

SAFETY DATA SHEET



Date of issue/Date of revision : 23 December 2020 Version : 2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMAGUARD CSF 650 (AMERCOAT 2209) HARDENER CLEAR
Product code : 00331252
Product type : Liquid.
Other means of identification
Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.
Use of the substance/mixture : Coating.
Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.
PO Box 7509, Dammam 31472
Saudi Arabia
Tel: 00966 138 47 31 00
Fax: 00966 138 47 17 34

e-mail address of person responsible for this SDS : PS.ACEMEA@ppg.com

1.4 Emergency telephone number : 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture
Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
 Acute Tox. 4, H302
 Acute Tox. 3, H311
 Acute Tox. 3, H331
 Skin Corr. 1A, H314
 Eye Dam. 1, H318
 Skin Sens. 1, H317
 Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

SECTION 2: Hazards identification**Hazard pictograms**

:

**Signal word**

: Danger

Hazard statements

Flammable liquid and vapor.
 Harmful if swallowed.
 Toxic in contact with skin or if inhaled.
 Causes severe skin burns and eye damage.
 May cause an allergic skin reaction.
 Toxic to aquatic life with long lasting effects.

Precautionary statements**Prevention**

Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.

Response

Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor.

Storage: Not applicable.**Disposal**

: Not applicable.

Hazardous ingredients

2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
 2,4,6-tris(dimethylaminomethyl)phenol
 N-(3-(trimethoxysilyl)propyl)ethylenediamine

Supplemental label elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

Special packaging requirements**Containers to be fitted with child-resistant fastenings**

: Not applicable.

Tactile warning of danger

: Not applicable.

2.3 Other hazards**Product meets the criteria for PBT or vPvB**

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients**3.2 Mixtures**

: Mixture

SECTION 3: Composition/information on ingredients

| Product/ingredient name | Identifiers | % by weight | Classification Regulation (EC) No. 1272/2008 [CLP] | Type |
|--|--|-------------|--|---------|
| 2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine) | EC: 229-962-1 CAS: 6864-37-5 Index: 612-110-00-1 | ≥50 - ≤75 | Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 3, H331 Skin Corr. 1A, H314 Eye Dam. 1, H318 Aquatic Chronic 2, H411 | [1] |
| benzyl alcohol | REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5 | ≥10 - ≤20 | Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319 | [1] [2] |
| butanone | REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3 Index: 606-002-00-3 | ≥5.0 - ≤10 | Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066 | [1] [2] |
| 2,4,6-tris(dimethylaminomethyl) phenol | REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0 | ≥1.0 - ≤5.0 | Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 | [1] |
| N-(3-(trimethoxysilyl)propyl) ethylenediamine | EC: 217-164-6 CAS: 1760-24-3 | ≥1.0 - ≤5.0 | Acute Tox. 4, H332 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 | [1] |

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

[6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures**4.1 Description of first aid measures**

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

SECTION 4: First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed**Potential acute health effects**

Eye contact : Causes serious eye damage.

Inhalation : Toxic if inhaled.

Skin contact : Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur

Ingestion : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures**5.1 Extinguishing media**

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
metal oxide/oxides
Formaldehyde.

SECTION 5: Firefighting measures**5.3 Advice for firefighters**

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

SECTION 7: Handling and storage

Protective measures : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Refer to special instructions/safety data sheet. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

| Product/ingredient name | Exposure limit values |
|-------------------------|--|
| benzyl alcohol | IPEL (PPG). TWA: 5 ppm STEL: 10 ppm |
| butanone | EU OEL (Europe, 10/2019). STEL: 900 mg/m ³ 15 minutes. STEL: 300 ppm 15 minutes. TWA: 600 mg/m ³ 8 hours. TWA: 200 ppm 8 hours. |

SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles and face shield.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : nitrile neoprene

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection :

SECTION 8: Exposure controls/personal protection

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****Appearance**

| | |
|---|---|
| Physical state | : Liquid. |
| Color | : Colorless. |
| Odor | : Aromatic. |
| Odor threshold | : Not available. |
| pH | : <input checked="" type="checkbox"/> Not applicable. |
| Melting point/freezing point | : May start to solidify at the following temperature: -7.1°C (19.2°F) This is based on data for the following ingredient: 2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine). Weighted average: -13.78°C (7.2°F) |
| Initial boiling point and boiling range | : >37.78°C |
| Flash point | : Closed cup: 52°C |
| Evaporation rate | : 0.007 (benzyl alcohol) compared with butyl acetate |
| Flammability (solid, gas) | : liquid |
| Upper/lower flammability or explosive limits | : Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol) |
| Vapor pressure | : Highest known value: 10.5 kPa (78.8 mm Hg) (at 20°C) (butanone). Weighted average: 0.62 kPa (4.65 mm Hg) (at 20°C) |
| Vapor density | : Highest known value: 3.7 (Air = 1) (benzyl alcohol). Weighted average: 3.35 (Air = 1) |
| Relative density | : 0.96 |
| Solubility(ies) | : Insoluble in the following materials: cold water. |
| Partition coefficient: n-octanol/ water | : Not applicable. |
| Auto-ignition temperature | : Lowest known value: 275°C (527°F) (2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)). |
| Decomposition temperature | : Stable under recommended storage and handling conditions (see Section 7). |
| Viscosity | : Kinematic (40°C): >0.21 cm ² /s |
| Explosive properties | : Product does not present an explosion hazard. |
| Oxidizing properties | : Product does not present an oxidizing hazard. |

