

Date of issue 1/15/2020 (month/day/year)

Version 15.03

Section 1. Chemical product and company identification

A. **Product name** : AMERCOAT 68HS BASE REDDISH GREY
Product code : 00327211

B. **Relevant identified uses of the substance or mixture and uses advised against**

Product use : Professional applications, Used by spraying.

**Use of the substance/
mixture** : Coating. Paint. Painting-related materials.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

C. **Supplier's information** : PPG SSC
(680-090)
19, Yeocheon-ro 217beon-gil, Nam-gu,
Ulsan, Korea
Tel: +82-52-210-8222

Email Address : Korea.MSDS@PPG.COM

**Emergency telephone
number:** : +82-52-210-8222

Section 2. Hazards identification

A. **Hazard classification** : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous system (CNS), kidneys, liver) - Category 2
AQUATIC HAZARD (LONG-TERM) - Category 3

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. **GHS label elements, including precautionary statements**

Symbol :



Signal word

: Danger

Section 2. Hazards identification

- Hazard statements** : H226 - Flammable liquid and vapor.
H332 - Harmful if inhaled.
H318 - Causes serious eye damage.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H350 - May cause cancer.
H373 - May cause damage to organs through prolonged or repeated exposure.
(central nervous system (CNS), kidneys, liver)
H412 - Harmful to aquatic life with long lasting effects.
- Precautionary statements**
- Prevention** : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P280 - Wear protective gloves. Wear eye or face protection. Wear protective clothing.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P241 - Use explosion-proof electrical, ventilating, lighting and all material-handling equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P233 - Keep container tightly closed.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P260 - Do not breathe vapor.
P264 - Wash hands thoroughly after handling.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P240 - Ground/bond container and receiving equipment.
- Response** : P314 - Get medical attention if you feel unwell.
P308 + P313 - IF exposed or concerned: Get medical attention.
P304 + P340 + P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P302 + P352 + P362 + P364 - IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse.
P333 + P313 - If skin irritation or rash occurs: Get medical attention.
P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
- Storage** : P405 - Store locked up.
P403 - Store in a well-ventilated place.
P235 - Keep cool.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
- C. Other hazards which do not result in classification** : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

| Chemical name | Common name | Identifiers | % |
|--|---|-----------------|----------|
| crystalline silica, respirable powder (<10 microns) | QUARTZ (<10 microns) | CAS: 14808-60-7 | 20 - <30 |
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | EPOXY RESIN | CAS: 25068-38-6 | 10 -<20 |
| Epoxy Resin (700<MW<=1100) | EPOXY RESIN (AVERAGE MOLECULAR WEIGHT >700 - <1100) | CAS: 25036-25-3 | 10 -<20 |
| heptan-2-one | HEPTAN-2-ONE | CAS: 110-43-0 | 10 -<20 |
| 4-methylpentan-2-one | 4-METHYLPENTAN-2-ONE / METHYL ISOBUTYL KETONE | CAS: 108-10-1 | 10 -<20 |
| diiron trioxide | Diiron trioxide | CAS: 1309-37-1 | 5 - <10 |
| Xylene | Xylene | CAS: 1330-20-7 | 1 - <5 |
| Solvent naphtha (petroleum), light aromatic | SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC | CAS: 64742-95-6 | 1 - <5 |
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane | cashew, nutshell liq., polymer with epichlorohydrin | CAS: 68413-24-1 | 1 - <5 |
| tetraethyl silicate | Tetraethyl Silicate | CAS: 78-10-4 | 1 - <5 |
| 1,2,4-trimethylbenzene | 1,2,4-TRIMETHYL BENZENE | CAS: 95-63-6 | 1 - <5 |
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | TRIMETHOXYSILANE | CAS: 2530-83-8 | 1 - <5 |
| ethylbenzene | ETHYLBENZENE | CAS: 100-41-4 | 0.1 - <1 |
| Formalin | Formalin | CAS: 50-00-0 | <0.1 |
| Benzene | Benzene | CAS: 71-43-2 | <0.1 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

- A. Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- B. Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- C. Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- D. Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
- E. Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

