



# SAFETY DATA SHEET



AMERCOAT 68 A CURE

Date of issue 30 March 2020

Version 19

## 1. Product and company identification

Product name : AMERCOAT 68 A CURE

Product code : 00286110

Product type : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/  
mixture : Coating.

Uses advised against : Not applicable.

Supplier's details : PPG PMC Japan Co., Ltd.  
8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe 652-0803  
Tel : +81 78 574 2777  
Fax : +81 78 576 0035

Emergency telephone  
number : 078 574 2777

## 2. Hazards identification

GHS Classification : FLAMMABLE LIQUIDS - Category 3  
SKIN IRRITATION - Category 2  
SERIOUS EYE DAMAGE - Category 1  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 1A  
TOXIC TO REPRODUCTION (Fertility) - Category 1B  
TOXIC TO REPRODUCTION (Unborn child) - Category 1B  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (central nervous system (CNS), kidneys, liver, respiratory system) - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous system (CNS), hearing organs, lungs, nervous system, respiratory system) - Category 2  
AQUATIC HAZARD (ACUTE) - Category 2  
AQUATIC HAZARD (LONG-TERM) - Category 2

### GHS label elements

Hazard pictograms :



Signal word : Danger

## 2. Hazards identification

- Hazard statements** : Flammable liquid and vapor.  
Causes serious eye damage.  
Causes skin irritation.  
May cause an allergic skin reaction.  
May cause cancer.  
May damage fertility or the unborn child.  
May cause damage to organs. (central nervous system (CNS), kidneys, liver, respiratory system)  
May cause respiratory irritation.  
May cause drowsiness or dizziness.  
May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS), hearing organs, lungs, nervous system, respiratory system)  
Toxic to aquatic life with long lasting effects.
- Precautionary statements**
- Prevention** : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
- Response** : Collect spillage. Get medical attention if you feel unwell. IF exposed or concerned: Call a POISON CENTER or physician. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
- Storage** : Store locked up. Store in a well-ventilated place. Keep cool.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Other hazards which do not result in classification** : Prolonged or repeated contact may dry skin and cause irritation.

## 3. Composition/information on ingredients

**Substance/mixture** : Mixture

**CAS number/other identifiers**

**CAS number** : Not applicable.

**ENCS number** : Not available.

### 3. Composition/information on ingredients

Ingredient name	%	CAS number	ENCS
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	20 - <25	68410-23-1	7-445
Methyl n-pentyl ketone	15 - <20	110-43-0	2-542
Solvent naphtha (petroleum), light aromatic	15 - <20	64742-95-6	Not available.
Ethylbenzene	12.5 - <15	100-41-4	3-28; 3-60
1,2,4-Trimethylbenzene	10 - <12.5	95-63-6	3-3427; 3-7
Xylene	7 - <10	1330-20-7	3-3; 3-60
1,3,5-Trimethylbenzene	1 - <2	108-67-8	3-3427; 3-7
1,2,3-Trimethylbenzene	1 - <2	526-73-8	3-3427; 3-7
Isobutyl alcohol	1 - <2	78-83-1	2-3049
3,6-diazaoctanethylenediamin	0.5 - <1	112-24-3	2-163; 7-5
Cumene	0.2 - <0.5	98-82-8	3-22
formaldehyde (aqueous solution)	0.1 - <0.2	50-00-0	2-482

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

### 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

#### Most important symptoms/effects, acute and delayed

##### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : May cause damage to organs following a single exposure in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : May cause damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

##### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

## 4. First aid measures

- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides

## 5. Fire-fighting measures

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## 7. Handling and storage

**Precautions for safe handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment.

## 7. Handling and storage

Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Conditions for safe storage :** Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## 8. Exposure controls/personal protection

