SAFETY DATA SHEET



Date of issue 5/18/2021 (month/day/year)

Version 18

Section 1. Chemical product and company identification

A. Product name : SIGMA ALPHAGEN 230(EXP) REDBROWN

Product code : 00327447

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Antifouling products

Uses advised against: Product is not intended, labelled or packaged for consumer use.

C. Supplier's information : PPG SSC

(680-090)

19, Yeocheon-ro 217beon-gil, Nam-gu,

Ulsan, Korea

Tel: +82-52-210-8222

Email Address Korea.MSDS@PPG.COM

Emergency telephone

number:

: +82-52-210-8222

Section 2. Hazards identification

A. Hazard classification : FLAMMABLE LIQUIDS - Category 3

ACUTE TOXICITY (inhalation) - Category 4

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

AQUATIC HAZARD (ACUTE) - Category 1
AQUATIC HAZARD (LONG-TERM) - Category 1

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol :









Signal word : Danger

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Product name SIGMA ALPHAGEN 230(EXP) REDBROWN

Section 2. Hazards identification

Hazard statements : H

: H226 - Flammable liquid and vapor.

H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

H332 - Harmful if inhaled.

H335 - May cause respiratory irritation. H351 - Suspected of causing cancer.

H373 - May cause damage to organs through prolonged or repeated exposure.

(central nervous system (CNS), kidneys, liver)

H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: P201 - Obtain special instructions before use.

P280 - Wear protective gloves, protective clothing and eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P241 - Use explosion-proof electrical, ventilating or lighting equipment.

P242 - Use non-sparking tools.

P243 - Take action to prevent static discharges.

P273 - Avoid release to the environment.

P260 - Do not breathe vapor.

Response

: P391 - Collect spillage.

P308 + P313 - IF exposed or concerned: Get medical advice or attention.

P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage : \(\bar{\psi} 403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 - Keep cool.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

C. Other hazards which do

not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

Chemical name	Common name	Identifiers	%
dicopper oxide	DICOPPER OXIDE / COPPER (I) OXIDE	CAS: 1317-39-1	20 - <30
rosin	Rosin	CAS: 8050-09-7	10 -<20
zinc oxide	ZINC OXIDE	CAS: 1314-13-2	5 - <10
Solvent naphtha (petroleum), light	SOLVENT NAPHTHA (PETROLEUM),	CAS: 64742-95-6	5 - <10
aromatic	LIGHT AROMATIC		
4-methylpentan-2-one	4-METHYLPENTAN-2-ONE / METHYL	CAS: 108-10-1	5 - <10
	ISOBUTYL KETONE		
zineb (ISO)	ZINEB	CAS: 12122-67-7	5 - <10
1,2,4-trimethylbenzene	1,2,4-TRIMETHYL BENZENE	CAS: 95-63-6	1 - <5
diiron trioxide	Diiron trioxide	CAS: 1309-37-1	1 - <5

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Product code 00327447 Date of issue 5/18/2021 (month/day/year) Version 18 **Product name SIGMA ALPHAGEN 230(EXP) REDBROWN** Section 3. Composition/information on ingredients **XYLENES** CAS: 1330-20-7 1 - < 5 Talc, not containing asbestiform fibres Talc, non-asbestos form 1 - <5 CAS: 14807-96-6 CAS: 1317-38-0 copper oxide COPPER OXIDE 0.1 - <1

cumene CUMENE CAS: 98-82-8 0.1 - <1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

ETHYL ALCOHOL

ETHYLBENZENE

COPPER

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

A. Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running
	water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

B. Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

C. Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

CAS: 64-17-5

CAS: 7440-50-8

CAS: 100-41-4

0.1 - < 1

0.1 - < 1

0.1 - < 1

trained personnel.