Section 4. First aid measures

- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

B. Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:
carbon oxides
halogenated compounds
metal oxide/oxides

C. Special equipment for fire-fighting

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Fire-fighting procedures

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

C. Methods and materials for containment and cleaning up

Section 6. Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- A. Precautions for safe handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- B. Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

- A. Occupational exposure limits**

Section 8. Exposure controls/personal protection

| Ingredient name | Exposure limits |
|---|---|
| crystalline silica, respirable powder (<10 microns) | Ministry of Employment and Labor (Republic of Korea, 7/2018). TWA: 0.05 mg/m ³ 8 hours. Form: |
| | Respirable fraction |
| heptan-2-one | Ministry of Employment and Labor (Republic of Korea, 7/2018). TWA: 50 ppm 8 hours. |
| 4-methylpentan-2-one | Ministry of Employment and Labor (Republic of Korea, 7/2018). STEL: 75 ppm 15 minutes. TWA: 50 ppm 8 hours. |
| diiron trioxide | Ministry of Employment and Labor (Republic of Korea, 7/2018). TWA: 5 mg/m ³ , (as Fe) 8 hours. Form: |
| | Fume |
| Xylene | TWA: 5 mg/m ³ , (as Fe) 8 hours. Ministry of Employment and Labor (Republic of Korea, 7/2018). STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours. |
| tetraethyl silicate | Ministry of Employment and Labor (Republic of Korea, 7/2018). TWA: 10 ppm 8 hours. |
| 1,2,4-trimethylbenzene | Ministry of Employment and Labor (Republic of Korea, 7/2018). TWA: 25 ppm 8 hours. |
| ethylbenzene | Ministry of Employment and Labor (Republic of Korea, 7/2018). STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours. |
| Formalin | Ministry of Employment and Labor (Republic of Korea, 7/2018). TWA: 0.3 ppm 8 hours. |
| Benzene | Ministry of Employment and Labor (Republic of Korea, 7/2018). Absorbed through skin. TWA: 0.5 ppm 8 hours. STEL: 2.5 ppm 15 minutes. |

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

B. Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Section 8. Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye protection : Chemical splash goggles.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

A. Appearance

Physical state : Liquid.

Color : Gray.

B. Odor : Aromatic.

C. Odor threshold : Not available.

D. pH : Not available.

E. Melting/freezing point : Not available.

F. Boiling point/boiling range : >37.78°C (>100°F)

G. Flash point : Closed cup: 32°C (89.6°F)

H. Evaporation rate : Not available.

I. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable) limits : Greatest known range: Lower: 1.3% Upper: 23% (tetraethyl silicate)

Section 9. Physical and chemical properties

- K. Vapor pressure** : Not available.
- L. Solubility** : Insoluble in the following materials: cold water.
- M. Vapor density** : Not available.
- N. Relative density** : 1.22
- O. Partition coefficient: n-octanol/water** : Not available.
- P. Auto-ignition temperature** : Not available.
- Q. Decomposition temperature** : Not available.
- R. Viscosity** : Kinematic (40°C (104°F)): >0.21 cm²/s (>21 cSt)
- S. Molecular weight** : Not applicable.

Section 10. Stability and reactivity

- A. Chemical stability** : The product is stable.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
- B. Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
- C. Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
- D. Hazardous decomposition products** : Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

- A. Information on the likely routes of exposure** : Not available.

Potential acute health effects

- Inhalation** : Harmful if inhaled.
- Ingestion** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye damage.

