SAFETY DATA SHEET

Date of issue/Date of revision 24 April 2021

Version2

Section 1. Identification

Product code	: 00427556
Product name	: SIGMADUR GLOSS 520/550 HARDENER
CAS number	: Not applicable.
EC number	: Mixture.
Product type	: Liquid.
Relevant identified uses	of the substance or mixture and uses advised against
Product use	Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

Signal word

: Danger

Hazard statements	:	 Fammable liquid and vapor. Causes mild skin irritation. May cause an allergic skin reaction. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.
Precautionary statements		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Contaminated work clothing should not be allowed out of the workplace.
Response	:	IVF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.
Storage	:	Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry	:	Not available.
Other hazards which do not result in classification	:	Frolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number EC number	Not applicable. Mixture.	
Ingredient name		CAS number
Hexamethylene diisocyar	nate, oligomers (Biuret type)	28182-81-2

Ingredient name	CAS number	Chemical formula	%
Hexamethylene diisocyanate, oligomers (Biuret type)	28182-81-2	(C8-H12-N2-O2)x	≥50 - ≤75
2-methoxy-1-methylethyl acetate	108-65-6	C6-H12-O3	≥10 - <20
xylene	1330-20-7	C8-H10	≤7.1
ethylbenzene	100-41-4	C8-H10	≤7
hexamethylene-di-isocyanate	822-06-0	C8-H12-N2-O2	<1

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

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Section 4. First aid measures

Description of necessary fin	rst aid measures
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Most important symptoms/	effects, acute and delayed
Potential acute health effe	<u>cts</u>
Eye contact	: No known significant effects or critical hazards.
Inhalation	: Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	: Causes mild skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sym	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides Cyanate and isocyanate. hydrogen cyanide
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent

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Section 6. Accidental release measures

material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. : Contain and collect spillage with non-combustible, absorbent material e.g. sand, **Special provisions** earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Section 7. Handling and storage

Precautions for safe handling	1	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35° C (32 to 95° F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Precautions should be taken to minimize exposure to atmospheric humidity or water. CO_2 will be formed, which, in closed containers, could result in pressurization.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name			Exposure limits
xy lene ethylbenzene			Ministry of Health (Viet Nam, 6/2019). STEL: 300 mg/m ³ 15 minutes. TWA: 100 mg/m ³ 8 hours. ACGIH TLV (United States, 3/2020).
hexamethylene-di-isocyanate			TWA: 20 ppm 8 hours. Ministry of Health (Viet Nam, 6/2019). TWA: 0.3 mg/m ³ 8 hours. STEL: 0.6 mg/m ³ 15 minutes.
Recommended monitoring procedures	:	of the ventilation or other control meas	hay be required to determine the effectiveness sures and/or the necessity to use respiratory uld be made to appropriate monitoring lance documents for methods for the
Appropriate engineering controls	:	contaminants below any recommende	ls to keep worker exposure to airborne ed or statutory limits. The engineering controls concentrations below any lower explosive
Environmental exposure controls	:		
Individual protection measure	<u>es</u>		
Hygiene measures	•	eating, smoking and using the lavator Appropriate techniques should be use Contaminated work clothing should no	bughly after handling chemical products, before y and at the end of the working period. Id to remove potentially contaminated clothing. of be allowed out of the workplace. Wash Ensure that eyewash stations and safety ocation.
Eye/face protection	;	Safety glasses with side shields.	
Skin protection			
Hand protection	:	be worn at all times when handling ch this is necessary. Considering the par check during use that the gloves are s should be noted that the time to break	complying with an approved standard should emical products if a risk assessment indicates rameters specified by the glove manufacturer, still retaining their protective properties. It through for any glove material may be rers. In the case of mixtures, consisting of the gloves cannot be accurately
Gloves	:	butyl rubber	
Body protection	:	being performed and the risks involve	
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Section 8. Exposure controls/personal protection

Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Dese an air-fed respirator unless a site-specific assessment determines that an air- fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Restrictions on use	 Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Section 9. Physical and chemical properties

	Liquid.
ł	Liquid.
۰.	•
	Not available.
:	Not available.
:	Not available.
:	Not applicable.
:	Not available.
:	>37.78°C (>100°F)
:	Closed cup: 41°C (105.8°F)
:	Not available.
:	Not available.
:	Greatest known range: Lower: 0.8% Upper: 6.7% (xylene)
:	Not available.
:	Not available.
:	1.07
:	Insoluble in the following materials: cold water.
:	Not applicable.
:	Not available.
:	Not available.
:	Kinematic (40°C): >0.21 cm²/s

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: In a fire, hazardous decomposition products may be produced.

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Section 10. Stability and reactivity

Incompatible materials		Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.
Hazardous decomposition products	r	Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
rexamethylene diisocyanate, oligomers (Biuret type)	LD50 Dermal	Rat	>15800 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
2-methoxy-1-methylethyl acetate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	6190 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
hexamethylene-di- isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m ³	4 hours
-	LC50 Inhalation Vapor	Rat	151 mg/m³	4 hours
	LC50 Inhalation Vapor	Rat	22 ppm	4 hours
	LD50 Dermal	Rabbit	0.57 g/kg	-
	LD50 Oral	Rat	0.71 g/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin Eyes Respiratory <u>Sensitization</u>	 There are no data available on the mixture itself. There are no data available on the mixture itself. There are no data available on the mixture itself.
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
<u>Teratogenicity</u>	

Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
✓ examethylene diisocyanate, oligomers (Biuret type)	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
€ thylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result	
•	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1	

Information on the likely routes of exposure	: Not available.
Potential acute health effe	<u>cts</u>
Eye contact	: No known significant effects or critical hazards.
Inhalation	: Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	: Causes mild skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
<u>Symptoms related to the p</u> Eye contact	
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation
	coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following:
	irritation redness dryness cracking

Delayed and immediate effects and also chronic effects from short and long term exposure

Section 11. Toxicological information

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<u>Short term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
<u>Long term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	ects
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value	
Øral	31012.8 mg/kg	
Dermal	27208.27 mg/kg	
Inhalation (vapors)	11.38 mg/l	
Inhalation (dusts and mists)	1.51 mg/l	

Other information

Folonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Rexamethylene diisocyanate, oligomers (Biuret type)	Acute EC50 >1000 mg/l	Algae - scenedesmus subspicatus	72 hours
о (ўл)	Acute EC50 >100 mg/l Acute LC50 >100 mg/l	Daphnia - daphnia magna Fish - Danio rerio (zebra fish)	48 hours 96 hours
2-methoxy-1-methylethyl acetate	Acute LC50 134 mg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours

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Section 12. Ecological information

Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
-methoxy-1-methylethyl acetate	-	83 % - Rea	dily - 28 days	-	-
Product/ingredient name	Aquatic half-	life	Photolysis	·	Biodegradability
Rexamethylene diisocyanate, oligomers (Biuret type) 2-methoxy-1-methylethyl acetate	-		-		Not readily Readily
xylene ethylbenzene	-		-		Readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Hexamethylene diisocyanate, oligomers (Biuret type)	-	3.2	low
2-methoxy-1-methylethyl acetate	0.56	-	low
xylene	3.16	7.4 to 18.5	low
ethylbenzene	3.15	79.43	low
hexamethylene-di-isocyanate	1.08	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III		III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Safety, health and

Section 15. Regulatory information

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

specific for the product Circular no. 05/1999/TT-BYT

environmental regulations

Ingredient name	Category	Notes
benzene toluene xylene	Category 1 Category 2 Category 2	

Toxic classification (TCVN : 4

3164-79)

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 24 April 2021
Date of previous issue	: 2/17/2020
Version	: 2
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

V Indicates information that has changed from previously issued version.

Notice to reader

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The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.