# **SAFETY DATA SHEET**

Date of issue/Date of revision

: 29 June 2021

Version : 4



### SECTION 1: Identification of the substance/mixture and of the company/ undertaking

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1.1 Product identifier	
Product name	: SIGMAZINC 109 HS HARDENER
Product code	: 00327183
Product type	: Liquid.
Other means of identifica	tion
Not available.	
1.2 Relevant identified use	s of the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

#### 1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd. PO Box 7509, Dammam 3147 Saudi Arabia Tel: 00966 138 47 31 00 Fax: 00966 138 47 17 34	
e-mail address of person responsible for this SDS	: PS.ACEMEA@ppg.com
1.4 Emergency telephone number	: 00966 138473100 extn 1001

### **SECTION 2: Hazards identification**

2.1 Classification of the substance or mixture Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] Fam. Liq. 3, H226 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

#### 2.2 Label elements

Conforms to Regulation (EC) Code : 00327183	Date of issue/Date of revision : 29 June 2021
SIGMAZINC 109 HS HARDEN	
SECTION 2: Hazards	identification
Hazard pictograms	
Signal word	: Danger
Hazard statements	<ul> <li>Flammable liquid and vapour.</li> <li>May be fatal if swallowed and enters airways.</li> <li>Causes severe skin burns and eye damage.</li> <li>May cause an allergic skin reaction.</li> <li>May cause respiratory irritation.</li> <li>Toxic to aquatic life with long lasting effects.</li> </ul>
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	: Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Not applicable.
Hazardous ingredients	<ul> <li>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine Amides, from C18-unsatd. fatty acid dimers, tall-oil fatty acids and triethylenetetramine reaction products with bisphenol A-epichlorohydrin polymer xylene</li> <li>2-methylpropan-1-ol</li> <li>2,4,6-tris(dimethylaminomethyl)phenol</li> <li>3,6-diazaoctanethylenediamin</li> </ul>
Supplemental label elements	: Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requirem	ents
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB	: This mixture does not contain any substances that are assessed to be a PBT or a vPv
Other hazards which do not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

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### **SECTION 3: Composition/information on ingredients**

3.2 Mixtures

Code

: Mixture

			<b>Classification</b>	
Product/ingredient name	Identifiers	% by weight	Regulation (EC) No. 1272/2008 [CLP]	Туре
✓atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	REACH #: 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1	≥25 - ≤50	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	[1]
Amides, from C18-unsatd. fatty acid dimers, tall-oil fatty acids and triethylenetetramine, reaction products with bisphenol A- epichlorohydrin polymer	CAS: 68953-09-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥10 - <20	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	[1] [2]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤25	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1] [2]
2,4,6-tris(dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥5.0 - ≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≥1.0 - <5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1] [2]

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

[6] Additional disclosure due to company policy

English (GB)

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### **SECTION 3: Composition/information on ingredients**

Occupational exposure limits, if available, are listed in Section 8.

#### SUB codes represent substances without registered CAS Numbers.

### **SECTION 4: First aid measures**

## 4.1 Description of first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	<ul> <li>Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.</li> </ul>
Skin contact	<ul> <li>Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.</li> </ul>
Ingestion	<ul> <li>If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.</li> </ul>
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

### Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns. May be fatal if swallowed and enters airways.

#### **Over-exposure signs/symptoms**

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting

### 4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	<ul> <li>In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.</li> </ul>
Specific treatments	: No specific treatment.

### **SECTION 5: Firefighting measures**

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5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds
5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European

### **SECTION 6: Accidental release measures**

6.1 Personal precautions, pro	ote	ctive equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively or if water-insoluble, absorb with an inert dry material and place in an appropriate waste

standard EN 469 will provide a basic level of protection for chemical incidents.

disposal container. Dispose of via a licensed waste disposal contractor.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II		
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SECTION 6: Acc	idental release measures	
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.	
6.4 Reference to other sections	<ul> <li>See Section 1 for emergency contact information.</li> <li>See Section 8 for information on appropriate personal protective equipment.</li> <li>See Section 13 for additional waste treatment information.</li> </ul>	

### **SECTION 7: Handling and storage**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

Protective measures	: Vit on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not swallow. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
	Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
7.3 Specific end use(s)	
Can Caption 1.0 for Identified	

#### See Section 1.2 for Identified uses.

Recommendations	: Not available.
Industrial sector specific solutions	: Not available.

#### Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II Code : 00327183 Date of issue/Date of revision : 29 June 2021

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### **SECTION 8: Exposure controls/personal protection**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

### **Occupational exposure limits**

Product/ingredient name		Exposure limit values			
₩ylene		<b>EU OEL (Europe, 10/2019). Absorbed through skin.</b> STEL: 442 mg/m <sup>3</sup> 15 minutes. STEL: 100 ppm 15 minutes. TWA: 221 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.			
2-methylpropan-1-ol		ACGIH TLV (United States, 3/2020). TWA: 152 mg/m <sup>3</sup> 8 hours.			
benzyl alcohol		TWA: 50 ppm 8 hours. <b>IPEL (-).</b> TWA: 5 ppm			
ethylbenzene		STEL: 10 ppm <b>EU OEL (Europe, 10/2019). Absorbed through skin.</b> STEL: 884 mg/m <sup>3</sup> 15 minutes. STEL: 200 ppm 15 minutes. TWA: 442 mg/m <sup>3</sup> 8 hours. TWA: 100 ppm 8 hours.			
3,6-diazaoctanethylenediamin		IPEL (-). Absorbed through skin. TWA: 1 ppm			
Recommended monitoring : procedures	atmosphere or bi the ventilation or protective equipn following: Europe	ntains ingredients with exposure limits, personal, workplace ological monitoring may be required to determine the effectiveness of other control measures and/or the necessity to use respiratory ment. Reference should be made to monitoring standards, such as the ean Standard EN 689 (Workplace atmospheres - Guidance for the product by interview to characterize with limit			
	values and meas atmospheres - G exposure to cher atmospheres - G measurement of	kposure by inhalation to chemical agents for comparison with limit urement strategy) European Standard EN 14042 (Workplace uide for the application and use of procedures for the assessment of nical and biological agents) European Standard EN 482 (Workplace eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required.			
.2 Exposure controls	values and meas atmospheres - G exposure to cher atmospheres - G measurement of	urement strategy) European Standard EN 14042 (Workplace uide for the application and use of procedures for the assessment of nical and biological agents) European Standard EN 482 (Workplace eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for			
Appropriate engineering :	values and meas atmospheres - G exposure to cher atmospheres - G measurement of methods for the o Use only with add other engineering recommended or	urement strategy) European Standard EN 14042 (Workplace uide for the application and use of procedures for the assessment of nical and biological agents) European Standard EN 482 (Workplace eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required.			
	values and meas atmospheres - G exposure to cher atmospheres - G measurement of methods for the o Use only with add other engineering recommended of vapour or dust co ventilation equipr	urement strategy) European Standard EN 14042 (Workplace uide for the application and use of procedures for the assessment of nical and biological agents) European Standard EN 482 (Workplace eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required.			
Appropriate engineering : controls ndividual protection measures	values and meas atmospheres - G exposure to cher atmospheres - G measurement of methods for the o Use only with add other engineering recommended of vapour or dust co ventilation equipr Wash hands, for eating, smoking a Appropriate tech Contaminated wo contaminated clo	urement strategy) European Standard EN 14042 (Workplace uide for the application and use of procedures for the assessment of nical and biological agents) European Standard EN 482 (Workplace eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required.			
Appropriate engineering : controls <u>ndividual protection measures</u> Hygiene measures :	values and meas atmospheres - G exposure to cher atmospheres - G measurement of methods for the o Use only with add other engineering recommended or vapour or dust co ventilation equipr Wash hands, for eating, smoking a Appropriate tech Contaminated wo contaminated clo showers are clos	<ul> <li>arement strategy) European Standard EN 14042 (Workplace uide for the application and use of procedures for the assessment of nical and biological agents) European Standard EN 482 (Workplace eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required.</li> <li>equate ventilation. Use process enclosures, local exhaust ventilation or g controls to keep worker exposure to airborne contaminants below any statutory limits. The engineering controls also need to keep gas, oncentrations below any lower explosive limits. Use explosion-proof nent.</li> <li>earms and face thoroughly after handling chemical products, before and using the lavatory and at the end of the working period. niques should be used to remove potentially contaminated clothing. ork clothing should not be allowed out of the workplace. Wash thing before reusing. Ensure that eyewash stations and safety</li> </ul>			

