SAFETY DATA SHEET



Date of issue/Date of revision 15 June 2021 Version 9.01

Section 1. Identif	ication
Product name	: K&L 6129 EPOXY PRIMER/SEALER-A
Product code	: KL6129/05
Other means of identification	: Not available.
Product type	: Liquid.
Relevant identified uses of	the substance or mixture and uses advised against
Product use	: Industrial applications.
Use of the substance/ mixture	: Coating.
Uses advised against	: Not applicable.
Manufacturer	: PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272
Emergency telephone number	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)
Technical Phone Number	: 888-977-4762

Section 2. Hazards identification

OSHA/HCS status	 This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 29.8% (dermal), 100% (inhalation)
GHS label elements	
Hazard pictograms	
Signal word	: Warning

Product name K&L 6129 EPOXY PRIMER/SEALER-A

Section 2. Hazards identification

Hazard statements	: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
Precautionary statements	
Prevention	: Wear protective gloves. Wear eye or face protection. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: Fake off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Not applicable.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Emits toxic fumes when heated.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture	
Product name	: K&L 6129 EPOXY PRIMER/SEALE	ER-A

Ingredient name	%	CAS number
	≥50 - ≤75 ≥20 - ≤50	1675-54-3 68609-97-2

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person. Description of necessary first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

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Section 4. First aid measures

Skin contact	1	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect	<u>S</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sympto	oms
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate medi	cal attention and special treatment needed, if necessary
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

: Use an extinguishing agent suitable for the surrounding fire.
: None known.
In a fire or if heated, a pressure increase will occur and the container may burst. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
: Decomposition products may include the following materials: carbon oxides halogenated compounds

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Section 5. Fire-fighting measures

Special protective actions	1	Promptly isolate the scene by removing all persons from the vicinity of the incident if
for fire-fighters		there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	1	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures : No action shall be taken involving any personal risk or without suitable training. For non-emergency Evacuate surrounding areas. Keep unnecessary and unprotected personnel from personnel entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel". **Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Methods and materials for containment and cleaning up Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste

Large spill
 Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures
 Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exp	osure limits
s-[4-(2,3-epoxipropoxi)phenyl]propane oxirane, mono[(C12-14-alkyloxy)methyl] derivs.		Non Non	
	Key to abbreviation	ons	
А	= Acceptable Maximum Peak	S	 Potential skin absorption
ACGIH	 American Conference of Governmental Industrial Hygienists. 	SR	= Respiratory sensitization

С	= Ceiling Limit	SS = Skin sensitization	
Ē	= Fume	STEL = Short term Exposure limit val	
F		· ·	lucs
IPEL	 Internal Permissible Exposure Limit 	TD = Total dust	
OSHA	 Occupational Safety and Health Administration. 	TLV = Threshold Limit Value	

R = Respirable

Ζ = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

Consult local authorities for acceptable exposure limits.

Recommended monitoring : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of procedures the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering	: Good general ventilation should be sufficient to control worker exposure to airborne
controls	contaminants.
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Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

TWA

= Time Weighted Average

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Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance		
Physical state	1	Liquid.
Color	:	Colorless.
Odor	1	Characteristic.
Odor threshold	:	Not available.
рН	1	Not applicable.
Melting point	1	Not available.
Boiling point	1	>37.78°C (>100°F)
Flash point	1	Closed cup: 93.33°C (200°F)
Auto-ignition temperature	1	Not available.
Decomposition temperature	1	Not available.
Flammability (solid, gas)	1	Not available.
Lower and upper explosive (flammable) limits	1	Not available.
Evaporation rate	:	Not available.

Product name K&L 6129 EPOXY PRIMER/SEALER-A

Section 9. Physical and chemical properties

Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.1
Density(lbs / gal)	: 9.18
Solubility Partition coefficient: n- octanol/water	 Insoluble in the following materials: cold water. Not applicable.
Viscosity	: K inematic (40°C (104°F)): >21 mm²/s (>21 cSt)
Volatility	: 0% (v/v), 0% (w/w)
% Solid. (w/w)	: 100

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds

Section 11. Toxicological information

Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
bis-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	LD50 Oral	Rat	17100 mg/kg	-

