

SAFETY DATA SHEET

Date of issue/Date of revision

: 11 June 2021

Version

: 18.02



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : SIGMAZINC 158 BINDER

Product code : 00142716

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

**Use of the substance/
mixture** : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

**e-mail address of person
responsible for this SDS** : PMC.Safety@PPG.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Repr. 1B, H360FD

STOT SE 3, H335

STOT SE 3, H336

STOT RE 2, H373

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May damage fertility. May damage the unborn child.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

: Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapor.

Response

: IF exposed or concerned: Get medical advice or attention.

Storage

: Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Not applicable.
P202, P280, P210, P260, P308 + P313, P403 + P233

Hazardous ingredients

: 1-methoxy-2-propanol
xylene
Quartz (SiO₂)
tetraethyl silicate
trimethyl borate

Supplemental label elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Restricted to professional users.

Special packaging requirements

Containers to be fitted with child-resistant fastenings

: Not applicable.

Tactile warning of danger

: Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

| Product/ingredient name | Identifiers | % by weight | Classification Regulation (EC) No. 1272/2008 [CLP] | Type |
|---|---|--------------|---|---------|
| 1-methoxy-2-propanol | REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3 | ≥10 - ≤25 | Flam. Liq. 3, H226 STOT SE 3, H336 | [1] [2] |
| xylene | REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9 | ≥10 - ≤25 | Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 STOT RE 1, H372 (inhalation) | [1] [2] |
| crystalline silica, respirable powder (<10 microns) | EC: 238-878-4 CAS: 14808-60-7 | ≥5.0 - <10 | Flam. Liq. 3, H226 Acute Tox. 4, H332 Eye Irrit. 2, H319 STOT SE 3, H335 | [1] [2] |
| tetraethyl silicate | REACH #: 01-2119496195-28 EC: 201-083-8 CAS: 78-10-4 Index: 014-005-00-0 | ≥1.0 - ≤5.0 | Flam. Liq. 3, H226 Acute Tox. 4, H332 Eye Irrit. 2, H319 STOT SE 3, H335 | [1] [2] |
| ethylbenzene | REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4 | ≥1.0 - ≤5.0 | Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 | [1] [2] |
| methanol | REACH #: 01-2119433307-44 EC: 200-659-6 CAS: 67-56-1 Index: 603-001-00-X | ≥0.10 - ≤2.2 | Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 STOT SE 1, H370 | [1] [2] |
| trimethyl borate | EC: 204-468-9 CAS: 121-43-7 Index: 005-005-00-1 | <1.0 | Flam. Liq. 3, H226 Acute Tox. 4, H312 Eye Irrit. 2, H319 Repr. 1B, H360FD (oral) STOT SE 1, H370 (optic nerve) See Section 16 for the full text of the H statements declared above. | [1] [2] |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 3: Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
reduced fetal weight
increase in fetal deaths
skeletal malformations

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 4: First aid measures

Ingestion : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures**5.1 Extinguishing media**

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
metal oxide/oxides

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 6: Accidental release measures**6.3 Methods and materials for containment and cleaning up**

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

| Product/ingredient name | Exposure limit values |
|----------------------------|---|
| 1-methoxy-2-propanol | EU OEL (Europe, 10/2019). Absorbed through skin. STEL: 568 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m ³ 8 hours. TWA: 100 ppm 8 hours. |
| xylene | EU OEL (Europe, 10/2019). Absorbed through skin. STEL: 442 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 221 mg/m ³ 8 hours. TWA: 50 ppm 8 hours. |
| Quartz (SiO ₂) | ACGIH TLV (United States, 3/2020). TWA: 0.025 mg/m ³ 8 hours. Form: Respirable |
| tetraethyl silicate | EU OEL (Europe, 10/2019). TWA: 5 ppm 8 hours. TWA: 44 mg/m ³ 8 hours. |
| ethylbenzene | EU OEL (Europe, 10/2019). Absorbed through skin. STEL: 884 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 442 mg/m ³ 8 hours. TWA: 100 ppm 8 hours. |
| methanol | EU OEL (Europe, 10/2019). Absorbed through skin. TWA: 260 mg/m ³ 8 hours. TWA: 200 ppm 8 hours. |
| trimethyl borate | ACGIH TLV (United States). STEL: 6 mg/m ³ TWA: 2 mg/m ³ |

