

SAFETY DATA SHEET



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Version 12

Section 1. Identification

Product name : SIGMAFAST 302 HARDENER
Product code : 00218816
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.
Use of the substance/ mixture : Coating.; Hardener.
Uses advised against : Not applicable.

Manufacturer : PPG Industries, Inc.
One PPG Place
Pittsburgh, PA 15272
Emergency telephone number : (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
01-800-00-21-400 or + 52 55 5559 1588 (Mexico)

Technical Phone Number : 888-977-4762


Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
ACUTE TOXICITY (inhalation) - Category 4
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 1
Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 80.2% (Oral), 80.2% (Dermal), 83.1% (Inhalation)

GHS label elements

Section 2. Hazards identification

Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	Highly flammable liquid and vapor. Harmful if inhaled. Causes serious eye irritation. Causes skin irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause cancer. Causes damage to organs through prolonged or repeated exposure. (hearing organs)
<u>Precautionary statements</u>		
Prevention	:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	:	Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	:	Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	:	Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise classified	:	Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Product name : SIGMAFAST 302 HARDENER

Ingredient name	%	CAS number
Mica-group minerals	≥10 - ≤20	12001-26-2
crystalline silica, respirable powder (>10 microns)	≥10 - ≤20	14808-60-7
crystalline silica, respirable powder (<10 microns)	≥10 - ≤20	14808-60-7
Isopropyl alcohol	≥5.0 - ≤10	67-63-0
xylene	≥1.0 - ≤6.6	1330-20-7
2,4,6-tris(dimethylaminomethyl)phenol	≥1.0 - <3.0	90-72-2
zinc oxide	≥0.10 - ≤2.4	1314-13-2
ethylbenzene	≤1.6	100-41-4
ethylenediamine	<1.0	107-15-3

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Section 4. First aid measures

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
metal oxide/oxides

Section 5. Fire-fighting measures

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in

Section 7. Handling and storage

use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Special precautions** : Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Mica-group minerals	ACGIH TLV (United States, 3/2019). TWA: 3 mg/m ³ 8 hours. Form: Respirable fraction
crystalline silica, respirable powder (>10 microns)	OSHA PEL Z3 (United States, 6/2016). TWA: 20 mppcf 8 hours. OSHA PEL Z3 (United States, 6/2016). TWA: 10 mg/m ³ / (%SiO ₂ +2) 8 hours. Form: Respirable TWA: 250 mppcf / (%SiO ₂ +5) 8 hours. Form: Respirable
crystalline silica, respirable powder (<10 microns)	OSHA PEL (United States, 5/2018). TWA: 50 µg/m ³ 8 hours. Form: Respirable dust ACGIH TLV (United States, 3/2019). TWA: 0.025 mg/m ³ 8 hours. Form: Respirable fraction ACGIH TLV (United States, 3/2019). TWA: 0.025 mg/m ³ 8 hours. Form: Respirable OSHA PEL Z3 (United States, 6/2016). TWA: 10 mg/m ³ / (%SiO ₂ +2) 8 hours. Form:

Section 8. Exposure controls/personal protection

	<p>Respirable TWA: 250 mppcf / (%SiO₂+5) 8 hours. Form: Respirable</p>
Isopropyl alcohol	<p>Respirable OSHA PEL (United States, 5/2018). TWA: 50 µg/m³ 8 hours. Form: Respirable dust ACGIH TLV (United States, 3/2019). STEL: 400 ppm 15 minutes. TWA: 200 ppm 8 hours.</p>
xylene	<p>OSHA PEL (United States, 5/2018). TWA: 980 mg/m³ 8 hours. TWA: 400 ppm 8 hours. ACGIH TLV (United States, 3/2019). STEL: 651 mg/m³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 434 mg/m³ 8 hours. TWA: 100 ppm 8 hours.</p>
2,4,6-tris(dimethylaminomethyl)phenol	<p>OSHA PEL (United States, 5/2018). TWA: 435 mg/m³ 8 hours.</p>
zinc oxide	<p>TWA: 100 ppm 8 hours. None. OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours. Form: Fume TWA: 5 mg/m³ 8 hours. Form: Respirable fraction TWA: 15 mg/m³ 8 hours. Form: Total dust ACGIH TLV (United States, 3/2019). STEL: 10 mg/m³ 15 minutes. Form: Respirable fraction TWA: 2 mg/m³ 8 hours. Form: Respirable fraction</p>
ethylbenzene	<p>ACGIH TLV (United States, 3/2019). TWA: 20 ppm 8 hours. OSHA PEL (United States, 5/2018). TWA: 435 mg/m³ 8 hours. TWA: 100 ppm 8 hours.</p>
ethylenediamine	<p>ACGIH TLV (United States, 3/2019). Absorbed through skin. TWA: 10 ppm 8 hours. OSHA PEL (United States, 5/2018). TWA: 25 mg/m³ 8 hours. TWA: 10 ppm 8 hours.</p>

Key to abbreviations

- A = Acceptable Maximum Peak
- ACGIH = American Conference of Governmental Industrial Hygienists.
- C = Ceiling Limit
- F = Fume
- IPEL = Internal Permissible Exposure Limit
- OSHA = Occupational Safety and Health Administration.
- R = Respirable
- Z = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

- S = Potential skin absorption
- SR = Respiratory sensitization
- SS = Skin sensitization
- STEL = Short term Exposure limit values
- TD = Total dust
- TLV = Threshold Limit Value
- TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

