SAFETY DATA SHEET



Date of issue/Date of revision24 December 2020Version 4.01

Section 1. Identification			
Product code	: 00383926		
Product name	: PHENGUARD SUBSEA 780 BASE RAL 1004 / YELLOW		
Product type	: Liquid.		
Relevant identified uses of the substance or mixture and uses advised against			
Product use	Coating. Professional applications, Used by spraying.		
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737		
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)		

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
	SKIN SENSITIZATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

GHS label elements, including precautionary statements

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Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause damage to organs through prolonged or repeated exposure.
Precautionary statements	

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Section 2. Hazards identification

Prevention	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools Take action to prevent static discharges. Do not breathe vapor. Wash thoroughly after handling.
Response	Get medical advice or attention if you feel unwell. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsin Immediately call a POISON CENTER or doctor.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.
other hazards which do not	Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
Phenol, polymer with formaldehyde, glycidyl ether (MW<=700)	20 - <25	28064-14-4
xylene	10 - <20	1330-20-7
2-methylpropan-1-ol	3 - <5	78-83-1
crystalline silica, respirable powder (<10 microns)	3 - <5	14808-60-7
ethylbenzene	1 - <3	100-41-4
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	0.1 - <0.3	100545-48-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8. SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary fi	rst aid measures
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

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Section 4. First aid measures

Skin contact	emove contaminated clothing and shoes. Wash skin thorough ater or use recognized skin cleanser. Do NOT use solvents or	
Ingestion	swallowed, seek medical advice immediately and show this co eep person warm and at rest. Do NOT induce vomiting.	ntainer or label.
Most important symptoms/e	acute and delayed	
Potential acute health effect		
Eye contact	auses serious eye damage.	
Inhalation	armful if inhaled.	
Skin contact	auses skin irritation. Defatting to the skin. May cause an aller	gic skin reaction.
Ingestion	o known significant effects or critical hazards.	
Over-exposure signs/symp		
Eye contact	dverse symptoms may include the following: in atering dness	
Inhalation	o specific data.	
Skin contact	dverse symptoms may include the following: in or irritation dness yness acking stering may occur	
Ingestion	lverse symptoms may include the following: omach pains	
Indication of immediate med	tention and special treatment needed, if necessary	
Notes to physician	case of inhalation of decomposition products in a fire, sympto ne exposed person may need to be kept under medical surveil	
Specific treatments	o specific treatment.	
Protection of first-aiders	o action shall be taken involving any personal risk or without so suspected that fumes are still present, the rescuer should we ask or self-contained breathing apparatus. It may be dangero oviding aid to give mouth-to-mouth resuscitation. Wash conta oroughly with water before removing it, or wear gloves.	ar an appropriate us to the person

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

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Section 5. Fire-fighting measures

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Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	ive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
·	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for con	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits			
xylene	Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 651 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours.			
2-methylpropan-1-ol	PEL (long term): 100 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 152 mg/m ³ 8 hours.			
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Section 8. Exposure controls/personal protection

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crystalline silica, respirable po ethylbenzene	owder (<10 microns)	 PEL (long term): 50 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 0.1 mg/m³ 8 hours. Form: Respirable Dust Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 543 mg/m³ 15 minutes. PEL (short term): 125 ppm 15 minutes. PEL (long term): 434 mg/m³ 8 hours. PEL (long term): 100 ppm 8 hours. 			
Recommended monitoring procedures	If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.				
Appropriate engineering controls	ventilation or other engineering cor contaminants below any recomme	Use process enclosures, local exhaust ntrols to keep worker exposure to airborne nded or statutory limits. The engineering controls ist concentrations below any lower explosive tion equipment.			
Environmental exposure controls	they comply with the requirements cases, fume scrubbers, filters or er	process equipment should be checked to ensure of environmental protection legislation. In some ngineering modifications to the process uce emissions to acceptable levels.			
Individual protection measure	<u>es</u>				
Hygiene measures	: Wash hands, forearms and face th eating, smoking and using the lava Appropriate techniques should be Contaminated work clothing should	oroughly after handling chemical products, before tory and at the end of the working period. used to remove potentially contaminated clothing. I not be allowed out of the workplace. Wash ng. Ensure that eyewash stations and safety on location.			
Eye/face protection	: Chemical splash goggles and face	shield.			
Skin protection					
Hand protection	be worn at all times when handling this is necessary. Considering the check during use that the gloves al should be noted that the time to bro different for different glove manufa	ves complying with an approved standard should chemical products if a risk assessment indicates parameters specified by the glove manufacturer, re still retaining their protective properties. It eakthrough for any glove material may be cturers. In the case of mixtures, consisting of time of the gloves cannot be accurately			
Gloves	: butyl rubber				

