SAFETY DATA SHEET



Date of issue/Date of revision 21 May 2021 Version 9

Section 1. Identification		
Product code	: 00171945	
Product name	: SIGMACOVER 456 BASE RAL 1021	
Product type	: Liquid.	
Relevant identified uses o	f the substance or mixture and uses advised against	
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements, including precautionary statements

Hazard pictograms	
Signal word Hazard statements	 Warning Mammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. Toxic to aquatic life with long lasting effects.

Precautionary statements

Section 2. Hazards identification

Prevention	:	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.
Response	:	Collect spillage. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	:	Store in a well-ventilated place. Keep cool.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not	:	Frolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-	25 - <50	67989-52-0
2,3-epoxypropane, reaction products with fatty acids, C18-unsatd., dimers		
xylene	10 - <20	1330-20-7
ethylbenzene	5 - <10	100-41-4
Talc , not containing asbestiform fibres	3 - <5	14807-96-6
2-methylpropan-1-ol	1 - <3	78-83-1
Octadecanamide, N,N'-1,6-hexanediylbis[12-hydroxy-	0.3 - <1	55349-01-4
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	0.1 - <0.3	100545-48-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/e	ffe	cts, acute and delayed
Potential acute health effect	ts	
Eye contact	:	Causes serious eye irritation.
Inhalation	:	Harmful if inhaled.
Skin contact	:	Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	:	No known significant effects or critical hazards.
<u>Over-exposure signs/symp</u>	ton	<u>15</u>
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	1	No specific data.
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	1	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	1	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures			
For non-emergency : personnel	 No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. 		
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".		
Environmental precautions :	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.		

Methods and materials for containment and cleaning up

Product name SIGMACOVER 456 BASE RAL 1021

Section 6. Accidental release measures

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	I	
Protective measures	:	Fut on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits
xylene ethylbenzene		Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 651 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006).
		PEL (short term): 543 mg/m ³ 15 minutes. PEL (short term): 125 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.
Talc , not containing asbestif	orm fibres	Workplace Safety and Health Act (Singapore, 2/2006).
2-methylpropan-1-ol		 PEL (long term): 2 mg/m³ 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 152 mg/m³ 8 hours. PEL (long term): 50 ppm 8 hours.
Recommended monitoring procedures	atmosphere or biological monitori of the ventilation or other control r protective equipment. Reference	s with exposure limits, personal, workplace ng may be required to determine the effectiveness neasures and/or the necessity to use respiratory should be made to appropriate monitoring guidance documents for methods for the ances will also be required.
ontrols	ventilation or other engineering co contaminants below any recomm	 n. Use process enclosures, local exhaust ontrols to keep worker exposure to airborne ended or statutory limits. The engineering controls ust concentrations below any lower explosive ation equipment.
nvironmental exposure ontrols	they comply with the requirements cases, fume scrubbers, filters or e	k process equipment should be checked to ensure s of environmental protection legislation. In some engineering modifications to the process duce emissions to acceptable levels.
ndividual protection measur	<u>es</u>	
Hygiene measures	eating, smoking and using the lav Appropriate techniques should be Contaminated work clothing shou	horoughly after handling chemical products, before atory and at the end of the working period. used to remove potentially contaminated clothing Id not be allowed out of the workplace. Wash sing. Ensure that eyewash stations and safety ion location.
Eye/face protection	: Chemical splash goggles.	

Section 8. Exposure controls/personal protection

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Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Yellow.
Odor	: Aromatic.
рН	insoluble in water.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 26°C (78.8°F)
Evaporation rate	: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.79compared with butyl acetate
Flammability (solid, gas)	: liquid
Vapor pressure	 Highest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylpropan-1-ol). Weighted average: 1.04 kPa (7.8 mm Hg) (at 20°C)
Vapor density	: Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.65 (Air = 1)
Relative density	: 1.38
Solubility	: Insoluble in the following materials: cold water.
Auto-ignition temperature	: Lowest known value: 415°C (779°F) (2-methylpropan-1-ol).
Viscosity	: K inematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
x ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	LC50 Inhalation Dusts and mists	Rat	5.05 mg/l	4 hours
,	LD50 Oral	Rat	>2000 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary					-
Skin : There are no data available on the mixture itself.					
Eyes :	: There are no data available on the mixture itself.				

There are no data available on the mixture itself. Respiratory

Sensitization

- 1	There are no da	ata available on	the mixture its	selt.

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Section 11. Toxicological information

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Product/ingredient name	Route of exposure	Species	Result	
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	skin	Guinea pig	Sensitizing	
Conclusion/Summary	-			
Skin	: There are no da	ata available on the mixture its	elf.	
Respiratory	: There are no da	ata available on the mixture its	elf.	
Mutagenicity				
Conclusion/Summary	: There are no d	ata available on the mixture it	self.	
Carcinogenicity				
Conclusion/Summary	: There are no d	ata available on the mixture it	self.	
Reproductive toxicity				
Conclusion/Summary	: There are no d	ata available on the mixture it	self.	
Teratogenicity				
Conclusion/Summary	: There are no d	ata available on the mixture it	self.	
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Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
x ylene	Category 3	-	Respiratory tract irritation
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
,	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	: Not available.
Potential acute health effects	
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled.

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Section 11. Toxicological information

Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Delayed and immediate ef	fects and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate	: Not available.

Not available.
: Not available.
: Not available.
: Not available.
<u>ects</u>
 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
: No known significant effects or critical hazards.
: No known significant effects or critical hazards.
: 📈 known significant effects or critical hazards.

Numerical measures of toxicity

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Acute toxicity estimates

Route	ATE value
✓ermal	4617.04 mg/kg
Inhalation (vapors)	14.53 mg/l
Inhalation (dusts and mists)	1.68 mg/l

Other information

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Section 11. Toxicological information

Frolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Result	Species	Exposure
Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours
Acute EC50 1100 mg/l	Daphnia	48 hours
Acute EC50 >100 mg/l	Algae - Pseudokirchneriella	72 hours
	subcapitata	
Acute EC50 >10 mg/l	Daphnia - Daphnia magna	48 hours
Acute LC50 >10 mg/l	Fish - Oncorhynchus mykiss	96 hours
	Acute LC50 150 to 200 mg/l Fresh water Acute EC50 1100 mg/l Acute EC50 >100 mg/l Acute EC50 >10 mg/l	Acute LC50 150 to 200 mg/l Fresh water Fish Acute EC50 1100 mg/l Daphnia Acute EC50 >100 mg/l Algae - Pseudokirchneriella subcapitata Acute EC50 >10 mg/l Daphnia - Daphnia magna

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	301D Ready Biodegradability - Closed Bottle Test	22 % - 28 days	-	-

Conclusion/Summary	: There are no data available on the mixture itself.
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Aquatic half-life	Photolysis	Biodegradability
- -	-	Readily Readily Inherent
	Aquatic half-life - - -	Aquatic half-life Photolysis - - - - - - - -

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
vylene ethylbenzene 2-methylpropan-1-ol Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	3.12 3.6 1 >5.86	7.4 to 18.5 79.43 - -	low low low high

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Section 12. Ecological information

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	 (4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane, reaction products with fatty acids, C18-unsatd., dimers) 	Not applicable.

Additional information

UN

: None identified.

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Section 14. Transport information

- **IMDG** : The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.
- **IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 21 May 2021
Date of previous issue	: 2/25/2020
Version	: 9
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

V Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.