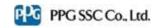
SAFETY DATA SHEET



Date of issue 1/15/2020 (month/day/year)

Version 16.02

Section 1. Chemical product and company identification

: SIGMA ALPHAGEN 650 REDBROWN A. Product name

Product code : 00249439

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying. : Coating. Paint. Painting-related materials. Use of the substance/

mixture

Uses advised against : Product is not intended, labelled or packaged for consumer use.

C. Supplier's information : PPG SSC

(680-090)

19, Yeocheon-ro 217beon-gil, Nam-gu,

Ulsan, Korea

Tel: +82-52-210-8222 Korea.MSDS@PPG.COM

Emergency telephone

number:

Email Address

: +82-52-210-8222

Section 2. Hazards identification

A. Hazard classification : FLAMMABLE LIQUIDS - Category 3

> ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

SKIN SENSITIZATION - Category 1 **CARCINOGENICITY - Category 2**

TOXIC TO REPRODUCTION (Unborn child) - Category 2

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous

system (CNS), kidneys, liver) - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol









Signal word : Danger

> Korea (GHS) Page: 1/16

Product name SIGMA ALPHAGEN 650 REDBROWN

Section 2. Hazards identification

Hazard statements

: H226 - Flammable liquid and vapor.

H332 - Harmful if inhaled.

H318 - Causes serious eye damage.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H361 - Suspected of damaging the unborn child.

H351 - Suspected of causing cancer.

H373 - May cause damage to organs through prolonged or repeated exposure.

(central nervous system (CNS), kidneys, liver)

H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P280 - Wear protective gloves. Wear eye or face protection. Wear protective clothing.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P241 - Use explosion-proof electrical, ventilating, lighting and all material-handling equipment.

P242 - Use only non-sparking tools.

P243 - Take precautionary measures against static discharge.

P233 - Keep container tightly closed.

P271 - Use only outdoors or in a well-ventilated area.

P273 - Avoid release to the environment.

P260 - Do not breathe vapor.

P264 - Wash hands thoroughly after handling.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P240 - Ground/bond container and receiving equipment.

Response

: P391 - Collect spillage.

P314 - Get medical attention if you feel unwell.

P308 + P313 - IF exposed or concerned: Get medical attention.

P304 + P340 + P312 - IF INHALED: Remove person to fresh air and keep

comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated

clothing. Rinse skin with water or shower.

P302 + P352 + P362 + P364 - IF ON SKIN: Wash with plenty of soap and water.

Take off contaminated clothing and wash it before reuse.

P333 + P313 - If skin irritation or rash occurs: Get medical attention.

P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

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Storage

: P405 - Store locked up.

P403 - Store in a well-ventilated place.

P235 - Keep cool.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

C. Other hazards which do not result in

classification

: Prolonged or repeated contact may dry skin and cause irritation.

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Product code 00249439 Date of issue 1/15/2020 (month/day/year) Version 16.02
Product name SIGMA ALPHAGEN 650 REDBROWN

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

Chemical name	Common name	Identifiers	%
dicopper oxide	DICOPPER OXIDE / COPPER (I) OXIDE	CAS: 1317-39-1	40 - <50
rosin	Rosin	CAS: 8050-09-7	10 -<20
zinc oxide	ZINC OXIDE	CAS: 1314-13-2	10 -<20
5-methylhexan-2-one	METHYL ISOAMYL KETONE	CAS: 110-12-3	5 - <10
Xylene	Xylene	CAS: 1330-20-7	5 - <10
diiron trioxide	Diiron trioxide	CAS: 1309-37-1	1 - <5
Talc , not containing asbestiform fibres	Talc, non-asbestos form	CAS: 14807-96-6	1 - <5
4,5-Dichloro-2-N-octyl-4-isothizaolin-	4,5-Dichloro-2-N-octyl-4-isothizaolin-	CAS: 64359-81-5	1 - <5
3-one	3-one		
copper oxide	COPPER OXIDE	CAS: 1317-38-0	1 - <5
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	1 - <5
copper	COPPER	CAS: 7440-50-8	0.1 - <1
Inorganic lead compounds and mixtures	Inorganic lead compounds and mixtures	CAS: 1317-36-8	<0.1
which contain 25% or more of lead	which contain 25% or more of lead		
compound excluding lead tetroxide, lead	compound excluding lead tetroxide, lead		
sulfate, basic lead carbonate. (Excluding	sulfate, basic lead carbonate. (Excluding		
the substances separately specified in	the substances separately specified in		
this notice)	this notice)		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Section 4. First	aid measures
A. Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
B. Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C. Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D. Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
E. Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

