

SAFETY DATA SHEET

Date of issue/Date of revision

: 19 May 2020

Version

: 2



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMACOVER 350 BASE RAL 1003

Product code : 00398956

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

**Use of the substance/
mixture** : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

**e-mail address of person
responsible for this SDS** : PMC.Safety@PPG.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Fam. Liq. 3, H226

Skin Irrit. 2, H315

Eye Dam. 1, H318

Skin Sens. 1, H317

STOT RE 2, H373

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

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SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Flammable liquid and vapour.
 Causes skin irritation.
 May cause an allergic skin reaction.
 Causes serious eye damage.
 May cause damage to organs through prolonged or repeated exposure.
 Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear protective clothing. Wear eye or face protection.
 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
 No smoking. Avoid release to the environment. Do not breathe vapour.

Response : Immediately call a POISON CENTER or doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
 Continue rinsing.

Storage : Not applicable.

Disposal : Not applicable.

P280, P210, P273, P260, P310, P305 + P351 + P338

Hazardous ingredients : Epoxy Resin (700<MW<=1100)
 epoxy resin (MW ≤ 700)
 Quartz (SiO₂)
 2-methylpropan-1-ol

Supplemental label elements : Contains epoxy constituents. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

| Product/ingredient name | Identifiers | % by weight | Classification | |
|---|---|-------------|---|---------|
| | | | Regulation (EC) No. 1272/2008 [CLP] | Type |
| Epoxy Resin (700<MW<=1100) | CAS: 25036-25-3 | ≥10 - ≤25 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 | [1] |
| xylene | REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9 | ≥10 - ≤15 | Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 | [1] [2] |
| epoxy resin (MW ≤ 700) | REACH #: 01-2119456619-26 EC: 500-033-5 CAS: 25068-38-6 | ≥5.0 - ≤10 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 | [1] |
| Quartz (SiO2) | EC: 238-878-4 CAS: 14808-60-7 | ≥1.0 - ≤5.0 | STOT RE 1, H372 (inhalation) | [1] [2] |
| benzyl alcohol | REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5 | ≥1.0 - ≤5.0 | Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319 | [1] |
| 2-methylpropan-1-ol | REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1 | ≥1.0 - ≤4.5 | Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336 | [1] [2] |
| ethylbenzene | REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4 | ≥1.0 - ≤5.0 | Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 | [1] [2] |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | REACH #: 01-0000017900-73 EC: 432-840-2 CAS: 220926-97-6 Index: 616-201-00-7 | ≥1.0 - ≤5.0 | Acute Tox. 4, H332 STOT RE 2, H373 (lungs) (inhalation) Aquatic Chronic 4, H413 | [1] |
| trizinc bis(orthophosphate) | REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6 | ≤0.30 | Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1) | [1] |
| | | | See Section 16 for the full text of the H statements declared above. | |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

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SECTION 3: Composition/information on ingredients

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
 pain
 watering
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
 pain or irritation
 redness
 dryness
 cracking
 blistering may occur
- Ingestion** : Adverse symptoms may include the following:
 stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

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SECTION 4: First aid measures

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
halogenated compounds
metal oxide/oxides

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

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SECTION 6: Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- 7.2 Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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SECTION 7: Handling and storage

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

| Product/ingredient name | Exposure limit values |
|----------------------------|---|
| xylene | EH40/2005 WELs (United Kingdom (UK), 8/2018). Absorbed through skin. STEL: 441 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m ³ 8 hours. TWA: 50 ppm 8 hours. |
| Quartz (SiO ₂) | EH40/2005 WELs (United Kingdom (UK), 8/2018). TWA: 0.1 mg/m ³ 8 hours. Form: respirable dust |
| 2-methylpropan-1-ol | EH40/2005 WELs (United Kingdom (UK), 8/2018). STEL: 231 mg/m ³ 15 minutes. STEL: 75 ppm 15 minutes. TWA: 154 mg/m ³ 8 hours. TWA: 50 ppm 8 hours. |
| ethylbenzene | EH40/2005 WELs (United Kingdom (UK), 8/2018). Absorbed through skin. STEL: 552 mg/m ³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m ³ 8 hours. TWA: 100 ppm 8 hours. |

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

| Product/ingredient name | Type | Exposure | Value | Population | Effects |
|-------------------------|------|-----------------------|------------------------|--------------------|----------|
| xylene | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Systemic |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Local |
| | DNEL | Long term Dermal | 125 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 65.3 mg/m ³ | General population | Systemic |
| | DNEL | Long term Oral | 12.5 mg/kg bw/day | General population | Systemic |