Section 8. Exposure controls/personal protection

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : By spraying: air-fed respirator. By other operations than spraying, in well ventilated areas, air-fed respirators could be replaced by a combination charcoal filter and particulate filter mask. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Colorless.
Odor	: Amine-like. [Strong]
Odor threshold	: Not available.
pH	: Not available.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 16°C (60.8°F)
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Evaporation rate	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.64
Density (lbs / gal)	: 13.69
Solubility	: Insoluble in the following materials: cold water.
Partition coefficient: n-octanol/water	: Not available.
Viscosity	: Kinematic (40°C (104°F)): >0.21 cm ² /s (>21 cSt)
Volatility	: 28% (v/v), 14.026% (w/w)
% Solid. (w/w)	: 85.974

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Isopropyl alcohol	LC50 Inhalation Vapor	Rat	72600 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	4.396 g/kg	-
xylene	LD50 Dermal	Rabbit	>1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
zinc oxide	LC50 Inhalation Dusts and mists	Rat	>5700 mg/m ³	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
ethylenediamine	LD50 Oral	Rat	3.5 g/kg	-
	LD50 Dermal	Rabbit	0.73 g/kg	-
	LD50 Oral	Rat	0.5 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris (dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
2,4,6-tris (dimethylaminomethyl)phenol	skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Classification

Section 11. Toxicological information

Product/ingredient name	OSHA	IARC	NTP
crystalline silica, respirable powder (>10 microns)	-	1	Known to be a human carcinogen.
crystalline silica, respirable powder (<10 microns)	-	1	Known to be a human carcinogen.
Isopropyl alcohol	-	3	-
xylene	-	3	-
ethylbenzene	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity**Conclusion/Summary** : There are no data available on the mixture itself.**Teratogenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Specific target organ toxicity (single exposure)**

Name	Category	Route of exposure	Target organs
Isopropyl alcohol xylene	Category 3 Category 3	Not applicable. Not applicable.	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns) ethylbenzene	Category 1 Category 2	Inhalation Not determined	Not determined hearing organs

Target organs : Contains material which causes damage to the following organs: liver, spleen, brain, bone marrow.
Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, upper respiratory tract, immune system, skin, central nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

Name	Result
xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure**Potential acute health effects****Eye contact** : Causes serious eye irritation.**Inhalation** : Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.**Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Section 11. Toxicological information

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary : There are no data available on the mixture itself. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Section 11. Toxicological information

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMAFAST 302 HARDENER	3496.9	2478.1	N/A	30.7	3.9
Isopropyl alcohol	4396	12800	N/A	72.6	N/A
xylene	4300	1100	N/A	11	1.5
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
zinc oxide	N/A	2500	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
ethylenediamine	500	1100	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Isopropyl alcohol	Acute EC50 10100 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
zinc oxide	Acute EC50 0.17 mg/l	Algae	72 hours
	Acute EC50 0.481 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
ethylbenzene	Chronic NOEC 0.017 mg/l Fresh water	Algae	72 hours
	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Isopropyl alcohol	0.05	-	low
xylene	3.16	7.4 to 18.5	low
ethylbenzene	3.15	79.43	low
ethylenediamine	-2.04	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class (es)	3	3	3
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.
Product RQ (lbs)	1857.8	Not applicable.	Not applicable.
RQ substances	(Xylene)	Not applicable.	Not applicable.

Additional information

DOT : Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

IMDG : None identified.

IATA : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are listed or exempted.

SARA 302/304

SARA 304 RQ : 1782340.6 lbs / 809182.6 kg [130502.7 gal / 494006.5 L]

Composition/information on ingredients

Name	EHS	SARA 302 TPQ		SARA 304 RQ	
		(lbs)	(gallons)	(lbs)	(gallons)
ethylenediamine	Yes.	10000	1337.1	5000	668.5

SARA 311/312

Classification

: FLAMMABLE LIQUIDS - Category 2
 ACUTE TOXICITY (inhalation) - Category 4
 SKIN IRRITATION - Category 2
 EYE IRRITATION - Category 2A
 RESPIRATORY SENSITIZATION - Category 1
 SKIN SENSITIZATION - Category 1
 CARCINOGENICITY - Category 1A
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 1
 HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
crystalline silica, respirable powder (>10 microns)	≥10 - ≤20	CARCINOGENICITY - Category 1A
crystalline silica, respirable powder (<10 microns)	≥10 - ≤20	CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (inhalation) - Category 1
Isopropyl alcohol	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
xylene	≥1.0 - ≤6.6	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 ASPIRATION HAZARD - Category 1
2,4,6-tris(dimethylaminomethyl) phenol	≥1.0 - <3.0	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B
ethylbenzene	≤1.6	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED

Section 15. Regulatory information

ethylenediamine	<1.0	EXPOSURE) (hearing organs) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 RESPIRATORY SENSITIZATION - Category 1A SKIN SENSITIZATION - Category 1B
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SARA 313

Supplier notification	Chemical name	CAS number	Concentration
	xylene	1330-20-7	3 - 7
	zinc oxide	1314-13-2	1 - 5
	ethylbenzene	100-41-4	0.5 - 1.5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

 **WARNING:** Cancer - www.P65Warnings.ca.gov.

Section 16. Other information**Hazardous Material Information System (U.S.A.)**

Health : 3 * Flammability : 3 Physical hazards : 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health : 3 Flammability : 3 Instability : 0

Date of previous issue : 10/12/2019

Organization that prepared the MSDS : EHS

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

Section 16. Other information

N/A = Not available

SGG = Segregation Group

UN = United Nations

✔ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.