# **SAFETY DATA SHEET**

Date of issue/Date of revision 16 January 2020

Version9

### Section 1. Identification

Product code	: 00331118
Product name	: SIGMARINE 24 RED
Other means of identification	: Not available.
CAS number	: Not applicable.
EC number	: Mixture.
Product type	: Liquid.
Relevant identified uses	of the substance or mixture and uses advised against
Product use	: Coating. Paint. Painting-related materials.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

### Section 2. Hazards identification

Classification of the substance or mixture	<ul> <li>FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 5 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous system (CNS)) - Category 2 AQUATIC TOXICITY (CHRONIC) - Category 3</li> <li>Fercentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 28.6% (Oral), 50.2% (Dermal), 88.5% (Inhalation)</li> <li>Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 80.5%</li> </ul>
GHS label elements Hazard pictograms	
Signal word	: Warning

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### Section 2. Hazards identification

Hazard statements	:	Flammable liquid and vapor. May be harmful in contact with skin. Causes serious eye irritation. May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS)) Harmful to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Avoid release to the environment. Do not breathe vapor. Wash hands thoroughly after handling.
Response	:	Get medical attention if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	:	Store in a well-ventilated place. Keep cool.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry	:	Not available.
Other hazards which do not result in classification	:	Prolonged or repeated contact may dry skin and cause irritation.

### Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of	: Not available.
identification	

#### CAS number/other identifiers

CAS number: Not applicable.EC number: Mixture.			
Ingredient name	CAS number	Chemical formula	%
calcium carbonate Naphtha (petroleum), hydrotreated heavy Naphtha (petroleum), hydrodesulfurized heavy 2-ethylhexanoic acid, zirconium salt 2-butanone oxime	471-34-1 64742-48-9 64742-82-1 22464-99-9 96-29-7	C-O3.Ca - - C8-H15-O2.xZr C4-H9-N-O	25- <50 10 - <20 5- <10 0.3 - <1 <0.1

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

### Section 4. First aid measures

	u measures
Description of necessary fir	st aid measures
Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Most important symptoms/e	ffects, acute and delayed
Potential acute health effe	<u>xts</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: May be harmful in contact with skin. Defatting to the skin. May cause skin dryness and irritation.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symp	u <u>toms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation dryness cracking
Ingestion	: No specific data.
Indication of immediate me	lical attention and special treatment needed, if necessary
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

### Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

### Section 5. Fire-fighting measures

Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	<ul> <li>Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.</li> </ul>

### Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

	contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
	emergency contact information and Section 13 for waste disposal.

### Section 7. Handling and storage

#### Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
		Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### Section 8. Exposure controls/personal protection

#### Control parameters

**Occupational exposure limits** 

Ingredient name	Exposure limits
calcium carbonate	Ministry of Health (Viet Nam, 10/2002). TWA: 10 mg/m <sup>3</sup> 8 hours.
2-ethylhexanoic acid, zirconium salt	ACGIH TLV (United States, 3/2019).
	STEL: 10 mg/m³, (as Zr) 15 minutes. TWA: 5 mg/m³, (as Zr) 8 hours.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

### Section 8 Exposure controls/personal protection

Section 8. Expos	ure controls/personal protection
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection meas	<u>ures</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: For prolonged or repeated handling, use the following type of gloves:
	Recommended: natural rubber (latex), nitrile rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the bazards of the product and the safe working limits of the selected respirator. If

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

## Section 9. Physical and chemical properties

		Viet New
рН	: Not available.	
Odor threshold	: Not available.	
Odor	: Aromatic.	
Color	: Red.	
Physical state	: Liquid.	
Appearance		

### Section 9. Physical and chemical properties

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Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 39°C (102.2°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Greatest known range: Lower: 1.4% Upper: 7.6% (Naphtha (petroleum), hydrotreated heavy)
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.99
Solubility	: Insoluble in the following materials: cold water.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C): >0.21 cm²/s

### Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

### Section 11. Toxicological information

#### Information on toxicological effects

Acute	toxi	icity.
Acuic		CILY

Product/ingredient name	Result	Species	Dose	Exposure
calcium carbonate	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	6450 mg/kg	-
Naphtha (petroleum), hydrotreated heavy	LD50 Oral	Rat	>6 g/kg	-
2-ethylhexanoic acid, zirconium salt	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	>5 g/kg	-
2-butanone oxime	LD50 Oral	Rat	930 mg/kg	-
Conclusion/Summary	: There are no data ava	ilable on the mixture i	itself.	

