

SAFETY DATA SHEET

Date of issue/Date of revision

: 8 June 2020

Version

: 10



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : AMERCOAT ONE BLACK

Product code : 00333639

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

**Use of the substance/
mixture** : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

**e-mail address of person
responsible for this SDS** : PMC.Safety@PPG.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Skin Sens. 1, H317

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

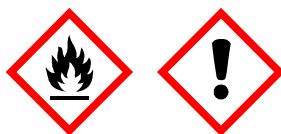
Code : 00333639
AMERCOAT ONE BLACK

Date of issue/Date of revision : 8 June 2020

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms :



Signal word :

Warning

Hazard statements :

F+ Flammable liquid and vapour.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention :

Wear protective gloves. Wear protective clothing. Wear eye or face protection.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
No smoking. Avoid release to the environment. Avoid breathing vapour. Wash thoroughly after handling.

Response :

Take off contaminated clothing and wash it before reuse.

Storage :

Not applicable.

Disposal :

Not applicable.
P280, P210, P273, P261, P264, P362 + P364

Hazardous ingredients :

Epoxy Resin (700<MW<=1100)
trimethoxy(methyl)silane
Ketimine

Supplemental label elements :

Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings :

Not applicable.

Tactile warning of danger :

Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB :

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification :

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Code : 00333639
AMERCOAT ONE BLACK

Date of issue/Date of revision : 8 June 2020

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	
			Regulation (EC) No. 1272/2008 [CLP]	Type
Epoxy Resin (700<MW<=1100)	CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
heptan-2-one	REACH #: 01-2119902391-49 EC: 203-767-1 CAS: 110-43-0 Index: 606-024-00-3	≥5.0 - ≤10	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H332 STOT SE 3, H336	[1] [2]
Solvent naphtha (petroleum), heavy arom. Nota(s) P	EC: 265-198-5 CAS: 64742-94-5 Index: 649-424-00-3	≥5.0 - ≤9.9	STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥5.0 - ≤10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
trimethoxy(methyl)silane	REACH #: 01-2119517436-40 EC: 214-685-0 CAS: 1185-55-3 CAS: 71077-09-3	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Skin Sens. 1B, H317	[1]
Ketimine	CAS: 71077-09-3	≥1.0 - <3.0	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 3, H412	[1]
tetraethyl silicate	REACH #: 01-2119496195-28 EC: 201-083-8 CAS: 78-10-4 Index: 014-005-00-0	≥1.0 - ≤5.0	Flam. Liq. 3, H226 Acute Tox. 4, H332 Eye Irrit. 2, H319 STOT SE 3, H335	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤4.3	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304	[1] [2]
naphthalene	REACH #: 01-2119561346-37 EC: 202-049-5 CAS: 91-20-3 Index: 601-052-00-2	<1.0	Acute Tox. 4, H302 Carc. 2, H351 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1) See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Code : 00333639

Date of issue/Date of revision

: 8 June 2020

AMERCOAT ONE BLACK

SECTION 3: Composition/information on ingredients

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Code : 00333639	Date of issue/Date of revision : 8 June 2020
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SECTION 4: First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon oxides
sulfur oxides
metal oxide/oxides

5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Code : 00333639
AMERCOAT ONE BLACK

Date of issue/Date of revision : 8 June 2020

SECTION 6: Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- 7.2 Conditions for safe storage, including any incompatibilities** : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Code : 00333639
AMERCOAT ONE BLACK

Date of issue/Date of revision : 8 June 2020

SECTION 7: Handling and storage

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
heptan-2-one	EH40/2005 WELs (United Kingdom (UK), 8/2018). Absorbed through skin. STEL: 475 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 237 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
xylene	EH40/2005 WELs (United Kingdom (UK), 8/2018). Absorbed through skin. STEL: 441 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
tetraethyl silicate	EH40/2005 WELs (United Kingdom (UK), 8/2018). TWA: 44 mg/m ³ 8 hours. TWA: 5 ppm 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 8/2018). Absorbed through skin. STEL: 552 mg/m ³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
naphthalene	EU OEL (Europe, 6/2019). TWA: 50 mg/m ³ 8 hours. TWA: 10 ppm 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Code : 00333639
 AMERCOAT ONE BLACK