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

| Product/ingredient name | Type | Exposure | Value | Population | Effects |
|-------------------------|------|-----------------------|-------------------------|--------------------|----------|
| 1-methoxy-2-propanol | DNEL | Long term Oral | 33 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 43.9 mg/m ³ | General population | Systemic |
| | DNEL | Long term Dermal | 78 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 183 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 369 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 553.5 mg/m ³ | Workers | Local |
| xylene | DNEL | Short term Inhalation | 553.5 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Systemic |

English (US)

Europe

7/17

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision

: 11 June 2021

SECTION 8: Exposure controls/personal protection

| | | | | | |
|---------------------|------|-----------------------|------------------------|--------------------|----------|
| tetraethyl silicate | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Local |
| | DNEL | Long term Dermal | 125 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 65.3 mg/m ³ | General population | Systemic |
| | DNEL | Long term Oral | 12.5 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Local |
| | DNEL | Long term Dermal | 212 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Dermal | 3 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 3 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Inhalation | 14 mg/m ³ | General population | Local |
| | DNEL | Long term Inhalation | 14 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 14 mg/m ³ | General population | Systemic |
| ethylbenzene | DNEL | Long term Inhalation | 14 mg/m ³ | General population | Systemic |
| | DNEL | Short term Dermal | 56 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Dermal | 56 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Oral | 1.6 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 15 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 77 mg/m ³ | Workers | Systemic |
| methanol | DNEL | Long term Dermal | 180 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Inhalation | 293 mg/m ³ | Workers | Local |
| | DNEL | Short term Dermal | 8 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 8 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 40 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Dermal | 40 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Inhalation | 50 mg/m ³ | General population | Local |
| | DNEL | Long term Inhalation | 50 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 50 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 50 mg/m ³ | General population | Systemic |
| trimethyl borate | DNEL | Short term Inhalation | 260 mg/m ³ | Workers | Local |
| | DNEL | Long term Inhalation | 260 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 260 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 260 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 8.3 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 8.3 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 392 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Dermal | 392 mg/kg bw/day | Workers | Systemic |

PNECs

| Product/ingredient name | Type | Compartment Detail | Value | Method Detail | |
|-------------------------|--------|------------------------|------------------------|--------------------------|--------------------------|
| 1-methoxy-2-propanol | - | Fresh water | 10 mg/l | Assessment Factors | |
| | - | Marine water | 1 mg/l | Assessment Factors | |
| | - | Sewage Treatment Plant | 100 mg/l | Assessment Factors | |
| | - | Fresh water sediment | 41.6 mg/kg | Equilibrium Partitioning | |
| | - | Marine water sediment | 4.17 mg/kg | Equilibrium Partitioning | |
| | - | Soil | 2.47 mg/kg | Equilibrium Partitioning | |
| | xylene | - | Fresh water | 0.327 mg/l | - |
| | | - | Marine water | 0.327 mg/l | - |
| | | - | Sewage Treatment Plant | 6.58 mg/l | - |
| | | - | Fresh water sediment | 12.46 mg/kg dwt | - |
| - | | Marine water sediment | 12.46 mg/kg dwt | - | |
| - | | Soil | 2.31 mg/kg | - | |
| ethylbenzene | | - | Fresh water | 0.1 mg/l | Assessment Factors |
| | | - | Marine water | 0.01 mg/l | Assessment Factors |
| | | - | Sewage Treatment Plant | 9.6 mg/l | Assessment Factors |
| | | - | Fresh water sediment | 13.7 mg/kg dwt | Equilibrium Partitioning |
| | - | Marine water sediment | 1.37 mg/kg dwt | Equilibrium Partitioning | |
| | - | Soil | 2.68 mg/kg dwt | Equilibrium Partitioning | |
| | - | Secondary Poisoning | 20 mg/kg | - | |
| | - | Secondary Poisoning | 20 mg/kg | - | |

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 8: Exposure controls/personal protection

| | | | | |
|----------|---|------------------------|-----------|--------------------------|
| methanol | - | Fresh water | 20.8 mg/l | Assessment Factors |
| | - | Marine water | 2.08 mg/l | Assessment Factors |
| | - | Sewage Treatment Plant | 100 mg/l | Assessment Factors |
| | - | Fresh water sediment | 77 mg/kg | Equilibrium Partitioning |
| | - | Marine water sediment | 7.7 mg/kg | Equilibrium Partitioning |
| | - | Soil | 100 mg/kg | Assessment Factors |

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles. Use eye protection according to EN 166.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : For prolonged or repeated handling, use the following type of gloves:

Recommended: polyvinyl alcohol (PVA), Viton®, butyl rubber
May be used: nitrile rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 8: Exposure controls/personal protection

- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : insoluble in water.
- Melting point/freezing point** : May start to solidify at the following temperature: 0°C (32°F) This is based on data for the following ingredient: water. Weighted average: -90.16°C (-130.3°F)
- Initial boiling point and boiling range** : >37.78°C
- Flash point** : Closed cup: 16.5°C
- Evaporation rate** : Highest known value: 2.1 (methanol) Weighted average: 0.83 compared with butyl acetate
- Flammability (solid, gas)** : liquid
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 6% Upper: 44% (methanol)
- Vapor pressure** :

| Ingredient name | Vapor Pressure at 20°C | | | Vapor pressure at 50°C | | |
|-----------------|------------------------|------|--------|------------------------|-----|--------|
| | mm Hg | kPa | Method | mm Hg | kPa | Method |
| methanol | 126.96 | 16.9 | | | | |

- Vapor density** : Highest known value: 7.22 (Air = 1) (tetraethyl silicate). Weighted average: 3.66 (Air = 1)
- Relative density** : 1.18
- Solubility(ies)** : Insoluble in the following materials: cold water.
- Partition coefficient: n-octanol/ water** : Not applicable.
- Auto-ignition temperature** : 270°C (518°F)
- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
- Viscosity** : Kinematic (40°C): >21 mm²/s
- Explosive properties** : The product itself is not explosive, but the formation of an explosible mixture of vapor or dust with air is possible.
- Oxidizing properties** : Product does not present an oxidizing hazard.

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 9: Physical and chemical properties

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|-------------------------|---------------------------------|---------|---------------|----------|
| m-methoxy-2-propanol | LC50 Inhalation Vapor | Rat | >7000 ppm | 6 hours |
| | LD50 Dermal | Rabbit | 13 g/kg | - |
| | LD50 Oral | Rat | 5.2 g/kg | - |
| xylene | LD50 Dermal | Rabbit | 1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | 10 to 16 mg/l | 4 hours |
| tetraethyl silicate | LD50 Dermal | Rabbit | 5.878 g/kg | - |
| | LD50 Oral | Rat | 6270 mg/kg | - |
| | LC50 Inhalation Vapor | Rat | 17.8 mg/l | 4 hours |
| ethylbenzene | LD50 Dermal | Rabbit | 17.8 g/kg | - |
| | LD50 Oral | Rat | 3.5 g/kg | - |
| | LC50 Inhalation Gas. | Rat | 145000 ppm | 1 hours |
| methanol | LC50 Inhalation Gas. | Rat | 64000 ppm | 4 hours |
| | LC50 Inhalation Vapor | Rat | 64000 ppm | 4 hours |
| | LD50 Dermal | Rabbit | 15800 mg/kg | - |
| trimethyl borate | LD50 Oral | Rat | 5600 mg/kg | - |
| | LD50 Dermal | Rabbit | 1.98 g/kg | - |
| | LD50 Oral | Rat | 6.14 g/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

| Route | ATE value |
|---------------------|---------------|
| Oral | 9259.26 mg/kg |
| Dermal | 7379.43 mg/kg |
| Inhalation (vapors) | 40.97 mg/l |

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 11: Toxicological information

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|--------------------------|---------|-------|-----------------|-------------|
| xylene | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|-------------------------|------------|-------------------|------------------------------|
| 1-methoxy-2-propanol | Category 3 | - | Narcotic effects |
| xylene | Category 3 | - | Respiratory tract irritation |
| tetraethyl silicate | Category 3 | - | Respiratory tract irritation |
| methanol | Category 1 | - | - |
| trimethyl borate | Category 1 | - | optic nerve |

Specific target organ toxicity (repeated exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|---|------------|-------------------|----------------|
| crystalline silica, respirable powder (<10 microns) | Category 1 | inhalation | - |
| ethylbenzene | Category 2 | - | hearing organs |

Aspiration hazard

| Product/ingredient name | Result |
|-------------------------|--------------------------------|
| xylene | ASPIRATION HAZARD - Category 1 |
| ethylbenzene | ASPIRATION HAZARD - Category 1 |

Information on the likely routes of exposure : Not available.

Potential acute health effects

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

Ingestion : Can cause central nervous system (CNS) depression.

Skin contact : Causes skin irritation. Defatting to the skin.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 11: Toxicological information

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : May damage fertility. May damage the unborn child.

Other information : Not available.

