropoxy)propyl] trimethoxysilane).
- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
- Viscosity** : Kinematic (40°C): >0.21 cm²/s
- Explosive properties** : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
- Oxidising properties** : Product does not present an oxidizing hazard.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
 Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Code : 00348487

Date of issue/Date of revision

: 24 November 2019

AMERCOAT 68HS VOC RESIN

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
tert-butyl acetate	LD50 Oral	Rat	4100 mg/kg	-
	LD50 Dermal	Rabbit	>2 g/kg	-
epoxy resin (MW ≤ 700)	LD50 Oral	Rat	>2 g/kg	-
	LD50 Dermal	Rat	>2000 mg/kg	-
Epoxy Resin (700<MW<=1100)	LD50 Oral	Rat	>2000 mg/kg	-
	LD50 Dermal	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	>1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	5 g/kg	-
tetraethyl silicate	LC50 Inhalation Dusts and mists	Rat	10 to 16 mg/l	4 hours
	LD50 Dermal	Rabbit	5.878 g/kg	-
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	LD50 Oral	Rat	6270 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5300 mg/m ³	4 hours
n-butyl acetate	LD50 Dermal	Rabbit	4.3 g/kg	-
	LD50 Oral	Rat	7.01 g/kg	-
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	LC50 Inhalation Vapour	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapour	Rat	2000 ppm	4 hours
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	LC50 Inhalation Dusts and mists	Rat	>5.11 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

Route	ATE value
Dermal	26247.5 mg/kg
Inhalation (vapours)	167.81 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
epoxy resin (MW ≤ 700)	Skin - Mild irritant	Rabbit	-	-	-
	Eyes - Mild irritant	Rabbit	-	-	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
	Eyes - Cornea opacity	Rabbit	11.8	1 minutes	24 hours

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
epoxy resin (MW ≤ 700)	skin	Mouse	Sensitising

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Code : 00348487 Date of issue/Date of revision : 24 November 2019
 AMERCOAT 68HS VOC RESIN

SECTION 11: Toxicological information

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	Not applicable.	Respiratory tract irritation
tetraethyl silicate	Category 3	Not applicable.	Respiratory tract irritation
n-butyl acetate	Category 3	Not applicable.	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	Inhalation	Not determined

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure : Not available.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : No specific data.

Skin contact : Adverse symptoms may include the following:
 irritation
 redness
 dryness
 cracking

Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Code : 00348487 Date of issue/Date of revision : 24 November 2019
 AMERCOAT 68HS VOC RESIN

SECTION 11: Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Other information : Not available.

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains epoxy resin (MW ≤ 700), Epoxy Resin (700<MW≤1100), Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane, N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide). May produce an allergic reaction.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
epoxy resin (MW ≤ 700) [3-(2,3-epoxypropoxy)propyl]trimethoxysilane N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
	Acute LC50 324 mg/l	Daphnia	48 hours
	Acute EC50 29 to 43 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 94 mg/l	Daphnia - Daphnia magna	48 hours

Code : 00348487 Date of issue/Date of revision : 24 November 2019
 AMERCOAT 68HS VOC RESIN

SECTION 12: Ecological information

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
epoxy resin (MW ≤ 700)	OECD 301F	5 % - 28 days	-	-
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan- 1-amide)	-	63 % - 28 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
epoxy resin (MW ≤ 700)	-	-	Not readily
xylene	-	-	Readily
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan- 1-amide)	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
tert-butyl acetate	1.76	-	low
epoxy resin (MW ≤ 700)	3	31	low
xylene	3.16	7.4 to 18.5	low
n-butyl acetate	1.78	-	low
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan- 1-amide)	>6	-	high

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Code : 00348487 Date of issue/Date of revision : 24 November 2019
 AMERCOAT 68HS VOC RESIN

SECTION 13: Disposal considerations

European waste catalogue (EWC)

Waste code	Waste designation
08 01 99	wastes not otherwise specified

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

IMDG : None identified.

IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not applicable.

Code : 00348487 Date of issue/Date of revision : 24 November 2019
 AMERCOAT 68HS VOC RESIN

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.
**on the manufacture,
 placing on the market and
 use of certain dangerous
 substances, mixtures and
 articles**

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 2, H225	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
STOT RE 1, H372	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

Code : 00348487 Date of issue/Date of revision : 24 November 2019
 AMERCOAT 68HS VOC RESIN

SECTION 16: Other information

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H372 (inhalation)	Causes damage to organs through prolonged or repeated exposure if inhaled.
H372	Causes damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
Aquatic Chronic 2, H411	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3, H412	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
EUH066	Repeated exposure may cause skin dryness or cracking.
Eye Dam. 1, H318	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2, H225	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1
Skin Sens. 1B, H317	SKIN SENSITISATION - Category 1B
STOT RE 1, H372 (inhalation)	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE (inhalation) - Category 1
STOT RE 1, H372	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

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Disclaimer

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