SAFETY DATA SHEET

Date of issue/Date of revision

: 29 June 2021

Version : 17



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: AMERCOAT 68G HARDENER
Product code	: 00324701
Product type	: Liquid.
Other means of identification	n
Not available.	
1.2 Relevant identified uses of	f the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
1.3 Details of the supplier of	he safety data sheet
Sigma Paint Saudi Arabia Ltd.	
PO Box 7509 Dammam 31472	
Saudi Arabia	
Tel: 00966 138 47 31 00	
Fax: 00966 138 47 17 34	
e-mail address of person	: ndpic@sfda.gov.sa
responsible for this SDS	

1.4 Emergency telephone : 00966 138473100 extn 1001 number

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Fam. Liq. 3, H226 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

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AMERCOAT 68G HARDENER	
SECTION 2: Hazards	identification
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapour. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	: Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Not applicable.
Hazardous ingredients	 Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine xylene 2-methylpropan-1-ol 2,4,6-tris(dimethylaminomethyl)phenol 3,6-diazaoctanethylenediamin
Supplemental label elements	: Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requirem	<u>ents</u>
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB	: This mixture does not contain any substances that are assessed to be a PBT or a vPvI
Other hazards which do not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/Information on Ingredients

3.2 Mixtures

: Mixture

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II

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AMERCOAT 68G HARDENER

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	% by weight	<u>Classification</u> Regulation (EC) No. 1272/2008 [CLP]	Туре
►atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	REACH #: 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1	≥25 - ≤50	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥10 - <20	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	[1] [2]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤25	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1] [2]
2,4,6-tris(dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317	[1]
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≥1.0 - <5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

[6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects Eye contact : Causes serious eye damage. Inhalation : May cause respiratory irritation. Skin contact : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction. Ingestion : Corrosive to the digestive tract. Causes burns. Over-exposure signs/symptoms Eye contact : Adverse symptoms may include the following: pain watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: reacking blistering may occur Ingestion : Adverse symptoms may include the following: stomach pains 4.3 Indication of any immediate medical attention and special treatment needed Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Specific treatments : No specific treatment.	4.2 most important sympto	ins and chects, both acute and delayed
Inhalation : May cause respiratory irritation. Skin contact : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction. Ingestion : Corrosive to the digestive tract. Causes burns. Over-exposure signs/symptoms Eye contact Eye contact : Adverse symptoms may include the following: pain watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur Ingestion : Adverse symptoms may include the following: stomach pains 4.3 Indication of any immediate medical attention and special treatment needed Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Potential acute health effe	<u>cts</u>
Skin contact : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction. Ingestion : Corrosive to the digestive tract. Causes burns. Over-exposure signs/symptoms Eye contact : Adverse symptoms may include the following: pain watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur Ingestion : Adverse symptoms may include the following: stomach pains 4.3 Indication of any immediate medical attention and special treatment needed Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Eye contact	: Causes serious eye damage.
Ingestion : Corrosive to the digestive tract. Causes burns. Over-exposure signs/symptoms Eye contact : Adverse symptoms may include the following: pain watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur Ingestion : Adverse symptoms may include the following: stomach pains 4.3 Indication of any immediate medical attention and special treatment needed Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Inhalation	: May cause respiratory irritation.
Over-exposure signs/symptoms Eye contact : Adverse symptoms may include the following: pain watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: pain or irritation redness dryness cracking bilstering may occur Ingestion : Adverse symptoms may include the following: pain or irritation redness dryness cracking bilstering may occur Ingestion : Adverse symptoms may include the following: stomach pains 4.3 Indication of any immediate medical attention and special treatment needed Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Eye contact: Adverse symptoms may include the following: pain watering rednessInhalation: Adverse symptoms may include the following: respiratory tract irritation coughingSkin contact: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occurIngestion: Adverse symptoms may include the following: stomach pains4.3 Indication of any immediate medical attention and special treatment needed Notes to physician: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Ingestion	: Corrosive to the digestive tract. Causes burns.
pain watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur Ingestion : Adverse symptoms may include the following: stomach pains 4.3 Indication of any immediate medical attention and special treatment needed Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Over-exposure signs/sym	<u>ptoms</u>
skin contact : Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur Ingestion : Adverse symptoms may include the following: stomach pains 4.3 Indication of any immediate medical attention and special treatment needed Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Eye contact	pain watering
pain or irritation redness dryness cracking blistering may occur Ingestion : Adverse symptoms may include the following: stomach pains 4.3 Indication of any immediate medical attention and special treatment needed Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Inhalation	respiratory tract irritation
4.3 Indication of any immediate medical attention and special treatment needed Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Skin contact	pain or irritation redness dryness cracking
Notes to physician: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	Ingestion	
The exposed person may need to be kept under medical surveillance for 48 hours.	4.3 Indication of any immed	liate medical attention and special treatment needed
Specific treatments : No specific treatment.	Notes to physician	
	Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

