SAFETY DATA SHEET



Date of issue/Date of revision 15 June 2021

Version 17

Section 1. Identification

Product name : KEELOCK HI-SOLIDS EPOXY BISQUE

Product code : KL96008851

Other means of : Not available.

identification Product type

: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Manufacturer : PPG Industries, Inc.

One PPG Place Pittsburgh, PA 15272 : (412) 434-4515 (U.S.)

Emergency telephone

number

(412) 434-4515 (U.S.) (514) 645-1320 (Canada)

SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)

Technical Phone Number: 888-977-4762

Section 2. Hazards identification

OSHA/HCS status

Classification of the substance or mixture

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

: FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1A

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 17.8% (oral), 23.8% (dermal), 58.1% (inhalation)

This product contains TiO2 which has been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulation. In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or

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Product name KEELOCK HI-SOLIDS EPOXY BISQUE

Section 2. Hazards identification

engineering controls (see Section 8).

GHS label elements

Hazard pictograms







Signal word

Hazard statements

Danger

: Flammable liquid and vapor.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

May cause cancer.

Causes damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs; Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage Disposal

: Store locked up. Store in a well-ventilated place. Keep cool.

Supplemental label

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

elements

: Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Hazards not otherwise classified

: Prolonged or repeated contact may dry skin and cause irritation.

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Product name KEELOCK HI-SOLIDS EPOXY BISQUE

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Product name : KEELOCK HI-SOLIDS EPOXY BISQUE

Ingredient name	%	CAS number
s-[4-(2,3-epoxipropoxi)phenyl]propane	≥20 - ≤50	1675-54-3
titanium dioxide	≥20 - ≤50	13463-67-7
crystalline silica, respirable powder (<10 microns)	≥10 - ≤20	14808-60-7
1-methoxy-2-propanol	≥1.0 - ≤5.0	107-98-2
n-butyl acetate	≥1.0 - ≤5.0	123-86-4
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	≥1.0 - ≤5.0	68609-97-2
Talc, not containing asbestiform fibers	≥1.0 - ≤5.0	14807-96-6
xylene	≥1.0 - ≤5.0	1330-20-7
aluminium hydroxide	≥1.0 - ≤5.0	21645-51-2
ethylbenzene	<1.0	100-41-4

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids

apart for at least 10 minutes and seek immediate medical advice.

Inhalation: Remove to fresh air. Keep person warm and at rest. If not breathin

Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eve contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

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Section 4. First aid measures

Eye contact: Adverse symptoms may include the following:

pain or irritation watering

redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon oxides

halogenated compounds metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits			
s-[4-(2,3-epoxipropoxi)phenyl]propane	None.			
titanium dioxide	OSHA PEL (United States, 5/2018).			
	TWA: 15 mg/m³ 8 hours. Form: Total dust			
	ACGIH TLV (United States, 3/2020).			
	TWA: 10 mg/m³ 8 hours.			
crystalline silica, respirable powder (<10 microns)	ACGIH TLV (United States, 3/2020).			
	TWA: 0.025 mg/m ³ 8 hours. Form:			
	Respirable			
	OSHA PEL Z3 (United States, 6/2016).			
	TWA: 10 mg/m³ / (%SiO2+2) 8 hours. Form:			
	Respirable			
	TWA: 250 mppcf / (%SiO2+5) 8 hours. Form:			
	Respirable			
	OSHA PEL (United States, 5/2018).			
	TWA: 50 μg/m³ 8 hours. Form: Respirable			
	dust			
1-methoxy-2-propanol	ACGIH TLV (United States, 3/2020).			
	STEL: 369 mg/m³ 15 minutes.			
	STEL: 100 ppm 15 minutes.			
	TWA: 184 mg/m³ 8 hours.			
	TWA: 50 ppm 8 hours.			
n-butyl acetate	OSHA PEL (United States, 5/2018).			
	TWA: 710 mg/m³ 8 hours.			
	TWA: 150 ppm 8 hours.			
	ACGIH TLV (United States, 3/2020).			
	STEL: 150 ppm 15 minutes.			
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Section 8. Exposure controls/personal protection

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Talc, not containing asbestiform fibers

xylene

aluminium hydroxide

ethylbenzene

TWA: 50 ppm 8 hours.

None.

ACGIH TLV (United States, 3/2020).

TWA: 2 mg/m³ 8 hours. Form: Respirable

OSHA PEL Z3 (United States).

TWA: 2 ma/m³

ACGIH TLV (United States, 3/2020).

STEL: 651 mg/m³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 434 mg/m³ 8 hours. TWA: 100 ppm 8 hours.