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity**

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|---------------------------------|---------|-------------------------|----------|
| 2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine) | LC50 Inhalation Dusts and mists | Rat | 420 mg/m ³ | 4 hours |
| benzyl alcohol | LD50 Dermal | Rabbit | >0.2 g/kg | - |
| | LD50 Oral | Rat | >0.32 g/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | >4178 mg/m ³ | 4 hours |
| butanone | LD50 Dermal | Rabbit | 2000 mg/kg | - |
| | LD50 Oral | Rat | 1.23 g/kg | - |
| | LD50 Dermal | Rabbit | 6480 mg/kg | - |
| 2,4,6-tris(dimethylaminomethyl)phenol | LD50 Oral | Rat | 2737 mg/kg | - |
| | LD50 Dermal | Rabbit | 1.28 g/kg | - |
| | LD50 Dermal | Rat | 1280 mg/kg | - |
| N-(3-(trimethoxysilyl)propyl) ethylenediamine | LD50 Oral | Rat | 1200 mg/kg | - |
| | LD50 Oral | Rat | 2413 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

| Route | ATE value |
|------------------------------|--------------|
| Oral | 632.49 mg/kg |
| Dermal | 415.52 mg/kg |
| Inhalation (vapors) | 348.31 mg/l |
| Inhalation (dusts and mists) | 0.65 mg/l |

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|---------------------------------------|-------------------------|---------|-------|----------|-------------|
| 2,4,6-tris(dimethylaminomethyl)phenol | Skin - Visible necrosis | Rabbit | - | 4 hours | 7 days |

Conclusion/Summary

- Skin** : There are no data available on the mixture itself.
- Eyes** : There are no data available on the mixture itself.
- Respiratory** : There are no data available on the mixture itself.

SECTION 11: Toxicological information**Sensitization**

| Product/ingredient name | Route of exposure | Species | Result |
|---------------------------------------|-------------------|------------|-------------|
| 2,4,6-tris(dimethylaminomethyl)phenol | skin | Guinea pig | Sensitizing |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|-------------------------|------------|-------------------|------------------|
| butanone | Category 3 | - | Narcotic effects |

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Inhalation : Toxic if inhaled.

Ingestion : Harmful if swallowed.

Skin contact : Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:
stomach pains

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure**Short term exposure**

SECTION 11: Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing.

SECTION 12: Ecological information**12.1 Toxicity**

| Product/ingredient name | Result | Species | Exposure |
|---------------------------------------|---------------------|---------|----------|
| 2,4,6-tris(dimethylaminomethyl)phenol | Acute LC50 175 mg/l | Fish | 96 hours |

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Conclusion/Summary : There are no data available on the mixture itself.

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|--|-------------------|------------|------------------|
| <input checked="" type="checkbox"/> benzyl alcohol | - | - | Readily |

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|--|--------------------|-----|-----------|
| <input checked="" type="checkbox"/> 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine) | 2.5 | - | low |
| benzyl alcohol | 1.1 | - | low |
| butanone | 0.29 | - | low |

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

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SECTION 12: Ecological information

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC)

| Waste code | Waste designation |
|------------|---|
| 08 01 11* | waste paint and varnish containing organic solvents or other hazardous substances |

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

| Type of packaging | European waste catalogue (EWC) |
|-------------------|--------------------------------|
| Container | 15 01 06 mixed packaging |

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

| | ADR/RID | IMDG | IATA |
|--|-----------------------------|-----------------------------|--|
| 14.1 UN number | UN3470 | UN3470 | UN3470 |
| 14.2 UN proper shipping name | PAINT, CORROSIVE, FLAMMABLE | PAINT, CORROSIVE, FLAMMABLE | PAINT, CORROSIVE, FLAMMABLE |
| 14.3 Transport hazard class(es) | 8 (3) | 8 (3) | 8 (3) |
| 14.4 Packing group | II | II | II |
| 14.5 Environmental hazards | Yes. | Yes. | Yes. The environmentally hazardous substance mark is not required. |

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SECTION 14: Transport information

| | | | |
|-----------------------------|-----------------|--|-----------------|
| Marine pollutant substances | Not applicable. | (2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)) | Not applicable. |
|-----------------------------|-----------------|--|-----------------|

Additional information

- ADR/RID** : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other national and international regulations.

Ozone depleting substances (1005/2009/EU)

Not listed.

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

☑ Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number

Full text of abbreviated H statements

SECTION 16: Other information

- : H225 Highly flammable liquid and vapor.
- H226 Flammable liquid and vapor.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H332 Harmful if inhaled.
- H336 May cause drowsiness or dizziness.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.
- EUH066 Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

- : Acute Tox. 3 ACUTE TOXICITY - Category 3
- Acute Tox. 4 ACUTE TOXICITY - Category 4
- Aquatic Chronic 2 AQUATIC HAZARD (LONG-TERM) - Category 2
- Aquatic Chronic 3 AQUATIC HAZARD (LONG-TERM) - Category 3
- Eye Dam. 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
- Eye Irrit. 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
- Flam. Liq. 2 FLAMMABLE LIQUIDS - Category 2
- Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3
- Skin Corr. 1A SKIN CORROSION/IRRITATION - Category 1A
- Skin Corr. 1C SKIN CORROSION/IRRITATION - Category 1C
- Skin Sens. 1 SKIN SENSITIZATION - Category 1
- Skin Sens. 1B SKIN SENSITIZATION - Category 1B
- STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

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