D. Ingestion : If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

E. Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing

media

ethanol

copper

ethylbenzene

Unsuitable

extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

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Section 5. Fire-fighting measures

- from the chemical
- B. Specific hazards arising: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides oxides of lead

- C. Special equipment for fire-fighting
- : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Fire-fighting procedures:
 - Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures
- No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- **B. Environmental** precautions
- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
- C. Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

A. Precautions for safe handling

- : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Refer to special instructions/safety data sheet. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- B. Conditions for safe storage, including any incompatibilities
- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
dicopper oxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 0.1 mg/m³ 8 hours. Form: Fume
rosin	ACGIH TLV (United States, 3/2020). Skin
	sensitizer. Inhalation sensitizer.
zinc oxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 2 mg/m³ 8 hours. Form: Respirable
	dust
	STEL: 10 mg/m³ 15 minutes.
	TWA: 5 mg/m ³ 8 hours.
4-methylpentan-2-one	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 75 ppm 15 minutes.
	TWA: 50 ppm 8 hours.
1,2,4-trimethylbenzene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 25 ppm 8 hours.
diiron trioxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).

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Section 8. Exposure controls/personal protection

TWA: 5 mg/m³, (as Fe) 8 hours. Form: Fume

TWA: 5 mg/m³, (as Fe) 8 hours. **Xylene** Ministry of Employment and Labor (Republic of Korea, 1/2020).

STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours.

Ministry of Employment and Labor Talc, not containing asbestiform fibres (Republic of Korea, 1/2020).

TWA: 2 mg/m³ 8 hours. Form: fibers Ministry of Employment and Labor copper oxide

(Republic of Korea, 1/2020).

TWA: 0.1 mg/m³ 8 hours. Form: Fume ethanol Ministry of Employment and Labor (Republic of Korea, 1/2020).

TWA: 1000 ppm 8 hours.

Ministry of Employment and Labor copper (Republic of Korea, 1/2020).

TWA: 0.1 mg/m³ 8 hours. Form: Fume ethylbenzene Ministry of Employment and Labor (Republic of Korea, 1/2020).

> STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours.

Ministry of Employment and Labor cumene (Republic of Korea, 1/2020). Absorbed through skin.

TWA: 50 ppm 8 hours.

Recommended monitoring procedures If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

controls

B. Appropriate engineering: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

: Chemical splash goggles and face shield. Eye protection

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Section 8. Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

butyl rubber **Gloves**

Body protection Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist

before handling this product. When there is a risk of ignition from static electricity. wear anti-static protective clothing. For the greatest protection from static

discharges, clothing should include anti-static overalls, boots and gloves. **Hygiene measures**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

Section 9. Physical and chemical properties

A. Appearance

Physical state : Liquid.

Color : Brownish-red. B. Odor Aromatic. : Not available. C. Odor threshold D. pH : Not applicable.

E. Melting/freezing point F. Boiling point/boiling : >37.78°C (>100°F)

range

G. Flash point

: Closed cup: 24°C (75.2°F)

H. Evaporation rate : Not available. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable)

limits

Greatest known range: Lower: 1.4% Upper: 7.6% (Solvent naphtha (petroleum),

light aromatic)

: Not available.

K. Vapor pressure : Not available.

L. Solubility : Insoluble in the following materials: cold water.

Solubility in water : Not available. M. Vapor density Not available.

N. Relative density 1.69

O. Partition coefficient: n-

octanol/water

: Not applicable.

P. Auto-ignition : Not available.

temperature

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Section 9. Physical and chemical properties

Q. Decomposition temperature

: Not available.

R. Viscosity : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

S. Molecular weight : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

C. Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

D. Hazardous : Depending on conditions, decomposition products may include the following decomposition products materials: carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides

Section 11. Toxicological information

A. Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Inhalation : Harmful if inhaled. May cause respiratory irritation.Ingestion : No known significant effects or critical hazards.

Skin contact: Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin

reaction.

Eye contact : Causes serious eye damage.

Over-exposure signs/symptoms

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Ingestion : Adverse symptoms may include the following:

stomach pains

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Eye contact : Adverse symptoms may include the following:

pain watering redness

B. Health hazards

Acute toxicity

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Product name SIGMA ALPHAGEN 230(EXP) REDBROWN

Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
dicopper oxide	LC50 Inhalation Dusts and	Rat	3.34 mg/l	4 hours
	mists			
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	1340 mg/kg	-
rosin	LD50 Dermal	Rat	>2000 mg/kg	_
	LD50 Oral	Rat	7600 mg/kg	_
zinc oxide	LC50 Inhalation Dusts and	Rat	>5700 mg/m ³	4 hours
	mists		3	
	LD50 Dermal	Rat	>2000 mg/kg	_
	LD50 Oral	Rat	>5000 mg/kg	_
Solvent naphtha (petroleum), light	LD50 Dermal	Rabbit	3.48 g/kg	_
aromatic	2200 20111101		January Santa	
	LD50 Oral	Rat	8400 mg/kg	_
4-methylpentan-2-one	LC50 Inhalation Vapor	Rat	12.3 mg/l	4 hours
i moury periodic 2 one	LD50 Dermal	Rabbit	>5000 mg/kg	_
	LD50 Oral	Rat	2.08 g/kg	_
zineb (ISO)	LD50 Oral	Rat	>2000 mg/kg	_
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
1,2,1 411104191801120110	LD50 Oral	Rat	5 g/kg	-
diiron trioxide	LC50 Inhalation Dusts and	Rat	>5 mg/l	4 hours
diron troxide	mists	Ital	7 5 mg/1	T Hours
	LD50 Oral	Rat	10 g/kg	
Xylene	LD50 Oral	Rabbit	1.7 g/kg	
Aylerie	LD50 Oral	Rat	4.3 g/kg	_
copper oxide	LD50 Oral	Rat	>2000 mg/kg	-
ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
etilatioi	LD50 Dermal	Rat	17100 mg/kg	4 110015
	LD50 Definal	Rat		-
aannar		Rat	7 g/kg	- 4 bours
copper	LC50 Inhalation Dusts and	Rai	>5.11 mg/l	4 hours
athydb an zana	mists	Det	17.0 mg/l	1 hours
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	4 1
cumene	LC50 Inhalation Vapor	Rat	39000 mg/m³	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	1400 mg/kg	-

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

Skin: There are no data available on the mixture itself.Eyes: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Sensitization

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Section 11. Toxicological information

Product/ingredient name	Route of exposure	Species	Result
zineb (ISO)	skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin

zineb (ISO): Weakly positive.

Respiratory: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
Solvent naphtha (petroleum), light aromatic	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
4-methylpentan-2-one	Category 3	-	Respiratory tract irritation
zineb (ISO)	Category 3	-	Respiratory tract irritation
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
Xylene	Category 3	-	Narcotic effects
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
⋉ ylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
, " , "	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

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Section 11. Toxicological information

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Additional information

Frolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Chemical name	Common name	CAS#	GHS Classification
dicopper oxide	DICOPPER OXIDE / COPPER (I) OXIDE	CAS: 1317-39-1	ACUTE TOXICITY (oral) - Category 4
			ACUTE TOXICITY (inhalation) - Category 4 SERIOUS EYE DAMAGE/ EYE
			IRRITATION - Category 1
			AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) -
			Category 1
rosin	Rosin	CAS: 8050-09-7	SKIN SENSITIZATION - Category 1
			AQUATIC HAZARD (LONG-TERM) - Category 4
zinc oxide	ZINC OXIDE	CAS: 1314-13-2	AQUATIC HAZARD (ACUTE) - Category 1
			AQUATIC HAZARD (LONG-TERM) -
			Category 1
Solvent naphtha (petroleum), light aromatic	SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC	CAS: 64742-95-6	FLAMMABLE LIQUIDS - Category 3
	AROMATIO		SPECIFIC TARGET ORGAN TOXICITY
			(SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
			SPECIFIC TARGET ORGAN TOXICITY
			(SINGLE EXPOSURE) (Narcotic effects) -
			Category 3
			ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) -
			Category 2
4-methylpentan-2-one	4-METHYLPENTAN- 2-ONE / METHYL	CAS: 108-10-1	FLAMMÁBLE LIQUIDS - Category 2
	ISOBUTYL KETONE		ACUTE TOXICITY (inhalation) - Category 4
			SERIOUS EYE DAMAGE/ EYE
			IRRITATION - Category 1