Date of issue/Date of revision : 8 June 2020

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Type	Exposure	Value	Population	Effects	
heptan-2-one	DNEL	Long term Oral	23.32 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	23.32 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	54.27 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	84.31 mg/m ³	General population	Systemic	
	DNEL	Long term Inhalation	394.25 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	1516 mg/m ³	Workers	Systemic	
	DNEL	Long term Oral	2.1 mg/kg bw/day	General population	Systemic	
	DMEL	Long term Inhalation	3.25 mg/m ³	Workers	Systemic	
	DNEL	Long term Inhalation	10.2 mg/m ³	General population	Systemic	
	DMEL	Long term Dermal	23.4 mg/kg bw/day	Workers	Systemic	
Solvent naphtha (petroleum), heavy arom. Nota(s) P	DMEL	Long term Dermal	42.4 mg/kg bw/day	General population	Systemic	
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic	
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local	
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic	
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic	
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local	
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local	
xylene	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic	
	DNEL	Short term Oral	0.26 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Oral	0.26 mg/kg bw/day	General population	Systemic	
	DNEL	Short term Dermal	0.3 mg/kg bw/day	General population	Systemic	
	DMEL	Long term Dermal	0.3 mg/kg bw/day	General population	Systemic	
	DNEL	Short term Dermal	0.38 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Dermal	0.38 mg/kg bw/day	Workers	Systemic	
	DNEL	Short term Inhalation	6.25 mg/m ³	General population	Systemic	
	DNEL	Long term Inhalation	6.25 mg/m ³	General population	Systemic	
	DNEL	Short term Inhalation	25.6 mg/m ³	Workers	Systemic	
trimethoxy(methyl)silane	DNEL	Long term Inhalation	25.6 mg/m ³	Workers	Systemic	
	DNEL	Short term Dermal	3 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	3 mg/kg bw/day	General population	Systemic	
	DNEL	Short term Inhalation	14 mg/m ³	General	Local	
	tetraethyl silicate	DNEL	Long term Oral	0.26 mg/kg bw/day	General population	Systemic
		DNEL	Short term Dermal	0.3 mg/kg bw/day	General population	Systemic
		DMEL	Long term Dermal	0.3 mg/kg bw/day	General population	Systemic
		DNEL	Short term Dermal	0.38 mg/kg bw/day	Workers	Systemic

Code : 00333639	Date of issue/Date of revision : 8 June 2020
AMERCOAT ONE BLACK	

SECTION 8: Exposure controls/personal protection

ethylbenzene	DNEL	Long term Inhalation	14 mg/m ³	population General population	Local
	DNEL	Short term Inhalation	14 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	14 mg/m ³	General population	Systemic
	DNEL	Short term Dermal	56 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	56 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
naphthalene	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
	DNEL	Long term Dermal	3.57 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	25 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	25 mg/m ³	Workers	Systemic

PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
heptan-2-one	-	Fresh water	0.0982 mg/l	Assessment Factors
	-	Marine water	0.00982 mg/l	Assessment Factors
	-	Fresh water sediment	1.89 mg/kg	Equilibrium Partitioning
	-	Marine water sediment	0.189 mg/kg	Equilibrium Partitioning
	-	Sewage Treatment Plant	12.5 mg/l	Assessment Factors
xylene	-	Soil	0.321 mg/kg	Equilibrium Partitioning
	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	-
	-	Fresh water sediment	12.46 mg/kg dwt	-
ethylbenzene	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
	-	Fresh water	0.1 mg/l	Assessment Factors
	-	Marine water	0.01 mg/l	Assessment Factors
	-	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	-	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	-	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
-	Secondary Poisoning	20 mg/kg	-	

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Code : 00333639
AMERCOAT ONE BLACK

Date of issue/Date of revision : 8 June 2020

SECTION 8: Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles. Use eye protection according to EN 166.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Black.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- pH** : insoluble in water.

