SAFETY DATA SHEET



Date of issue/Date of revision 18 May 2021 Version 6.01

Section 1. Identification		
Product code	: 00250770	
Product name	: SIGMAGUARD CSF 650 BASE REDBROWN	
Product type	: Liquid.	
Relevant identified uses o	f the substance or mixture and uses advised against	
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

Classification of the substance or mixture	1	SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
		SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements, including precautionary statements
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Hazard	pictograms
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Signal word Hazard statements		Warning Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.
Precautionary statements Prevention	:	Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.

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Section 2. Hazards identification

: Collect spillage. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
: Not applicable.
: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : Mone known. result in classification

Section 3. Composition/information on ingredients

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
bis-[4-(2,3-epoxipropoxi)phenyl]propane	25 - <50	1675-54-3
1,6-bis(2,3-epoxypropoxy)hexane	5 - <10	16096-31-4
benzyl alcohol Talc , not containing asbestiform fibres	5 - <10 3 - <5	100-51-6 14807-96-6
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	0.3 - <1	100545-48-0
	0.0 1	100040 40 0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect	<u>ts</u>	
Eye contact	: Causes serious eye irritation.	

Singapore English (US)

Section 4. First aid measures		
Inhalation	: No known significant effects or critical hazards.	
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.	
Ingestion	: No known significant effects or critical hazards.	
Over-exposure signs/sym	<u>ptoms</u>	
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	: No specific data.	
Skin contact	: Adverse symptoms may include the following: irritation redness	
Ingestion	: No specific data.	
Indication of immediate me	dical attention and special treatment needed, if necessary	
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. 	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear	

See toxicological information (Section 11)

Section 5. Fire-fighting measures

gloves.

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

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Section 5. Fire-fighting measures

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protectiv	e equipment and emergency procedures
For non-emergency : personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders :	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions :	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

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Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name			Exposure limits		
Talc , not containing asbestiform fibres			Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 2 mg/m ³ 8 hours.		
Recommended monitoring procedures	:	If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.			
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.			
Environmental exposure controls	:	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.			
Individual protection measur	<u>es</u>				
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/face protection Skin protection	:	Chemical splash goggles.			

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Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Ap	pearance
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Appearance	
Physical state	: Liquid.
Odor	: Characteristic.
рН	insoluble in water.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 100°C (212°F)
Evaporation rate	: 0.007 (benzyl alcohol) compared with butyl acetate
Flammability (solid, gas)	: liquid
Vapor pressure	: Highest known value: 0.009 kPa (0.07 mm Hg) (at 20°C) (1,6-bis(2,3-epoxypropoxy)
	hexane). Weighted average: 0.002 kPa (0.02 mm Hg) (at 20°C)
Vapor density	 Highest known value: 11.7 (Air = 1) (bis-[4-(2,3-epoxipropoxi)phenyl]propane). Weighted average: 10.36 (Air = 1)
Vapor density Relative density	: Highest known value: 11.7 (Air = 1) (bis-[4-(2,3-epoxipropoxi)phenyl]propane).
	: Highest known value: 11.7 (Air = 1) (bis-[4-(2,3-epoxipropoxi)phenyl]propane). Weighted average: 10.36 (Air = 1)
Relative density	 Highest known value: 11.7 (Air = 1) (bis-[4-(2,3-epoxipropoxi)phenyl]propane). Weighted average: 10.36 (Air = 1) 1.41
Relative density Solubility	 Highest known value: 11.7 (Air = 1) (bis-[4-(2,3-epoxipropoxi)phenyl]propane). Weighted average: 10.36 (Air = 1) 1.41 Insoluble in the following materials: cold water.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
øs-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
h	LD50 Oral	Rat	15000 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	LC50 Inhalation Dusts and mists	Rat	5.05 mg/l	4 hours
,	LD50 Oral	Rat	>2000 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation	
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-	
	Eyes - Mild irritant	Rabbit	-	24 hours	-	
	Skin - Erythema/Eschar	Rabbit	0.8	4 hours	-	
	Skin - Edema	Rabbit	0.5	4 hours	-	
	Skin - Mild irritant	Rabbit	-	4 hours	-	
Conclusion/Summary		·		·		
Skin : There are no data available on the mixture itself.						
Eyes :	: There are no data available on the mixture itself.					