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Product name SIGMA ALPHAGEN 650 REDBROWN

Section 4. First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing media

Unsuitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

B. Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon oxides nitrogen oxides sulfur oxides

halogenated compounds metal oxide/oxides oxides of lead

C. Special equipment for fire-fighting

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Fire-fighting procedures

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

C. Methods and materials for containment and cleaning up

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Product name SIGMA ALPHAGEN 650 REDBROWN

Section 6. Accidental release measures

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- A. Precautions for safe handling
- Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Refer to special instructions/safety data sheet. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- B. Conditions for safe storage, including any incompatibilities
- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

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Product name SIGMA ALPHAGEN 650 REDBROWN

Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
dicopper oxide	Ministry of Employment and Labor
	(Republic of Korea, 7/2018).
	TWA: 0.1 mg/m ³ 8 hours. Form: Fume
rosin	ACGIH TLV (United States, 3/2019). Skin
	sensitizer. Inhalation sensitizer.
zinc oxide	Ministry of Employment and Labor
	(Republic of Korea, 7/2018). TWA: 2 mg/m³ 8 hours. Form: Respirable
	dust
	STEL: 10 mg/m³ 15 minutes.
	TWA: 5 mg/m³ 8 hours.
5-methylhexan-2-one	Ministry of Employment and Labor
o monymoxan z ono	(Republic of Korea, 7/2018).
	TWA: 50 ppm 8 hours.
Xylene	Ministry of Employment and Labor
,	(Republic of Korea, 7/2018).
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
diiron trioxide	Ministry of Employment and Labor
	(Republic of Korea, 7/2018).
	TWA: 5 mg/m³, (as Fe) 8 hours. Form:
	Fume
	TWA: 5 mg/m³, (as Fe) 8 hours.
Talc , not containing asbestiform fibres	Ministry of Employment and Labor
	(Republic of Korea, 7/2018).
conner evide	TWA: 2 mg/m³ 8 hours. Form: fibers
copper oxide	Ministry of Employment and Labor (Republic of Korea, 7/2018).
	TWA: 0.1 mg/m ³ 8 hours. Form: Fume
ethylbenzene	Ministry of Employment and Labor
Caryiberizerie	(Republic of Korea, 7/2018).
	STEL: 125 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
copper	Ministry of Employment and Labor
''	(Republic of Korea, 7/2018).
	TWA: 0.1 mg/m ³ 8 hours. Form: Fume
Inorganic lead compounds and mixtures which contain 25% or more	Ministry of Employment and Labor
of lead compound excluding lead tetroxide, lead sulfate, basic lead	(Republic of Korea, 7/2018).
carbonate. (Excluding the substances separately specified in this	TWA: 0.05 mg/m³, (as Pb) 8 hours. Form:
notice)	Dust and fumes

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

B. Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

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Product name SIGMA ALPHAGEN 650 REDBROWN

Section 8. Exposure controls/personal protection

controls

Environmental exposure: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye protection Hand protection

- : Chemical splash goggles and face shield.
- Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

butyl rubber

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

A. Appearance

Physical state : Liquid. Color : Various B. Odor : Aromatic. C. Odor threshold : Not available. : Not available. E. Melting/freezing point : Not available. F. Boiling point/boiling : >37.78°C (>100°F)

range

G. Flash point : Closed cup: 30.4°C (86.7°F)

H. Evaporation rate : Not available. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable) : Greatest known range: Lower: 1.8% Upper: 9% (5-methylhexan-2-one)

limits

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Product name SIGMA ALPHAGEN 650 REDBROWN