English (GB)	United Arab Emirates	
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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II			
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ing measures			
: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.			
: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds			
: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.			
: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.			

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	tective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for	containment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

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SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

Recommendations	: Not available.
Industrial sector specific solutions	: Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	ne Exposure limit values		
xylene	EU OEL (Europe,	10/2019). Absorbed through skin	
	STEL: 442 mg/m ²		
	STEL: 100 ppm 1	5 minutes.	
	TWA: 221 mg/m ³	8 hours.	
	TWA: 50 ppm 8 h	nours.	
2-methylpropan-1-ol	ACGIH TLV (United States, 3/2020).		
	TWA: 152 mg/m ³	8 hours.	
	TWA: 50 ppm 8 h		
benzyl alcohol	IPEL (-).		
,	TWA: 5 ppm		
	STEL: 10 ppm		
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SECTION 8: Exposure	controls/per	sonal protection	on		
3,6-diazaoctanethylenediamin		IPEL (-). Absorbed tl TWA: 1 ppm	hrough skin.		
ethylbenzene			ninutes. hours.	ugh skin.	
Recommended monitoring : procedures	atmosphere or bi the ventilation or protective equipm following: Europe assessment of ex values and meas atmospheres - G exposure to cher atmospheres - G measurement of	ological monitoring ma other control measures nent. Reference shoul ean Standard EN 689 (kposure by inhalation to urement strategy) Eur uide for the application nical and biological age eneral requirements fo chemical agents) Refe	exposure limits, persona by be required to determ s and/or the necessity to d be made to monitoring (Workplace atmosphere o chemical agents for co ropean Standard EN 14(and use of procedures ents) European Standard or the performance of pro erence to national guida dous substances will als	ine the effectiveness of o use respiratory g standards, such as the s - Guidance for the omparison with limit 042 (Workplace for the assessment of rd EN 482 (Workplace ocedures for the nce documents for	
8.2 Exposure controls					
Appropriate engineering : controls	 Ise only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. 				
Individual protection measures	_				
Hygiene measures :	eating, smoking a Appropriate techn Contaminated wo contaminated clo	and using the lavatory a niques should be used ork clothing should not	ghly after handling chen and at the end of the wo to remove potentially co be allowed out of the wo Ensure that eyewash sta cation.	orking period. ontaminated clothing. orkplace. Wash	
Eye/face protection : <u>Skin protection</u>	Chemical splash	goggles and face shie	ld.		
	worn at all times necessary. Cons during use that the noted that the tim glove manufactur protection time of frequently repeat (breakthrough tim When only brief of (breakthrough tim The user must ch product is the mo as included in the	when handling chemic sidering the parameters he gloves are still retain the to breakthrough for a rers. In the case of mix f the gloves cannot be ed contact may occur, he greater than 480 mix contact is expected, a g he greater than 30 min neck that the final choice	s specified by the glove ning their protective prop any glove material may xtures, consisting of sev accurately estimated. V a glove with a protection nutes according to EN 3 glove with a protection c utes according to EN 37 ce of type of glove selec es into account the parti	essment indicates this is manufacturer, check berties. It should be be different for different veral substances, the Vhen prolonged or n class of 6 874) is recommended. lass of 2 or higher V4) is recommended. ted for handling this	
	nitrile neoprene				
Body protection :	performed and th handling this pro- static protective of should include an	e risks involved and sh duct. When there is a clothing. For the greate nti-static overalls, boots	ody should be selected nould be approved by a risk of ignition from stati est protection from stations and gloves. Refer to E and design requirement	c electricity, wear anti- c discharges, clothing uropean Standard EN	
		English (GB)	United Arab Emirates	7/15	