OSHA PEL (United States, 5/2018).

TWA: 435 mg/m³ 8 hours. TWA: 100 ppm 8 hours.

ACGIH TLV (United States, 3/2020).

TWA: 1 mg/m³ 8 hours. Form: Respirable

fraction

ACGIH TLV (United States).

TWA: 1 mg/m³

ACGIH TLV (United States, 3/2020).

TWA: 20 ppm 8 hours.

OSHA PEL (United States, 5/2018).

TWA: 435 mg/m³ 8 hours. TWA: 100 ppm 8 hours.

Key to abbreviations

= Acceptable Maximum Peak

ACGIH = American Conference of Governmental Industrial Hygienists.

С = Ceiling Limit F

= Fume IPEL = Internal Permissible Exposure Limit

= Occupational Safety and Health Administration.

= Respirable

= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

S = Potential skin absorption SR = Respiratory sensitization

SS = Skin sensitization

= Short term Exposure limit values STEL

= Total dust TD

TLV = Threshold Limit Value TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

procedures

Recommended monitoring: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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Section 8. Exposure controls/personal protection

Individual protection measures

: Wash hands, forearms and face thoroughly after handling chemical products, before Hygiene measures

> eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing.

Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

Eye/face protection

Skin protection

: Chemical splash goggles.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the

protection time of the gloves cannot be accurately estimated.

Gloves butyl rubber

Personal protective equipment for the body should be selected based on the task being **Body protection**

performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing

should include anti-static overalls, boots and gloves.

Other skin protection Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the

> hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Boiling point

Physical state : Liquid.

Color : Not available. Odor : Characteristic. **Odor threshold** : Not available. pН : Not applicable. **Melting point** : Not available. : >37.78°C (>100°F)

: Closed cup: 36.67°C (98°F) Flash point

Auto-ignition temperature : Not available.

: Not available. Decomposition temperature Flammability (solid, gas) : Not available. Lower and upper explosive : Not available.

(flammable) limits

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Product name KEELOCK HI-SOLIDS EPOXY BISQUE

Section 9. Physical and chemical properties

: 0.8 (butyl acetate = 1) **Evaporation rate** : 7.4 kPa (10.6 mm Hg) Vapor pressure

Vapor density : Not available.

Relative density : 1.62 Density (lbs/gal) : 13.52

Solubility : Insoluble in the following materials: cold water.

Partition coefficient: n-

octanol/water

: Not applicable.

: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt) **Viscosity**

Volatility : 19% (v/v), 10.578% (w/w)

: 89.422 % Solid. (w/w)

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
s-[4-(2,3-epoxipropoxi)	LD50 Dermal	Rabbit	23000 mg/kg	-
phenyl]propane				
	LD50 Oral	Rat	15000 mg/kg	-
titanium dioxide	LC50 Inhalation Dusts and mists	Rat	>6.82 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-

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Section 11. Toxicological information

	LD50 Oral	Rat	10.768 g/kg	-
oxirane, mono[LD50 Oral	Rat	17100 mg/kg	-
(C12-14-alkyloxy)methyl]				
derivs.				
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
aluminium hydroxide	LC50 Inhalation Dusts and mists	Rat	>5.09 mg/l	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Conclusion/Summary Irritation/Corrosion

: There are no data available on the mixture itself.

Product/ingredient name	Result	Species	Score	Exposure	Observation
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Eyes - Mild irritant	Rabbit	-	24 hours	-
	Skin - Erythema/Eschar	Rabbit	8.0	4 hours	-
	Skin - Edema	Rabbit	0.5	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
ofs-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitizing
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Classification

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Section 11. Toxicological information

Product/ingredient name	OSHA	IARC	NTP
s-[4-(2,3-epoxipropoxi) phenyl]propane titanium dioxide	-	3 2B	-
crystalline silica, respirable powder (<10 microns) xylene	-	1	Known to be a human carcinogen.
ethylbenzene	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA:

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	3.5	Route of exposure	Target organs
methoxy-2-propanol n-butyl acetate Talc, not containing asbestiform fibers xylene	Category 3 Category 3 Category 3		Narcotic effects Narcotic effects Respiratory tract irritation Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns) ethylbenzene	Category 1	inhalation	-
	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: liver, spleen, brain, bone marrow.

Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, heart, cardiovascular system, upper respiratory tract, immune system, skin, central nervous system (CNS), eye, lens or cornea.

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.