Section 8. Exposure controls/personal protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	: Liquid.	
Color	: Yellow.	
Odor	: Aromatic. [Slight]	
рН	Not applicable.	
Boiling point	: >37.78°C (>100°F)	
Flash point	: Closed cup: 23°C (73.4°F)	
Evaporation rate	: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.75compared with butyl acetate	
Flammability (solid, gas)	: liquid	
Vapor pressure	: Highest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylpropan-1-ol). Weighted average: 1.05 kPa (7.88 mm Hg) (at 20°C)	
Vapor density	: Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.47 (Air = 1)	
Relative density	: 1.76	
Solubility	: Insoluble in the following materials: cold water.	
Auto-ignition temperature	: Lowest known value: 415°C (779°F) (2-methylpropan-1-ol).	
Viscosity	: Kinematic (room temperature): >4 cm²/s (>400 cSt) Kinematic (40°C (104°F)): >0.21 cm²/s (>21 cSt)	
Viscosity	: > 100 s (ISO 6mm)	

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.

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Section 10. Stability and reactivity

Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Octadecanoic acid,	LC50 Inhalation Dusts and mists	Rat	5.05 mg/l	4 hours
12-hydroxy-, reaction				
products with				
ethylenediamine				
	LD50 Oral	Rat	>2000 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin : There are no data available on the mixture itse	elf.
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Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	skin	Guinea pig	Sensitizing
Conclusion/Summary Skin :	There are no da	ta available on the mixture itself.	

Respiratory : There are no data available on the mixture itself.

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Section 11. Toxicological information

Mutagenicity

Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	: Not available.
Potential acute health effect	t <u>s</u>
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the ph	ysical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.

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Section 11. Toxicological information

Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	 Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure		
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	1	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
General	:	May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Dermal Inhalation (vapors)	8325.27 mg/kg 18.17 mg/l
Inhalation (dusts and mists)	2.33 mg/l

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
,	Acute EC50 >10 mg/l Acute LC50 >10 mg/l	Daphnia - Daphnia magna Fish - Oncorhynchus mykiss	48 hours 96 hours

Conclusion/Summary

: There are no data available on the mixture itself.

Persistence/degradability

Product/ingredient name	Test	Result		Dose	Inoculum
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	301D Ready Biodegradability - Closed Bottle Test	22 % - 28 days		-	-
Conclusion/Summary	: There are no c	lata available on the	e mixture itse	elf.	
Product/ingredient name	Aquatic half-life		Photolysi	S	Biodegradability
xylene ethylbenzene Octadecanoic acid, 12-hydroxy-, reaction products with	-				Readily Readily Inherent

Bioaccumulative potential

ethylenediamine

Product/ingredient name	LogPow	BCF	Potential
xylene 2-methylpropan-1-ol ethylbenzene Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	3.16 0.76 3.15 >5.86	7.4 to 18.5 - 79.43 -	low low low high

Mobility in soil Soil/water partition coefficient (Koc)	: Not available.
Other adverse effects	: No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

Additional i	normation
UN	 This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.1.
IMDG	 This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
ΙΑΤΑ	: None identified.
Special prec	cautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

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Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations Montreal Protocol Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

History

Section 16. Other information

History	
Date of issue/Date of revision	: 24 December 2020
Date of previous issue	: 10/28/2020
Version	: 4.01
Prepared by	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.