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SECTION 8: Exposure controls/personal protection

| | | | | | |
|---|------|-----------------------|-------------------------|--------------------------------|----------|
| epoxy resin (MW ≤ 700) | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Local |
| | DNEL | Long term Dermal | 212 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 12.25 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 12.25 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 8.33 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Dermal | 8.33 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Dermal | 3.571 mg/kg bw/day | General population [Consumers] | Systemic |
| benzyl alcohol | DNEL | Short term Dermal | 3.571 mg/kg bw/day | General population [Consumers] | Systemic |
| | DNEL | Long term Oral | 0.75 mg/kg bw/day | General population [Consumers] | Systemic |
| | DNEL | Short term Oral | 0.75 mg/kg bw/day | General population [Consumers] | Systemic |
| | DNEL | Long term Oral | 4 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 4 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 5.4 mg/m ³ | General population | Systemic |
| | DNEL | Long term Dermal | 8 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Oral | 20 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 20 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 22 mg/m ³ | Workers | Systemic |
| 2-methylpropan-1-ol | DNEL | Short term Inhalation | 27 mg/m ³ | General population | Systemic |
| | DNEL | Short term Dermal | 40 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Inhalation | 110 mg/m ³ | Workers | Systemic |
| ethylbenzene | DNEL | Long term Inhalation | 55 mg/m ³ | General population | Local |
| | DNEL | Long term Inhalation | 310 mg/m ³ | Workers | Local |
| | DNEL | Long term Oral | 1.6 mg/kg bw/day | General population | Systemic |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | DNEL | Long term Inhalation | 15 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 77 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 180 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Inhalation | 293 mg/m ³ | Workers | Local |
| | DNEL | Long term Inhalation | 82.5 µg/m ³ | General population | Local |
| trizinc bis(orthophosphate) | DNEL | Long term Inhalation | 332 µg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 25.7 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 51.3 mg/m ³ | Workers | Local |
| | DNEL | Long term Oral | 0.83 mg/kg bw/day | General | Systemic |

| | |
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SECTION 8: Exposure controls/personal protection

| | | | | | |
|--|------|----------------------|------------------------------|-------------------------------------|----------|
| | DNEL | Long term Inhalation | day 2.5 mg/m ³ | population General population | Systemic |
| | DNEL | Long term Inhalation | 5 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 83 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 83 mg/kg bw/day | Workers | Systemic |

PNECs

| Product/ingredient name | Type | Compartment Detail | Value | Method Detail |
|-----------------------------|------|---------------------------|-----------------|--------------------------|
| xylene | - | Fresh water | 0.327 mg/l | - |
| | - | Marine water | 0.327 mg/l | - |
| | - | Sewage Treatment Plant | 6.58 mg/l | - |
| | - | Fresh water sediment | 12.46 mg/kg dwt | - |
| | - | Marine water sediment | 12.46 mg/kg dwt | - |
| | - | Soil | 2.31 mg/kg | - |
| epoxy resin (MW ≤ 700) | - | Fresh water | 0.006 mg/l | Assessment Factors |
| | - | Marine water | 0.001 mg/l | Assessment Factors |
| | - | Sewage Treatment Plant | 10 mg/l | Assessment Factors |
| | - | Fresh water sediment | 0.996 mg/kg dwt | Equilibrium Partitioning |
| 2-methylpropan-1-ol | - | Marine water sediment | 0.1 mg/kg dwt | Equilibrium Partitioning |
| | - | Fresh water | 0.4 mg/l | Assessment Factors |
| | - | Marine water | 0.04 mg/l | Assessment Factors |
| | - | Sewage Treatment Plant | 10 mg/l | Assessment Factors |
| ethylbenzene | - | Fresh water sediment | 1.56 mg/kg dwt | Equilibrium Partitioning |
| | - | Marine water sediment | 0.156 mg/kg dwt | - |
| | - | Soil | 0.076 mg/kg dwt | Equilibrium Partitioning |
| | - | Fresh water | 0.1 mg/l | Assessment Factors |
| ethylbenzene | - | Marine water | 0.01 mg/l | Assessment Factors |
| | - | Sewage Treatment Plant | 9.6 mg/l | Assessment Factors |
| | - | Fresh water sediment | 13.7 mg/kg dwt | Equilibrium Partitioning |
| | - | Marine water sediment | 1.37 mg/kg dwt | Equilibrium Partitioning |
| trizinc bis(orthophosphate) | - | Soil | 2.68 mg/kg dwt | Equilibrium Partitioning |
| | - | Secondary Poisoning | 20 mg/kg | - |
| | - | Fresh water | 20.6 µg/l | Sensitivity Distribution |
| | - | Marine water | 6.1 µg/l | Sensitivity Distribution |
| | - | Sewage Treatment Plant | 100 µg/l | Assessment Factors |
| | - | Fresh water sediment | 117.8 mg/kg dwt | Sensitivity Distribution |
| | - | Marine water sediment | 56.5 mg/kg dwt | Equilibrium Partitioning |
| | - | Soil | 35.6 mg/kg dwt | Sensitivity Distribution |

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

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SECTION 8: Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles and face shield. Use eye protection according to EN 166.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Yellow.
- Odour** : Aromatic. [Slight]
- Odour threshold** : Not available.
- pH** : insoluble in water.