Over-exposure signs/symptoms

- Inhalation** : No specific data.
- Ingestion** : Adverse symptoms may include the following:
stomach pains
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur

Section 11. Toxicological information

Eye contact : Adverse symptoms may include the following:
 pain
 watering
 redness

B. Health hazards

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|--|---------------------------------|---------|-------------------------|----------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | LD50 Dermal | Rabbit | >2 g/kg | - |
| Epoxy Resin (700<MW<=1100) | LD50 Oral | Rat | 11.4 g/kg | - |
| | LD50 Dermal | Rat | >2000 mg/kg | - |
| | LD50 Oral | Rat | >2000 mg/kg | - |
| heptan-2-one | LC50 Inhalation Vapor | Rat | 16.7 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 10.206 g/kg | - |
| | LD50 Oral | Rat | 1.6 g/kg | - |
| 4-methylpentan-2-one | LC50 Inhalation Vapor | Rat | 12.3 mg/l | 4 hours |
| | LD50 Oral | Rat | 2.08 g/kg | - |
| diiron trioxide | LC50 Inhalation Dusts and mists | Rat | >5 mg/l | 4 hours |
| | LD50 Oral | Rat | 10 g/kg | - |
| Xylene | LD50 Dermal | Rabbit | >1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |
| | LD50 Dermal | Rabbit | 3.48 g/kg | - |
| Solvent naphtha (petroleum), light aromatic | LD50 Oral | Rat | 8400 mg/kg | - |
| | LD50 Dermal | Rabbit | >2 g/kg | - |
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane | LD50 Oral | Rat | 5 g/kg | - |
| | LD50 Dermal | Rabbit | >2 g/kg | - |
| tetraethyl silicate | LD50 Oral | Rat | 5 g/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | 10 to 16 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 5.878 g/kg | - |
| 1,2,4-trimethylbenzene | LD50 Oral | Rat | 6270 mg/kg | - |
| | LC50 Inhalation Vapor | Rat | 18000 mg/m ³ | 4 hours |
| | LD50 Oral | Rat | 5 g/kg | - |
| [3-(2,3-epoxypropoxy)propyl] trimethoxysilane | LC50 Inhalation Dusts and mists | Rat | >5300 mg/m ³ | 4 hours |
| | LD50 Dermal | Rabbit | 4.3 g/kg | - |
| ethylbenzene | LD50 Oral | Rat | 7.01 g/kg | - |
| | LC50 Inhalation Vapor | Rat | 17.8 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 17.8 g/kg | - |
| Formalin | LD50 Oral | Rat | 3.5 g/kg | - |
| | LC50 Inhalation Gas. | Rat | 250 ppm | 4 hours |
| | LD50 Dermal | Rabbit | 270 mg/kg | - |
| Benzene | LD50 Oral | Rat | 100 mg/kg | - |
| | LD50 Oral | Rat | 930 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Section 11. Toxicological information

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|---|--------------------------|---------|-------|-----------------|-------------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | Skin - Moderate irritant | Rabbit | - | - | - |
| Xylene | Eyes - Moderate irritant | Rabbit | - | - | - |
| | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | Eyes - Cornea opacity | Rabbit | 11.8 | 1 minutes | 24 hours |

Conclusion/Summary

- Skin** : There are no data available on the mixture itself.
Eyes : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

Sensitization

| Product/ingredient name | Route of exposure | Species | Result |
|---|-------------------|---------|-------------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | skin | Mouse | Sensitizing |

Conclusion/Summary

- Skin** : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

Mutagenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Carcinogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Reproductive toxicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Teratogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Name | Classification | Route of exposure | Target organs |
|---|----------------|-------------------|------------------------------|
| heptan-2-one | Category 3 | Not applicable. | Narcotic effects |
| 4-methylpentan-2-one | Category 3 | Not applicable. | Respiratory tract irritation |
| Xylene Solvent naphtha (petroleum), light aromatic | Category 3 | Not applicable. | Narcotic effects |
| | Category 3 | Not applicable. | Narcotic effects |
| | Category 3 | Not applicable. | Respiratory tract irritation |
| tetraethyl silicate | Category 3 | Not applicable. | Respiratory tract irritation |
| 1,2,4-trimethylbenzene | Category 3 | Not applicable. | Respiratory tract irritation |

Section 11. Toxicological information

Specific target organ toxicity (repeated exposure)

| Name | Classification | Route of exposure | Target organs |
|---------|----------------|-------------------|---|
| Xylene | Category 1 | Not determined | central nervous system (CNS), kidneys and liver |
| Benzene | Category 1 | Not determined | Not determined |