Conforms to Regulation (EC)	No. 1907/2006 (REACH), Annex II
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SECTION 8: Exposu	re controls/personal protection
	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### **SECTION 9: Physical and chemical properties**

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties	
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<u>Appearance</u>	
Physical state	: Liquid.
Colour	: Various
Odour	: Amine-like.
Odour threshold	: Not available.
рН	insoluble in water.
Melting point/freezing point	<ul> <li>May start to solidify at the following temperature: 12°C (53.6°F) This is based on data for the following ingredient: 3,6-diazaoctanethylenediamin. Weighted average: -64.11°C (-83.4°F)</li> </ul>
Initial boiling point and boiling range	: >37.78°C
Flash point	: Closed cup: 31°C
Evaporation rate	: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.5compared with butyl acetate
Flammability (solid, gas)	: liquid

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SECTION 9: Physica	al and cher	nical pro	perties					
Upper/lower flammability o explosive limits	or : Greate	est known ran	ge: Lower:	1.3%	Upper: 13% (b	enzyl alco	ohol)	
Vapour pressure	:		Vapou	Ir Pres	sure at 20°C	Vapo	our press	sure at 50°C
	Ingre	dient name	mm Hg	kPa	Method	mm Hg	kPa	Method
	2-methy	/lpropan-1-ol	<12	<1.6	DIN EN 13016-2			
Vapour density	•	st known value je: 3.43 (Air =	· ·	ir = 1)(	3,6-diazaoctar	nethylene	diamin).	Weighted
Relative density	: 0.95							
Solubility(ies)	: Insolul	ole in the follo	wing mate	rials: co	old water.			
Partition coefficient: n-oct	anol/ : Not ap	plicable.						
water	• 335°C	(635°F)						
	. 335 0	(0001)						
Auto-ignition temperature		· /	mended st	orage a	and handling co	onditions	(see Sec	tion 7).
Auto-ignition temperature Decomposition temperatu	re : Stable	· /		orage a	and handling co	onditions	(see Sec	tion 7).
Auto-ignition temperature Decomposition temperatu Viscosity	re : Stable : <b>K</b> înem	under recom	14 mm²/s	orage a	and handling co	onditions	(see Sec	tion 7).
water Auto-ignition temperature Decomposition temperatu Viscosity Viscosity Explosive properties	re : Stable : <b>K</b> inem : 60 - 10	under recom atic (40°C): <	14 mm²/s n)	-		onditions	(see Sec	tion 7).

### 9.2 Other information

No additional information.

### SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds

### **SECTION 11: Toxicological information**

11.1 Information on toxicological effects
<u>Acute toxicity</u>

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: 29 June 2021

### **SECTION 11: Toxicological information**

Product/ingredient name	Result	Species	Dose	Exposure
<b>x</b> ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m <sup>3</sup>	4 hours
	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Acute toxicity estimates

Route	ATE value
Oral	6069.19 mg/kg
Dermal	7198.1 mg/kg
Inhalation (vapours)	69.76 mg/l
Inhalation (dusts and mists)	11.17 mg/l

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
✓atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
xylene	Eyes - Severe irritant Skin - Moderate irritant	Rabbit Rabbit	-	- 24 hours 500 mg	-
2,4,6-tris(dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

#### Conclusion/Summary Skin

- : There are no data available on the mixture itself.
  - : There are no data available on the mixture itself.
- Respiratory

Eyes

: There are no data available on the mixture itself.