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Respiratory	: There are no data available on the mixture itself.

Sensitization

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Section 11. Toxicological information

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Product/ingredient name	Route of exposure	Species	Result		
bis-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitizing		
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	skin	Guinea pig	Sensitizing		
Conclusion/Summary					
Skin :	There are no data	available on the mixture itself.			
Respiratory :	There are no data	available on the mixture itself.			
Mutagenicity	Mutagenicity				
Conclusion/Summary : There are no data available on the mixture itself.					
Carcinogenicity					
Conclusion/Summary	There are no data	available on the mixture itself.			
Reproductive toxicity					
Conclusion/Summary	There are no data	available on the mixture itself.			
Teratogenicity					
Conclusion/Summary	There are no data	available on the mixture itself.			
Specific target organ toxicity (cingle expective)					

Specific target organ toxicity (single exposure)

Name		Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure	: Not available.
Potential acute health effects	
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

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Section 11. Toxicological information

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	No specific data.	
Skin contact	Adverse symptoms may include the following: irritation redness	
Ingestion	No specific data.	
Short term exposure	and also chronic effects from short and long term exposure	
Potential immediate	Not available.	
effects		
Potential delayed effects	Not available.	
Long term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Potential chronic health eff	2	
General	Once sensitized, a severe allergic reaction may occur when subsequently expo to very low levels.	sed
Carcinogenicity	No known significant effects or critical hazards.	
Mutagenicity	No known significant effects or critical hazards.	
Reproductive toxicity	No known significant effects or critical hazards.	

Numerical measures of toxicity

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Acute toxicity estimates

Route	ATE value
Dermal	11556.53 mg/kg 16730.19 mg/kg
Inhalation (dusts and mists)	5.7 mg/l

Other information

Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Acute LC50 1.8 mg/l Fresh water	Daphnia - daphnia magna	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 >10 mg/l Acute LC50 >10 mg/l	Daphnia - Daphnia magna Fish - Oncorhynchus mykiss	48 hours 96 hours

Conclusion/Summary

: There are no data available on the mixture itself.

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	301D Ready Biodegradability - Closed Bottle Test	22 % - 28 days	-	-
Conclusion/Summary : There are no data available on the mixture itself.				

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
bis-[4-(2,3-epoxipropoxi) phenyl]propane	-	-	Not readily
benzyl alcohol Octadecanoic acid,	-	-	Readily Inherent
12-hydroxy-, reaction products with	-	-	
ethylenediamine			

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
✗,6-bis(2,3-epoxypropoxy) hexane	0.822	-	low
benzyl alcohol Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	0.87 >5.86	-	low high

Mobility in soil Soil/water partition coefficient (Koc)

: Not available.

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Section 12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number UN3082		UN3082	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
	(bis-[4-(2,3-epoxipropoxi) phenyl]propane)	(bis-[4-(2,3-epoxipropoxi) phenyl]propane)	(bis-[4-(2,3-epoxipropoxi) phenyl]propane)
Transport hazard class(es)	9	9	9
Packing group	III	III	Ш
Environmental hazards	Yes.	Yes.	Yes.
Marine pollutant substancesNot applicable.(bis-[4-(2,3-epoxipropoxi) phenyl]propane)		Not applicable.	

Additional information

UN	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
IMDG	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
ΙΑΤΑ	: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.
Special pre	cautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

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the event of an accident or spillage.

Section 14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 18 May 2021
Date of previous issue	: 6/12/2020
Version	: 6.01
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.