Aspiration hazard

| Name | Result |
|--|--|
| heptan-2-one Solvent naphtha (petroleum), light aromatic ethylbenzene Benzene | ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 |

Potential chronic health effects

- General** : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Additional information

Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

| Chemical name | Common name | CAS # | GHS Classification |
|---|---------------------------------------|------------|---|
| crystalline silica, respirable powder (<10 microns) | QUARTZ (<10 microns) | 14808-60-7 | CARCINOGENICITY - Category 1A |
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | EPOXY RESIN | 25068-38-6 | SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 |
| Epoxy Resin (700<MW <=1100) | EPOXY RESIN (AVERAGE MOLECULAR WEIGHT | 25036-25-3 | SKIN CORROSION/IRRITATION - Category 2 |

Section 11. Toxicological information

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|--|--|---------------------------|--|
| heptan-2-one | >700 - <1100) HEPTAN-2-ONE | 110-43-0 | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 2 FLAMMABLE LIQUIDS - Category 2 |
| 4-methylpentan-2-one | 4-METHYLPENTAN-2-ONE / METHYL ISOBUTYL KETONE | 108-10-1 | ACUTE TOXICITY (inhalation) - Category 4 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 |
| diiron trioxide Xylene | Diiron trioxide Xylene | 1309-37-1 1330-20-7 | Not classified. FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous system (CNS), kidneys, liver) - Category 1 FLAMMABLE LIQUIDS - Category 3 |
| Solvent naphtha (petroleum), light aromatic | SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC | 64742-95-6 | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 SKIN SENSITIZATION - Category 1 |
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane tetraethyl silicate | cashew, nutshell liq., polymer with epichlorohydrin Tetraethyl Silicate | 68413-24-1 78-10-4 | FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 |

Section 11. Toxicological information

| | | | |
|--|--------------------------------------|---------------------------|---|
| 1,2,4-trimethylbenzene | 1,2,4-TRIMETHYL BENZENE | 95-63-6 | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 FLAMMABLE LIQUIDS - Category 3 |
| [3-(2,3-epoxypropoxy)propyl] trimethoxysilane ethylbenzene | TRIMETHOXYSILANE ETHYLBENZENE | 2530-83-8 100-41-4 | ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 2 |
| Formalin | Formalin | 50-00-0 | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 |
| Formalin | Formalin | 50-00-0 | ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 2 SKIN CORROSION/IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 |
| Benzene | Benzene | 71-43-2 | SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 GERM CELL MUTAGENICITY - Category 1B CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 |

Section 12. Ecological information

A. Ecotoxicity

Section 12. Ecological information

| Product/ingredient name | Result | Species | Exposure |
|---|--|---------------------------------|----------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | Chronic NOEC 0.3 mg/l | Daphnia | 21 days |
| heptan-2-one | Acute LC50 131 mg/l | Fish | 96 hours |
| diiron trioxide | Acute EC50 >100 mg/l | Daphnia | 48 hours |
| Solvent naphtha (petroleum), light aromatic | Acute LC50 8.2 mg/l | Fish | 96 hours |
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | Acute LC50 324 mg/l | Daphnia | 48 hours |
| ethylbenzene | Acute LC50 150 to 200 mg/l Fresh water | Fish | 96 hours |
| Formalin | Acute EC50 3.48 mg/l Fresh water | Algae - Desmodesmus subspicatus | 72 hours |

B. Persistence and degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|---|-----------|--------------------------|------|----------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | OECD 301F | 5 % - 28 days | - | - |
| heptan-2-one | OECD 310 | 69 % - Readily - 28 days | - | - |

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|---|-------------------|------------|------------------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | - | - | Not readily |
| heptan-2-one | - | - | Readily |
| Xylene | - | - | Readily |
| ethylbenzene | - | - | Readily |

C. Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|---|--------------------|-------------|-----------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | 3 | 31 | low |
| heptan-2-one | 1.98 | - | low |
| 4-methylpentan-2-one | 1.31 | - | low |
| Xylene | 3.16 | 7.4 to 18.5 | low |
| 1,2,4-trimethylbenzene | 3.63 | 120.23 | low |
| ethylbenzene | 3.15 | 79.43 | low |
| Benzene | 2.13 | 4.27 | low |

D. Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

E. Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

- A. Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- B. Disposal precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

| | UN | IMDG | IATA |
|---------------------------------------|-----------------|-----------------|-----------------|
| A. UN number | UN1263 | UN1263 | UN1263 |
| B. UN proper shipping name | PAINT | PAINT | PAINT |
| C. Transport hazard class(es) | 3 | 3 | 3 |
| D. Packing group | III | III | III |
| Environmental hazards | No. | No. | No. |
| E. Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. |

Additional information

UN : None identified.

IMDG : None identified.

IATA : None identified.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 37 (Harmful substances prohibited from manufacture) : None of the components are listed.

ISHA article 38 (Harmful substances requiring permission) : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19.

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:
 crystalline silica, respirable powder (<10 microns)
 heptan-2-one
 4-methylpentan-2-one
 diiron trioxide
 Xylene
 tetraethyl silicate
 1,2,4-trimethylbenzene
 ethylbenzene
 Formalin
 Benzene

ISHA Enforcement Regs Annex 11-3 (Exposure standards established for harmful factors) : The following components are listed: Benzene, Formaldehyde

ISHA Enforcement Regs Annex 11-5 (Harmful factors subject to Work Environment Measurement) : The following components are listed: Quartz (Mineral dust), Iron oxide (Dust and fume), as Fe; Preparations containing material at weight ratio more than 1%, Xylene, o,m,p-isomers Preparations containing material at weight ratio of 1% or more, Methyl isobutyl ketone Preparations containing material at weight ratio of 1% or more, Methyl n-amyl ketone Preparations containing material at weight ratio of 1% or more

ISHA Enforcement Regs Annex 12-2 (Harmful Factors Subject to Special Health Check-up) : The following components are listed: Iron oxide as Fe; (dust and fume), Xylene, Methyl isobutyl ketone, Methyl n-amyl ketone

Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control) : The following components are listed: iron and its compounds, xylene, methyl isobutyl ketone, methyl n-amyl ketone

B. Regulation according to Chemicals Control Act

CCA Article 20 Toxic Chemicals (K-Reach Article 20) : Not applicable

CCA Article 18 Prohibited (K-Reach Article 27) : None of the components are listed.

CCA Article 20 Restricted (K-Reach Article 27) : None of the components are listed.

Section 15. Regulatory information

- CCA Article 11 (TRI)** : The following components are listed: Xylene including o-,m-,p- isomer
- Korea inventory** : All components are listed or exempted.
- CCA Article 39 (Accident Precaution Chemicals)** : None of the components are listed.
- C. Dangerous Materials Safety Management Act** : **Class:** Class 4 - Flammable Liquid
Item: 4. Class 2 petroleums - Water-insoluble liquid
Threshold: 1000 L
Danger category: III
Signal word: Contact with sources of ignition prohibited
- D. Wastes regulation** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- E. Regulation according to other foreign laws**
- Safety, health and environmental regulations specific for the product** : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

- A. References** : Korean Ministry of Environment; Chemical Control Act
 Korean Ministry of Labor; Industrial Safety and Health Act
 NIER Notice
 Registry of Toxic Effects of Chemical Substances (RTECS)
 U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
- B. Date of issue/Date of revision** : 1/15/2020
- C. Version** : 15.03
- Prepared by** : EHS
- D. Other**

Procedure used to derive the classification

| Classification | Justification |
|--|-----------------------|
| Flam. Liq. 3, H226 | On basis of test data |
| Acute Tox. 4, H332 | Calculation method |
| Skin Irrit. 2, H315 | Calculation method |
| Eye Dam. 1, H318 | Calculation method |
| Skin Sens. 1, H317 | Calculation method |
| Carc. 1A, H350 | Calculation method |
| STOT RE 2, H373 (central nervous system (CNS), kidneys, liver) | Calculation method |
| Aquatic Chronic 3, H412 | Calculation method |

☑ Indicates information that has changed from previously issued version.

Disclaimer

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.