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### Section 11. Toxicological information

	-
Irritation/Corrosion	
Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Sensitization	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
<b>Conclusion/Summary</b>	: There are no data available on the mixture itself.
<b>Carcinogenicity</b>	
<b>Conclusion/Summary</b>	: There are no data available on the mixture itself.
Reproductive toxicity	
<b>Conclusion/Summary</b>	: There are no data available on the mixture itself.
<b>Teratogenicity</b>	
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Naphtha (petroleum), hydrotreated heavy	Category 3	Not applicable.	Respiratory tract irritation
Naphtha (petroleum), hydrodesulfurized heavy	Category 3	Not applicable.	Narcotic effects

#### Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
Naphtha (petroleum), hydrodesulfurized heavy	Category 1		central nervous system (CNS)

#### **Aspiration hazard**

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

#### Information on the likely : Not available. routes of exposure

### Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: May be harmful in contact with skin. Defatting to the skin. May cause skin dryness and irritation.
Ingestion	: No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

### Section 11. Toxicological information

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation dryness cracking
Ingestion	: No specific data.

Delayed and immediate effect	ts	and also chronic effects from short and long term exposure	
<u>Short term exposure</u>			
Potential immediate effects	:	There are no data available on the mixture itself.	
Potential delayed effects	1	There are no data available on the mixture itself.	
<u>Long term exposure</u>			
Potential immediate effects	:	There are no data available on the mixture itself.	
Potential delayed effects	:	There are no data available on the mixture itself.	
Potential chronic health effects			
General	:	May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.	
Carcinogenicity	:	No known significant effects or critical hazards.	
Mutagenicity	:	No known significant effects or critical hazards.	
Teratogenicity	:	No known significant effects or critical hazards.	
<b>Developmental effects</b>	:	No known significant effects or critical hazards.	
Fertility effects		No known significant effects or critical hazards.	

#### Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
<b>⊅</b> ermal	2802.81 mg/kg

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from

### Section 11. Toxicological information

short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine, 2-butanone oxime, cobalt bis (2-ethylhexanoate). May produce an allergic reaction.

### Section 12. Ecological information

#### <u>Toxicity</u>

Product/ingredient name	Result	Species	Exposure
	Acute EC10 >14 mg/l	Algae	72 hours
	Acute LC50 >100 mg/l	Fish	96 hours

#### Persistence and degradability

Not available.

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
2-butanone oxime	0.63	5.01	low

#### Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

#### Other adverse effects : No known significant effects or critical hazards.

### Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil,
	waterways, drains and sewers.

### Section 14. Transport information

### Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

#### **Additional information**

- UN : None identified.
- IMDG : None identified.
- IATA : None identified.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

### Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

#### Circular no. 05/1999/TT-BYT

Ingredient name	Category	Notes	
<b>X</b> lene	Category 2		
benzene	Category 1		
toluene	Category 2		
mercury	Category 2		
selenium	Category 1		
Cadmium (Non-pyrophoric)	Category 2		
antimony	Category 2		
lead massive	Category 2		
arsenic	Category 1		

Toxic classification (TCVN : 4 3164-79)

### Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 16 January 2020
Date of previous issue	: 9/10/2019
Version	: 9
Prepared by	: EHS
Key to abbreviations	<ul> <li>ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations</li> </ul>
References	: Not available.

**V** Indicates information that has changed from previously issued version.

#### Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.