

Date of issue 1/15/2020 (month/day/year)

Version 4

## Section 1. Chemical product and company identification

**A. Product name** : PITT-CHAR XP PITT-CHAR XP HARDENER BLACK PLURAL FEED  
**Product code** : 00333861

**B. Relevant identified uses of the substance or mixture and uses advised against**

**Product use** : Industrial applications, Used by spraying.  
**Use of the substance/ mixture** : Coating. Paint. Painting-related materials.  
**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

**C. Supplier's information** : PPG SSC  
(680-090)  
19, Yecheon-ro 217beon-gil, Nam-gu,  
Ulsan, Korea  
Tel: +82-52-210-8222

**Email Address** : Korea.MSDS@PPG.COM

**Emergency telephone number:** : +82-52-210-8222

## Section 2. Hazards identification

**A. Hazard classification** :  CORROSIVE TO METALS - Category 1  
ACUTE TOXICITY (dermal) - Category 4  
SKIN CORROSION/IRRITATION - Category 1  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 1A

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

**B. GHS label elements, including precautionary statements**

**Symbol** : 

**Signal word** : Danger

**Hazard statements** :  H290 - May be corrosive to metals.  
H312 - Harmful in contact with skin.  
H314 - Causes severe skin burns and eye damage.  
H317 - May cause an allergic skin reaction.  
H350 - May cause cancer.

**Precautionary statements**

## Section 2. Hazards identification

- Prevention** : P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P280 - Wear protective gloves. Wear eye or face protection. Wear protective clothing.  
 P234 - Keep only in original container.  
 P261 - Avoid breathing vapor.  
 P264 - Wash hands thoroughly after handling.  
 P272 - Contaminated work clothing should not be allowed out of the workplace.
- Response** : P390 - Absorb spillage to prevent material damage.  
 P308 + P313 - IF exposed or concerned: Get medical attention.  
 P304 + P340 + P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician.  
 P301 + P310 + P330 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting.  
 P303 + P361 + P353 + P363 + P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician.  
 P302 + P352 + P312 + P362 + P364 - IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. Take off contaminated clothing and wash it before reuse.  
 P333 + P313 - If skin irritation or rash occurs: Get medical attention.  
 P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
- Storage** : P405 - Store locked up.  
 P406 - Store in a corrosion resistant container with a resistant inner liner.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

- C. Other hazards which do not result in classification** : Causes digestive tract burns.

## Section 3. Composition/information on ingredients

### CAS number/other identifiers

- CAS number** : Not applicable.

Chemical name	Common name	Identifiers	%
Polyaminoamide	POLYAMIDE (POLYMER)	CAS: 68082-29-1	50 - <60
4,4'-Isopropylidenediphenol, ethoxylated	4,4'-Isopropylidenediphenol, ethoxylated (EO> 4.5 moles)	CAS: 32492-61-8 (EO> 4.5 moles)	5 - <10
2,4,6-tris(dimethylaminomethyl)phenol	2;4;6 TRIS (DIMETHYLAMINOMETHYL) PHENOL	CAS: 90-72-2	5 - <10
3,6-diazaoctanethylenediamin	TRIETHYLENETETRAMINE	CAS: 112-24-3	1 - <5
glass, oxide, chemicals	GLASS OXIDES	CAS: 65997-17-3	1 - <5
crystalline silica, respirable powder (>10 microns)	QUARTZ (>10 microns)	CAS: 14808-60-7	0.1 - <1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

## Section 4. First aid measures



- A. Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- B. Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- C. Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- D. Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
- E. Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)


## Section 5. Fire-fighting measures

- A. Extinguishing media**
- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.
- B. Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides
- C. Special equipment for fire-fighting** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Fire-fighting procedures** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

## Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- B. Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- C. Methods and materials for containment and cleaning up**
- Small spill** :  Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Absorb spillage to prevent material damage. Dispose of via a licensed waste disposal contractor.
- Large spill** :  Stop leak if without risk. Move containers from spill area. Absorb spillage to prevent material damage. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