Section 9. Physical and chemical properties

K. Vapor pressure : Not available.

L. Solubility : Insoluble in the following materials: cold water.

M. Vapor density : Not available.

N. Relative density : 1.97

O. Partition coefficient: n- : Not available.

octanol/water

P. Auto-ignition : Not available.

temperature

Q. Decomposition : Not available.

temperature

R. Viscosity : Kinematic (40°C (104°F)): >0.21 cm²/s (>21 cSt)

S. Molecular weight : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

C. Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

D. Hazardous : Depending on conditions, decomposition products may include the following

materials: carbon oxides nitrogen oxides sulfur oxides halogenated compounds

metal oxide/oxides

Section 11. Toxicological information

A. Information on the likely : Not available.
 routes of exposure

Potential acute health effects

decomposition products

Inhalation : Harmful if inhaled.

Ingestion: No known significant effects or critical hazards.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Over-exposure signs/symptoms

Inhalation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

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Product name SIGMA ALPHAGEN 650 REDBROWN

Section 11. Toxicological information

Skin contact: Adverse symptoms may include the following:

pain or irritation redness dryness

cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Eye contact : Adverse symptoms may include the following:

pain watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
dicopper oxide	LC50 Inhalation Dusts and	Rat	3.34 mg/l	4 hours
	mists			
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	1340 mg/kg	-
rosin	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	7600 mg/kg	-
zinc oxide	LC50 Inhalation Dusts and	Rat	>5700 mg/m ³	4 hours
	mists			
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
5-methylhexan-2-one	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
-	LD50 Dermal	Rabbit	8.14 g/kg	-
	LD50 Oral	Rat	5657 mg/kg	-
Xylene	LD50 Dermal	Rabbit	>1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
diiron trioxide	LC50 Inhalation Dusts and	Rat	>5 mg/l	4 hours
	mists			
	LD50 Oral	Rat	10 g/kg	-
4,5-Dichloro-2-N-octyl-4-isothizaolin-	LC50 Inhalation Dusts and	Rat	0.22 mg/l	4 hours
3-one	mists			
	LD50 Dermal	Rabbit	3.9 g/kg	-
	LD50 Oral	Rat	2.2 g/kg	-
copper oxide	LD50 Oral	Rat	>2000 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

Skin: There are no data available on the mixture itself.

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Product name SIGMA ALPHAGEN 650 REDBROWN

Section 11. Toxicological information

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Product/ingredient name	Maternal toxicity		Development toxin	Species	Dose	Exposure
5-methylhexan-2-one	-	-	Equivocal	Rabbit	Inhalation: 1250 ppm	-

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
1 3		Not applicable.	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Xylene	Category 1	Not determined	central nervous system (CNS), kidneys and liver
Inorganic lead compounds and mixtures which contain 25% or more of lead compound excluding lead tetroxide, lead sulfate, basic lead carbonate. (Excluding the substances separately specified in this notice)	Category 2	Not determined	Not determined

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Potential chronic health effects

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Product name SIGMA ALPHAGEN 650 REDBROWN

Section 11. Toxicological information

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity : Suspected of damaging the unborn child.

Developmental effects : No known significant effects or critical hazards.Fertility effects : No known significant effects or critical hazards.