Product name K&L 6129 EPOXY PRIMER/SEALER-A

Section 11. Toxicological information

Product/ingredient name	Result			Species	Score	Exposure	Observation
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Rec conjunctive Eyes - Milo Skin - Eryt Skin - Ede Skin - Milo	ae d irritant hema/Eso ma		Rabbit Rabbit Rabbit Rabbit Rabbit	0.4 - 0.8 0.5 -	24 hours 24 hours 4 hours 4 hours 4 hours 4 hours	- - - - -
<u>Conclusion/Summary</u> Skin Eyes Respiratory <u>Sensitization</u>	: There are	e no data	availabl	e on the mixto e on the mixto e on the mixto	ure itself.	I	
Product/ingredient name	Route of exposure		Species	i		Result	
offs-[4-(2,3-epoxipropoxi) phenyl]propane oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	skin skin	1	Mouse Guinea p	big		Sensitizing Sensitizing	
Skin Respiratory <u>Autagenicity</u> Conclusion/Summary <u>Carcinogenicity</u> Conclusion/Summary <u>Classification</u>	: There are	e no data e no data	availabl availabl	e on the mixt e on the mixt e on the mixt e on the mixt	ure itself. ure itself.		
Product/ingredient name	OSHA	IARC	NTP				
bis-[4-(2,3-epoxipropoxi) phenyl]propane	-	3	-				
Carcinogen Classification IARC: 1, 2A, 2B, 3, NTP: Known to be OSHA: + Not listed/not regu	4 e a human caro	cinogen; Re	asonably	anticipated to t	oe a human c	carcinogen	
<u>Feratogenicity</u>	: There are	e no data a		e on the mixtu e on the mixtu			

Specific target organ toxicity (repeated exposure)

Not available.

Product name K&L 6129 EPOXY PRIMER/SEALER-A

Section 11. Toxicological information

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symp	
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following:
	irritation
Ingestion	redness : No specific data.
	ts and also chronic effects from short and long term exposure
Conclusion/Summary	: There are no data available on the mixture itself. If splashed in the eyes, the liquid may
conclusion.cummary	cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.
Short term exposure	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
<u>Long term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	<u>ects</u>
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Numerical measures of toxic	
Acute toxicity estimates	

Product name K&L 6129 EPOXY PRIMER/SEALER-A

Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
S-[4-(2,3-epoxipropoxi)phenyl]propane	15000	23000	N/A	N/A	N/A
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	17100	N/A	N/A	N/A	N/A

Section 12. Ecological information

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-	UA		.,	

Product/ingredient name	Result	Species	Exposure
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Acute LC50 1.8 mg/l Fresh water	Daphnia - daphnia magna	48 hours
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	Chronic NOEC 0.3 mg/l LC50 >100 mg/l	Daphnia Fish	21 days 96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
bis-[4-(2,3-epoxipropoxi) phenyl]propane	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
øxirane, mono[(C12-14-alkyloxy)methyl] derivs.	3.77	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been

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Product name K&L 6129 EPOXY PRIMER/SEALER-A

Section 13. Disposal considerations

cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

•			
	DOT	IMDG	ΙΑΤΑ
UN number	Not regulated.	UN3082	UN3082
UN proper shipping name	-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
		(bis-[4-(2,3-epoxipropoxi) phenyl]propane)	(bis-[4-(2,3-epoxipropoxi) phenyl]propane)
Transport hazard class (es)	-	9	9
Packing group	-	Ш	111
Environmental hazards	No.	Yes.	Yes.
Marine pollutant substances	Not applicable.	(bis-[4-(2,3-epoxipropoxi) phenyl]propane)	Not applicable.

Additional information

DOT	: None identified.
IMDG	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
ΙΑΤΑ	: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.
Special pre	cautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

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United States

United States inventory (TSCA 8b) : All components are active or exempted.

U.S. Federal regulations

<u>SARA 302/304</u>

SARA 304 RQ : Not applicable.

Composition/information on ingredients

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Section 15. Regulatory information

No products were found.

SARA 311/312

Classification

: SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

Composition/information on ingredients

Name	%	Classification
b ís-[4-(2,3-epoxipropoxi)phenyl] propane		SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B
oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	≥20 - ≤50	SKIN SENSITIZATION - Category 1B SKIN SENSITIZATION - Category 1B SKIN SENSITIZATION - Category 1B

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

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Health : 2 * Flammability : 1 Physical hazards : 1
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(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

	bility : 1 Instability : 1	
Date of previous issue	: 6/15/2020	
Organization that prepared the SDS	: EHS	
Key to abbreviations	reviations : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations	

Indicates information that has changed from previously issued version.

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Product name K&L 6129 EPOXY PRIMER/SEALER-A

Section 16. Other information

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.