- A. Precautions for safe handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- B. Conditions for safe storage, including any incompatibilities** :  Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a corrosion resistant container with a resistant inner liner. Store locked up. Keep away from metals. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### A. Occupational exposure limits

Ingredient name	Exposure limits
glass, oxide, chemicals  crystalline silica, respirable powder (>10 microns)	<b>Ministry of Employment and Labor (Republic of Korea, 7/2018).</b> TWA: 10 mg/m <sup>3</sup> 8 hours. Form: fibers <b>Ministry of Employment and Labor (Republic of Korea, 7/2018).</b> TWA: 0.05 mg/m <sup>3</sup> 8 hours. Form: Respirable fraction

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**B. Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### C. Personal protective equipment

**Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

**Eye protection** : Chemical splash goggles and face shield.

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Gloves** : nitrile neoprene

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

## Section 9. Physical and chemical properties

### A. Appearance

Physical state : Liquid.

Color : Not available.

B. Odor : Characteristic.

C. Odor threshold : Not available.

D. pH : Not available.

E. Melting/freezing point : Not available.

F. Boiling point/boiling range : >37.78°C (>100°F)

G. Flash point : Closed cup: >93.33°C (>200°F)

H. Evaporation rate : Not available.

I. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable) limits : Greatest known range: Lower: 1.1% Upper: 6.4% (3,6-diazaoctanethylenediamin)

K. Vapor pressure : Not available.

L. Solubility : Insoluble in the following materials: cold water.

M. Vapor density : Not available.

N. Relative density : 1.14

O. Partition coefficient: n-octanol/water : Not available.

P. Auto-ignition temperature : Not available.

Q. Decomposition temperature : Not available.

R. Viscosity : Kinematic (40°C (104°F)): >0.21 cm<sup>2</sup>/s (>21 cSt)

S. Molecular weight : Not applicable.

## Section 10. Stability and reactivity

A. Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

C. Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

D. Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

## Section 11. Toxicological information

**A. Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.  
**Ingestion** : Corrosive to the digestive tract. Causes burns.  
**Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.  
**Eye contact** : Causes serious eye damage.

### Over-exposure signs/symptoms

- Inhalation** : No specific data.  
**Ingestion** : Adverse symptoms may include the following:  
 stomach pains  
**Skin contact** : Adverse symptoms may include the following:  
 pain or irritation  
 redness  
 blistering may occur  
**Eye contact** : Adverse symptoms may include the following:  
 pain  
 watering  
 redness

## B. Health hazards

### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	805 mg/kg	-
	LD50 Oral	Rat	2500 mg/kg	-

**Conclusion/Summary** : There are no data available on the mixture itself.

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,4,6-tris(dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

### Conclusion/Summary

- Skin** : There are no data available on the mixture itself.  
**Eyes** : There are no data available on the mixture itself.  
**Respiratory** : There are no data available on the mixture itself.

### Sensitization

Product/ingredient name	Route of exposure	Species	Result
2,4,6-tris(dimethylaminomethyl)phenol	skin	Guinea pig	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

### Conclusion/Summary

- Skin** : There are no data available on the mixture itself.

## Section 11. Toxicological information

**Respiratory** : There are no data available on the mixture itself.

### Mutagenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Carcinogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Reproductive toxicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Teratogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

### Potential chronic health effects

**General** :  Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

### Additional information

Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Do not taste or swallow. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Wash thoroughly after handling. Emits toxic fumes when heated.