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SECTION 9: Physical and chemical properties

- Melting point/freezing point** : May start to solidify at the following temperature: -15.4°C (4.3°F) This is based on data for the following ingredient: benzyl alcohol. Weighted average: -78.72°C (-109.7°F)
- Initial boiling point and boiling range** : >37.78°C
- Flash point** : Closed cup: 30°C
- Evaporation rate** : Highest known value: 0.84 (ethylbenzene) Weighted average: 0.59 compared with butyl acetate
- Flammability (solid, gas)** : liquid
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)
- Vapour pressure** : Highest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylpropan-1-ol). Weighted average: 0.83 kPa (6.23 mm Hg) (at 20°C)
- Vapour density** : Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.52 (Air = 1)
- Relative density** : 1.45
- Solubility(ies)** : Insoluble in the following materials: cold water.
- Partition coefficient: n-octanol/ water** : Not applicable.
- Auto-ignition temperature** : Lowest known value: 415°C (779°F) (2-methylpropan-1-ol).
- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
- Viscosity** : Kinematic (room temperature): >4 cm²/s
Kinematic (40°C): >0.21 cm²/s
- Viscosity** : > 100 s (ISO 6mm)
- Explosive properties** : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
- Oxidising properties** : Product does not present an oxidizing hazard.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|---------------------------------|---------|-------------------------|----------|
| Epoxy Resin (700<MW<=1100) | LD50 Dermal | Rat | >2000 mg/kg | - |
| | LD50 Oral | Rat | >2000 mg/kg | - |
| xylene | LD50 Dermal | Rabbit | >1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |
| epoxy resin (MW ≤ 700) | LD50 Dermal | Rabbit | >2 g/kg | - |
| | LD50 Oral | Rat | >2 g/kg | - |
| benzyl alcohol | LC50 Inhalation Dusts and mists | Rat | >4178 mg/m ³ | 4 hours |
| | LD50 Dermal | Rabbit | 2000 mg/kg | - |
| 2-methylpropan-1-ol | LD50 Oral | Rat | 1.23 g/kg | - |
| | LC50 Inhalation Vapour | Rat | 24.6 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 2460 mg/kg | - |
| ethylbenzene | LD50 Oral | Rat | 2830 mg/kg | - |
| | LC50 Inhalation Vapour | Rat | 17.8 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 17.8 g/kg | - |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | LD50 Oral | Rat | 3.5 g/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | 3.56 mg/l | 4 hours |
| trizinc bis(orthophosphate) | LD50 Dermal | Rat | >2000 mg/kg | - |
| | LD50 Oral | Rat | >2000 mg/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | >5.7 mg/l | 4 hours |
| | LD50 Oral | Rat | >5000 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

| Route | ATE value |
|------------------------------|----------------|
| Oral | 24723.62 mg/kg |
| Dermal | 8798.97 mg/kg |
| Inhalation (vapours) | 79.13 mg/l |
| Inhalation (dusts and mists) | 26.96 mg/l |

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|----------------------------------|--------------------------|---------|-------|-----------------|-------------|
| xylene epoxy resin (MW ≤ 700) | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |
| | Skin - Mild irritant | Rabbit | - | - | - |
| | Eyes - Mild irritant | Rabbit | - | - | - |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

| Product/ingredient name | Route of exposure | Species | Result |
|-------------------------|-------------------|---------|-------------|
| epoxy resin (MW ≤ 700) | skin | Mouse | Sensitising |

Conclusion/Summary

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Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|-------------------------|------------|-------------------|------------------------------|
| xylene | Category 3 | - | Respiratory tract irritation |
| 2-methylpropan-1-ol | Category 3 | - | Respiratory tract irritation |
| | Category 3 | | Narcotic effects |

Specific target organ toxicity (repeated exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|---|------------|-------------------|----------------|
| crystalline silica, respirable powder (<10 microns) | Category 1 | inhalation | - |
| ethylbenzene | Category 2 | - | hearing organs |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | Category 2 | inhalation | lungs |

Aspiration hazard

| Product/ingredient name | Result |
|-------------------------|--------------------------------|
| xylene | ASPIRATION HAZARD - Category 1 |
| ethylbenzene | ASPIRATION HAZARD - Category 1 |

Information on likely routes of exposure : Not available.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:
stomach pains

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur

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Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Other information : Not available.