Prolonged or repeated contact may dry skin and cause irritation. Contains methanol. Cannot be made nonpoisonous. May be fatal or cause blindness if swallowed. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Code : 00142716
SIGMAZINC 158 BINDER

Date of issue/Date of revision : 11 June 2021

SECTION 12: Ecological information

12.1 Toxicity

| Product/ingredient name | Result | Species | Exposure |
|-------------------------|---|-----------------|----------------------|
| 1-methoxy-2-propanol | Acute LC50 23300 mg/l Acute LC50 >4500 mg/l Fresh water | Daphnia Fish | 48 hours 96 hours |
| ethylbenzene | Acute LC50 150 to 200 mg/l Fresh water | Fish | 96 hours |
| methanol | Acute LC50 13 mg/l Fresh water | Fish | 96 hours |

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Conclusion/Summary : There are no data available on the mixture itself.

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| xylene | - | - | Readily |
| ethylbenzene | - | - | Readily |

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|-------------------------|--------------------|-------------|-----------|
| 1-methoxy-2-propanol | <1 | - | low |
| xylene | 3.12 | 7.4 to 18.5 | low |
| tetraethyl silicate | 3.18 | - | low |
| ethylbenzene | 3.6 | 79.43 | low |
| methanol | -0.77 | - | low |
| trimethyl borate | -1.9 | - | low |

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

| | |
|----------------------|---|
| Code : 00142716 | Date of issue/Date of revision : 11 June 2021 |
| SIGMAZINC 158 BINDER | |

SECTION 13: Disposal considerations

Hazardous waste : Yes.

European waste catalogue (EWC)

| Waste code | Waste designation |
|------------|---|
| 08 01 11* | waste paint and varnish containing organic solvents or other hazardous substances |

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

| Type of packaging | European waste catalogue (EWC) |
|-------------------|--------------------------------|
| Container | 15 01 06 mixed packaging |

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

| | ADR/RID | ADN | IMDG | IATA |
|--|-----------------|-----------------|-----------------|-----------------|
| 14.1 UN number | UN1263 | UN1263 | UN1263 | UN1263 |
| 14.2 UN proper shipping name | PAINT | PAINT | PAINT | PAINT |
| 14.3 Transport hazard class(es) | 3 | 3 | 3 | 3 |
| 14.4 Packing group | II | II | II | II |
| 14.5 Environmental hazards | No. | No. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. | Not applicable. |

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : None identified.

IMDG : None identified.

IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.

| | |
|----------------------|---|
| Code : 00142716 | Date of issue/Date of revision : 11 June 2021 |
| SIGMAZINC 158 BINDER | |

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Restricted to professional users.
**on the manufacture,
 placing on the market
 and use of certain
 dangerous substances,
 mixtures and articles**

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

| |
|-----------------|
| Category |
| P5c |

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

☑ Indicates information that has changed from previously issued version.

Abbreviations and acronyms

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- PBT = Persistent, Bioaccumulative and Toxic
- vPvB = Very Persistent and Very Bioaccumulative
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- IMDG = International Maritime Dangerous Goods
- IATA = International Air Transport Association

Full text of abbreviated H statements

| | |
|------|---|
| H225 | Highly flammable liquid and vapor. |
| H226 | Flammable liquid and vapor. |
| H301 | Toxic if swallowed. |
| H304 | May be fatal if swallowed and enters airways. |
| H311 | Toxic in contact with skin. |
| H312 | Harmful in contact with skin. |
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| H331 | Toxic if inhaled. |

| | |
|-----------------------------|--|
| Code : 00142716 | Date of issue/Date of revision : 11 June 2021 |
| SIGMAZINC 158 BINDER | |

SECTION 16: Other information

| | |
|--|---|
| H332 H335 H336 H360FD H370 H372 H373 | Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. May damage fertility. May damage the unborn child. Causes damage to organs. Causes damage to organs through prolonged or repeated exposure. May cause damage to organs through prolonged or repeated exposure. |
|--|---|

Full text of classifications [CLP/GHS]

| | |
|--|--|
| Acute Tox. 3 Acute Tox. 4 Asp. Tox. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Repr. 1B Skin Irrit. 2 STOT RE 1 STOT RE 2 STOT SE 1 STOT SE 3 | ACUTE TOXICITY - Category 3 ACUTE TOXICITY - Category 4 ASPIRATION HAZARD - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 FLAMMABLE LIQUIDS - Category 3 TOXIC TO REPRODUCTION - Category 1B SKIN CORROSION/IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3 |
|--|--|

History

| | |
|--|----------------|
| Date of issue/ Date of revision | : 11 June 2021 |
| Date of previous issue | : 24 May 2021 |
| Prepared by | : EHS |
| Version | : 18.02 |

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.