SAFETY DATA SHEET

Date of issue/Date of revision 17 January 2020

Version3

Section 1. Identification

Product code	: 00394482
Product name	: SIGMACOVER 280 HARDENER
Other means of identification	: Not available.
CAS number	: Not applicable.
EC number	: Mixture.
Product type	: Liquid.
Relevant identified uses	of the substance or mixture and uses advised against
Product use	: Coating. Paint. Painting-related materials.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 4
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION - Category 1C
	SERIOUS EYE DAMAGE - Category 1
	SKIN SENSITIZATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (respiratory tract) - Category 2
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -
	Category 3
	AQUATIC TOXICITY (CHRONIC) - Category 3
	Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity:
	42.1% (Oral), 42.1% (Dermal), 47.8% (Inhalation)
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 48.2%
GHS label elements	
Hazard pictograms	
Signal word	: Danger
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Product name SIGMACOVER 280 HARDENER

Section 2. Hazards identification

Hazard statements	:	Flammable liquid and vapor. Harmful in contact with skin or if inhaled. May be harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause damage to organs. (respiratory tract) May cause drowsiness or dizziness. Harmful to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material- handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	:	IF exposed or if you feel unwell: Call a POISON CENTER or physician. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
Storage	:	Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry	:	Not available.
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of	: Not available.
identification	

CAS number	: Not applicable.
EC number	: Mixture.

Section 3. Composition/information on ingredients

Ingredient name	CAS number	Chemical formula	%
xylene	1330-20-7	C8-H10	20 - <25
2-methylpropan-1-ol	78-83-1	C4-H10-O	20 - <25
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	(C6H18N4. Unspecified. Unspecified)x	10 - <20
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	C15-H27-N3-O	3 - <5
ethylbenzene	100-41-4	C8-H10	3 - <5
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	CHON	1- <3

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Description of necessa	ary first aid measures
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Most important sympton	oms/effects, acute and delayed
Potential acute health	<u>n effects</u>
Eye contact	: Causes serious eye damage.
Inhalation	 Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Causes severe burns. Harmful in contact with skin. May cause damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed. Corrosive to the digestive tract. Causes burns. May cause damage to organs following a single exposure if swallowed. Can cause

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness

central nervous system (CNS) depression.

Section 4. First aid measures

Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Indication of immediate med	ical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media		
Suitable extinguishing media	-	Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	:	Do not use water jet.
Specific hazards arising from the chemical		Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
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Section 7. Handling and storage

Precautions for safe handling	
Protective measures :	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general : occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities	accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not
	opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits	
x ylene		Ministry of Health (Viet Nam, 10/2002). STEL: 300 mg/m ³ 15 minutes. TWA: 100 mg/m ³ 8 hours.	
2-methylpropan-1-ol		Ministry of Health (Viet Nam, 10/2002). STEL: 250 mg/m ³ 15 minutes. TWA: 150 mg/m ³ 8 hours.	
ethylbenzene		ACGIH TLV (United States, 3/2019). TWA: 20 ppm 8 hours.	
ecommended monitoring rocedures	If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.		
ppropriate engineering ontrols	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.		
nvironmental exposure ontrols	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
ndividual protection measure	e <u>s</u>		
Hygiene measures	eating, smoking and using the lavate Appropriate techniques should be us Contaminated work clothing should	roughly after handling chemical products, before bry and at the end of the working period. Sed to remove potentially contaminated clothing. not be allowed out of the workplace. Wash g. Ensure that eyewash stations and safety n location.	
	: Chemical splash goggles and face s		

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Section 8. Exposure controls/personal protection

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Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Clear
Odor	: Aromatic.
Odor threshold	: Not available.
рН	: Not available.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 26°C (78.8°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive	: Greatest known range: Lower: 1.7% Upper: 10.9% (2-methylpropan-1-ol)
(flammable) limits	
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.93
Solubility	: Insoluble in the following materials: cold water.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (room temperature): >4 cm²/s Kinematic (40°C): >0.21 cm²/s
Viscosity	: 40 - <60 s (ISO 6mm)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
X ylene	LD50 Dermal	Rabbit	>1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl)				
phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Amines, polyethylenepoly-,	LD50 Dermal	Rabbit	1465 mg/kg	-
triethylenetetramine fraction				
	LD50 Oral	Rat	1716 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
2,4,6-tris (dimethylaminomethyl) phenol	Eyes - Severe irritant Skin - Visible necrosis	Rabbit Rabbit	-	- 4 hours	- 7 days