### Control parameters

### Occupational exposure limits

Ingredient name	Exposure limits
Ethylbenzene	<b>Japan Society for Occupational Health (Japan, 5/2018).</b> OEL-M: 217 mg/m <sup>3</sup> 8 hours. OEL-M: 50 ppm 8 hours. <b>ISHL (Japan, 2/2019).</b> TWA: 20 ppm 8 hours.
1,2,4-Trimethylbenzene	<b>Japan Society for Occupational Health (Japan, 5/2018).</b> OEL-M: 120 mg/m <sup>3</sup> 8 hours. OEL-M: 25 ppm 8 hours.
Xylene	<b>ISHL (Japan, 2/2019).</b> TWA: 50 ppm 8 hours. <b>Japan Society for Occupational Health (Japan, 5/2018).</b> OEL-M: 50 ppm 8 hours. OEL-M: 217 mg/m <sup>3</sup> 8 hours.
1,3,5-Trimethylbenzene	<b>Japan Society for Occupational Health (Japan, 5/2018).</b> OEL-M: 120 mg/m <sup>3</sup> 8 hours. OEL-M: 25 ppm 8 hours.
1,2,3-Trimethylbenzene	<b>Japan Society for Occupational Health (Japan, 5/2018).</b> OEL-M: 120 mg/m <sup>3</sup> 8 hours. OEL-M: 25 ppm 8 hours.
Isobutyl alcohol	<b>Japan Society for Occupational Health (Japan, 5/2018).</b> OEL-M: 150 mg/m <sup>3</sup> 8 hours. OEL-M: 50 ppm 8 hours. <b>ISHL (Japan, 2/2019).</b> TWA: 50 ppm 8 hours.
formaldehyde (aqueous solution)	<b>Japan Society for Occupational Health (Japan, 5/2018). Skin sensitizer. Inhalation sensitizer.</b> OEL-M: 0.12 mg/m <sup>3</sup> 8 hours. OEL-M: 0.1 ppm 8 hours. OEL-C: 0.24 mg/m <sup>3</sup> OEL-C: 0.2 ppm

## 8. Exposure controls/personal protection

ISHL (Japan, 2/2019).

TWA: 0.1 ppm 8 hours.

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye protection** : Chemical splash goggles and face shield.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Gloves** : butyl rubber

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : By spraying: air-fed respirator. By other operations than spraying, in well ventilated areas, air-fed respirators could be replaced by a combination charcoal filter and particulate filter mask. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## 9. Physical and chemical properties

### Appearance

Physical state	: Liquid.
Color	: Colorless.
Odor	: Amine-like.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 31°C (87.8°F)
Relative density	: 0.89
Solubility	: Insoluble in the following materials: cold water.
Viscosity	: 60 - 100 s (ISO 6mm)

## 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

## 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Methyl n-pentyl ketone	LC50 Inhalation Vapor	Rat	16.7 mg/l	4 hours
	LD50 Dermal	Rabbit	10.206 g/kg	-
	LD50 Oral	Rat	1.6 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
Ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1,2,4-Trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	5 g/kg	-
Xylene	LD50 Dermal	Rabbit	>1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
	LC50 Inhalation Vapor	Rat	24000 mg/m <sup>3</sup>	4 hours
1,3,5-Trimethylbenzene	LD50 Oral	Rat	5000 mg/kg	-
	LD50 Oral	Rat	11.4 g/kg	-
1,2,3-Trimethylbenzene	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Isobutyl alcohol				



## 11. Toxicological information

3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	805 mg/kg	-
	LD50 Oral	Rat	2500 mg/kg	-
Cumene	LC50 Inhalation Vapor	Rat	39000 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	1400 mg/kg	-
formaldehyde (aqueous solution)	LC50 Inhalation Gas.	Rat	250 ppm	4 hours
	LD50 Dermal	Rabbit	270 mg/kg	-
	LD50 Oral	Rat	100 mg/kg	-

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

### Sensitization

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Methyl n-pentyl ketone	Category 3 Category 3	Not applicable. Not applicable.	Narcotic effects Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3 Category 3	Not applicable. Not applicable.	Narcotic effects Respiratory tract irritation
Ethylbenzene	Category 3 Category 3	Not applicable. Not applicable.	Narcotic effects Respiratory tract irritation
1,2,4-Trimethylbenzene	Category 3 Category 3	Not applicable. Not applicable.	Narcotic effects Respiratory tract irritation
Xylene	Category 1	Not determined	central nervous system (CNS), kidneys, liver and respiratory system
1,3,5-Trimethylbenzene	Category 3 Category 3 Category 3	Not applicable. Not applicable. Not applicable.	Narcotic effects Narcotic effects Respiratory tract irritation