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SECTION 8: Exposu	re controls/personal protection	
Other skin protection	Appropriate footwear and any additional skin protection measures should be select based on the task being performed and the risks involved and should be approved specialist before handling this product.	
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If wor are exposed to concentrations above the exposure limit, they must use appropriate certified respirators. Use a properly fitted, air-purifying or air-fed respirator complyi with an approved standard if a risk assessment indicates this is necessary.	e,
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensur they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipme will be necessary to reduce emissions to acceptable levels.	Э

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>								
Physical state	:	Liquid.						
Colour	:	Not available.						
Odour	:	Aromatic.						
Odour threshold	:	Not available.	ot available.					
pH	:	insoluble in water.	soluble in water.					
Melting point/freezing point	:		May start to solidify at the following temperature: 12°C (53.6°F) This is based on ata for the following ingredient: 3,6-diazaoctanethylenediamin. Weighted average: 63.92°C (-83.1°F)					
Initial boiling point and boiling range	:	>37.78°C						
Flash point	:	Closed cup: 33°C						
Evaporation rate	:	Highest known value butyl acetate	Highest known value: 0.84 (ethylbenzene) Weighted average: 0.5compared with					
Flammability (solid, gas)	:	liquid	iquid					
Upper/lower flammability or explosive limits	:	Greatest known rang	e: Lower:	1.3% U	pper: 13	3% (benzyl a	alcohol)	
Vapour pressure	:		Vapour Pressure at 20°C Va			apour pres	sure at 50°C	
		Ingredient name	mm Hg	kPa	Metho	od mm Hg	kPa	Method
		methylpropan-1-ol	<12	<1.6	DIN EN 13016-2			
Vapour density	:	Highest known value average: 3.45 (Air =		r = 1) (3	,6-diaza	octanethyle	enediamin).	Weighted
Relative density	:	0.95						
Solubility(ies)	:	Insoluble in the follow	ving mate	rials: colo	d water.			
Partition coefficient: n-octanol/ water	:	Not applicable.						
				°C		°F	Method	
	1	Ingredient name		· · · ·			1	
	:	Ingredient name	amin	337.78	6	40		
Auto-ignition temperature				337.78			ns (see Sec	tion 7).
Auto-ignition temperature Decomposition temperature		3,6-diazaoctanethylenedia	nended st	337.78			ns (see Sec	tion 7).
Auto-ignition temperature Decomposition temperature Viscosity Explosive properties	: :	3.6-diazaoctanethylenedia Stable under recomm	nended st 1 mm²/s	337.78 orage an	ld handl	ing conditio	ns (see Sec	tion 7).

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SECTION 9: Physica	I and chemical properties
Oxidising properties	: Product does not present an oxidizing hazard.
9.2 Other information	
No additional information.	
SECTION 10: Stabilit	ty and reactivity
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
•	LD50 Oral	Rat	1716 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Acute toxicity estimates

Route	ATE value		
Øral	6154.59 mg/kg		
Dermal	7266.84 mg/kg		
Inhalation (vapours)	69.46 mg/l		
Inhalation (dusts and mists)	11.12 mg/l		

Irritation/Corrosion

English (GB)	United Arab Emirates
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AMERCOAT 68G HARDENER

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SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
✓atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
	Eyes - Severe irritant	Rabbit	-	-	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris(dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