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Section 11. Toxicological inforn	nation
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CARCINGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SKIN SENSITIZATION - Category 1				
zineb (ISO) ZINEB CAS: 12122-67-7 Initiation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract initiation) - Category 3 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract initiation) - Category 3 ACUTE TOXICITY (Inhalation) - Category 3 ACUTE TOXICITY (Inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE / EYE RRITATION - Category 3 ACUTE TOXICITY (Inhalation) - Category 4 ACUTE TOXICITY (Inhalation) - Category 4 ACUTE TOXICITY (Inhalation) - Category 3 ACUTE TOXICITY (Inhalation) - Category 4 ACUTE TOXICITY (Inhalation) - Category 3 ACUTE TOXICITY (Inhalation) - Category 3 ACUTE TOXICITY (Inhalation) - Category 3 ACUTE TOXICITY (Inhalation) - Category 4 ACUTE TOXICITY (Inhalation) - Category 1 ACUTE TOXICITY (Inhalation) - Category 2 ACUTE TOXICITY (Inhalation) - Category 4 ACUTE TOXICITY (Inhalation) - Categ				CARCINOGENICITY - Category 2
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SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 2 ACUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 2 ACUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 2 ACUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 4				
Talc , not containing asbestiform fibres Talc, non-asbestos form Talc , not containing asbestiform fibres CAS: 14807-96-6 (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 FLAMMABLE LIQUIDS - Category 2 CAS: 64-17-5 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 CARCINOGENICITY - Category 2 CARCINOGENICITY - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4				
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asbestiform fibres COPPER OXIDE CAS: AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 ETHYL ALCOHOL CAS: FLAMMABLE LIQUIDS - Category 2 COPPER CAS: AQUATIC HAZARD (LONG-TERM) - Category 1 ETHYL ALCOHOL CAS: FLAMMABLE LIQUIDS - Category 2 CARCINOGENICITY - Category 2 CARCINOGENICITY - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 ETHYLBENZENE CAS: FLAMMABLE LIQUIDS - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4	Talc not containing	Talc. non-asbestos form	CAS:	
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ethanol ETHYL ALCOHOL CAS: 64-17-5 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 CARCINOGENICITY - Category 2 CARCINOGENICITY - Category 1 CAS: 7440-50-8 ETHYLBENZENE CAS: 7440-41-4 CAS: 100-41-4 CAS: FLAMMABLE LIQUIDS - Category 2 CARCINOGENICITY - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4	oopper oxide	OOI I EIK OXIBE		, , , , , , , , , , , , , , , , , , ,
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64-17-5 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 CARCINOGENICITY - Category 2 CARCINOGENICITY - Category 1 CAS: AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 ETHYLBENZENE CAS: FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4				
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copper COPPER CAS: 7440-50-8 CARCINOGENICITY - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 ETHYLBENZENE CAS: 100-41-4 ACUTE TOXICITY (inhalation) - Category 4				
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ethylbenzene T440-50-8 AQUATIC HAZARD (LONG-TERM) - Category 3 CAS: FLAMMABLE LIQUIDS - Category 2 100-41-4 ACUTE TOXICITY (inhalation) - Category 4	conner	COPPER	CAS:	
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ethylbenzene ETHYLBENZENE CAS: FLAMMABLE LIQUIDS - Category 2 100-41-4 ACUTE TOXICITY (inhalation) - Category 4			7440-30-6	AOLIATIC HAZARD (LONG TERM)
ethylbenzene ETHYLBENZENE CAS: FLAMMABLE LIQUIDS - Category 2 100-41-4 ACUTE TOXICITY (inhalation) - Category 4				
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ACUTE TOXICITY (inhalation) - Category 4	etnylpenzene	EIHYLBENZENE		FLAMMABLE LIQUIDS - Category 2
			100-41-4	
CARCINOGENICITY - Category 2				
				CARCINOGENICITY - Category 2

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Section 11. Toxicological information						
cumene	CUMENE	CAS: 98-82-8	ASPIRATION HAZARD - Category 1 FLAMMABLE LIQUIDS - Category 3			
		33 32 3	ACUTE TOXICITY (oral) CARCINOGENICITY - Ca			

Section 12. Ecological information

A. **Ecotoxicity**

Product/ingredient name	Result	Species	Exposure
dícopper oxide	LC50 0.003 mg/l	Fish	96 hours
zinc oxide	Acute EC50 0.17 mg/l	Algae	72 hours
		Daphnia - Daphnia magna -	48 hours
		Neonate	
	Chronic NOEC 0.017 mg/l Fresh water	Algae	72 hours
Solvent naphtha	Acute LC50 8.2 mg/l	Fish	96 hours
(petroleum), light aromatic			
4-methylpentan-2-one	Acute LC50 >179 mg/l	Fish	96 hours
diiron trioxide	Acute EC50 >100 mg/l	Daphnia	48 hours
ethanol	Acute EC50 7640 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
copper	Acute LC50 810 ppb	Fish	96 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh	Fish	96 hours
	water		

B. Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
	OECD 301F	83 % - Rea	adily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
rethylpentan-2-one Xylene ethanol ethylbenzene	- - -		- - -		Readily Readily Readily Readily	

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
sin	1.9 to 7.7	-	high
4-methylpentan-2-one	1.9	-	low
zineb (ISO)	1.3	-	low
1,2,4-trimethylbenzene	3.63	120.23	low
Xylene	3.12	7.4 to 18.5	low
ethanol	-0.35	-	low
ethylbenzene	3.6	79.43	low
cumene	3.55	35.48	low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

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Product name SIGMA ALPHAGEN 230(EXP) REDBROWN

Section 12. Ecological information

E. Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

- A. Disposal methods
- : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- **B.** Disposal precautions
- : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(dicopper oxide, zinc oxide)	Not applicable.

Additional information

UN : None identified.

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Product name SIGMA ALPHAGEN 230(EXP) REDBROWN

Section 14. Transport information

Transport in bulk according: Not applicable.

to IMO instruments

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture)

: None of the components are listed.

ISHA article 118 (Harmful substances requiring permission) : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous

to Youth

: It is not allowed to sell to persons under the age of 19.

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

dicopper oxide

rosin

zinc oxide

4-methylpentan-2-one 1,2,4-trimethylbenzene

diiron trioxide

Xylene

Talc, not containing asbestiform fibres

copper oxide ethanol copper

ethylbenzene cumene

ISHA Enforcement Regs

Annex 19 (Exposure standards established for harmful factors)

: None of the components are listed.

xylene, talc / soapstone

ISHA Enforcement Regs Annex 11-5 (Harmful

factors subject to Work

Environment Measurement)

The following components are listed: zinc oxide, methyl isobutyl ketone, iron oxide,

ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to

Special Health Check-

up)

Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)

: The following components are listed: Copper (dust, mist, fume), Zinc oxide, Methyl isobutyl ketone, Iron oxide (dust, fume), Xylene

: The following components are listed: copper and its compounds, zinc and its compounds, methyl isobutyl ketone, zinc and its compounds, iron and its compounds, xylene

B. Regulation according to Chemicals Control Act

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Product name SIGMA ALPHAGEN 230(EXP) REDBROWN

Section 15. Regulatory information

CCA Article 11 (TRI) : The following components are listed: Copper and its compounds, Zinc and its

compounds, Zinc and its compounds, Xylene including o-,m-,p- isomer,

Ethylbenzene

: Not applicable

CCA Article 18

Prohibited (K-Reach

Article 27)

CCA Article 19 Subject

to authorization (K-Reach Article 25)

: None of the components are listed.

: None of the components are listed.

CCA Article 20 Restricted (K-Reach

Article 27)

: None of the components are listed.

CCA Article 20 Toxic Chemicals (K-Reach

Article 20)

Korea inventory

CCA Article 39 (Accident Precaution : None of the components are listed.

: All components are listed or exempted.

Chemicals)

C. <u>Dangerous Materials</u> **Safety Management Act**

: Class: Class 4 - Flammable Liquid

Item: 4. Class 2 petroleums - Water-insoluble liquid

Threshold: 1000 L Danger category: III

Signal word: Contact with sources of ignition prohibited

D. Wastes regulation

: Dispose of contents and container in accordance with all local, regional, national

and international regulations.

E. Regulation according to other foreign laws

Safety, health and environmental regulations specific for : No known specific national and/or regional regulations applicable to this product (including its ingredients).

the product

Section 16. Other information

A. References Korean Ministry of Environment; Chemical Control Act

Korean Ministry of Labor; Industrial Safety and Health Act

NIER Notice

Registry of Toxic Effects of Chemical Substances (RTECS)

U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information

Retrieval) ECOTOX Database System.

B. Date of issue/Date of

revision

5/18/2021

C. Version : 18 **Prepared by** : EHS

D. Other

▼ Indicates information that has changed from previously issued version.

Disclaimer

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Product name SIGMA ALPHAGEN 230(EXP) REDBROWN

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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