Additional information

Sanding and grinding dusts may be harmful if inhaled. Dried Film of This Paint May Be Harmful If Eaten or Chewed. Contains lead. Exposure to lead dust and fumes adversely affects blood and blood forming tissues, kidneys, liver, the central/peripheral nervous systems and male/female reproductive organs. Lead exposure causes adverse developmental effects including brain damage in children and unborn fetuses. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Chemical name	Common name	CAS#	GHS Classification
dicopper oxide	DICOPPER OXIDE / COPPER (I) OXIDE	1317-39-1	ACUTE TOXICITY (oral) - Category 4
	()		ACUTE TOXICITY (inhalation) - Category 4 SERIOUS EYE DAMAGE/ EYE IRRITATION
			- Category 1
			AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) -
			Category 1
rosin	Rosin	8050-09-7	SKIN SENSITIZATION - Category 1
zinc oxide	ZINC OXIDE	1314-13-2	AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) -
			Category 1
5-methylhexan-2-one	METHYL ISOAMYL KETONE	110-12-3	FLAMMABLE LIQUIDS - Category 3
			ACUTE TOXICITY (inhalation) - Category 4
			TOXIC TO REPRODUCTION (Unborn child) (inhalation) - Category 2
			ASPIRATION HAZARD - Category 2
Xylene	Xylene	1330-20-7	FLAMMABLE LIQUIDS - Category 3
	1		ACUTE TOXICITY (dermal) - Category 4
			ACUTE TOXICITY (inhalation) - Category 4
			SKIN CORROSION/IRRITATION - Category
			SERIOUS EYE DAMAGE/ EYE IRRITATION
			- Category 2
			SPECIFIC TARGET ORGAN TOXICITY
			(SINGLE EXPOSURE) (Narcotic effects) -
			Category 3
			SPECIFIC TARGET ORGAN TOXICITY
			(REPEATED EXPOSURE) (central nervous system (CNS), kidneys, liver) - Category 1

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Product code 00249439 Date of issue 1/15/2020 (month/day/year) Version 16.02
Product name SIGMA ALPHAGEN 650 REDBROWN

Section 11. Toxicological information

		T	The state of the s
diiron trioxide Talc , not containing asbestiform fibres	Diiron trioxide Talc, non-asbestos form	1309-37-1 14807-96-6	Not classified. SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
4,5-Dichloro-2-N-octyl- 4-isothizaolin-3-one	4,5-Dichloro-2-N-octyl- 4-isothizaolin-3-one	64359-81-5	irritation) - Category 3 ACUTE TOXICITY (oral) - Category 4
4 ISSUIIZASIIII O OIIO	4 ISSUITZUSIII V SIIC		ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 2 SKIN CORROSION/IRRITATION - Category
			SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1
copper oxide	COPPER OXIDE	1317-38-0	AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
ethylbenzene	ETHYLBENZENE	100-41-4	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1
copper	COPPER	7440-50-8	AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
Inorganic lead compounds and mixtures which contain 25% or more of lead compound excluding lead tetroxide, lead sulfate, basic lead carbonate. (Excluding the substances separately specified in this notice)	Inorganic lead compounds and mixtures which contain 25% or more of lead compound excluding lead tetroxide, lead sulfate, basic lead carbonate. (Excluding the substances separately specified in this notice)	1317-36-8	ACUTE TOXICITY (oral) - Category 4
			SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1B TOXIC TO REPRODUCTION (Fertility) - Category 1A TOXIC TO REPRODUCTION (Unborn child) - Category 1A
			SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

Section 12. Ecological information

A. **Ecotoxicity**

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Product name SIGMA ALPHAGEN 650 REDBROWN

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
dicopper oxide	LC50 0.003 mg/l	Fish	96 hours
zinc oxide	Acute EC50 0.17 mg/l	Algae	72 hours
	Acute EC50 0.481 mg/l Fresh water	Daphnia - Daphnia magna -	48 hours
		Neonate	
	Chronic NOEC 0.017 mg/l Fresh water	Algae	72 hours
5-methylhexan-2-one	Acute LC50 159 mg/l	Fish	96 hours
diiron trioxide	Acute EC50 >100 mg/l	Daphnia	48 hours
4,5-Dichloro-2-N-octyl- 4-isothizaolin-3-one	Acute EC50 267.368 µg/l Marine water	Algae - Nitzschia pungens	96 hours
	Acute LC50 0.318 mg/l Marine water	Crustaceans - Artemia sp.	48 hours
	Chronic NOEC 19.789 µg/l Marine water	Algae - Nitzschia pungens	96 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours
copper	Acute LC50 810 ppb	Fish	96 hours

B. Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
5-methylhexan-2-one	OECD 301D	67 % - Rea	adily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
5-methylhexan-2-one Xylene ethylbenzene	- - -		-		Readily Readily Readily	

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
5-methylhexan-2-one	1.88	-	low
Xylene	3.16	7.4 to 18.5	low
ethylbenzene	3.15	79.43	low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

E. Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

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Section 13. Disposal considerations

B. Disposal precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(dicopper oxide, zinc oxide)	Not applicable.

Additional information

UN : None identified.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 37 (Harmful substances prohibited from manufacture)

: None of the components are listed.