: There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Eyes Respiratory

Skin

: There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitising
2,4,6-tris(dimethylaminomethyl)phenol	skin	Guinea pig	Sensitising
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitising

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
	Category 3 Category 3 Category 3	-	Respiratory tract irritation Respiratory tract irritation Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product	/ingredient name	Result
xylene ethylbenzene		ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1
Information on likely routes of exposure	: Not available.	
Potential acute health effect Inhalation	cts : May cause respiratory irritation.	

conforms to Regulation (EC)Code: 00324701	Date of issue/Date of revision : 29 June 2021
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Ingestion	: Corrosive to the digestive tract. Causes burns.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Eye contact	: Causes serious eye damage.
	vsical, chemical and toxicological characteristics
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Ingestion	: Adverse symptoms may include the following: stomach pains
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Eye contact	: Adverse symptoms may include the following: pain watering redness
	cts as well as chronic effects from short and long-term exposure
Short term exposure Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	<u>cts</u>
Conclusion/Summary	: Not available.
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: Not available.

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

SECTION 12: Ecological information

12.1 Toxicity

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Product/ingredient name	Result	Species	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

Conclusion/Summary

There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-

: There are no data available on the mixture itself. Conclusion/Summary

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
✓atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine xylene benzyl alcohol ethylbenzene	- - -		Not readily Readily Readily Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	low
2-methylpropan-1-ol	1	-	low
benzyl alcohol	0.87	-	low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	low
ethylbenzene	3.6	79.43	low

12.4 Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards. Code : 00324701 AMERCOAT 68G HARDENER Date of issue/Date of revision

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances
Packaging	
Methods of disposal	 The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number	UN3469	UN3469	UN3469
14.2 UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
14.3 Transport hazard class(es)	3 (8)	3 (8)	3 (8)
14.4 Packing group	111	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

Additional information

ADR/RID	: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or
Tunnel code	≤5 kg. : (D/E)
IMDG	: The marine pollutant mark is not required when transported in sizes of $\leq 5 \text{ L}$ or $\leq 5 \text{ kg}$.

Conforms to Re	gulation (EC) N	o. 1907/2006 (REACH), Annex II
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SECTION 1	4: Transpo	rt information
ΙΑΤΑ	: The environ regulations.	nmentally hazardous substance mark may appear if required by other transportation
14.6 Special pro user	ecautions for :	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
14.7 Transport according to IM instruments		: Not applicable.
SECTION 1	5: Regulato	ory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
EU Regulation (EC) No. 1907/2006 (REACH)
Annex XIV - List of substances subject to authorisation
Annex XIV
None of the components are listed.
Substances of very high concern
None of the components are listed.
Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Other national and international regulations

<u>ner national and international regulations.</u> Ozone depleting substances (1005/2009/EU)

Not listed.

- **15.2 Chemical safety**
- : No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version. **Abbreviations and** : ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. acronyms 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number Full text of abbreviated H Highly flammable liquid and vapour. : H225 statements Flammable liquid and vapour. H226 Harmful if swallowed. H302 H304 May be fatal if swallowed and enters airways. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. Harmful if inhaled. H332 H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. English (GB) **United Arab Emirates** 14/15

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SECTION 16: Other		
	 H373 May cause damage to organs through prolonged or repeated exposure. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects. 	
Full text of classifications [CLP/GHS]	 Acute Tox. 4 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Dam. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Skin Corr. 1B Skin Corr. 1C Skin Sens. 1 Skin Sens. 1 Skin Sens. 1 Skin Sens. 1B Stort RE 2 STOT RE 2 STOT SE 3 ACUTE TOXICITY - Category 4 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3 Skin Corr. 1B SKIN CORROSION/IRRITATION - Category 1C Skin Sens. 1 SKIN SENSITISATION - Category 1 Skin Sens. 1A Skin Sens. 1B STOT RE 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 STOT SE 3 STOT SE 3 ACUTE TOXICITY - Category 3 ACUTE TOXICITY - SINGLE EXPOSURE - Category 3	ory 3 1
<u>History</u>		
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