SAFETY DATA SHEET

AMERCOAT 68 A CURE



Date of issue 21 May 2021

Version 20

1. Product and company identification

Product name : AMERCOAT 68 A CURE

Product code : 00286110 Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against

: Not applicable.

Supplier's details

: PPG PMC Japan Co., Ltd.

8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe 652-0803

Tel: +81 78 574 2777 Fax: +81 78 576 0035

Emergency telephone

number

: 078 574 2777

2. Hazards identification

GHS Classification : FLAMMABLE LIQUIDS - Category 3

ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2

SERIOUS EYE DAMAGE - Category 1

RESPIRATORY SENSITIZATION - Category 1

SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1B

TOXIC TO REPRODUCTION - Category 1B

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements

Hazard pictograms











Signal word : Danger

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2. Hazards identification

Hazard statements

: Fammable liquid and vapor.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye damage.

Harmful if inhaled.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause respiratory irritation.

May cause drowsiness or dizziness.

May cause cancer.

May damage fertility or the unborn child.

May cause damage to organs. (central nervous system (CNS), kidneys, liver,

respiratory system)

May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS), hearing organs, lungs, nervous system, respiratory system)

Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Detain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage Disposal

: Store locked up. Store in a well-ventilated place. Keep container tightly closed.

: Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Other hazards which do not result in classification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable. **CSCL number** : Not available.

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3. Composition/information on ingredients

Ingredient name	%	CAS number	CSCL
Tatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	20 - <25	68410-23-1	7-445
Methyl n-pentyl ketone	15 - <20	110-43-0	2-542
Solvent naphtha (petroleum), light aromatic	15 - <20	64742-95-6	Not available.
ethyl benzene	12.5 - <15	100-41-4	3-28; 3-60
1,2,4-Trimethylbenzene	10 - <12.5	95-63-6	3-3427; 3-7
Xylene	7 - <10	1330-20-7	3-3; 3-60
formaldehyde resin	1 - <2	SUB120507	Not available.
1,3,5-Trimethylbenzene	1 - <2	108-67-8	3-3427; 3-7
propylbenzene	1 - <2	103-65-1	3-21
1,2,3-Trimethylbenzene	1 - <2	526-73-8	3-3427; 3-7
isobutyl alcohol	1 - <2	78-83-1	2-3049
3,6-diazaoctanethylenediamin	0.5 - <1	112-24-3	2-163; 7-5
Cumene	0.2 - < 0.5	98-82-8	3-22
Formaldehyde, solution	0.1 - <0.2	50-00-0	2-482

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

4. First aid measures

Description of necessary first aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Inhalation: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Farmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy

or asthma symptoms or breathing difficulties if inhaled.

Skin contact: May cause damage to organs following a single exposure in contact with skin.

Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion: May cause damage to organs following a single exposure if swallowed. Can cause

central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

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4. First aid measures

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

wheezing and breathing difficulties

asthma

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon oxides

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5. Fire-fighting measures

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

Precautions for safe handling

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source.

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7. Handling and storage

Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
e thyl benzene	Japan Society for Occupational Health
	(Japan, 5/2020).
	OEL-M: 217 mg/m ³ 8 hours.
	OEL-M: 50 ppm 8 hours.
	ISHL (Japan, 6/2020).
	TWA: 20 ppm 8 hours.
1,2,4-Trimethylbenzene	Japan Society for Occupational Health
	(Japan, 5/2020).
	OEL-M: 120 mg/m ³ 8 hours.
	OEL-M: 25 ppm 8 hours.
Xylene	ISHL (Japan, 6/2020).
	TWA: 50 ppm 8 hours.
	Japan Society for Occupational Health
	(Japan, 5/2020).
	OEL-M: 50 ppm 8 hours.
	OEL-M: 217 mg/m ³ 8 hours.
1,3,5-Trimethylbenzene	Japan Society for Occupational Health
,-,-,-	(Japan, 5/2020).
	OEL-M: 120 mg/m³ 8 hours.
	OEL-M: 25 ppm 8 hours.
1,2,3-Trimethylbenzene	Japan Society for Occupational Health
•	(Japan, 5/2020).
	OEL-M: 120 mg/m ³ 8 hours.
	OEL-M: 25 ppm 8 hours.
isobutyl alcohol	Japan Society for Occupational Health
·	(Japan, 5/2020).
	OEL-M: 150 mg/m ³ 8 hours.
	OEL-M: 50 ppm 8 hours.
	ISHL (Japan, 6/2020).
	TWA: 50 ppm 8 hours.
Cumene	Japan Society for Occupational Health
	(Japan, 5/2020). Absorbed through skin.
	OEL-M: 50 mg/m ³ 8 hours.
	OEL-M: 10 ppm 8 hours.
Formaldehyde, solution	Japan Society for Occupational Health
• '	(Japan, 5/2020). Skin sensitizer.

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8. Exposure controls/personal protection

Inhalation sensitizer.

OEL-M: 0.12 mg/m³ 8 hours. OEL-M: 0.1 ppm 8 hours. OEL-C: 0.24 mg/m³ OEL-C: 0.2 ppm ISHL (Japan, 6/2020).