ISHA article 38 (Harmful substances requiring permission)

: None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous to Youth

: It is not allowed to sell to persons under the age of 19.

Exposure Limits of Chemical Substances and Physical Factors

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Section 15. Regulatory information

The following components have an OEL:

dicopper oxide

rosin

zinc oxide

5-methylhexan-2-one

Xvlene

diiron trioxide

Talc, not containing asbestiform fibres

copper oxide ethylbenzene

copper

Inorganic lead compounds and mixtures which contain 25% or more of lead compound excluding lead tetroxide. lead sulfate, basic lead carbonate. (Excluding the substances separately specified in this notice)

ISHA Enforcement Regs Annex 11-3 (Exposure standards established for harmful factors)

: The following components are listed: Lead and its inorganic compounds

ISHA Enforcement Regs Annex 11-5 (Harmful factors subject to Work **Environment Measurement)**

: The following components are listed: Zinc oxide (Dust); Preparations containing material at weight ratio more than 1%, Talc, non-asbestos form/Soap stone less than 1% crystalline silica; (Mineral dust), Iron oxide (Dust and fume), as Fe; Preparations containing material at weight ratio more than 1%, Xylene, o,m,p-isomers Preparations containing material at weight ratio of 1% or more, Ethylbenzene Preparations containing material at weight ratio of 1% or more

ISHA Enforcement Regs Annex 12-2 (Harmful **Factors Subject to Special Health Check-up)** The following components are listed: Copper dusts, fume and mists as Cu, Copper dusts, fume and mists as Cu, Zinc oxide as Zn; (dust), Iron oxide as Fe; (dust and fume), Xylene, Ethylbenzene

Standard of Industrial **Safety and Health Annex** 12 (Hazardous substances subject to control)

: The following components are listed: copper and its compounds, copper and its compounds, zinc and its compounds, iron and its compounds, xylene, ethyl benzene

B. Regulation according to Chemicals Control Act

CCA Article 20 Toxic

Chemicals (K-Reach

Article 20)

Toxic

CCA Article 18 Prohibited (K-Reach

Article 27)

CCA Article 20 Restricted (K-Reach

Article 27)

: None of the components are listed.

: None of the components are listed.

CCA Article 11 (TRI)

: The following components are listed: Copper and its compounds, Copper and its compounds, Zinc and its compounds, Xylene including o-,m-,p- isomer, Ethylbenzene

Korea inventory : All components are listed or exempted. **CCA Article 39 (Accident**

Precaution Chemicals)

: None of the components are listed.

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Section 15. Regulatory information

C. <u>Dangerous Materials</u> Safety Management Act

rerous Materials : Class 4 - Flammable Liquid

Item: 4. Class 2 petroleums - Water-insoluble liquid

Threshold: 1000 L Danger category: III

Signal word: Contact with sources of ignition prohibited

D. <u>Wastes regulation</u>: Dispose of contents and container in accordance with all local, regional, national and

international regulations.

E. Regulation according to other foreign laws

Safety, health and environmental regulations specific for

: No known specific national and/or regional regulations applicable to this product

(including its ingredients).

the product

Section 16. Other information

A. References : Korean Ministry of Environment; Chemical Control Act

Korean Ministry of Labor; Industrial Safety and Health Act

NIER Notice

Registry of Toxic Effects of Chemical Substances (RTECS)

U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information

Retrieval) ECOTOX Database System.

B. Date of issue/Date of

revision

: 1/15/2020

C. Version : 16.02
Prepared by : EHS

D. Other

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H332	Calculation method
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 2, H351	Calculation method
Repr. 2, H361 (Unborn child)	Calculation method
STOT RE 2, H373 (central nervous system (CNS), kidneys,	Calculation method
liver)	
Aquatic Acute 1, H400	Calculation method
Aquatic Chronic 1, H410	Calculation method

▼ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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