## 11. Toxicological information

1,2,3-Trimethylbenzene	Category 3 Category 3	Not applicable. Not applicable.	Narcotic effects Respiratory tract irritation
Isobutyl alcohol	Category 3 Category 3	Not applicable. Not applicable.	Narcotic effects Respiratory tract irritation
3,6-diazaoctanethylenediamin	Category 3	Not applicable.	Respiratory tract irritation
Cumene	Category 1	Not determined	central nervous system (CNS), kidneys and liver
	Category 3 Category 3	Not applicable. Not applicable.	Narcotic effects Respiratory tract irritation
formaldehyde (aqueous solution)	Category 1	Not determined	nervous system and respiratory system

### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Ethylbenzene	Category 2	Not determined	hearing organs
1,2,4-Trimethylbenzene	Category 2	Not determined	central nervous system (CNS) and lungs
Xylene	Category 1	Not determined	nervous system and respiratory system
1,3,5-Trimethylbenzene	Category 1	Not determined	central nervous system (CNS) and respiratory system
formaldehyde (aqueous solution)	Category 1	Not determined	central nervous system (CNS) and respiratory system

### Aspiration hazard

Name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1
1,2,4-Trimethylbenzene	ASPIRATION HAZARD - Category 1
Xylene	ASPIRATION HAZARD - Category 1
1,3,5-Trimethylbenzene	ASPIRATION HAZARD - Category 1
Cumene	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : May cause damage to organs following a single exposure in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : May cause damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

## 11. Toxicological information

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Potential chronic health effects

**General** : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : May damage the unborn child.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : May damage fertility.

### Numerical measures of toxicity

#### Acute toxicity estimates

## 11. Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
AMERCOAT 68 A CURE	6718.8	5764.1	N/A	33.7	N/A
Methyl n-pentyl ketone	1600	10206	N/A	N/A	N/A
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
Ethylbenzene	3500	17800	N/A	17.8	N/A
1,2,4-Trimethylbenzene	5000	N/A	N/A	N/A	N/A
Xylene	4300	1100	N/A	11	N/A
1,3,5-Trimethylbenzene	5000	N/A	N/A	24	N/A
1,2,3-Trimethylbenzene	11400	N/A	N/A	N/A	N/A
Isobutyl alcohol	2830	2460	N/A	11	N/A
3,6-diazaoctanethylenediamin	2500	805	N/A	N/A	N/A
Cumene	N/A	12300	N/A	3	N/A
formaldehyde (aqueous solution)	500	270	250	N/A	N/A

### Other information :

Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

## 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	EC50 4.11 mg/l Fresh water	Algae	72 hours
Methyl n-pentyl ketone	Acute LC50 131 mg/l	Fish	96 hours
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
Ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours
Isobutyl alcohol	Acute EC50 1100 mg/l	Daphnia	48 hours
formaldehyde (aqueous solution)	Acute EC50 3.48 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours

### Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	-	15 % - 28 days	-	-
Methyl n-pentyl ketone	OECD 310	69 % - Readily - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	-	-	Not readily
Methyl n-pentyl ketone	-	-	Readily
Ethylbenzene	-	-	Readily
Xylene	-	-	Readily

## 12. Ecological information

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Methyl n-pentyl ketone	1.98	-	low
Ethylbenzene	3.15	79.43	low
1,2,4-Trimethylbenzene	3.63	120.23	low
Xylene	3.16	7.4 to 18.5	low
1,3,5-Trimethylbenzene	3.42	186.21	low
1,2,3-Trimethylbenzene	3.66	194.98	low
Isobutyl alcohol	0.76	-	low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	low
Cumene	3.66	35.48	low

### Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Mobility : Not available.

Other adverse effects : No known significant effects or critical hazards.