TWA: 0.1 ppm 8 hours.

procedures

Recommended monitoring: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection **Skin protection** : Chemical splash goggles and face shield.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: butyl rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Vse an air-fed respirator unless a site-specific assessment determines that an airfed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

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Product name AMERCOAT 68 A CURE

8. Exposure controls/personal protection

9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Colorless.

Odor : Amine-like.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 31°C (87.8°F)

Relative density : 0.89

Solubility : Insoluble in the following materials: cold water.

Viscosity : 60 - 100 s (ISO 6mm)

10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

Incompatible materials: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following

materials: carbon oxides

11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Methyl n-pentyl ketone	LC50 Inhalation Vapor	Rat	16.7 mg/l	4 hours
, ,	LD50 Dermal	Rabbit	10.206 g/kg	-
	LD50 Oral	Rat	1.6 g/kg	-
Solvent naphtha (petroleum),	LD50 Dermal	Rabbit	3.48 g/kg	-
light aromatic				
	LD50 Oral	Rat	8400 mg/kg	-
ethyl benzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
•	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1,2,4-Trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
-	LD50 Oral	Rat	5 g/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
1,3,5-Trimethylbenzene	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
-	LD50 Oral	Rat	5000 mg/kg	-

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11. Toxicological information

propylbenzene	LD50 Oral	Rat	6040 mg/kg	-
1,2,3-Trimethylbenzene	LD50 Oral	Rat	11.4 g/kg	-
isobutyl alcohol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
Cumene	LC50 Inhalation Vapor	Rat	39000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	1400 mg/kg	-
Formaldehyde, solution	LC50 Inhalation Gas.	Rat	250 ppm	4 hours
	LD50 Dermal	Rabbit	270 mg/kg	-
	LD50 Oral	Rat	100 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Sensitization

•	Route of exposure	Species	Result
atty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Methyl n-pentyl ketone	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Solvent naphtha (petroleum), light aromatic	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
ethyl benzene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
1,2,4-Trimethylbenzene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Xylene	Category 1	-	central nervous system (CNS), kidneys, liver, respiratory systen

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11. Toxicological information

	Category 3		Narcotic effects
1,3,5-Trimethylbenzene	Category 3	-	Respiratory tract
			irritation
	Category 3		Narcotic effects
1,2,3-Trimethylbenzene	Category 3	-	Respiratory tract
			irritation
	Category 3		Narcotic effects
isobutyl alcohol	Category 3	-	Respiratory tract
			irritation
	Category 3		Narcotic effects
3,6-diazaoctanethylenediamin	Category 3	-	Respiratory tract
			irritation
Cumene	Category 1	-	central nervous
			system (CNS),
			kidneys, liver
	Category 3		Respiratory tract
			irritation
	Category 3		Narcotic effects
Formaldehyde, solution	Category 3	-	Respiratory tract
			irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethyl benzene	Category 2	-	hearing organs
1,2,4-Trimethylbenzene	Category 2	-	central nervous system (CNS), lungs
Xylene	Category 1	-	nervous system, respiratory system
1,3,5-Trimethylbenzene	Category 1	-	central nervous system (CNS), respiratory system

Aspiration hazard

Name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
ethyl benzene	ASPIRATION HAZARD - Category 1
1,2,4-Trimethylbenzene	ASPIRATION HAZARD - Category 1
Xylene	ASPIRATION HAZARD - Category 1
1,3,5-Trimethylbenzene	ASPIRATION HAZARD - Category 1
Cumene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Eye contact

: Causes serious eye damage.

Inhalation

: Marmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy

or asthma symptoms or breathing difficulties if inhaled.

: May cause damage to organs following a single exposure in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion

Skin contact

: May cause damage to organs following a single exposure if swallowed. Can cause

central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

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11. Toxicological information

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation: Adverse symptoms may include the following:

respiratory tract irritation

coughing

wheezing and breathing difficulties

asthma

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Prolonged

or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity: May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity: No known significant effects or critical hazards.

Reproductive toxicity: May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

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11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
MERCOAT 68 A CURE	6718.8	5963.3	N/A	17.4	N/A
Methyl n-pentyl ketone	1600	10206	N/A	16.7	N/A
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
ethyl benzene	3500	17800	N/A	17.8	N/A
1,2,4-Trimethylbenzene	5000	N/A	N/A	18	N/A
Xylene	4300	1700	N/A	11	N/A
1,3,5-Trimethylbenzene	5000	N/A	N/A	24	N/A
propylbenzene	6040	N/A	N/A	N/A	N/A
1,2,3-Trimethylbenzene	11400	N/A	N/A	N/A	N/A

11

N/A

N/A

3

N/A

N/A

N/A

N/A

Other information

isobutyl alcohol

Cumene

3,6-diazaoctanethylenediamin

Formaldehyde, solution

Frolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

2830

N/A

N/A

100

2460

12300

300

270

N/A

N/A

N/A

700

12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	EC50 4.11 mg/l Fresh water	Algae	72 hours
Methyl n-pentyl ketone	Acute LC50 131 mg/l	Fish	96 hours
		Fish	96 hours
ethyl benzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours
isobutyl alcohol	Acute EC50 1100 mg/l	Daphnia	48 hours
Formaldehyde, solution	Acute EC50 3.48 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours

Persistence/degradability

Product/ingredient name	Test	Result		Dose		Inoculum
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines Methyl n-pentyl ketone	OECD 310	15 % - 28 c	lays dily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	gradability
Fatty acids C18-unsatd	_		_		Not rea	adily

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd.,	-	-	Not readily
dimers, reaction products			
with polyethylenepolyamines			
Methyl n-pentyl ketone	-	-	Readily
ethyl benzene	-	-	Readily
Xylene	-	-	Readily
1	1	1	

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12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Methyl n-pentyl ketone	2.26	-	low
ethyl benzene	3.6	79.43	low
1,2,4-Trimethylbenzene	3.63	120.23	low
Xylene	3.12	7.4 to 18.5	low
1,3,5-Trimethylbenzene	3.42	186.21	low
propylbenzene	3.69	-	low
1,2,3-Trimethylbenzene	3.66	194.98	low
isobutyl alcohol	1	-	low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	_	low
Cumene	3.55	35.48	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.

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14. Transport information

Marine pollutant substances	Not applicable.	(Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines,	Not applicable.
		Solvent naphtha (petroleum), light aromatic)	

Additional information

UN : None identified.

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

15. Regulatory information

Fire Service Law

Category	Substance name/Type	Danger category	Signal word	Designated quantity
Category IV	Class II petroleums	III	Flammable - Keep Fire Away	1000 L

Pollutant Release and Transfer Registers (PRTR)

Ingredient name	%	Status	Reference number
Ethylbenzene 1,2,4-Trimethylbenzene Xylene 1,3,5-Trimethylbenzene	14.722 10.08 9.1146 1.68	Class 1 Class 1 Class 1 Class 1	53 296 80 297
Formaldehyde	0.144	Specified Class 1	411

ISHL

Use of specified chemical substances

Ingredient name	%		Reference number
Ethyl benzene		Group-2 Substances under Supervision	3-3

Substances requiring labelling

Ingredient name	%	Status	Reference number
Methyl n-pentyl ketone; 2-Heptanone	≥10 - ≤24	Listed	586
Petroleum naphtha	≥10 - ≤25	Listed	330
Ethylbenzene	≥10 - <25	Listed	70
Trimethylbenzene	≥10 - ≤25	Listed	404
Xylene	≤10	Listed	136
Butanol	≤3.0	Listed	477
Formaldehyde	≤0.30	Listed	548

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15. Regulatory information

Chemicals requiring notification

Ingredient name	%	Status	Reference number
Methyl n-pentyl ketone; 2-Heptanone	≥10 - ≤24	Listed	586
Petroleum naphtha	≥10 - ≤25	Listed	330
Ethylbenzene	≥10 - <25	Listed	70
Trimethylbenzene	≥10 - ≤25	Listed	404
Xylene	≤10	Listed	136
Butanol	≤3.0	Listed	477
Cumene	<1.0	Listed	138
Formaldehyde	≤0.30	Listed	548

Carcinogen

Ingredient name	%		Reference number
e thylbenzene	≥10 - <25	Listed	-

Mutagen

None of the components are listed.

Corrosive liquid : Not listed

Occupational Safety and

Health Law

: Flammable liquid Class 4

Regulations on the

Prevention of Tetraalkyl

Lead Poisoning

: Not listed

Harmful Substances Subject to Obtaining Permission for

Manufacturing

: Not listed

Harmful Substances,

Prohibited for Manufacturing : Not listed

Dangerous Substances : Inflammable **Lead regulation** : Not listed **Organic solvents** : Class 2

poisoning prevention

Poisonous and Deleterious Substances

None of the components are listed.

Chemical Substances Control Law (CSCL)

Ingredient name	%	Status	Reference number
Ethylbenzene	14.722	Priority assessment	50
1,2,4-Trimethylbenzene	10.08	Priority assessment	49
Xylene	9.1146	Priority assessment	125
1,3,5-Trimethylbenzene	1.68	Priority assessment	201
Cumene	0.336	Priority assessment	126
Formaldehyde	0.144	Priority assessment	25
Toluene	0.0336	Priority assessment	46
Naphthalene	0.03024	Priority assessment	76
Benzene	0.03024	Priority assessment	45

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15. Regulatory information

Methyl isobutyl ketone 0.00549 116 Priority assessment

High Pressure Gas Control

Law

Explosives Control Law

None of the components are listed.

Law Concerning Prevention: Not available.

: Not available.

of Pollution of the Ocean and Maritime Disaster

Maritime Safety Law

Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

Container class

None of the components are listed.

JSOH Carcinogen List of Specially Controlled

Industrial Waste

: Group 2A : Not listed

Japan inventory : All components are listed or exempted.

Road law : Not available.

16. Other information

History

Date of issue/Date of

revision

: 21 May 2021

Date of previous issue : 3/30/2020

Version : 20 **Prepared by** : EHS

Key to abbreviations : ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

▼ Indicates information that has changed from previously issued version.

Notice to reader

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16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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