#### **Sensitisation**

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitising
2,4,6-tris(dimethylaminomethyl)phenol 3,6-diazaoctanethylenediamin	skin skin	Guinea pig Guinea pig	Sensitising Sensitising

		English (GB)	Saudi Arabia	10/15
Conclusion/Summary	: There are no	o data available on the mixture	e itself.	
<b>Carcinogenicity</b>				
<b>Conclusion/Summary</b>	: There are ne	o data available on the mixture	e itself.	
<u>Mutagenicity</u>				
Respiratory	: There are ne	o data available on the mixture	e itself.	
Skin	: There are not	o data available on the mixture	e itself.	
<b>Conclusion/Summary</b>				

Conforms to Regulation (EC)	No. 1907/2006 (REACH), An	nnex II			
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Reproductive toxicity Conclusion/Summary	: There are no data availat	ole on the m	ixture	itself	
<u>Teratogenicity</u>			ixtui o		
Conclusion/Summary	: There are no data availat	ole on the m	ixture	itself.	
Specific target organ toxicit	t <u>y (single exposure)</u>				
Product/ing	redient name	Catego	ory	Route of exposure	Target organs
xylene 2-methylpropan-1-ol		Categor Categor Categor	y3 -		Respiratory tract irritation Respiratory tract irritation Narcotic effects
Specific target organ toxicit	ty (repeated exposure)		<u> </u>		1
Product/ing	redient name	Catego	ory	Route of exposure	Target organs
ethylbenzene		Categor	y 2 -		hearing organs
Aspiration hazard					
Product/i	ngredient name				Result
xylene ethylbenzene				ATION HAZARD ATION HAZARD	
Information on likely routes of exposure	: Not available.				
Potential acute health effect	<u>ts</u>				
Inhalation	. May cause respiratory irri	itation.			
Ingestion	: Corrosive to the digestive airways.	e tract. Caus	ses bu	ırns. May be fata	al if swallowed and enters
Skin contact	: Causes severe burns. De	efatting to th	ne skir	n. May cause an	allergic skin reaction.
Eye contact	: Causes serious eye dama	•			
Symptoms related to the ph					
Inhalation	: Adverse symptoms may i respiratory tract irritation coughing	include the f	ollowi	ng:	
Ingestion	: Adverse symptoms may i stomach pains nausea or vomiting	include the f	ollowi	ng:	
Skin contact	: Adverse symptoms may i pain or irritation redness dryness cracking blistering may occur	include the f	ollowi	ng:	
Eye contact	: Adverse symptoms may i pain watering redness	include the f	ollowi	ng:	
Delayed and immediate effe	ects as well as chronic effec	ts from sho	ort an	<u>d long-term exp</u>	osure
Short term exposure					
Potential immediate effects	: Not available.				
Potential delayed effects	: Not available.				
Long term exposure					
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	8	. ,			

Date of issue/Date of revision

### **SECTION 11: Toxicological information**

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	<u>cts</u>
Not available.	
Conclusion/Summary	: Not available.
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: Not available.

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

### **SECTION 12: Ecological information**

#### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

**Conclusion/Summary** 

: There are no data available on the mixture itself.

### 12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-
				•

**Conclusion/Summary** : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
xylene	-	-	Readily
benzyl alcohol ethylbenzene		-	Readily Readily

#### **12.3 Bioaccumulative potential**

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SECTION 12: Ecological information	ation		
Product/ingredient name	LogPow	BCF	Potential
<b>x</b> ylene	3.12	7.4 to 18.5	low
2-methylpropan-1-ol	1	-	low
benzyl alcohol	0.87	-	low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low
ethylbenzene	3.6	79.43	low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	low

12.4 Mobility in Soli	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

#### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

#### **12.6 Other adverse effects** : No known significant effects or critical hazards.

### **SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

#### 13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.

#### European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances
Packaging	

### Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)		
Container	15 01 06	mixed packaging	
Special precautions	taken when Empty conta residues ma Do not cut, v	al and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. ainers or liners may retain some product residues. Vapour from product ay create a highly flammable or explosive atmosphere inside the container. weld or grind used containers unless they have been cleaned thoroughly would dispersal of spilt material and runoff and contact with soil, waterways, sewers.	