## 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.

## 14. Transport information

Marine pollutant substances	Not applicable.	(Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines, Solvent naphtha (petroleum), light aromatic)	Not applicable.
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### Additional information

- UN** : None identified.
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## 15. Regulatory information

### Fire Service Law

Category	Substance name/Type	Danger category	Signal word	Designated quantity
Category IV	Class II petroleum	III	Flammable - Keep Fire Away	1000 L

### Pollutant Release and Transfer Registers (PRTR)

Ingredient name	%	Status	Reference number
2,4-Trimethylbenzene	10.08	Class 1	296
1,3,5-trimethylbenzene	1.68	Class 1	297
xylene	9.1146	Class 1	80
ethylbenzene	14.722	Class 1	53
formaldehyde	0.144	Specified Class 1	411

### ISHL

#### Use of specified chemical substances

Ingredient name	%	Status	Reference number
Ethyl benzene	≥10 - ≤24	Group-2 Substances under Supervision	3-3

#### Label requirements

Ingredient name	%	Status	Reference number
Petroleum naphtha	≥10 - ≤20	Listed	330
Trimethylbenzene	≤3.0	Listed	404
Trimethylbenzene	≥10 - ≤25	Listed	404
Trimethylbenzene	≤3.0	Listed	404
Xylene	<10	Listed	136
Ethylbenzene	≥10 - ≤24	Listed	70
Methyl n-pentyl ketone; 2-Heptanone	≥10 - ≤24	Listed	586
Butanol	≤1.8	Listed	477
Formaldehyde	≤0.30	Listed	548

## 15. Regulatory information

### Chemicals requiring notification

Ingredient name	%	Status	Reference number
Petroleum naphtha	≥10 - ≤20	Listed	330
Trimethylbenzene	≤3.0	Listed	404
Trimethylbenzene	≥10 - ≤25	Listed	404
Trimethylbenzene	≤3.0	Listed	404
Xylene	<10	Listed	136
Cumene	<1.0	Listed	138
Ethylbenzene	≥10 - ≤24	Listed	70
Methyl n-pentyl ketone; 2-Heptanone	≥10 - ≤24	Listed	586
Butanol	≤1.8	Listed	477
Formaldehyde	≤0.30	Listed	548

### Carcinogen

None of the components are listed.

### Mutagen

None of the components are listed.

<b>Corrosive liquid</b>	: Not listed
<b>Occupational Safety and Health Law</b>	: Flammable liquid Class 4
<b>Prevention of Tetraalkyl Lead Poisoning</b>	: Not listed
<b>Harmful Substances Subject to Obtaining Permission for Manufacturing</b>	: Not listed
<b>Harmful Substances, Prohibited for Manufacturing</b>	: Not listed
<b>Dangerous Substances</b>	: Inflammable
<b>Lead regulation</b>	: Not listed
<b>Organic solvents poisoning prevention</b>	: Class 2

### Poisonous and Deleterious Substances

None of the components are listed.

### Chemical Substances Control Law (CSCL)

Ingredient name	%	Status	Reference number
1,3,5-Trimethylbenzene	1.344	Priority assessment	201
1,2,4-Trimethylbenzene	10.08	Priority assessment	49
1,3,5-Trimethylbenzene	1.68	Priority assessment	201
Xylene	9.1146	Priority assessment	125
Cumene	0.336	Priority assessment	126
Ethylbenzene	14.722	Priority assessment	50
Formaldehyde	0.144	Priority assessment	25

**High Pressure Gas Control Law** : Not available.

### Explosives Control Law

## 15. Regulatory information

None of the components are listed.

**Law Concerning Prevention of Pollution of the Ocean and Maritime Disaster** : Not available.

### Maritime Safety Law

#### Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

### Container class

None of the components are listed.

**JSOH Carcinogen** : Group 2A

**List of Specially Controlled Industrial Waste** : Not listed

**Japan inventory** : All components are listed or exempted.

**Road law** : Not available.

## 16. Other information

### History

**Date of issue/Date of revision** : 30 March 2020

**Date of previous issue** : 10/11/2019

**Version** : 19

**Prepared by** : EHS

**Key to abbreviations** : ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
 ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
 ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
 UN = United Nations

📌 Indicates information that has changed from previously issued version.

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