SAFETY DATA SHEET

Date of issue/Date of revision 22 May 2021

Version7

Section 1. Identification

Product code	: 00393236
Product name	: AMERCOAT 68G HARDENER
CAS number	: Not applicable.
EC number	: Mixture.
Product type	: Liquid.
Relevant identified uses of	of the substance or mixture and uses advised against
Product use	 Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (oral) - Category 5
	ACUTE TOXICITY (dermal) - Category 4
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION - Category 1C
	SERIOUS EYE DAMAGE - Category 1
	SKIN SENSITIZATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
	AQUATIC TOXICITY (CHRONIC) - Category 2
	Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 48%
	Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 48%
	Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 55.2%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 48.6%

GHS label elements

Section 2. Hazards identification

Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	 Fammable liquid and vapor. May be harmful if swallowed. Harmful in contact with skin or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	:	Collect spillage. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry	:	Not available.
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	CAS number	Chemical formula	%
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	(C6H18N4. Unspecified. Unspecified)x	≥25 - ≤50
xylene 2-methylpropan-1-ol benzyl alcohol	1330-20-7 78-83-1 100-51-6	C8-H10 C4-H10-O C7-H8-O	≤14.5 ≤14 ≤13.5
2,4,6-tris(dimethylaminomethyl)phenol 3,6-diazaoctanethylenediamin	90-72-2 112-24-3	C15-H27-N3-O C6-H18-N4	≤4.3 ≤3
	•	Viet N	am Page: 2/1

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Section 3. Composition/information on ingredients

-	1 а п			
	ethylbenzene	100-41-4	C8-H10	≤2.6

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures			
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. 		
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. 		
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. 		
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.		

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	s serious eye damage.	
Inhalation	ul if inhaled. May cause respiratory irritation.	
Skin contact	s severe burns. Harmful in contact with skin. Defattin an allergic skin reaction.	g to the skin. May
Ingestion	e harmful if swallowed. Corrosive to the digestive trac	. Causes burns.
Over-exposure signs/sympto		
Eye contact	se symptoms may include the following: ng ss	
Inhalation	se symptoms may include the following: itory tract irritation ng	
Skin contact	e symptoms may include the following: irritation s s ng ng may occur	
Ingestion	e symptoms may include the following: ch pains	
Indication of immediate medic	ion and special treatment needed, if necessary	
Notes to physician	e of inhalation of decomposition products in a fire, sym posed person may need to be kept under medical sur	
Specific treatments	ecific treatment.	

Section 4. First aid measures

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it
is suspected that fumes are still present, the rescuer should wear an appropriate
mask or self-contained breathing apparatus. It may be dangerous to the person
providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing
thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

U	-
Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Section 6. Accidental release measures

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	1	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters Occupational exposure limits

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Section 8. Exposure controls/personal protection

procedures atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required. Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, furme scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. Individual protection measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the workplace. Wash contaminated dothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Skin protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times. When handling chemical products if a tyk agsessment indicates this is necessary. Considering the parameters, consisting of several subtances, the protection from static electricity, wear anti-static protective coluting. For the greatest prot	Ingredient name			Exposure limits
ethylbenzene STEL:250 mg/m ² is nurules. rWA: 150 mg/m ² 8 hours. ACGIH TLV (United States, 3/2020). TWA: 20 ppm 8 hours. ACGIH TLV (United States, 3/2020). TWA: 20 ppm 8 hours. ACGIH TLV (United States, 3/2020). TWA: 20 ppm 8 hours. ACGIH TLV (United States, 3/2020). TWA: 20 ppm 8 hours. ACGIH TLV (United States, 3/2020). TWA: 20 ppm 8 hours. ACGIH TLV (United States, 3/2020). TWA: 20 ppm 8 hours. Accommonded monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other concentrations below any lower explosive limits. Use explosive limits. Use explosion-proor orbitate concentrations below any lower explosive limits. Use explosion-proor extilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection measures Envisions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental explosive limits. See explosive limits. Use explosive limits use explosive limits. Hygiene measures : Wash hands, forearms and face throughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the workplace. Wash contaminated work dothing should not be allowed out of the workplace. Wash nowers are close to the workstation locati	₩ylene			STEL: 300 mg/m ³ 15 minutes.
TWA: 20 ppm 8 hours. Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required. Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-poor ventilation requirements for environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. Individual protection measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated cichting. Contaminated work fulforing should no te alivered ut of the working period. Eyefface protection : Chemical splash goggles and face shield. Skin protection : Chemical-resistant, impervious gloves complying with an approved standard should be work attor location. Hygiene measures : Chemical-resistant, impervious gloves complying with an approved s				Ministry of Health (Viet Nam, 6/2019). STEL: 250 mg/m ³ 15 minutes. TWA: 150 mg/m ³ 8 hours.
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controlsthey comply with the requirements of environmental protection legislation. In some cases, furme scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.Individual protection measures:Hygiene measures:Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.Eye/face protection:Chemical-resistant, impervious gloves complying with an approved standard should be worm at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.Gloves::Body protection:Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static discharges, clothing should include anti-static overalls, boots and gloves.Other skin protection:Appropriate footwear and any addition	Appropriate engineering controls	:	ventilation or other engineering contro contaminants below any recommender also need to keep gas, vapor or dust o	ls to keep worker exposure to airborne ed or statutory limits. The engineering controls concentrations below any lower explosive
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 Body protection Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Other skin protection Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. 			be worn at all times when handling ch this is necessary. Considering the pa check during use that the gloves are s should be noted that the time to break different for different glove manufactu several substances, the protection time estimated.	emical products if a risk assessment indicates rameters specified by the glove manufacturer, still retaining their protective properties. It through for any glove material may be rers. In the case of mixtures, consisting of
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selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	Body protection	:	being performed and the risks involve before handling this product. When the wear anti-static protective clothing. For	d and should be approved by a specialist here is a risk of ignition from static electricity, or the greatest protection from static
Viet Nam Page: 6/13	Other skin protection	:	selected based on the task being perf	ormed and the risks involved and should be
				Viet Nam Page: 6/13