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

SECTION 12: Ecological information

12.1 Toxicity

| Product/ingredient name | Result | Species | Exposure |
|---|----------------------------|--|----------|
| epoxy resin (MW ≤ 700) | Acute LC50 1.8 mg/l | Daphnia | 48 hours |
| | Chronic NOEC 0.3 mg/l | Daphnia | 21 days |
| 2-methylpropan-1-ol | Acute EC50 1100 mg/l | Daphnia | 48 hours |
| ethylbenzene | Acute LC50 150 to 200 mg/l | Fish | 96 hours |
| | Fresh water | | |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | Acute EC50 >100 mg/l | Algae - Pseudokirchneriella subcapitata (microalgae) | 72 hours |
| | Acute EC50 >100 mg/l | Daphnia - Daphnia magna (Water flea) | 48 hours |
| | Acute LC50 >100 mg/l | Fish - Oncorhynchus mykiss (rainbow trout) | 96 hours |
| | Chronic NOEC 100 mg/l | Algae - | 72 hours |

| | |
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| | | | |
|-----------------------------|--|--|---------------------|
| trizinc bis(orthophosphate) | Chronic NOEC ≥50 mg/l | Pseudokirchneriella subcapitata | 21 days |
| | Acute LC50 0.112 mg/l Chronic NOEC 0.026 mg/l | Daphnia - Daphnia magna (Water flea) Fish Fish | 96 hours 30 days |

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|---|--|-----------------------------|------|----------|
| epoxy resin (MW ≤ 700) 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | OECD 301F | 5 % - 28 days | - | - |
| | OECD 301D Ready Biodegradability - Closed Bottle Test | 9 % - Not readily - 29 days | - | - |

Conclusion/Summary : There are no data available on the mixture itself.

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| xylene | - | - | Readily |
| epoxy resin (MW ≤ 700) | - | - | Not readily |
| benzyl alcohol | - | - | Readily |
| ethylbenzene | - | - | Readily |

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|---|--------------------|-------------|-----------|
| xylene | 3.16 | 7.4 to 18.5 | low |
| epoxy resin (MW ≤ 700) | 3 | 31 | low |
| benzyl alcohol | 1.1 | - | low |
| 2-methylpropan-1-ol | 0.76 | - | low |
| ethylbenzene | 3.15 | 79.43 | low |
| 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine | >6 | - | high |

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

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SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC)

| Waste code | Waste designation |
|------------|---|
| 08 01 11* | waste paint and varnish containing organic solvents or other hazardous substances |

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

| Type of packaging | European waste catalogue (EWC) |
|-------------------|--------------------------------|
| Container | 15 01 06 mixed packaging |

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

| | ADR/RID | ADN | IMDG | IATA |
|---------------------------------|-----------------|-----------------|-----------------|-----------------|
| 14.1 UN number | UN1263 | UN1263 | UN1263 | UN1263 |
| 14.2 UN proper shipping name | PAINT | PAINT | PAINT | PAINT |
| 14.3 Transport hazard class(es) | 3 | 3 | 3 | 3 |
| 14.4 Packing group | III | III | III | III |
| 14.5 Environmental hazards | No. | Yes. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. | Not applicable. |

Additional information

ADR/RID : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.

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14. Transport information

Tunnel code : (D/E)
ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels. This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.
IMDG : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

| Category |
|----------|
| P5c |

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

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SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number
 PBT = Persistent, Bioaccumulative and Toxic
 vPvB = Very Persistent and Very Bioaccumulative
 ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
 ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
 IMDG = International Maritime Dangerous Goods
 IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

| Classification | Justification |
|---|---|
| Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT RE 2, H373 Aquatic Chronic 3, H412 | On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method |

Full text of abbreviated H statements

| | |
|------|--|
| H225 | Highly flammable liquid and vapour. |
| H226 | Flammable liquid and vapour. |
| H302 | Harmful if swallowed. |
| H304 | May be fatal if swallowed and enters airways. |
| H312 | Harmful in contact with skin. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H319 | Causes serious eye irritation. |
| H332 | Harmful if inhaled. |
| H335 | May cause respiratory irritation. |
| H336 | May cause drowsiness or dizziness. |
| H372 | Causes damage to organs through prolonged or repeated exposure. |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |
| H411 | Toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |
| H413 | May cause long lasting harmful effects to aquatic life. |

Full text of classifications [CLP/GHS]

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SECTION 16: Other information

| | |
|--|---|
| Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Aquatic Chronic 4 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Skin Irrit. 2 Skin Sens. 1 STOT RE 1 STOT RE 2 STOT SE 3 | ACUTE TOXICITY - Category 4 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4 ASPIRATION HAZARD - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITISATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3 |
|--|---|

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Version : 2

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