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Section 11. Toxicological information

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result		
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 2,4,6-tris (dimethylaminomethyl) phenol	skin skin	Mouse Guinea pig	Sensitizing Sensitizing		
Skin	: There are no d	lata available on the mixture itse	lf.		
Respiratory	: There are no data available on the mixture itself.				
Mutagenicity					
Conclusion/Summary	: There are no data available on the mixture itself.				
Carcinogenicity					
Conclusion/Summary	: There are no d	lata available on the mixture itse	elf.		
Reproductive toxicity					
Conclusion/Summary	: There are no c	lata available on the mixture itse	lf.		
Teratogenicity					
Conclusion/Summary	: There are no d	lata available on the mixture itse	lf.		
Specific target organ toxicit	ty (single exposu	<u>re)</u>			

Name	Category	Route of exposure	Target organs
xylene	Category 3	Not applicable.	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	Not applicable.	Narcotic effects
	Category 3	Not applicable.	Respiratory tract irritation
Amines, polyethylenepoly-, triethylenetetramine fraction	Category 1	Not determined	respiratory tract

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	Not determined	hearing organs

Aspiration hazard

Name	Result
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Not available.

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Section 11. Toxicological information

Potential acute health effects		
Eye contact	:	Causes serious eye damage.
Inhalation	:	Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	:	Causes severe burns. Harmful in contact with skin. May cause damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	:	May be harmful if swallowed. Corrosive to the digestive tract. Causes burns. May cause damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure		
Potential immediate effects	: There are no data available on the mixture itself.	
Potential delayed effects	: There are no data available on the mixture itself.	
<u>Long term exposure</u>		
Potential immediate effects	: There are no data available on the mixture itself.	
Potential delayed effects	: There are no data available on the mixture itself.	
Potential chronic health eff	<u>cts</u>	
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.	//
General Carcinogenicity	or dermatitis. Once sensitized, a severe allergic reaction may occur when	/k
	or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.	4/
Carcinogenicity	or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.No known significant effects or critical hazards.	/৮
Carcinogenicity Mutagenicity	 or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. No known significant effects or critical hazards. No known significant effects or critical hazards. 	/L

Section 11. Toxicological information

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	2985.66 mg/kg
Dermal	1609.92 mg/kg
Inhalation (vapors)	20.96 mg/l
Inhalation (dusts and mists)	2.69 mg/l

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine, 2,4,6-tris(dimethylaminomethyl)phenol, Amines, polyethylenepoly-, triethylenetetramine fraction. May produce an allergic reaction.

Section 12. Ecological information

<u>Toxicity</u>

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours
Amines, polyethylenepoly-, triethylenetetramine fraction	Acute EC50 20 mg/l	Aquatic plants - Daphnia magna	72 hours
	Acute EC50 31.1 mg/l Acute LC50 330 mg/l Acute NOEC 2.5 mg/l	Daphnia - Daphnia magna Fish - Pimephales promelas Crustaceans	48 hours 96 hours 72 hours

Persistence and degradability

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine ethylbenzene	-	-	Readily Not readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.16	7.4 to 18.5	low
2-methylpropan-1-ol	0.76	-	low
ethylbenzene	3.15	79.43	low
Amines, polyethylenepoly-, triethylenetetramine fraction	-2.65	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

: The generation of waste should be avoided or minimized wherever possible. **Disposal methods** Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)
Packing group	III		
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Product code 003944 Product name SIGMA	482 ACOVER 280 HARDENER	Date of issue 17	Date of issue 17 January 2020 Version 3		
Section 14. Tr	ransport informati	on			
Environmental hazards	No.	No.	No.		
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.		

Additional information

UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

Circular no. 05/1999/TT-BYT

environmental regulations specific for the product

Safety, health and

Ingredient name	Category	Notes
<mark>, ≪y</mark> lene	Category 2	

Toxic classification (TCVN : 4

3164-79)

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 17 January 2020
Date of previous issue	: 10/12/2019
Version	: 3
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

Product name SIGMACOVER 280 HARDENER

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.