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Section 8. Exposure controls/personal protection

necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	:	Liquid.
Color	:	Clear
Odor	:	Aromatic.
Odor threshold	:	Not available.
рН	:	Not applicable.
Melting point	:	Not available.
Boiling point	:	>37.78°C (>100°F)
Flash point	:	Closed cup: 33°C (91.4°F)
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive (flammable) limits	:	Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	0.95
Solubility	:	Insoluble in the following materials: cold water.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Viscosity	:	Kinematic (40°C): >21 mm²/s

Section 10. Stability and reactivity

products	materials: carbon oxides nitrogen oxides halogenated compounds
Hazardous decomposition	: Depending on conditions, decomposition products may include the following
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Chemical stability	: The product is stable.
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
x ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
-	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2,4,6-tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl)				
phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
-	LD50 Oral	Rat	1716 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
-	Eyes - Severe irritant	Rabbit	-	-	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris (dimethylaminomethyl) phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

Skin : There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Respiratory

Eyes

: There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result	
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing	
2,4,6-tris (dimethylaminomethyl) phenol	skin	Guinea pig	Sensitizing	
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing	

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Section 11. Toxicological information

: There are no data available on the mixture itself.
: There are no data available on the mixture itself.
: There are no data available on the mixture itself.
: There are no data available on the mixture itself.
: There are no data available on the mixture itself.
: There are no data available on the mixture itself.
<u>(single exposure)</u>

Name	Category	Route of exposure	Target organs
x ýlene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 2
benzyl alcohol	ASPIRATION HAZARD - Category 2
ethylbenzene	ASPIRATION HAZARD - Category 1

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Inhalation		nptoms may include the following: ract irritation	
	pain watering redness		
Eye contact	Adverse syn	nptoms may include the following:	
Symptoms related to the ph	al, chemical	l and toxicological characteristics	
Ingestion	May be harr	mful if swallowed. Corrosive to the digestive tract. Causes	burns.
Skin contact		ere burns. Harmful in contact with skin. Defatting to the sk lergic skin reaction.	in. May
Inhalation	Harmful if in	haled. May cause respiratory irritation.	
Eye contact	Causes seri	ious eye damage.	
Potential acute health effect			
Information on the likely routes of exposure	Not available	е.	

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Section 11. Toxico	ological informa	tion	
Skin contact	: Adverse symptoms ma pain or irritation redness dryness cracking blistering may occur	ay include the following:	
Ingestion	: Adverse symptoms ma stomach pains	ay include the following:	
Delayed and immediate effect	cts and also chronic effe	cts from short and long term exposure	
<u>Short term exposure</u>			
Potential immediate effects	: There are no data ava	ilable on the mixture itself.	
Potential delayed effects	: There are no data ava	ilable on the mixture itself.	
Long term exposure			
Potential immediate effects	: There are no data ava	ilable on the mixture itself.	
Potential delayed effects	: There are no data ava	ilable on the mixture itself.	
Potential chronic health eff	ects		
General	a 1	l contact can defat the skin and lead to irrit ensitized, a severe allergic reaction may or I to very low levels.	
Carcinogenicity	: No known significant e	effects or critical hazards.	
Mutagenicity	: No known significant e	effects or critical hazards.	

Numerical measures of toxicity

Acute toxicity estimates

Reproductive toxicity

Route	ATE value
Øral	2068.84 mg/kg
Dermal	1994 mg/kg
Inhalation (vapors)	31.08 mg/l
Inhalation (dusts and mists)	2.22 mg/l

: No known significant effects or critical hazards.

Other information

Zauses digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

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Toxicity

Version 7

Product name AMERCOAT 68G HARDENER

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
xylene benzyl alcohol ethylbenzene	- - -	- - -	Readily Readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	low
2-methylpropan-1-ol	1	-	low
benzyl alcohol	0.87	-	low
2,4,6-tris	0.219	-	low
(dimethylaminomethyl)phenol			
3,6-diazaoctanethylenediamin		-	low
ethylbenzene	3.6	79.43	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods :	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues
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Section 13. Disposal considerations

may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

Additional information UN : None identified. IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations. Special precautions for user : Transport within user's premises: always transport in closed containers that are

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

2

Safety, health and environmental regulations specific for the product No known specific national and/or regional regulations applicable to this product (including its ingredients).

Circular no. 05/1999/TT-BYT

Ingredient name	Category	Notes
xylene	Category 2	

Toxic classification (TCVN : 3

3164-79)

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

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Section 15. Regulatory information

Not listed.

Section 16. Other information

History	
Date of issue/Date of revision	: 22 May 2021
Date of previous issue	: 1/17/2020
Version	: 7
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

V Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.