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Product name KEELOCK HI-SOLIDS EPOXY BISQUE

Section 11. Toxicological information

Inhalation: No known significant effects or critical hazards.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary

There are no data available on the mixture itself. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. This product contains TiO2 which has been classified as a GHS Carcinogen Category 2. based on its IARC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulation. In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8). Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate : There are no data available on the mixture itself.

effects

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate : There are no data available on the mixture itself.

effects

Potential delayed effects: There are no data available on the mixture itself.

Potential chronic health effects

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Product name KEELOCK HI-SOLIDS EPOXY BISQUE

Section 11. Toxicological information

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
KEELOCK HI-SOLIDS EPOXY BISQUE	309610.8	113457	N/A	403.9	55.1
bis-[4-(2,3-epoxipropoxi)phenyl]propane	15000	23000	N/A	N/A	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
n-butyl acetate	10768	N/A	N/A	N/A	N/A
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	17100	N/A	N/A	N/A	N/A
xylene	4300	1700	N/A	11	1.5
ethylbenzene	3500	17800	N/A	17.8	1.5

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
bís-[4-(2,3-epoxipropoxi) phenyl]propane	Acute LC50 1.8 mg/l Fresh water	Daphnia - daphnia magna	48 hours
. , , , ,	Chronic NOEC 0.3 mg/l	Daphnia	21 days
titanium dioxide	Acute LC50 >100 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
,	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
n-butyl acetate	Acute LC50 18 mg/l	Fish	96 hours
oxirane, mono[LC50 >100 mg/l	Fish	96 hours
(C12-14-alkyloxy)methyl]			
derivs.			
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
n-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28 days	-	-

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Product name KEELOCK HI-SOLIDS EPOXY BISQUE

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
vis-[4-(2,3-epoxipropoxi) vis-[4-(2,3-epoxipropoxipropoxi vis-[4-(2,3-epoxipropoxipropoxipropoxi vis-[4-(2,3-epoxipropoxipropoxi vis-[4-(2,3-epoxipropoxipropoxipropoxipropoxipropoxipropoxi vis-[4-(2,3-epoxipropo	-	-	Not readily
phenyl]propane			
n-butyl acetate	-	-	Readily
xylene	-	-	Readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
rethoxy-2-propanol n-butyl acetate oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	<1 2.3 3.77	-	low low
xylene ethylbenzene	3.12 3.6	7.4 to 18.5 79.43	low low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

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Product name KEELOCK HI-SOLIDS EPOXY BISQUE

14. Transport information

	DOT	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class (es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(bis-[4-(2,3-epoxipropoxi) phenyl]propane)	Not applicable.
Product RQ (lbs)	8754.5	Not applicable.	Not applicable.
RQ substances	(xylene)	Not applicable.	Not applicable.

Additional information

DOT : Package sizes shipped in quantities less than the product reportable quantity are not subject to the

RQ (reportable quantity) transportation requirements.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b): At least one component is inactive.

U.S. Federal regulations :

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

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Date of issue 15 June 2021 Version 17

Product name KEELOCK HI-SOLIDS EPOXY BISQUE

Section 15. Regulatory information

Classification

Product code KL96008851

: FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1A

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
pís-[4-(2,3-epoxipropoxi)phenyl]	≥20 - ≤50	SKIN IRRITATION - Category 2
propane		EYE IRRITATION - Category 2A
		SKIN SENSITIZATION - Category 1B
titanium dioxide	≥20 - ≤50	CARCINOGENICITY - Category 2
crystalline silica, respirable	≥10 - ≤20	CARCINOGENICITY - Category 1A
powder (<10 microns)		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 1
1-methoxy-2-propanol	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
n-butyl acetate	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2
-		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
oxirane, mono[(C12-14-alkyloxy)	≥1.0 - ≤5.0	SKIN IRRITATION - Category 2
methyl] derivs.		SKIN SENSITIZATION - Category 1B
Talc, not containing asbestiform	≥1.0 - ≤5.0	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
fibers		(Respiratory tract irritation) - Category 3
xylene	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		ASPIRATION HAZARD - Category 1
ethylbenzene	<1.0	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
		HNOC - Defatting irritant

SARA 313

Supplier notificationChemical nameCAS numberConcentrationsylene1330-20-70.5 - 1.5ethylbenzene100-41-40.1 - 1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

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Product name KEELOCK HI-SOLIDS EPOXY BISQUE

Section 15. Regulatory information

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

MARNING: Cancer - www.P65Warnings.ca.gov.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health: 2 * Flammability: 3 Physical hazards: 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health: 2 Flammability: 3 Instability: 0

Date of previous issue : 3/17/2021
Organization that prepared : EHS

the SDS

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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