### **SECTION 14: Transport information**

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SIGMAZINC 109 HS HARDENER

	ADR/RID	IMDG	IATA
14.1 UN number	UN3469	UN3469	UN3469
14.2 UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
14.3 Transport hazard class(es)	3 (8)	3 (8)	3 (8)
14.4 Packing group	III		III
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

#### **Additional information**

Code

ADR/RID	<ul> <li>The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.</li> </ul>
Tunnel code	: (D/E)
IMDG	: The marine pollutant mark is not required when transported in sizes of $\leq$ 5 L or $\leq$ 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.
14.6 Special pre- user	cautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
14.7 Transport in according to IM	

### instruments

### **SECTION 15: Regulatory information**

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

Annex XIV - List of substances subject to authorisation

#### Annex XIV

None of the components are listed.

#### Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Other national and international regulations.

### Ozone depleting substances (1005/2009/EU)

Not listed.

### 15.2 Chemical safety

: No Chemical Safety Assessment has been carried out.

assessment

English (GB)

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SECTION	16: Other in	formation		
Indicates in	formation that has	s changed from previously	issued version.	
Abbreviations acronyms	and	ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number		
Full text of abl statements	breviated H	<ul> <li>Highly flammable liquid and vapour.</li> <li>H226 Flammable liquid and vapour.</li> <li>H302 Harmful if swallowed.</li> <li>H304 May be fatal if swallowed and enters airways.</li> <li>H312 Harmful in contact with skin.</li> <li>H314 Causes severe skin burns and eye damage.</li> <li>H315 Causes skin irritation.</li> <li>H317 May cause an allergic skin reaction.</li> <li>H318 Causes serious eye damage.</li> <li>H319 Causes serious eye irritation.</li> <li>H329 Harmful if inhaled.</li> <li>H335 May cause respiratory irritation.</li> <li>H336 May cause drowsiness or dizziness.</li> <li>H373 May cause damage to organs through prolonged or repeated exposure.</li> <li>H411 Toxic to aquatic life with long lasting effects.</li> <li>H412 Harmful to aquatic life with long lasting effects.</li> </ul>		
Full text of cla [CLP/GHS]	ssifications	Acute Tox. 4 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Skin Corr. 1B Skin Corr. 1C Skin Irrit. 2 Skin Sens. 1 Skin Sens. 1A Skin Sens. 1B STOT RE 2 STOT SE 3	ACUTE TOXICITY - Category 4 LONG-TERM (CHRONIC) AQUAT LONG-TERM (CHRONIC) AQUAT ASPIRATION HAZARD - Category SERIOUS EYE DAMAGE/EYE IRF SERIOUS EYE DAMAGE/EYE IRF FLAMMABLE LIQUIDS - Category FLAMMABLE LIQUIDS - Category SKIN CORROSION/IRRITATION - SKIN CORROSION/IRRITATION - SKIN CORROSION/IRRITATION - SKIN SENSITISATION - Category SKIN SENSITISATION - Category SPECIFIC TARGET ORGAN TOX EXPOSURE - Category 3	IC HAZARD - Category 3 1 RITATION - Category 1 RITATION - Category 2 2 3 Category 1B Category 1C Category 2 1 1A 1B ICITY - REPEATED
History Date of issue/ revision	Date of	: 29 June 2021		
Date of previo	us issue	: 26 February 2021		
Prepared by		: EHS		
Version		: 4		
<b>Disclaimer</b>				

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