Code : 00333639
AMERCOAT ONE BLACK

Date of issue/Date of revision : 8 June 2020

SECTION 9: Physical and chemical properties

- Melting point/freezing point** : May start to solidify at the following temperature: <-20°C (<-4°F) This is based on data for the following ingredient: heptan-2-one. Weighted average: -57.97°C (-72.3°F)
- Initial boiling point and boiling range** : >37.78°C
- Flash point** : Closed cup: 44.44°C
- Evaporation rate** : 0.37 (butyl acetate = 1)
- Flammability (solid, gas)** : liquid
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 1.3% Upper: 23% (tetraethyl silicate)
- Vapour pressure** : 0.5 kPa (3.5 mm Hg) (at 20°C)
- Vapour density** : Highest known value: 7.22 (Air = 1) (tetraethyl silicate). Weighted average: 4.3 (Air = 1)
- Relative density** : 1.36
- Solubility(ies)** : Insoluble in the following materials: cold water.
- Water Solubility at room temperature** : 0.1 g/l
- Partition coefficient: n-octanol/ water** : Not applicable.
- Auto-ignition temperature** : Lowest known value: 220 to 250°C (428 to 482°F) (Solvent naphtha (petroleum), heavy arom.).
- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
- Viscosity** : Kinematic (40°C): >0.21 cm²/s
- Explosive properties** : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
- Oxidising properties** : Product does not present an oxidizing hazard.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides

Code : 00333639
AMERCOAT ONE BLACK

Date of issue/Date of revision : 8 June 2020

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Epoxy Resin (700<MW<=1100)	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
heptan-2-one	LC50 Inhalation Vapour	Rat	16.7 mg/l	4 hours
	LD50 Dermal	Rabbit	10.206 g/kg	-
Solvent naphtha (petroleum), heavy arom. Nota(s) P	LD50 Oral	Rat	1.6 g/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5.2 mg/l	4 hours
xylene	LD50 Oral	Rat	>5 g/kg	-
	LD50 Dermal	Rabbit	1.7 g/kg	-
trimethoxy(methyl)silane	LD50 Oral	Rat	4.3 g/kg	-
	LC50 Inhalation Vapour	Rat	>42.1 mg/l	4 hours
Ketimine	LD50 Dermal	Rabbit	>9500 mg/kg	-
	LD50 Oral	Rat	11685 mg/kg	-
tetraethyl silicate	LD50 Oral	Rat	2000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	10 to 16 mg/l	4 hours
ethylbenzene	LD50 Dermal	Rabbit	5.878 g/kg	-
	LD50 Oral	Rat	6270 mg/kg	-
naphthalene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
naphthalene	LD50 Oral	Rat	3.5 g/kg	-
	LD50 Dermal	Rabbit	>20 g/kg	-
	LD50 Oral	Rat	490 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

Route	ATE value
Oral	15407.06 mg/kg
Dermal	32170.27 mg/kg
Inhalation (vapours)	81.96 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
trimethoxy(methyl)silane	skin	Guinea pig	Sensitising
Ketimine	skin	Mouse	Sensitising

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Code : 00333639	Date of issue/Date of revision : 8 June 2020
AMERCOAT ONE BLACK	

SECTION 11: Toxicological information

Product/ingredient name	Test	Experiment	Result
Ketimine	OECD 471 Bacterial Reverse Mutation Test	Experiment: In vitro Subject: Bacteria	Negative

Conclusion/Summary : **Ketimine**: Not mutagenic in Ames test.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
heptan-2-one	Category 3	-	Narcotic effects
Solvent naphtha (petroleum), heavy arom. Nota(s) P	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
tetraethyl silicate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
Solvent naphtha (petroleum), heavy arom. Nota(s) P xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes of exposure : Not available.

Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.
- Ingestion** : Corrosive to the digestive tract. Causes burns.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : No specific data.
- Ingestion** : Adverse symptoms may include the following:
stomach pains
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Code : 00333639
AMERCOAT ONE BLACK

Date of issue/Date of revision : 8 June 2020

SECTION 11: Toxicological information**Short term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Long term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Potential chronic health effects**

Not available.

Conclusion/Summary : Not available.**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.**Carcinogenicity** : No known significant effects or critical hazards.**Mutagenicity** : No known significant effects or critical hazards.**Teratogenicity** : No known significant effects or critical hazards.**Developmental effects** : No known significant effects or critical hazards.**Fertility effects** : No known significant effects or critical hazards.**Other information** : Not available.

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Avoid contact with skin and clothing.

SECTION 12: Ecological information**12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
heptan-2-one	Acute LC50 131 mg/l	Fish	96 hours
Solvent naphtha (petroleum), heavy arom. Nota(s) P	NOEL 0.48 mg/l Fresh water	Daphnia	21 days
trimethoxy(methyl)silane	Acute LC50 >110 mg/l	Fish	96 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours

Conclusion/Summary : There are no data available on the mixture itself.**12.2 Persistence and degradability**

Product/ingredient name	Test	Result	Dose	Inoculum
heptan-2-one	OECD 310	69 % - Readily - 28 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
heptan-2-one	-	-	Readily
xylene	-	-	Readily
ethylbenzene	-	-	Readily

Code : 00333639 Date of issue/Date of revision : 8 June 2020
 AMERCOAT ONE BLACK

SECTION 12: Ecological information

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
heptan-2-one	1.98	-	low
xylene	3.16	7.4 to 18.5	low
ethylbenzene	3.15	79.43	low
naphthalene	3.3	85.11	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 99	wastes not otherwise specified

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Code : 00333639	Date of issue/Date of revision : 8 June 2020
AMERCOAT ONE BLACK	

14. Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

- ADR/RID** : None identified.
Tunnel code : (D/E)
ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.
IMDG : None identified.
IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)
Annex XIV - List of substances subject to authorisation

Annex XIV
 None of the components are listed.

Substances of very high concern
 None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Ozone depleting substances (1005/2009/EU)
 Not listed.

Seveso Directive

Code : 00333639	Date of issue/Date of revision : 8 June 2020
AMERCOAT ONE BLACK	

SECTION 15: Regulatory information

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- PBT = Persistent, Bioaccumulative and Toxic
- vPvB = Very Persistent and Very Bioaccumulative
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- IMDG = International Maritime Dangerous Goods
- IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
✔ Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412	On basis of test data Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

✔ H225 H226 H302 H304 H312 H314 H315 H317 H318 H319 H332 H335 H336 H351 H373 H400 H410 H411 H412 EUH066	Highly flammable liquid and vapour. Flammable liquid and vapour. Harmful if swallowed. May be fatal if swallowed and enters airways. Harmful in contact with skin. Causes severe skin burns and eye damage. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. Toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects. Repeated exposure may cause skin dryness or cracking.
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Code : 00333639	Date of issue/Date of revision : 8 June 2020
AMERCOAT ONE BLACK	

SECTION 16: Other information

[Full text of classifications \[CLP/GHS\]](#)

Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Carc. 2 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Skin Corr. 1B Skin Irrit. 2 Skin Sens. 1 Skin Sens. 1A Skin Sens. 1B STOT RE 2 STOT SE 3	ACUTE TOXICITY - Category 4 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 ASPIRATION HAZARD - Category 1 CARCINOGENICITY - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 1B SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITISATION - Category 1 SKIN SENSITISATION - Category 1A SKIN SENSITISATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
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Version	: 10

Disclaimer

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