## Section 11. Toxicological information

Chemical name	Common name	CAS #	GHS Classification
Polyaminoamide	POLYAMIDE (POLYMER)	68082-29-1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
4,4'-Isopropylidenediphenol, ethoxylated	4,4'-Isopropylidenediphenol, ethoxylated ( EO> 4.5 moles)	32492-61-8 (EO> 4.5 moles)	AQUATIC HAZARD (LONG-TERM) - Category 3
2,4,6-tris (dimethylaminomethyl) phenol	2;4;6 TRIS (DIMETHYLAMINOMETHYL) PHENOL	90-72-2	CORROSIVE TO METALS - Category 1  ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION/IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1
3,6-diazaoctanethylenediamin	TRIETHYLENETETRAMINE	112-24-3	CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION/IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
glass, oxide, chemicals crystalline silica, respirable powder (>10 microns)	GLASS OXIDES QUARTZ (>10 microns)	65997-17-3 14808-60-7	Not classified. CARCINOGENICITY - Category 1A

## Section 12. Ecological information

### A. Ecotoxicity

Product/ingredient name	Result	Species	Exposure
2,4,6-tris (dimethylaminomethyl) phenol	Acute LC50 175 mg/l	Fish	96 hours

### B. Persistence and degradability

Not available.

### C. Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	low

### D. Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

E. Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

- A. Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- B. Disposal precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	UN	IMDG	IATA
<b>A. UN number</b>	UN3066	UN3066	UN3066
<b>B. UN proper shipping name</b>	PAINT	PAINT	PAINT
<b>C. Transport hazard class(es)</b>	8	8	8
<b>D. Packing group</b>	III	III	III
<b>Environmental hazards</b>	No.	No.	No.
<b>E. Marine pollutant substances</b>	Not applicable.	Not applicable.	Not applicable.

### Additional information

- UN** : None identified.
- IMDG** : None identified.
- IATA** : None identified.

### F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

### A. Regulation according to ISHA

**ISHA article 37 (Harmful substances prohibited from manufacture)** : None of the components are listed.

**ISHA article 38 (Harmful substances requiring permission)** : None of the components are listed.

## Section 15. Regulatory information

**Article 2 of Youth Protection Act on Substances Hazardous to Youth** : It is not allowed to sell to persons under the age of 19.

### Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

☑ Glass, oxide, chemicals  
crystalline silica, respirable powder (>10 microns)

**ISHA Enforcement Regs Annex 11-3 (Exposure standards established for harmful factors)** : None of the components are listed.

**ISHA Enforcement Regs Annex 11-5 (Harmful factors subject to Work Environment Measurement)** : The following components are listed: Glass fiber dust

**ISHA Enforcement Regs Annex 12-2 (Harmful Factors Subject to Special Health Check-up)** : The following components are listed: Glass fiber dust

**Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)** : None of the components are listed.

### B. Regulation according to Chemicals Control Act

**CCA Article 20 Toxic Chemicals (K-Reach Article 20)** : Not applicable

**CCA Article 18 Prohibited (K-Reach Article 27)** : None of the components are listed.

**CCA Article 20 Restricted (K-Reach Article 27)** : None of the components are listed.

**CCA Article 11 (TRI)** : None of the components are listed.

**Korea inventory** : All components are listed or exempted.

**CCA Article 39 (Accident Precaution Chemicals)** : None of the components are listed.

### C. Dangerous Materials Safety Management Act

☑ **Class:** Class 4 - Flammable Liquid  
**Item:** 5. Class 3 petroleums - Water-insoluble liquid  
**Threshold:** 2000 L  
**Danger category:** III  
**Signal word:** Contact with sources of ignition prohibited

**D. Wastes regulation** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

### E. Regulation according to other foreign laws

## Section 15. Regulatory information

**Safety, health and environmental regulations specific for the product** : No known specific national and/or regional regulations applicable to this product (including its ingredients).

## Section 16. Other information

- A. References** : Korean Ministry of Environment; Chemical Control Act  
Korean Ministry of Labor; Industrial Safety and Health Act  
NIER Notice  
Registry of Toxic Effects of Chemical Substances (RTECS)  
U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
- B. Date of issue/Date of revision** : 1/15/2020
- C. Version** : 4  
**Prepared by** : EHS
- D. Other**

### Procedure used to derive the classification

Classification	Justification
Met. Corr. 1, H290	Calculation method
Acute Tox. 4, H312	Calculation method
Skin Corr. 1, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 1A, H350	Calculation method

☑ Indicates information that has changed from previously issued version.

### Disclaimer

*The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.*